

**Philips Components**

Data sheet	
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# PCA82C200

## Stand-alone CAN-controller

### 1.0 FEATURES

- Multi-master architecture
- Interfaces with a large variety of microcontrollers (Intel, Motorola or Intel and Motorola compatible)
- Bus access priority (determined by the message identifier)
- 2032 message identifiers
- Guaranteed latency time for high priority messages
- Powerful error handling capability
- Data length from 0 to 8 bytes
- Configurable bus interface
- Programmable clock output
- Multicast and Broadcast message facility
- Non destructive bit-wise arbitration
- Non-return-to-zero (NRZ) coding/decoding with bit-stuffing
- Programmable transfer rate (up to 1 Mbit/s)
- Programmable output driver configuration
- Suitable for use in a wide range of networks including the SAE networks Class A, B and C

### 2.0 GENERAL DESCRIPTION

The PCA82C200 is a highly integrated stand-alone controller for the controller area network (CAN) used within automotive and general industrial environments. The PCA82C200 contains all necessary features required to implement a high performance communication protocol. The PCA82C200 with a simple bus line connection performs all the functions of the physical and data-link layers. The application layer of an Electronic Control Unit (ECU) is provided by a microcontroller, to which the PCA82C200 provides a versatile interface. The use of the PCA82C200 in an automotive or general industrial environment, results in a reduced wiring harness and an enhanced diagnostic and supervisory capability.

### 3.0 ORDERING INFORMATION

EXTENDED TYPE NUMBER	PACKAGE			
	PINS	PIN POSITION	MATERIAL	CODE
PCA82C200P	28	DIL	plastic	SOT117
PCA82C200T	28	SO28	plastic	SOT136A

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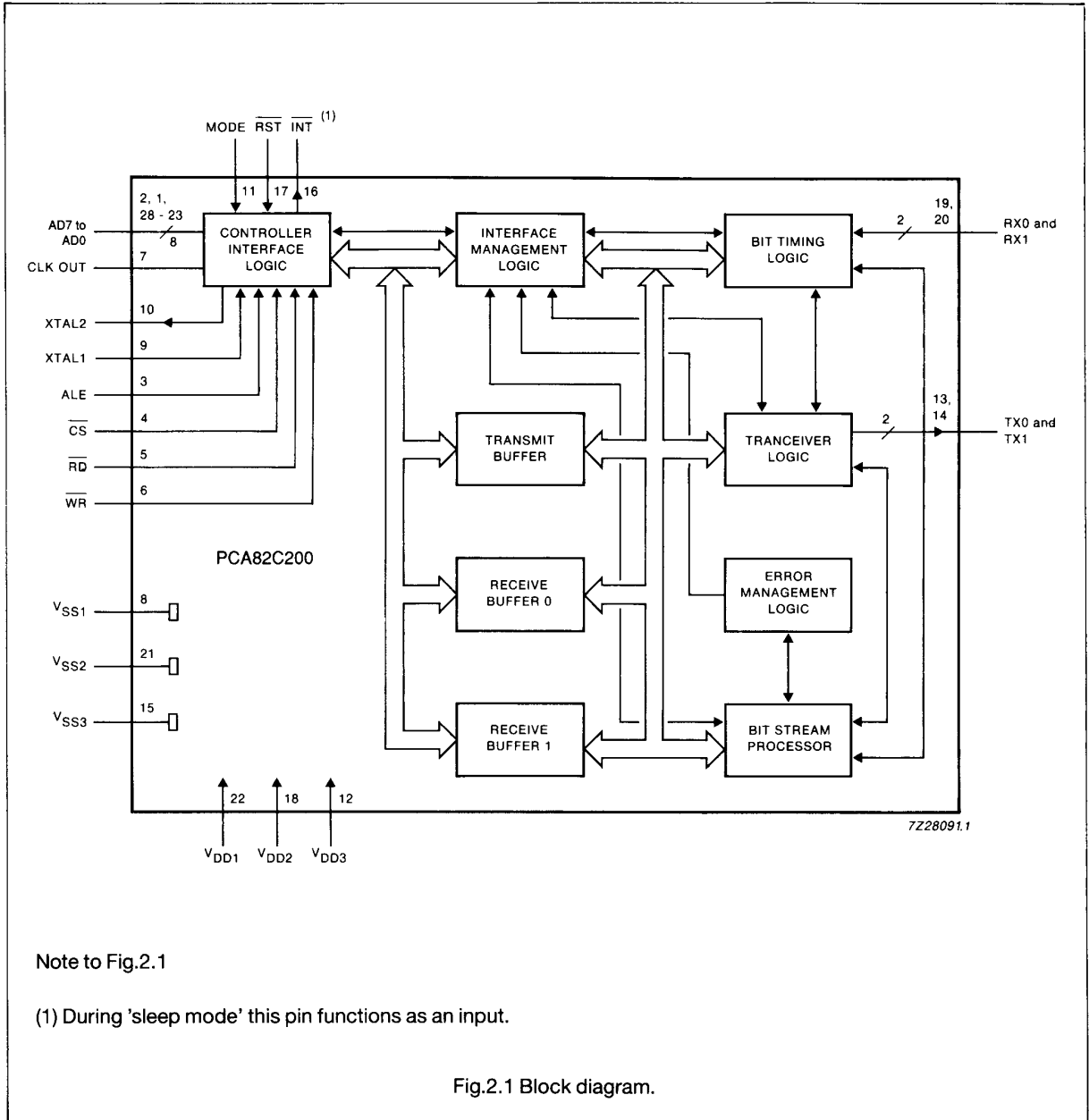
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Note to Fig.2.1

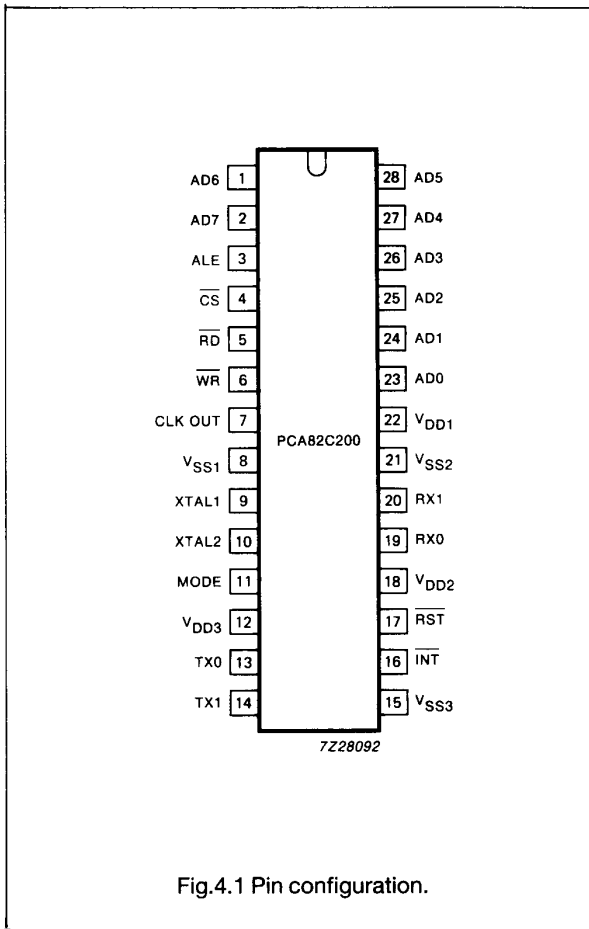
(1) During 'sleep mode' this pin functions as an input.

Fig.2.1 Block diagram.

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**4.0 PINNING INFORMATION**



**Stand-alone CAN-controller****PCA82C200****4.1 Pinning**

SYMBOL	PIN	DESCRIPTION
AD7 - AD0	2, 1, 28 - 23	Multiplexed address/data bus.
ALE	3	ALE signal (Intel mode) or AS input signal (Motorola mode).
$\overline{CS}$	4	Chip select input, low level allows access to the PCA82C200.
$\overline{RD}$	5	$\overline{RD}$ signal (Intel mode) or E enable signal (Motorola mode) from the microcontroller.
$\overline{WR}$	6	$\overline{WR}$ signal (Intel mode) or RD/ $\overline{WR}$ signal (Motorola mode) from the microcontroller.
CLK OUT	7	Clock output signal produced by the PCA82C200 for the microcontroller. The clock signal is derived from the built-in oscillator, via the programmable divider (see section 7.5). This output is capable of driving one CMOS or NMOS load.
V <sub>SS1</sub>	8	Ground potential for the logic circuits.
XTAL1 (note 1)	9	Input to the oscillator's amplifier. External oscillator signal is input via this pin.
XTAL2 (note 2)	10	Output from the oscillator's amplifier. Output must be left open when an external oscillator signal is used.
MODE	11	Mode select input: connected to V <sub>DD</sub> selects Intel mode; connected to V <sub>SS</sub> selects Motorola mode.
V <sub>DD3</sub>	12	5 V power supply for the output driver.
TX0	13	Output from the output-driver 0 to the physical bus-line.
TX1	14	Output from the output-driver 1 to the physical bus-line.
V <sub>SS3</sub>	15	Ground potential for the output driver.
$\overline{INT}$	16	Interrupt output, used to interrupt the microcontroller (see section 7.2.4). $\overline{INT}$ is active if the Interrupt Register contains a logic HIGH bit (present). $\overline{INT}$ is an open drain output and is designed to be a wired-OR with other $\overline{INT}$ outputs within the system. A LOW level on this pin will reactivate the IC from the sleep mode (see section 7.2.2).
$\overline{RST}$	17	Reset input, used to reset the CAN interface (LOW level). Automatic power-ON reset can be obtained by connecting $\overline{RST}$ via a capacitor to V <sub>SS</sub> and via a resistor to V <sub>DD</sub> (e.g. C = 1 $\mu$ F; R = 50 k $\Omega$ ).
V <sub>DD2</sub>	18	5 V power supply for the input comparator.
RX0 - RX1	19, 20	Input from the physical bus-line to the input comparator of the PCA82C200. A dominant level will wake-up the PCA82C200. A recessive level is read if RX0 is higher than RX1 and vice versa for the dominant level.
V <sub>SS2</sub>	21	Ground potential for the input comparator.
V <sub>DD1</sub>	22	5 V power supply for the logic circuits.

**Note**

1. XTAL1 and XTAL2 pins should be connected to V<sub>SS</sub> via 15  $\mu$ F capacitors.

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### 5.0 DEVELOPMENT SUPPORT AND TOOLS

#### 5.1 The PCA82C200 evaluation board

Philips offers powerful support during the design and test stages of CAN networks, working closely with customers to develop their systems. The "Philips Stand-alone CAN Controller (PSCC) Evaluation Board" is a versatile tool being a ready-to-use hardware and software module, very similar to a real CAN module. Since a 5 V power supply is provided, the board can be used in any vehicle without modification. An RS232 interface allows a terminal or a PC with terminal-emulation software to be connected to the board. The board comprises:

- a PCA82C200 CAN bus-controller
- a PCA80C552 microcontroller with up to 32K x 8 bits external RAM and EPROM
- a 5 V power supply with protection against car battery disturbances
- two different physical CAN bus interfaces (selectable)
- an RS232 interface
- demonstration hardware
- a wrap field for customer-specific circuitry

The software provided with the board supports in learning about CAN and assists in prototyping (e.g. in-vehicle) networks. It provides:

- demonstration software (automatically startable)
- the menu-driven software comprises:
  - a facility to alter the contents of the PCA82C200 registers
  - a bus monitor to receive messages from the CAN bus and to display them on a terminal
  - a download facility for the user's application software

With these facilities the board is a basis for prototype modules; using entirely your own software, the board can be used as a custom, debugged and proven hardware module.

#### 5.2 Advanced support

For further development support, Philips subcontractor I+ME offers a complete set of development tools including:

- a CAN simulator; CAN/Net Sim
- an emulator; CAN/Net Emu
- a network analyzer; CAN/Net Anal

I+ME can be contacted through the following address:

I+ME GmbH  
 Ferdinandstrasse 15  
 D-3340 Wolfenbuettel  
 West Germany.

### 6.0 FUNCTIONAL DESCRIPTION

The PCA82C200 contains all necessary hardware for a high performance serial network communication (see Fig.2.1). The PCA82C200 controls the communication flow through the area network using the CAN-protocol. The PCA82C200 meets the following automotive requirements:

- short message length
- guaranteed latency time for urgent messages
- bus access priority, determined by the message identifier
- powerful error handling capability
- configuration flexibility to allow area network expansion.

The latency time defines the period between the initiation (Transmission Request) and the start of the transmission on the bus. Latency time is dependent on a variety of bus related conditions. In the case of a message being transmitted on the bus and one distortion the latency time can be up to 149 bit times (worst case). For more information see application note on 'Bit Timing'.

#### 6.1 Interface Management Logic (IML)

The IML interprets commands from the microcontroller, allocates the message buffers (TBF, RBF0 and RBF1) and provides interrupts and status information to the microcontroller.

#### 6.2 Transmit Buffer (TBF)

The TBF is a 10 byte memory into which the microcontroller writes messages which are to be transmitted over the CAN network.

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### 6.3 Receive Buffers (RBF0 and RBF1)

The RBF0 and RBF1 are each 10 byte memories which are alternatively used to store messages received from the CAN network. The CPU can process one message while another is being received.

### 6.4 Bit Stream Processor (BSP)

The BSP is a sequencer, controlling the data stream between the transmit buffer, receive buffers (parallel data) and the CAN bus (serial data).

### 6.5 Bit Timing Logic (BTL)

The BTL synchronizes the PCA82C200 to the bitstream on the CAN bus.

### 6.6 Transceiver Control Logic (TCL)

The TCL controls the output driver.

### 6.7 Error Management Logic (EML)

The EML performs the error confinement according to the CAN protocol.

### 6.8 Controller Interface Logic (CIL)

The CIL is the interface to the external microcontroller. The PCA82C200 can directly interface with a variety of microcontrollers.

## 7.0 CONTROL SEGMENT AND MESSAGE BUFFER DESCRIPTION

The PCA82C200 appears to a microcontroller as a memory-mapped I/O device due to the on-chip RAM, guaranteeing the independent operation of both devices.

### 7.1 Address allocation

The address area of the PCA82C200 consists of the Control Segment and the message buffers. The Control Segment is programmed during an initialization download in order to configure communication parameters (e.g. bit timing). Communication over the CAN-bus is also controlled via this segment by the microcontroller. During initialization the CLOCK OUT signal may be programmed to a value determined by the microcontroller (see Fig.2.1). A message which is to be transmitted, must be written to the Transmit Buffer. After a successful reception the microcontroller may read the message from the Receive Buffer and then release it for further use.

### 7.2 Control Segment layout

The exchange of status, control and command signals between the microcontroller and the PCA82C200 is performed in the control segment. The layout of this segment is shown in Fig 7.1. After an initial down-load, the contents of the Acceptance Code Register, the Acceptance Mask Register and Bus Timing Registers 0 and 1, should not be changed. These registers may only be accessed when the Reset Request bit in the Control Register, is set HIGH (see section 7.2.1).



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**Table 7.1** Register map.

DESCRIPTION	AD- DRESS	7 (MSB)	6	5	4	3	2	1	0 (LSB)
<b>Control Segment</b>									
Control Register	0	Test Mode	Synch	reserved	Overrun Interrupt Enable Goto Sleep	Error Interrupt Enable Clear Overrun Status	Transmit Interrupt Enable Release Receive Buffer	Receive Interrupt Enable Abort Transmission	Reset Request
Command Register	1	reserved	reserved	reserved	Receive Status	Transmission Complete Status	Transmit Buffer Access	Data Overrun	Transmission Request
Status Register	2	Bus Status	Error Status	Transmit Status	Wake-Up Interrupt AC.4	Overrun Interrupt AC.3	Error Interrupt AC.2	Receive Buffer Status	Receive Buffer Status
Interrupt Register	3	reserved	reserved	reserved	AC.4	AC.3	AC.2	Transmit Interrupt AC.1	Receive Interrupt AC.0
Acceptance Code Register	4	AC.7	AC.6	AC.5	AM.4	AM.3	AM.2	AM.1	AM.0
Acceptance Mask Register	5	AM.7	AM.6	AM.5	BRP.4	BRP.3	BRP.2	BRP.1	BRP.0
Bus Timing Register 0	6	SJW.1	SJW.0	BRP.5	TSESG2.0	TSESG1.3	TSESG1.2	TSESG1.1	TSESG1.0
Bus Timing Register 1	7	SAM	TSESG2.2	TSESG2.1	OCTP0	OCTN0	OCPOL0	OCPOL1	OCPOL0
Output Control Register	8	OCTP1	OCTN1	Map Internal Register	Connect RX Buffer 0 CPU	Connect TX Buffer CPU	Access Internal Bus	Normal RAM Connect	Float Output Driver
Test Register (see note 1)	9	reserved	reserved	reserved	reserved	reserved	reserved	reserved	reserved
<b>Transmit Buffer</b>									
Identifier	10	ID.10	ID.9	ID.8	ID.7	ID.6	ID.5	ID.4	ID.3
RTR data length code	11	ID.2	ID.1	ID.0	RTR	DLC.3	DLC.2	DLC.1	DLC.0
bytes 1 - 8	12 - 19	Data	Data	Data	Data	Data	Data	Data	Data
<b>Receive Buffer 0/1</b>									
Identifier	20	ID.10	ID.9	ID.8	ID.7	ID.6	ID.5	ID.4	ID.3
RTR data length code	21	ID.2	ID.1	ID.0	RTR	DLC.3	DLC.2	DLC.1	DLC.0
bytes 1 - 8	22 - 29	Data	Data	Data	Data	Data	Data	Data	Data
Clock Divider	31	reserved	reserved	reserved	reserved	reserved	CD.2	CD.1	CD.0

**Notes to Table 7.1**

1. The Test Register is used for production testing only.
2. Register 30 is not implemented.

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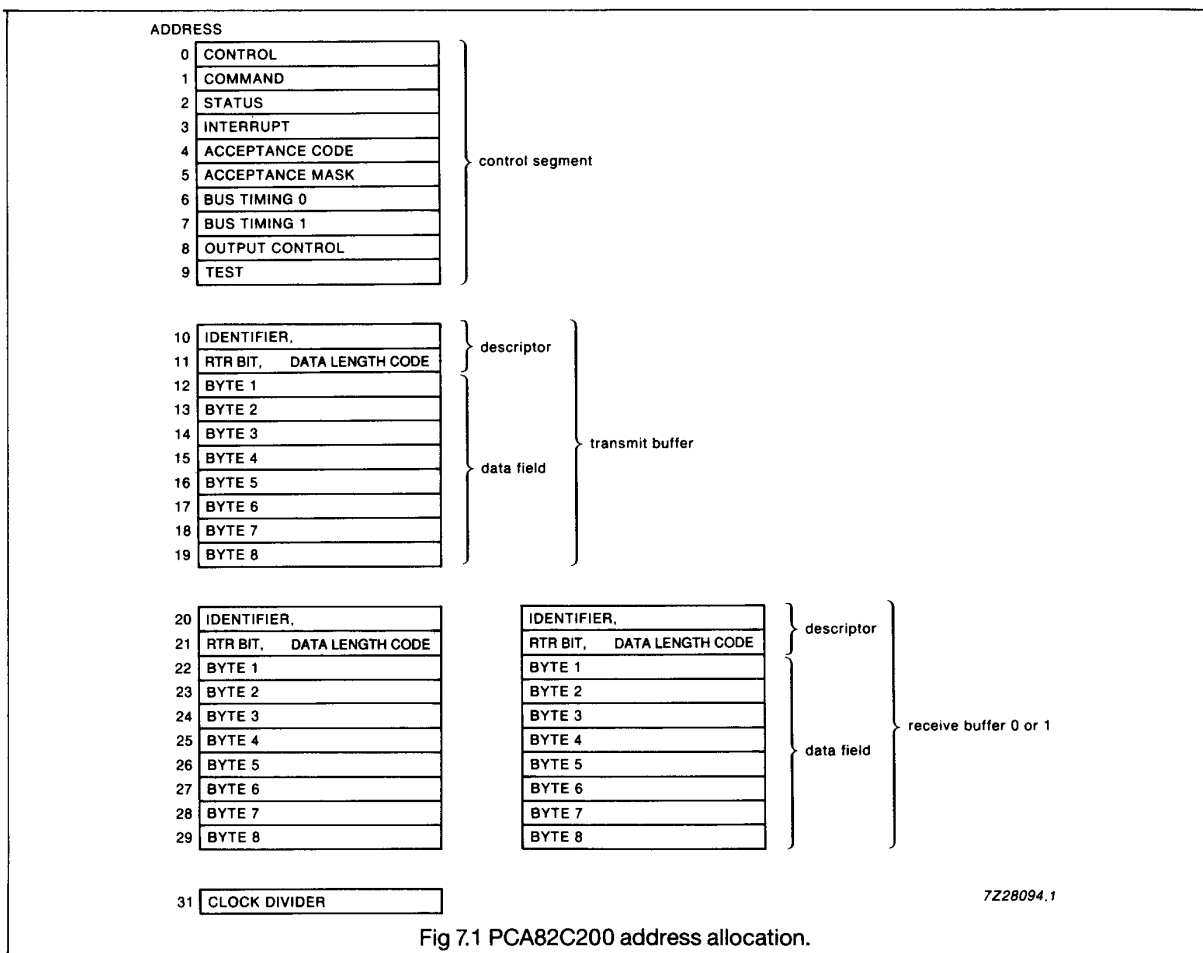


Fig 7.1 PCA82C200 address allocation.

## 7.2.1 CONTROL REGISTER (CR)

The contents of the Control Register are used to change the behaviour of the PCA82C200. Control bits may be set or reset by the attached microcontroller which uses the Control Register as a read/write memory.

Table 7.2 Control Register bits.

CR : ADDRESS 0		
BIT	SYMBOL	FUNCTION
CR.7	TM	Test Mode
CR.6	S	Synch
CR.5	-	Reserved
CR.4	OIE	Overrun Interrupt Enable
CR.3	EIE	Error Interrupt Enable
CR.2	TIE	Transmit Interrupt Enable
CR.1	RIE	Receive Interrupt Enable
CR.0	RR	Reset Request

**Stand-alone CAN-controller****PCA82C200****Table 7.4** Effects of setting the Reset Request bit HIGH (present).

TYPE	BIT	EFFECT
Control	Test Mode	LOW (disabled)
Command	Goto Sleep Clear Overrun Status Release Receive Buffer Abort Transmission Transmission Request	LOW (wake-up) HIGH (clear) HIGH (released) LOW (absent) LOW (absent)
Status	Bus Status Error Status Transmit Status Receive Status Transmission Complete Status Transmit Buffer Access Data Overrun Receive Buffer Status	LOW (bus-ON), see note 1 LOW (no error), see note 1 LOW (idle) LOW (idle) HIGH (complete) HIGH (released) LOW (absent) LOW (empty)
Interrupt	Overrun Interrupt Transmit Interrupt Receive Interrupt	LOW (reset) LOW (reset) LOW (reset)

**Note to Table 7.4**

1. Only after an external power-up reset; see note 5 to Table 7.8.

**7.2.2 COMMAND REGISTER (CMR)**

A command bit initiates an action within the transfer layer of the PCA82C200. The Command Register appears to the microcontroller as a write only memory. If a read access is performed to this address the byte 11111111<sub>b</sub> is returned.

**Table 7.5** Command Register bits.

CMR : ADDRESS 1		
BIT	SYMBOL	FUNCTION
CMR.7	-	Reserved
CMR.6	-	Reserved
CMR.5	-	Reserved
CMR.4	GTS	Goto Sleep
CMR.3	COS	Clear Overrun Status
CMR.2	RRB	Release Receive Buffer
CMR.1	AT	Abort Transmission
CMR.0	TR	Transmission Request

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**Table 7.6** Description of the Command Register bits.

CONTROL BIT	VALUE	COMMENTS
Transmission Request (note 1)	HIGH (present) LOW (absent)	A message shall be transmitted. No action.
Abort Transmission (note 2)	HIGH (present) LOW (absent)	If not already in progress, a pending Transmission Request is cancelled. No action.
Release Receive Buffer (note 3)	HIGH (released) LOW (no action)	The Receive Buffer attached to the microcontroller is released. No action.
Clear Overrun (note 4)	HIGH (clear) LOW (no action)	The Data Overrun status bit is set to LOW (see section 7.2.3). No action.
Goto Sleep (note 5)	HIGH (sleep) LOW (wake up)	The PCA82C200 enters sleep mode, if the $\overline{INT}$ = HIGH (no interrupt signal from the PCA82C200 to the microcontroller pending or external source pending) and there is no bus activity. The PCA82C200 functions normally.

**Notes to Table 7.6**

1. If the Transmission Request bit was set HIGH in a previous command, it cannot be cancelled by setting the Transmission Request bit LOW (absent). Cancellation of the requested transmission may be performed by setting the Abort Transmission bit HIGH (present).
2. The Abort Transmission bit is used when the microcontroller requires the suspension of the previously requested transmission, for example to transmit an urgent message. A transmission already in progress is not stopped. In order to determine if the original message had been transmitted successfully, or aborted, the Transmission Complete status bit should be checked after the Transmit Buffer Access bit has been set HIGH (released) or a Transmit Interrupt has been generated (see section 7.2.4).
3. After reading the contents of the Receive Buffer (RBF0 or RBF1) the microcontroller must release this buffer by setting the Release Receive Buffer bit HIGH (released). This may result in another message becoming immediately available.
4. This command bit is used to acknowledge the Data Overrun condition signalled by the Data Overrun status bit. It may be given or set at the same time as a Release Receive Buffer command bit.

5. The PCA82C200 will enter sleep mode, if Goto Sleep is set HIGH (sleep), there is no bus activity and  $\overline{INT}$  = HIGH (inactive). After sleep mode is set, the CLK OUT signal continues until at least 15 bit times have passed. The PCA82C200 will wake up when one of the three previously mentioned conditions is negated: after Goto Sleep is set LOW (wake up), there is bus activity or  $\overline{INT}$  is driven LOW (active). On wake up, the oscillator is started and a Wake-Up Interrupt (see section 7.2.4) is generated. A PCA82C200 which is sleeping and then awoken by bus activity will not be able to receive this message until it detects a Bus-Free signal (see section 9.9.6).

**7.2.3 STATUS REGISTER (SR)**

The contents of the Status Register reflect the status of the PCA82C200 bus controller. The Status Register appears to the microcontroller as a read only memory.

**Table 7.7** Status Register bits.

SR : ADDRESS 2		
BIT	SYMBOL	FUNCTION
SR.7	BS	Bus Status
SR.6	ES	Error Status
SR.5	TS	Transmit Status
SR.4	RS	Receive Status
SR.3	TCS	Transmission Complete Status
SR.2	TBS	Transmit Buffer Status
SR.1	DO	Data Overrun
SR.0	RBS	Receive Buffer Status

**Stand-alone CAN-controller****PCA82C200****Table 7.8** Description of the Status Register bits.

STATUS BIT	VALUE	COMMENTS
Receive Buffer Status (note 1)	HIGH (full) LOW (empty)	This bit is set when a new message is available. No message has become available since the last Release Receive Buffer command bit was set.
Data Overrun (note 2)	HIGH (overrun)  LOW (absent)	This bit is set HIGH (Overrun), when both Receive Buffers are full and the first byte of another message should be stored. No data overrun has occurred since the Clear Overrun command was given.
Transmit Buffer Access(note 3)	HIGH (released)  LOW (locked)	The microcontroller may write a message into the TBF. The microcontroller cannot access the Transmit Buffer. A message is either waiting for transmission or is in the process of being transmitted.
Transmission Complete Status (note 3)	HIGH (complete)  LOW (incomplete)	Last requested transmission has been successfully completed. Previously requested transmission is not yet completed.
Receive Status (note 4)	HIGH (receive) LOW (idle)	The PCA82C200 is receiving a message. No message is received.
Transmit Status (note 4)	HIGH (transmit) LOW (idle)	The PCA82C200 is transmitting a message. No message is transmitted.
Error Status	HIGH (error)  LOW (ok)	At least one of the Error Counters (see 9.10.3) has reached the microcontroller Warning Limit. Both Error Counters have not reached the Warning Limit.
Bus Status (note 5)	HIGH (Bus-Off) LOW (Bus-On)	The PCA82C200 is not involved in bus activities. The PCA82C200 is involved in bus activities

**Notes to Table 7.8**

1. If the command bit Release Receive Buffer is set HIGH (released) by the microcontroller, the Receive Buffer Status bit is set LOW (empty) by IML. When a new message is stored in any of the receive buffers, the Receive Buffer Status bit is set HIGH (full) again.
2. If Data Overrun = HIGH (Overrun) is detected, the currently received message is dropped.  
A transmitted message, granted acceptance, is also stored in a Receive Buffer. This occurs because it is not known if the PCA82C200 will lose arbitration and so become a receiver of the message. If no receive buffer is available, Data Overrun is signalled.
3. If the microcontroller tries to write to the Transmit Buffer when the Transmit Buffer Access bit is LOW (locked), the written bytes will not be accepted and will be lost without this being signalled.
4. If both the Receive Status and Transmit Status bits are LOW (idle) the CAN-bus is idle.
5. When the Bus Status bit is set HIGH (Bus-Off), the PCA82C200 will set the Reset Request bit HIGH (present). It will stay in this state until the microcontroller sets the Reset Request bit LOW (absent). Once this is completed the PCA82C200 will wait the minimum protocol-defined time (128 occurrences of the Bus-Free signal) before setting the Bus Status bit LOW (Bus-On), the Error Status bit LOW (OK) and resetting the Error Counters.

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## 7.2.4 INTERRUPT REGISTER (IR)

The Interrupt Register allows the identification of an interrupt source. When one or more bits of this register are set, the  $\overline{\text{INT}}$  pin is activated. All bits are reset by the PCA82C200 after this register is read by the microcontroller. This register appears to the microcontroller as a read only memory.

**Table 7.9** Interrupt Register bits.

IR : ADDRESS 3		
BIT	SYMBOL	FUNCTION
IR.7	-	Reserved
IR.6	-	Reserved
IR.5	-	Reserved
IR.4	WUI	Wake-Up Interrupt
IR.3	OI	Overrun Interrupt
IR.2	EI	Error Interrupt
IR.1	TI	Transmit Interrupt
IR.0	RI	Receive Interrupt

**Table 7.10** Description of the Interrupt Register bits.

INTERRUPT BIT	VALUE	COMMENTS
Receive Interrupt (note 1)	HIGH (set) LOW (reset)	This bit is set when a new message is available in the Receive Buffer and the Receive Interrupt Enable bit is HIGH (enabled). Receive Interrupt bit is automatically reset by a read access of Interrupt Register by the microcontroller.
Transmit Interrupt	HIGH (set) LOW (reset)	This bit is set whenever the Transmit Buffer Access is set HIGH(released) and Transmit Interrupt Enable is set HIGH (enabled). Transmit Interrupt bit will be reset after a read access of the Interrupt Register by the microcontroller.
Error Interrupt	HIGH (set) LOW (reset)	This bit is set on a change of either the Error Status or Bus Status bits (see section 7.2.3) if the Error Interrupt Enable is set HIGH (enabled). the Error Interrupt bit is reset by a read access of the Interrupt Register by the microcontroller.
Wake-Up Interrupt	HIGH (set) LOW (reset)	The Wake-Up Interrupt bit is set HIGH, when the sleep mode is left (see 7.2.2). Wake-Up Interrupt bit is reset by a read access of Interrupt Register by the microcontroller.
Overrun Interrupt (note 2)	HIGH (set) LOW (reset)	This bit is set HIGH, if both Receive Buffers contain a message and the first byte of another message should be stored (passed acceptance), and the Overrun Interrupt Enable is set HIGH (enabled). Overrun Interrupt bit is reset by a read access of Interrupt Register by the microcontroller.

**Notes to Table 7.10**

1. Receive Interrupt bit (if enabled) and Receive Buffer Status bit (see section 7.2.3) are set at the same time.
2. Overrun Interrupt bit (if enabled) and Data Overrun bit (see section 7.2.3) are set at the same time.

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### 7.2.5 ACCEPTANCE CODE REGISTER (ACR)

The Acceptance Code Register is part of the acceptance filter of the PCA82C200. This register can be accessed (read/write), if the Reset Request bit is set HIGH (present). When a message is received which passes the acceptance test and if there is an empty Receive Buffer, then the respective Descriptor and Data Field (see Fig 7.1) are sequentially stored in this empty buffer. In the case that there is no empty Receive Buffer, the Data Overrun bit is set HIGH (overrun), see sections 7.2.3 and 7.2.4. When the complete message has been correctly received the following occurs:

- the Receive Buffer Status bit is set HIGH (full)
- if the Receive Interrupt Enable bit is set HIGH (enabled), the Receive Interrupt is set HIGH (set).

The Acceptance Code bits (AC.7 - AC.0) and the eight most significant bits of the message's Identifier (ID.10 - ID.3) must be equal to those bit positions which are marked relevant by the Acceptance Mask bits (AM.7 - AM.0). If the following equation is satisfied, acceptance is given:

$$[(ID.10 \dots ID.3)EQUAL(AC.7 \dots AC.0)]OR \\ (AM.7 \dots AM.0) = 1111\ 1111_b$$

**Table 7.11** Acceptance Code Register bits.

ACR : ADDRESS 4							
7	6	5	4	3	2	1	0
AC.7	AC.6	AC.5	AC.4	AC.3	AC.2	AC.1	AC.0

During transmission of a message which passes the acceptance test, the message is also written to its own Receive Buffer. If no Receive Buffer is available Data Overrun is signalled because it is not known at the start of a message whether the PCA82C200 will lose arbitration and so become a receiver of the message.

**Table 7.13** Description of the Acceptance Mask Register bits.

ACCEPTANCE MASK BIT	VALUE	COMMENTS
AM.7 to AM.0	HIGH LOW	This bit position is 'don't care' for the acceptance of a message. This bit position is 'relevant' for acceptance filtering.

### 7.2.6 ACCEPTANCE MASK REGISTER (AMR)

The Acceptance Mask Register is part of the acceptance filter of the PCA82C200. This register can be accessed (read/write) if the Reset Request bit is set HIGH (present). The Acceptance Mask Register qualifies which of the corresponding bits of the acceptance code are 'relevant' or 'do not care' for acceptance filtering.

**Table 7.12** Acceptance Mask Register bits.

AMR : ADDRESS 5							
7	6	5	4	3	2	1	0
AM.7	AM.6	AM.5	AM.4	AM.3	AM.2	AM.1	AM.0

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### 7.2.7 BUS TIMING REGISTER 0 (BTR 0)

The contents of Bus Timing Register 0 defines the values of the Baud Rate Prescaler (BRP) and the Synchronization Jump Width (SJW). This register can be accessed (read/write) if the Reset Request bit is set HIGH (present).

**Table 7.14** Bus Timing Register 0 bits.

BTR 0 : ADDRESS 6							
7	6	5	4	3	2	1	0
SJW.1	SJW.0	BRP.5	BRP.4	BRP.3	BRP.2	BRP.1	BRP.0

#### Baud Rate Prescaler (BRP)

The period of the system clock  $t_{SCL}$  is programmable and determines the individual bit timing. The system clock is calculated using the following equation:

$$t_{SCL} = 2t_{CLK}(32BRP.5 + 16BRP.4 + 8BRP.3 + 4BRP.2 + 2BRP.1 + BRP.0 + 1)$$

$t_{CLK}$  = time period of the PCA82C200 oscillator.

#### Synchronization Jump Width (SJW)

To compensate for phase shifts between clock oscillators of different bus controllers, any bus controller must resynchronize on any relevant signal edge of the current transmission. The synchronization jump width defines the maximum number of clock cycles a bit period may be shortened or lengthened by one resynchronization:

$$t_{SJW} = t_{SCL}(2SJW.1 + SJW.0 + 1)$$

For further information on bus timing see sections 7.2.8 and 8.0.

**Table 7.15** Bus Timing Register 1 bits.

BTR 1 : ADDRESS 7							
7	6	5	4	3	2	1	0
SAM	TSEG2.2	TSEG2.1	TSEG2.0	TSEG1.3	TSEG1.2	TSEG1.1	TSEG1.0

### 7.2.8 BUS TIMING REGISTER 1 (BTR 1)

The contents of Bus Timing Register 1 defines the length of the bit period, the location of the sample point and the number of samples to be taken at each sample point. This register may be accessed (read/write) if the Reset Request bit is set HIGH (present).

#### Sampling (SAM)

**Table 7.16** Selection of sampling

BIT	VALUE	COMMENTS
SAM	HIGH LOW	Three samples are taken. The bus is sampled once.

SAM = logic 0 is recommended for high speed buses (SAE class C), while SAM = logic 1 is recommended for slow/medium speed buses (class A and B) where filtering of spikes on the bus-line is beneficial (see section 8.1.6).

#### Time Segment 1 (TSEG1) and Time Segment 2 (TSEG2)

TSEG1 and TSEG2 determine the number of clock cycles per bit period and the location of the sample point:

$$t_{TSEG1} = t_{SCL}(8TSEG1.3 + 4TSEG1.2 + 2TSEG1.1 + TSEG1.0 + 1)$$

$$t_{TSEG2} = t_{SCL}(4TSEG2.2 + 2TSEG2.1 + TSEG2.0 + 1)$$

For further information on bus timing see sections 7.2.7 and 8.0.



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### 7.2.9 OUTPUT CONTROL REGISTER (OCR)

The Output Control Register allows, under software control, the set-up of different output driver configurations. This register may be accessed (read/write) if the Reset Request bit is set HIGH (present).

If the PCA82C200 is in the sleep mode (Goto Sleep = HIGH) a recessive level is output on the TX0 and TX1 pins. If the PCA82C200 is in the reset state (Reset Request = HIGH) the output drivers are floating.

### Test Output Mode

For the TX0 pin this is the same as in Normal Output Mode. To measure the delay time of the transmitter and receiver this mode connects the output of the input comparator (COMP OUT) with the input of the output driver TX1. This mode is used for production testing only.

**Table 7.17** Output Control Register bits.

OCR : ADDRESS 8							
7	6	5	4	3	2	1	0
OCTP1	OCTN1	OCPOL1	OCTP0	OCTN0	OCPOLO	OCMODE1	OCMODE0

### Normal Output Mode

In Normal Output Mode the bit sequence (TXD) is sent via TX0 and TX1. The voltage levels on the output driver pins TX1 and TX0 depend on both the driver characteristic programmed by OCTPx, OCTNx (float, pull-up, pull-down, push-pull) and the output polarity programmed by OCPOLX.

### Clock Output Mode

For the TX0 pin this is the same as in Normal Output Mode. However, the data stream to TX1 is replaced by the transmit clock (TXCLK). The rising edge of the transmit clock (non inverted) marks the beginning of a bit period. The clock pulse width is  $t_{SCL}$ .

### Bi-phase Output Mode

In contrast to Normal Output Mode the bit representation is time variant and toggled. If the bus controllers are galvanically decoupled from the bus-line by a transformer, the bit stream is not allowed to contain a DC component. This is achieved by the following scheme. During recessive bits all outputs are deactivated (3-state). Dominant bits are sent alternately on TX0 and TX1, i.e. the first dominant bit is sent on TX0, the second is sent on TX1, and the third one is sent on TX0 again, etc.

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The following two tables, Table 7.18 and Table 7.19, show the relationship between the bits of the Output Control Register and the two serial output pins TX0 and TX1 of the PCA82C200, connected to the serial bus (see Fig.2.1).

**Table 7.18** Description of the Output Mode bits.

OCMODE1	OCMODE0	DESCRIPTION
1	0	Normal Output Mode; TX0, TX1: bit sequence (TXD; note 1).
1	1	Clock Output Mode; TX0: bit sequence, TX1: bus clock (TXCLK).
0	0	Bi-phase Output Mode
0	1	Test Output Mode; TX0: bit sequence, TX1: COMP OUT

**Note to Table 7.18**

1. TXD is the data bit to be transmitted.

**Table 7.19** Output pin set-up.

DRIVE	OCTPx	OCTNx	OCPOLx	TXD	TPx	TNx	TXx
Float	0	0	0	0	Off	Off	float
	0	0	0	1	Off	Off	float
	0	0	1	0	Off	Off	float
	0	0	1	1	Off	Off	float
Pull-down	0	1	0	0	Off	On	LOW
	0	1	0	1	Off	Off	float
	0	1	1	0	Off	Off	float
	0	1	1	1	Off	On	LOW
Pull-up	1	0	0	0	Off	Off	float
	1	0	0	1	On	Off	HIGH
	1	0	1	0	On	Off	HIGH
	1	0	1	1	Off	Off	float
Push/Pull	1	1	0	0	Off	On	LOW
	1	1	0	1	On	Off	HIGH
	1	1	1	0	On	Off	HIGH
	1	1	1	1	Off	On	LOW

**Notes to Table 7.19**

1. TPx is the on-chip output transistor x, connected to  $V_{DD}$ ; x = 0 or 1.
2. TNx is the on-chip output transistor x, connected to  $V_{SS}$ ; x = 0 or 1.
3. TXx is the serial output level on pin TX0 or TX1. It is required that the output level on the CAN bus is dominant with TXD = 0 and recessive with TXD = 1 (see section 9.1.1)

**7.2.10 TEST REGISTER (TR)**

The Test Register is used for production testing only.

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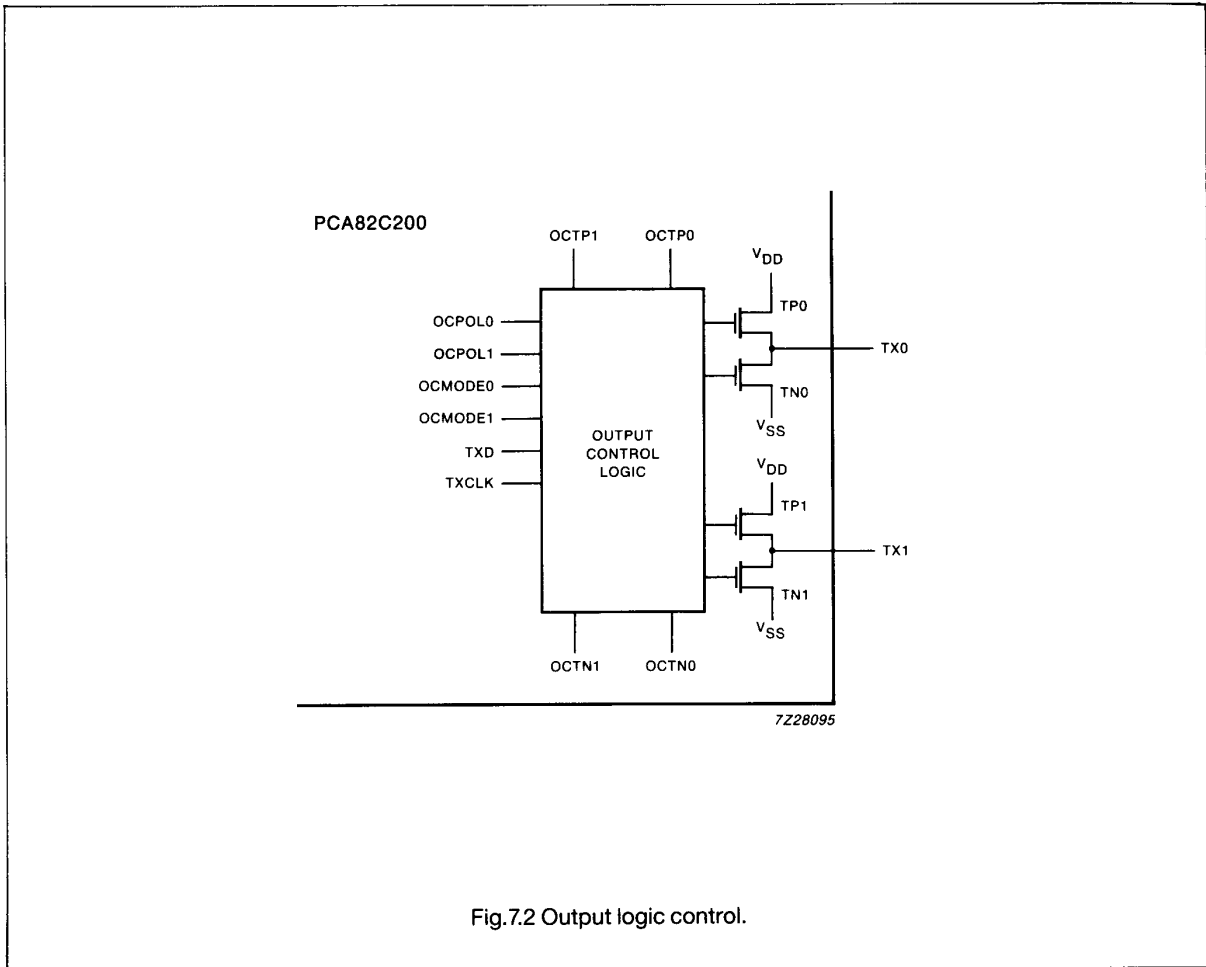


Fig.7.2 Output logic control.

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### 7.3 Transmit Buffer layout

The global layout of the Transmit Buffer is shown in Fig.7.1. This buffer serves to store a message from the microcontroller to be transmitted by the PCA82C200. It is subdivided into Descriptor and Data Field. The Transmit Buffer can be written to and read from by the microcontroller (see note 1 to Table 7.3).

#### 7.3.1 DESCRIPTOR

**Table 7.20** Descriptor Byte 1 (DSCR1).

DSCR1 : ADDRESS 10							
7	6	5	4	3	2	1	0
ID.10	ID.9	ID.8	ID.7	ID.6	ID.5	ID.4	ID.3

**Table 7.21** Descriptor Byte 2 (DSCR2).

DSCR2 : ADDRESS 11							
7	6	5	4	3	2	1	0
ID.2	ID.1	ID.0	RTR	DLC.3	DLC.2	DLC.1	DLC.0

#### Identifier (ID)

The Identifier consists of 11 bits (ID.10 to ID.0). ID.10 is the most significant bit, which is transmitted first on the bus during the arbitration process. The Identifier acts as the message's name, used in a receiver for acceptance filtering, and also determines the bus access priority during the arbitration process. The lower the binary value of the Identifier the higher the priority. This is due to the larger number of leading dominant bits during arbitration (see section 5).

#### Remote Transmission Request bit (RTR)

**Table 7.22** Description of the RTR bit.

BIT	VALUE	COMMENTS
RTR	HIGH	Remote Frame will be transmitted by the PCA82C200
	LOW	Data Frame will be transmitted by the PCA82C200.

#### Data Length Code (DLC)

The number of bytes (Data Byte Count) in the Data Field of a message is coded by the Data Length Code. At the start

of a Remote Frame transmission the Data Length Code is not considered due to the RTR bit being HIGH (remote). This forces the number of transmitted/received data bytes to be 0. Nevertheless, the Data Length Code must be specified correctly to avoid bus errors, if two CAN-controllers start a Remote Frame transmission simultaneously.

The range of the Data Byte Count is 0 to 8 bytes and coded as follows:

$$\text{Data Byte Count} = 8\text{DLC.3} + 4\text{DLC.2} + 2\text{DLC.1} + \text{DLC.0}$$

For reasons of compatibility no Data Byte Counts other than 0 to 8 should be used.

#### 7.3.2 DATA FIELD

The number of transferred data bytes is determined by the Data Length Code. The first bit transmitted is the most significant bit of data byte 1 at address 12.

### 7.4 Receive Buffer layout

The layout of the Receive Buffer and the individual bytes correspond to the definitions given for the Transmit Buffer layout, except that the addresses start at 20 instead of 10 (see Fig 7.1).

### 7.5 Clock Divider Register (CDR)

The Clock Divider Register controls the CLK OUT frequency for the microcontroller (see Fig.2.1). It can be written to or read by the microcontroller. The default state of the register is divided by 12 for Motorola mode and divided by 2 for Intel mode. Values from 0 to 7 may be written into this register and will result in the CLK OUT frequencies shown in Table 7.24.

**Table 7.23** Clock Divider Register bits.

CDR : ADDRESS 31							
7	6	5	4	3	2	1	0
-	-	-	-	-	CD.2	CD.1	CD.0

Bits CDR.7 to CDR.3 are reserved.

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**Table 7.24** CLK OUT frequency selection.

CD.2	CD.1	CD.0	CLK OUT FREQUENCY
0	0	0	$f_{CLK}/2$
0	0	1	$f_{CLK}/4$
0	1	0	$f_{CLK}/6$
0	1	1	$f_{CLK}/8$
1	0	0	$f_{CLK}/10$
1	0	1	$f_{CLK}/12$
1	1	0	$f_{CLK}/14$
1	1	1	$f_{CLK}$

**Note:**  $f_{CLK}$  is the frequency of the oscillator

**8.0 BUS TIMING/SYNCHRONIZATION**

The Bus Timing Logic (BTL) monitors the serial bus-line via the on-chip input comparator and performs the following functions (see section 2):

- monitors the serial bus-line level
- adjusts the sample point, within a bit period (programmable)

- samples the bus-line level using majority logic (programmable, 1 or 3 samples)
- Synchronization to the bit stream:
  - Hard synchronization at the start of a message
  - Resynchronization during transfer of a message.

The configuration of the BTL is performed during the initialization of the PCA82C200. The BTL uses the following three registers:

- Control register (Synch)
- Bus Timing Register 0
- Bus Timing Register 1.

**8.1 Bit timing**

A bit period is built up from a number of system clock cycles ( $t_{SCL}$ ), see section 7.2.7. One bit period is the result of the addition of the programmable segments TSEG1 and TSEG2 and the general segment SYNCSEG (see sections 7.2.7 to 7.2.8.).

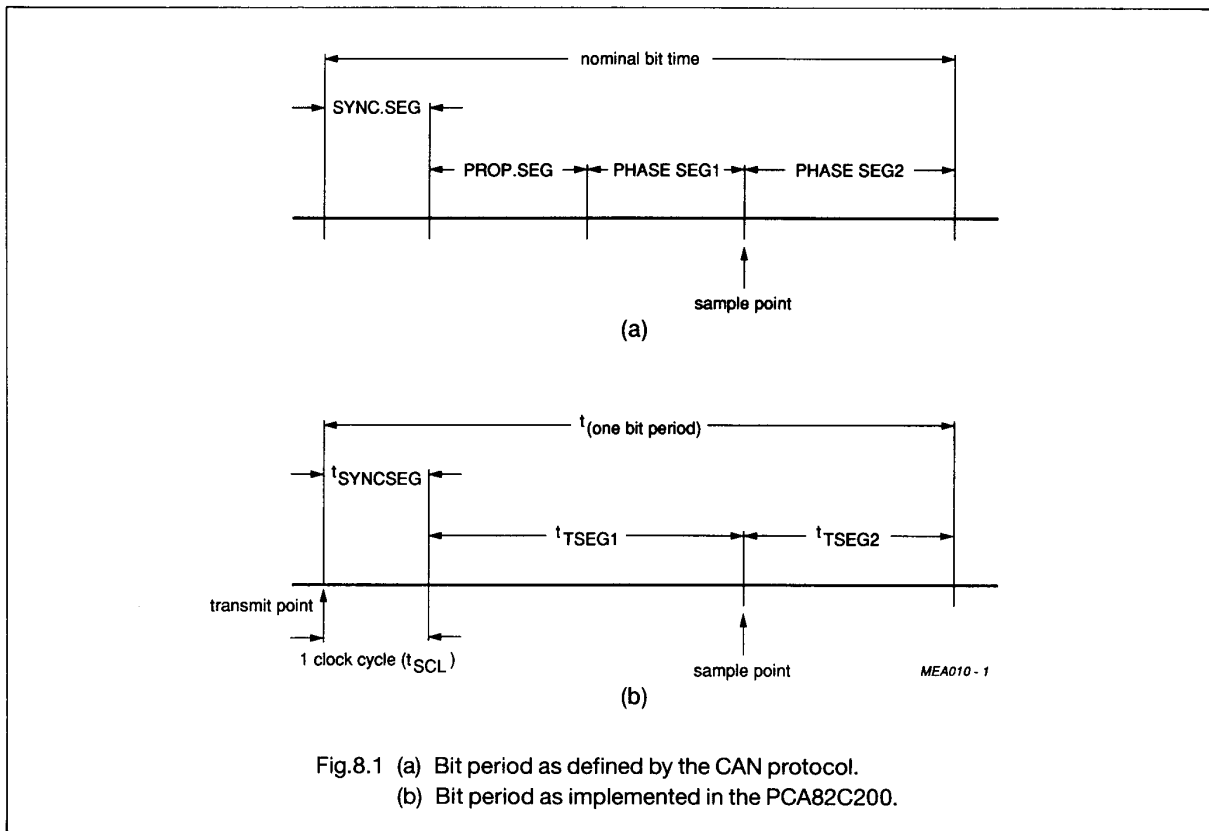


Fig.8.1 (a) Bit period as defined by the CAN protocol.  
 (b) Bit period as implemented in the PCA82C200.

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### 8.1.1 SYNCHRONIZATION SEGMENT (SYNCSEG)

The incoming edge of a bit is expected during this state; this state corresponds to one system clock cycle ( $1 \times t_{SCL}$ ).

### 8.1.2 TIME SEGMENT 1 (TSEG1)

This segment determines the location of the sampling point within a bit period, which is at the end of TSEG1. TSEG1 is programmable from 1 to 16 system clock cycles (see section 7.2.8).

The correct location of the sample point is essential for the correct functioning of a transmission. The following points must be taken into consideration:

- A Start-Of-Frame (see section 9.2.1) causes all PCA82C200's to perform a 'hard synchronization' (see section 8.2.1) on the first recessive-to-dominant edge. During arbitration, however, several PCA82C200's may simultaneously transmit. Therefore it may require twice the sum of bus-line, input comparator and the output driver delay times until the bus is stable. This is the propagation delay which must be taken into consideration.
- To avoid sampling at an incorrect position, it is necessary to include an additional synchronization buffer on both sides of the sample point. The main reasons for incorrect sampling are:
  - incorrect synchronization due to spikes on the bus-line
  - slight variations in the oscillator frequency of each PCA82C200 in the network, which results in a phase error.

### 8.1.3 TIME SEGMENT 2 (TSEG2)

This time segment provides:

- additional time at the sample point for calculation of the subsequent bit levels (e.g. arbitration)
- synchronization buffer at right side of the sample point (see section 8.1.2).

TSEG2 is programmable from 1 to 8 system clock cycles (see section 7.2.8).

### 8.1.4 SYNCHRONIZATION JUMP WIDTH (SJW)

SJW defines the maximum number of clock cycles ( $t_{SCL}$ ) a bit period may be reduced or increased by one resynchronization. SJW is programmable from 1 to 4 system clock cycles (see section 7.2.7).

### 8.1.5 PROPAGATION DELAY TIME ( $t_{prop}$ )

The propagation delay time is calculated by summing the maximum propagation delay times of the physical bus, the input comparator and the output driver. The resulting sum is multiplied by 2 and then rounded up to the nearest multiple of  $t_{SCL}$ .

$t_{prop} = 2 \times (\text{physical bus delay} + \text{input comparator delay} + \text{output driver delay})$

### 8.1.6 BIT TIMING RESTRICTIONS

Restrictions on the configuration of the bit timing are based on internal processing. The restrictions are:

- $t_{TSEG2} \geq 2t_{SCL}$
- $t_{TSEG2} \geq t_{SJW}$
- $t_{TSEG1} \geq t_{TSEG2}$
- $t_{TSEG1} \geq t_{SJW} + t_{prop}$

The three sample mode ( $SAM = 1$ ) has the effect of introducing a delay of one system clock cycle on the bus-line. This must be taken into account for the correct calculation of TSEG1 and TSEG2:

- $t_{TSEG1} \geq t_{SJW} + t_{prop} + t_{SCL}$
- $t_{TSEG2} \geq 3t_{SCL}$

## 8.2 Synchronization

Synchronization is performed by a state machine which compares the incoming edge with its actual bit timing and adapts the bit timing by hard synchronization or resynchronization.

### 8.2.1 HARD SYNCHRONIZATION

This type of synchronization occurs only at the beginning of a message. The PCA82C200 synchronizes on the first incoming recessive-to-dominant edge of a message (being the leading edge of a message's Start-Of-Frame bit; see section 8.1).

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### 8.2.2 RESYNCHRONIZATION

Resynchronization occurs during the transmission of a message's bit stream to compensate for:

- variations in individual PCA82C200 oscillator frequencies
- changes introduced by switching from one transmitter to another (e.g. during arbitration).

As a result of resynchronization either  $t_{TSEG1}$  may be increased by up to a maximum of  $t_{SJW}$  or  $t_{TSEG2}$  may be decreased by up to a maximum of  $t_{SJW}$ :

- $t_{TSEG1} \leq t_{SCL}((TSEG1 + 1) + (SJW + 1))$
- $t_{TSEG2} \geq t_{SCL}((TSEG2 + 1) - (SJW + 1))$

Note: TSEG1, TSEG2 and SJW are the programmed numerical values.

The phase error ( $e$ ) of an edge is given by the position of the edge relative to SYNCSEG, measured in system clock cycles ( $t_{SCL}$ ). The value of the phase error is defined as:

- $e = 0$ , if the edge occurs within SYNCSEG
- $e > 0$ , if the edge occurs within TSEG1
- $e < 0$ , if the edge occurs within TSEG2.

The effect of resynchronization is:

- the same as that of a hard synchronization, if the magnitude of the phase error ( $e$ ) is less or equal to the programmed value of  $t_{SJW}$  (see section 7.2.7)
- to increase a bit period by the amount of  $t_{SJW}$ , if the phase error is positive and the magnitude of the phase error is larger than  $t_{SJW}$ .
- to decrease a bit period by the amount of  $t_{SJW}$ , if the phase error is negative and the magnitude of the phase error is larger than  $t_{SJW}$ .

### 8.2.3 SYNCHRONIZATION RULES

The synchronization rules are as follows:

- only one synchronization within one bit time is used.
- an edge is used for synchronization only if the value detected at the previous sample point differs from the bus value immediately after the edge
- hard synchronization is performed whenever there is a

recessive-to-dominant edge during Bus-Idle (see section 8)

- all other edges (recessive-to-dominant and optionally dominant-to-recessive edges if the Synch bit is set HIGH; see section 7.2.1) which are candidates for resynchronization will be used with the following exception:

- A transmitting PCA82C200 will not perform a resynchronization as a result of a recessive-to-dominant edge with positive phase error, if only these edges are used for resynchronization. This ensures that the delay times of the output driver and input comparator do not cause a permanent increase in the bit time.

## 9.0 COMMUNICATION PROTOCOL

### 9.1 Frame types

The PCA82C200 bus controller supports the four different CAN protocol frame types for communication:

- Data Frame, to transfer data
- Remote Frame, request for data
- Error Frame, globally signal a (locally) detected error condition
- Overload Frame, to extend delay time of subsequent frames

#### 9.1.1 BIT REPRESENTATION

There are two logical bit representations used in the CAN protocol:

- A recessive bit on the bus-line appears only if all connected PCA82C200's send a recessive bit at that moment
- Dominant bits always overwrite recessive bits i.e. the resulting bit level on the bus-line is dominant.

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### 9.2. Data Frame

A Data Frame carries data from a transmitting PCA82C200 to one or more receiving PCA82C200's. A Data Frame is composed of seven different bit-fields:

- Start-Of-Frame
- Arbitration Field
- Control Field
- Data Field (may have a length of zero)
- CRC Field
- Acknowledge Field
- End-Of-Frame.

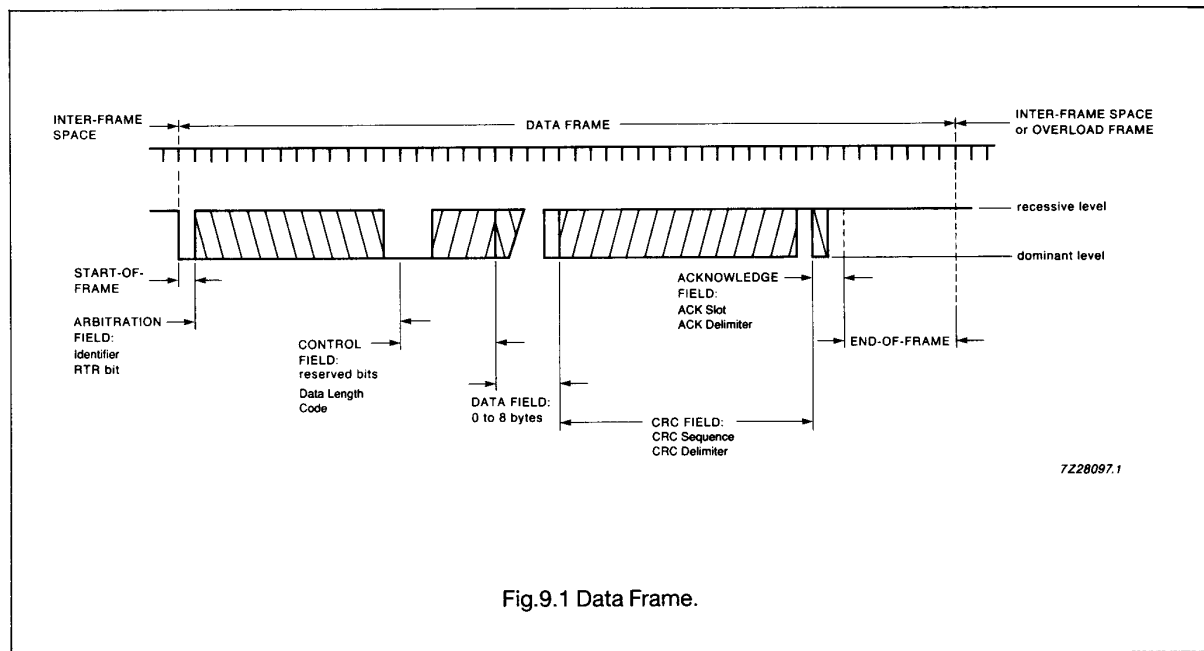


Fig.9.1 Data Frame.

#### 9.2.1 START-OF-FRAME BIT

Signals the start of a Data Frame or Remote Frame. It consists of a single dominant bit used for hard synchronization of a PCA82C200 in receive mode.

#### 9.2.2 ARBITRATION FIELD

Consists of the message Identifier and the RTR bit (see section 7.3.1). In the event of simultaneous message transmissions by two or more PCA82C200's the bus access conflict is solved by bit-wise arbitration, which is active during the transmission of the Arbitration Field.

#### Identifier

This 11-bit field is used to provide information about the message, as well as the bus access priority. It is transmitted in the order ID.10 to ID.0 (LSB). The situation that the seven most significant bits (ID.10 to ID.4) are all recessive must not occur.

An Identifier does not define which particular PCA82C200 will receive the frame, as a CAN based communication network does not discriminate between a point-to-point, multicast or broadcast communication.



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### Remote Transmission Request bit (RTR)

A PCA82C200, acting as a receiver for certain information may initiate the transmission of the respective data by transmitting a Remote Frame to the network, addressing the data source via the Identifier and setting the RTR bit HIGH (remote; recessive bus level). If the data source simultaneously transmits a Data Frame containing the requested data, it uses the same Identifier. No bus access conflict occurs due to the RTR bit being set LOW (data; dominant bus level) in the Data Frame.

### 9.2.3 CONTROL FIELD

This field consists of six bits. It includes two reserved bits (for future expansions of the CAN-protocol), transmitted with a dominant bus level, and is followed by the Data Length Code (4 bits). The number of bytes in the (destuffed; number of data bytes to be transmitted/received) Data Field is indicated by the Data Length Code. Admissible values of the Data Length Code and hence the number of bytes in the (destuffed) Data Field, are 0 to 8. A logic 0 (logic 1) in the Data Length Code is transmitted as a dominant (recessive) bus level, respectively.

### 9.2.4 DATA FIELD

The data, stored within the Data Field of the Transmit Buffer, are transmitted according to the Data Length Code. Conversely, data of a received Data Frame will be stored in the Data Field of a Receive Buffer. Data is stored byte-wise both for transmission by the microcontroller and on reception by the PCA82C200. The most significant bit of the first data byte (lowest address) is transmitted/received first.

### 9.2.5 CYCLIC REDUNDANCY CODE FIELD (CRC)

The CRC Field consists of the CRC Sequence (15 bits) and the CRC Delimiter (1 recessive bit). The Cyclic Redundancy Code (CRC) encloses the destuffed bit stream of the Start-Of-Frame, Arbitration Field, Control Field, Data Field and CRC Sequence. The most significant bit of the CRC Sequence is transmitted/received first. This frame check sequence, implemented in the PCA82C200, is derived from a cyclic redundancy code best suited for frames with a total bit count of less than 127 bits, see section 9.8.3. With Start-Of-Frame (dominant bit) included in the code word, any rotation of

the code word can be detected by the absence of the CRC Delimiter (recessive bit).

### 9.2.6 ACKNOWLEDGE FIELD (ACK)

The Acknowledge Field consists of two bits, the Acknowledge Slot and the Acknowledge Delimiter, which are transmitted with a recessive level by the transmitter of the Data Frame. All PCA82C200's having received the matching CRC Sequence, report this by overwriting the transmitter's recessive bit in the Acknowledge Slot with a dominant bit (see section 9.9.2). Thereby a transmitter, still monitoring the bus level recognizes that at least one receiver within the network has received a complete and correct message (i.e. no error was found). The Acknowledge Delimiter (recessive bit) is the second bit of the Acknowledge Field. As a result, the Acknowledge Slot is surrounded by two recessive bits: the CRC Delimiter and the Acknowledge Delimiter.

All nodes within a CAN network may use all the information coming to the network by the PCA82C200's (shared memory concept). Therefore, acknowledgement and error handling are defined to provide all information in a consistent way throughout this shared memory. Hence, there is no reason to discriminate different receivers of a message in the acknowledge field. If a node is disconnected from the network due to bus failure, this particular node is no longer part of the shared memory. To identify a "lost node" additional and application specific precautions are required.

### 9.2.7 END-OF-FRAME

Each Data Frame or Remote Frame is delimited by the End-Of-Frame bit sequence which consists of seven recessive bits (exceeds the bit stuff width by two bits). Using this method a receiver detects the end of a frame independent of a previous transmission error because the receiver expects all bits up to the end of the CRC sequence to be coded by the method of bit-stuffing (see section 9.7.3 Coding/Decoding). The bit-stuffing logic is deactivated during the End-Of-Frame sequence.

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### 9.3 Remote Frame

A PCA82C200, acting as a receiver for certain information may initiate the transmission of the respective data by transmitting a Remote Frame to the network, addressing the data source via the Identifier and setting the RTR bit HIGH (remote; recessive bus level). The Remote Frame is similar to the Data Frame with the following exceptions:

- RTR bit is set HIGH
- Data Length Code is ignored.
- no Data Field contained.

Note that the Data Length Code value should be the same as for the corresponding Data Frame (although this is ignored for a Remote Frame).

A Remote Frame is composed of six different bit fields:

- Start-Of-Frame
- Arbitration Field
- Control Field
- CRC-Field
- Acknowledge Field
- End-Of-Frame.

See section 9.2 for a more detailed explanation of the Remote Frame bit fields.

### 9.4 Error Frame

The Error Frame consists of two different fields. The first field is accomplished by the superimposing of Error Flags contributed from different PCA82C200s. The second field is the Error Delimiter (see Fig.9.2).

#### 9.4.1 ERROR FLAG

There are two forms of an Error Flag:

- Active Error Flag, consists of six consecutive dominant bits
- Passive Error Flag, consists of six consecutive recessive bits unless it is overwritten by dominant bits from other PCA82C200's.

An error-active PCA82C200 (see section 9.9) detecting an error condition signals this by transmission of an Active Error Flag. This Error Flag's form violates the bit-stuffing law (see section 9.7.3) applied to all fields, from Start-Of-

Frame to CRC Delimiter, or destroys the fixed form of the fields Acknowledge Field or End-Of-Frame (see Fig 9.1). Consequently, all other PCA82C200's detect an error condition and start transmission of an Error Flag. Therefore the sequence of dominant bits, which can be monitored on the bus, results from a superposition of different Error Flags transmitted by individual PCA82C200's. The total length of this sequence varies between six (min) and twelve (max) bits.

An error-passive PCA82C200 (see section 9.9) detecting an error condition tries to signal this by transmission of a Passive Error Flag. The error-passive PCA82C200 waits for six consecutive bits with identical polarity, beginning at the start of the Passive Error Flag. The Passive Error Flag is complete when these six identical bits have been detected.

#### 9.4.2 ERROR DELIMITER

The Error Delimiter consists of eight recessive bits and has the same format as the Overload Delimiter. After transmission of an Error Flag, each PCA82C200 monitors the bus-line until it detects a transition from a dominant-to-recessive bit level. At this point in time, every PCA82C200 has finished sending its Error Flag and all PCA82C200's start transmission of seven recessive bits (plus the recessive bit at dominant-to-recessive transition, results in a total of eight recessive bits). After this event and an Intermission Field all error-active PCA82C200's within the network can start a transmission simultaneously.

If a detected error is signalled during transmission of a Data Frame or Remote Frame, the current message is spoiled and a retransmission of the message is initiated.

If a PCA82C200 monitors any deviation of the Error Frame, a new Error Frame will be transmitted. Several consecutive Error Frame's may result in the PCA82C200 becoming error-passive and leaving the network unblocked.

In order to terminate an Error Flag correctly, an error-passive CAN bus controller requires the bus to be Bus-Idle (see section 9.6.2) for at least three bit periods (if there is a local error at an error-passive receiver). Therefore a CAN bus should not be 100% permanently loaded.

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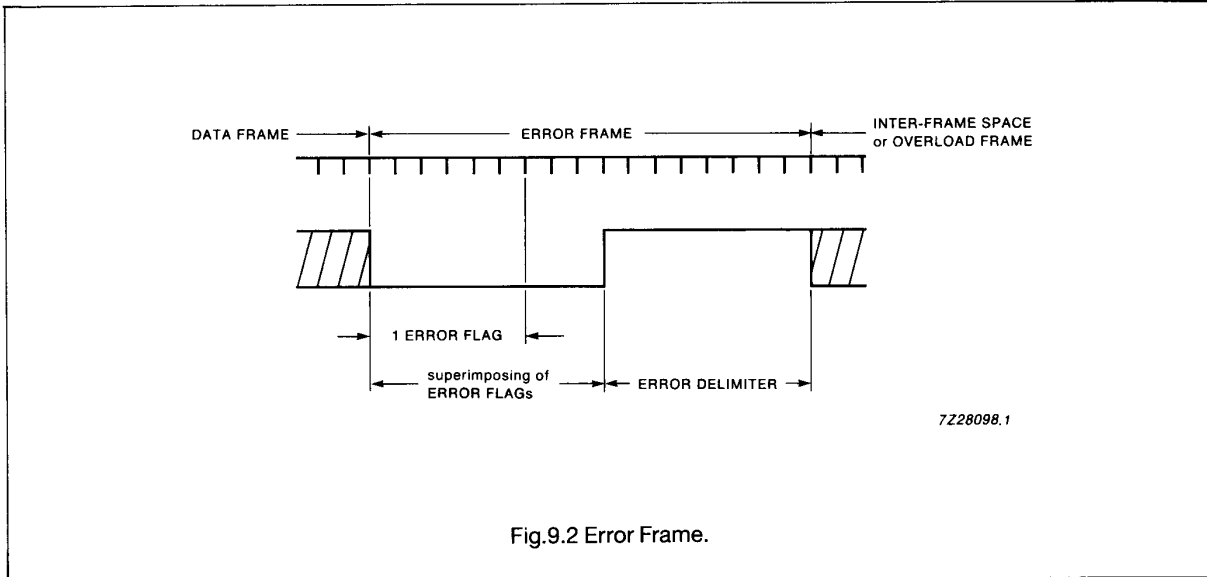


Fig.9.2 Error Frame.

### 9.5 Overload Frame

The Overload Frame consists of two fields, the Overload Flag and the Overload Delimiter. There are two conditions in the CAN-protocol which lead to the transmission of an Overload Flag:

- condition 1; receiver circuitry require more time to process the current data before receiving the next frame (receiver not ready)
- condition 2; detection of a dominant bit during Intermission Field (see section 9.6.1).

The transmission of an Overload Frame may only start:

- condition 1; during the first bit period of an expected Intermission Field
- condition 2; one bit period after detecting the dominant bit during Intermission Field.

The PCA82C200 will never initiate transmission of a condition 1 Overload Frame and will only react on a transmitted condition 2 Overload Frame, according to the CAN protocol. No more than two Overload Frames are generated to delay a Data Frame or a Remote Frame. Although the overall form of the Overload Frame corresponds to that of the Error Frame, an Overload Frame does not initiate or require the retransmission of the preceding frame.

#### 9.5.1 OVERLOAD FLAG

The Overload Flag consists of six dominant bits and has a similar format to the Error Flag.

The Overload Flag's form corrupts the fixed form of the Intermission Field. All other PCA82C200's detecting the overload condition also transmit an Overload Flag (condition 2).

#### 9.5.2 OVERLOAD DELIMITER

The Overload Delimiter consists of eight recessive bits and takes the same form as the Error Delimiter. After transmission of an Overload Flag, each PCA82C200 monitors the bus-line until it detects a transition from a dominant-to-recessive bit level. At this point in time, every PCA82C200 has finished sending its Overload Flag and all PCA82C200's start simultaneously transmitting seven more recessive bits.

### 9.6 Inter-Frame Space

Data Frames and Remote Frames are separated from preceding frames (all types) by an Inter-Frame Space, consisting of an Intermission Field and a Bus-Idle. Error-passive PCA82C200's also send a Suspend Transmission (see 9.9.5) after transmission of a message. Overload Frames and Error Frames are not preceded by an Inter-Frame Space.

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### 9.6.1 INTERMISSION FIELD

The Intermission Field consists of three recessive bits. During an Intermission period, no frame transmissions will be started by any PCA82C200. An Intermission is required to have a fixed time period to allow a CAN-controller to execute internal processes prior to the next receive or transmit task.

### 9.6.2 BUS-IDLE

The Bus-Idle time may be of arbitrary length (min. 0 bit). The bus is recognized to be free and a CAN-controller having information to transmit may access the bus. The detection of a dominant bit level during Bus-Idle on the bus is interpreted as the Start-Of-Frame.

## 9.7 Bus organization

Bus organization is based on five basic rules described in the following paragraphs.

### 9.7.1 BUS ACCESS

PCA82C200's only start transmission during the Bus-Idle state. All PCA82C200's synchronize on the leading edge of the Start-Of-Frame (hard synchronization).

### 9.7.2 ARBITRATION

If two or more PCA82C200's simultaneously start transmitting, the bus access conflict is solved by a bit-wise arbitration process during transmission of the Arbitration Field.

During arbitration every transmitting PCA82C200 compares its transmitted bit level with the monitored bus level. Any PCA82C200 which transmits a recessive bit and monitors a dominant bus level immediately becomes the receiver of the higher priority message on the bus without corrupting any information on the bus. Each message contains a unique Identifier and a RTR bit describing the type of data within the message. The Identifier together with the RTR bit implicitly define the message's bus access priority. During arbitration the most significant bit of the Identifier is transmitted first and the RTR bit last. The message with the lowest binary value of the Identifier and RTR bit has the highest priority.

A Data Frame has higher priority than a Remote Frame due to its RTR bit having a dominant level.

For every Data Frame there is a unique transmitter. For reasons of compatibility with other CAN-bus controllers, use of the Identifier bit pattern ID = 1111111XXXX<sub>b</sub> (X being bits of arbitrary level) is forbidden. The number of available different Identifiers is 2032 ( $2^{11} - 2^4$ ).

### 9.7.3 CODING/DECODING

The following bit fields are coded using the bit-stuffing technique:

- Start-Of-Frame
- Arbitration Field
- Control Field
- Data Field
- CRC Sequence.

When a transmitting PCA82C200 detects five consecutive bits of identical polarity to be transmitted, a complementary (stuff) bit is inserted into the transmitted bit-stream.

When a receiving PCA82C200 has monitored five consecutive bits with identical polarity in the received bit streams of the above described bit fields, it automatically deletes the next received (stuff) bit. The level of the deleted stuff bit has to be the complement of the previous bits; otherwise a Stuff Error will be detected and signalled (see section 9.8.2).

The remaining bit fields or frames are of fixed form and are not coded or decoded by the method of bit-stuffing.

The bit-stream in a message is coded according to the Non-Return-to-Zero (NRZ) method, i.e. during a bit period, the bit level is held constant, either recessive or dominant.

### 9.7.4 ERROR SIGNALLING

A PCA82C200 which detects an error condition, transmits an Error Flag. Whenever a Bit Error, Stuff Error, Form Error or an Acknowledgement Error is detected, transmission of an Error Flag is started at the next bit.

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Whenever a CRC Error is detected, transmission of an Error Flag starts at the bit following the Acknowledge Delimiter, unless an Error Flag for another error condition has already started. An Error Flag violates the bit-stuffing law or corrupts the fixed form bit fields. A violation of the bit-stuffing law affects any PCA82C200 which detects the error condition. These devices will also transmit an Error Flag.

An error-passive PCA82C200 (see section 9.9) which detects an error condition, transmits a Passive Error Flag. A Passive Error Flag is not able to interrupt a current message at different PCA82C200's, but this type of Error Flag may be ignored by other PCA82C200's. After having detected an error condition, an error-passive PCA82C200 will wait for six consecutive bits with identical polarity and when monitoring them, interpret them as an Error Flag.

After transmission of an Error Flag, each PCA82C200 monitors the bus-line until it detects a transition from a dominant-to-recessive bit level. At this point in time, every PCA82C200 has finished transmitting its Error Flag and all PCA82C200's start transmitting seven additional recessive bits (Error Delimiter, see section 9.4.2).

The message format of a Data Frame or Remote Frame is defined in such a way, that all detectable errors can be signalled within the message transmission time and therefore, it is very simple for a PCA82C200 to associate an Error Frame to the corresponding message and to initiate retransmission of the corrupted message.

If a PCA82C200 monitors any deviation of the fixed form of an Error Frame, it transmits a new Error Frame.

### 9.7.5 OVERLOAD SIGNALLING

Some CAN-controllers (but not the PCA82C200) require to delay the transmission of the next Data Frame or Remote Frame by transmitting one or more Overload Frames. The transmission of an Overload Frame must start during the first bit of an expected Intermission. Transmission of Overload Frames which are reactions on a dominant bit during an expected Intermission Field, start one bit after this event.

Though the format of Overload Frame and Error Frame are identical, they are treated differently. Transmission of an

Overload Frame during Intermission Field does not initiate the retransmission of any previous Data Frame or Remote Frame.

If a CAN-controller which transmitted an Overload Frame monitors any deviation of its fixed form, it transmits an Error Frame.

### 9.8 Error detection

The processes described in the following paragraphs are implemented in the PCA82C200 for error detection.

#### 9.8.1 BIT ERROR

A transmitting PCA82C200 monitors the bus on a bit-by-bit basis. If the bit level monitored is different from the transmitted one, a Bit Error is signalled. The exceptions being:

- During the Arbitration Field, a recessive bit can be overwritten by a dominant bit. In this case, the PCA82C200 interprets this as a loss of arbitration
- During the Acknowledge Slot, only the receiving PCA82C200's are able to recognize a Bit Error.

#### 9.8.2 STUFF ERROR

The following bit fields are coded using the bit-stuffing technique:

- Start-Of-Frame
- Arbitration Field
- Control Field
- Data Field
- CRC Sequence.

There are two possible ways of generating a Stuff Error:

- The disturbance generates more than the allowed five consecutive bits with identical polarity. These errors are detected by all PCA82C200's.
- A disturbance falsifies one or more of the five bits preceding the stuff bit. This error situation is not recognized as a Stuff Error by the receivers. Therefore, other error detection processes may detect this error condition such as: CRC check, format violation at the receiving PCA82C200's or Bit Error detection by the transmitting PCA82C200.

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## PCA82C200

### 9.8.3 CRC ERROR

To ensure the validity of a transmitted message all receivers perform a CRC check. Therefore, in addition to the (destuffed) information digits (Start-Of-Frame up to Data Field), every message includes some control digits (CRC Sequence; generated by the transmitting PCA82C200 of the respective message) used for error detection.

The code used for the PCA82C200 bus controller is a (shortened) BCH code, extended by a parity check and has the following attributes:

- 127 bits as maximum length of the code
- 112 bits as maximum number of information digits (max. 83 bits are used by PCA82C200)
- length of the CRC Sequence amounts to 15 bits
- Hamming distance  $d = 6$ .

As a result,  $(d-1)$  random errors are detectable (some exceptions exist).

The CRC Sequence is calculated by the following procedure:

1. The destuffed bit stream consisting of Start-of-Frame up to the Data Field (if present) is interpreted as a polynomial with coefficients of 0 or 1.
2. This polynomial is divided (modulo-2) by the following generator polynomial:

$$f(X) = (X^{14} + X^9 + X^8 + X^6 + X^5 + X^4 + X^2 + X + 1) (X + 1) = 1100010110011001_b.$$

The remainder of this polynomial division is the CRC Sequence which includes a parity check. Burst errors are detected up to a length of 15 (degree of  $f(X)$ ). Multiple errors (number of disturbed bits at least  $d = 6$ ) are not detected with a residual error probability of  $2^{-15}$  ( $3 \times 10^{-5}$ ) by CRC check only.

### 9.8.4 FORM ERROR

Form Errors result from violation of the fixed form of the following bit fields:

- End-Of-Frame
- Intermission

- Acknowledge Delimiter
- CRC Delimiter.

During the transmission of these bit fields an error condition is recognized if a dominant bit level instead of a recessive one is detected.

### 9.8.5 ACKNOWLEDGEMENT ERROR

This is detected by a transmitter whenever it does not monitor a dominant bit during the Acknowledge Slot.

### 9.8.6 ERROR DETECTION BY AN ERROR FLAG OF ANOTHER PCA82C200

The detection of an error is signalled by transmitting an Error Flag. An Active Error Flag causes a Stuff Error, a Bit Error or a Form Error at all other PCA82C200's.

### 9.8.7 ERROR DETECTION CAPABILITIES

Errors which occur at all PCA82C200's (global errors) are 100% detected. For local errors, i.e. for errors occurring at some PCA82C200's only, the shortened BCH code, extended by a parity check, has the following error detection capabilities:

- Up to five single bit errors are 100% detected, even if they are distributed randomly within the code
- All single bit errors are detected if their total number (within the code) is odd
- The residual error probability of the CRC check amounts to  $3 \times 10^{-5}$ . As an error may be detected not only by CRC check but also by other detection processes described in sections 9.8.1 to 9.8.5, the residual probability is several magnitudes less than  $3 \times 10^{-5}$  for undetected errors.

## 9.9 Error confinement (definitions)

### 9.9.1 BUS-OFF

A PCA82C200 which has too many unsuccessful transmissions, relative to the number of successful transmissions, will enter the Bus-Off state (see section 9.10.3). It remains in this state, neither receiving nor transmitting messages until the Reset Request bit is set LOW (absent) and both Error Counters are set to '0' (see note 5 to Table 7.8 and section 9.10.3).

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### 9.9.2 ACKNOWLEDGE (ACK)

A PCA82C200 which has received a valid message correctly, indicates this to the transmitter by transmitting a dominant bit level on the bus during the Acknowledge Slot, independent of accepting or rejecting the message.

### 9.9.3 ERROR-ACTIVE

An error-active PCA82C200 is in its normal operating state able to receive and to transmit normally and also to transmit an Active Error Flag (see section 9.10.3).

### 9.9.4 ERROR-PASSIVE

An error-passive PCA82C200 may transmit or receive messages normally. In the case of a detected error condition it transmits a Passive Error Flag, instead of an Active Error Flag. Hence the influence on bus activities by an error-passive PCA82C200 (e.g. due to a malfunction) is reduced.

### 9.9.5 SUSPEND TRANSMISSION

After an error-passive PCA82C200 has transmitted a message, it sends eight recessive bits after the Intermission Field and then checks for Bus-Idle. If during Suspend Transmission another PCA82C200 starts transmitting a message the suspended PCA82C200 will become the receiver of this message; otherwise being in Bus-Idle it may start to transmit a further message.

### 9.9.6 START-UP

A PCA82C200 which either was either switched off or is in the Bus-Off state, must run a start-up routine in order to:

- Synchronize with other available PCA82C200's, before starting to transmit. Synchronizing is achieved, when 11 recessive bits, equivalent to Acknowledge Delimiter, End-Of-Frame and Intermission Field, have been detected (Bus-Free).
- Wait for other PCA82C200's without passing into the Bus-Off state (due to a missing acknowledge), if there is no other PCA82C200 currently available.

## 9.10 Aims of error confinement

### 9.10.1 DISTINCTION OF SHORT AND LONG LASTING DISTURBANCES

The microcontroller must be informed when there are long-lasting disturbances and when bus activities have

returned to normal operation. During long lasting disturbances, a PCA82C200 enters the Bus-Off state and the microcontroller may use default values.

Minor disturbances of bus activities will not affect a PCA82C200. In particular, a PCA82C200 does not enter the Bus-Off state or inform the microcontroller of a short lasting bus disturbance.

### 9.10.2 DETECTION AND LOCALIZATION OF HARDWARE DISTURBANCES AND DEFECTS

The rules for error confinement are defined by the CAN protocol specification (and implemented in the PCA82C200), in that the PCA82C200, being nearest to the error-locus, reacts with a high probability the quickest (i.e. becomes error-passive or Bus-Off). Hence errors can be localized and their influence on normal bus activities is minimized.

### 9.10.3 ERROR CONFINEMENT

All PCA82C200's contain a Transmit Error Counter and a Receive Error Counter, which registers errors during the transmission and the reception of messages, respectively.

If a message is transmitted or received correctly, the count is decreased. In the event of an error, the count is increased. The Error Counters have a non-proportional method of counting: an error causes a larger counter increase than a correctly transmitted/received message causes the count to decrease. Over a period of time this may result in an increase in error counts, even if there are fewer corrupted messages than uncorrupted ones. The level of the Error Counters reflect the relative frequency of disturbances. The ratio of increase/decrease depends on the acceptable ratio of invalid/valid messages on the bus and is hardware implemented to eight.

If one of the Error Counters exceeds the Warning Limit of 96 error points, indicating an appreciable accumulation of error conditions, this is signalled by the PCA82C200 (Error Status, Error Interrupt).

A PCA82C200 operates in the error-active mode until it exceeds 127 error points on one of its Error Counters. At this point it will enter the error-passive state.

A transmit error which exceeds 255 error points results in the PCA82C200 entering the Bus-Off state.

**Stand-alone CAN-controller****PCA82C200****10.0 LIMITING VALUES**

In accordance with the Absolute Maximum Rating System (IEC134).

SYMBOL	PARAMETER	MIN.	MAX.	UNIT
V <sub>DD</sub>	Supply voltage range	4.5	5.5	V
T <sub>amb</sub>	Operating ambient temperature range	-40	+ 125	°C
T <sub>stg</sub>	Storage temperature range	-65	+ 150	°C
P <sub>tot</sub>	Total power dissipation	-	1	W

**11.0 DC CHARACTERISTICS**

V<sub>DD</sub> = 5 V ±10%; V<sub>SS</sub> = 0 V; T<sub>amb</sub> = -40 °C to + 125 °C; unless otherwise specified.

SYMBOL	PARAMETER	CONDITIONS	MIN.	MAX.	UNIT
V <sub>IL1</sub>	Input voltage LOW	all input; except XTAL1, RX0 and RX1	-0.5	0.8	V
V <sub>IL2</sub>	XTAL1 input voltage LOW		-	0.2V <sub>DD</sub>	V
V <sub>IH1</sub>	Input voltage HIGH	all inputs; except XTAL1, $\overline{\text{RST}}$ , RX0 and RX1	3.2	V <sub>DD</sub> + 0.5	V
V <sub>IH2</sub>	XTAL1 input voltage HIGH		0.7V <sub>DD</sub>	-	V
V <sub>IH3</sub>	$\overline{\text{RST}}$ input voltage HIGH		0.7V <sub>DD</sub>	V <sub>DD</sub> + 0.5	V
V <sub>OL</sub>	Output voltage LOW	I <sub>OL</sub> = 1.6 mA; all outputs except TX0 and TX1	-	0.45	V
V <sub>OH1</sub>	Output voltage HIGH	I <sub>OH</sub> = -80 μA; all outputs except TX0, TX1, $\overline{\text{INT}}$ and CLK OUT	2.4	-	V
V <sub>OH2</sub>	CLK OUT voltage HIGH	I <sub>OH</sub> = -80 μA	0.8V <sub>DD</sub>	-	V
±I <sub>L</sub>	Input leakage current	V <sub>SS</sub> < V <sub>I</sub> < V <sub>DD</sub> ; all inputs except XTAL1, RX0 and RX1	-	10	μA
I <sub>DD</sub>	Supply current	f <sub>CLK</sub> = 16 MHz; $\overline{\text{RST}}$ = V <sub>SS</sub> ; see note 1	-	15	mA
I <sub>sm</sub>	Sleep mode supply current	oscillator inactive; see note 2	-	40	μA
<b>Input comparator</b>					
V <sub>I</sub>	Input voltage range		-0.5	V <sub>DD</sub> + 0.5	V
V <sub>ICOM</sub>	Common mode voltage range		1.5	V <sub>DD</sub> - 1.5	V
±I <sub>I</sub>	Input current	V <sub>SS</sub> < V <sub>I</sub> < V <sub>DD</sub>	-	1	μA
V <sub>HYST</sub>	Hysteresis voltage	note 3	15	50	mV
V <sub>OFFSET</sub>	Input offset voltage	note 3	-	30	mV
<b>Output driver</b>					
-I <sub>O</sub>	TX0 and TX1 source current	V <sub>O</sub> = V <sub>DD</sub> - 1V	-	10	mA
I <sub>O</sub>	TX0 and TX1 sink current	V <sub>O</sub> = 1 V	-	10	mA

**Notes to the DC characteristics**

- (AD0 - AD7) = ALE =  $\overline{\text{RD}}$  =  $\overline{\text{WR}}$  =  $\overline{\text{CS}}$  = MODE = V<sub>DD</sub>; RX0 = 2.6 V; RX1 = 2.4 V; XTAL1 = 0.5V/V<sub>DD</sub> - 0.5V; all outputs unloaded.
- (AD0 - AD7) = ALE =  $\overline{\text{RD}}$  =  $\overline{\text{WR}}$  =  $\overline{\text{INT}}$  =  $\overline{\text{RST}}$  =  $\overline{\text{CS}}$  = MODE = RX0 = V<sub>DD</sub>; RX1 = XTAL1 = V<sub>SS</sub>; all outputs unloaded.
- Hysteresis and offset voltage are not tested.



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## 12.0 AC CHARACTERISTICS

$V_{DD} = 5\text{ V} \pm 10\%$ ;  $V_{SS} = 0\text{ V}$ ;  $C_L = 50\text{ pF}$  (output pins);  $T_{amb} = -40\text{ }^\circ\text{C}$  to  $+125\text{ }^\circ\text{C}$ ; unless otherwise specified (note 1)

SYMBOL	PARAMETER	CONDITIONS	MIN.	MAX.	UNIT
$f_{CLK}$	Oscillator frequency		3	16	MHz
$t_{SU1}$	Address set-up to ALE/AS LOW		10	-	ns
$t_{HD1}$	Address hold time		22	-	ns
$t_{PW1}$	ALE/AS pulse width		60	-	ns
$t_{VD1}$	$\overline{RD}$ LOW to valid data output	Intel mode	-	148	ns
$t_{VD2}$	E HIGH to valid data output	Motorola mode	-	148	ns
$t_{DF1}$	Data float after $\overline{RD}$ HIGH	Intel mode	10	55	ns
$t_{DF2}$	Data float after E LOW	Motorola mode	10	55	ns
$t_{SU2}$	Input data set-up to $\overline{WR}$ HIGH	Intel mode	30	-	ns
$t_{HD2}$	Input data hold after $\overline{WR}$ HIGH	Intel mode	13	-	ns
$t_{SU3}$	Input data set-up to E LOW	Motorola mode	30	-	ns
$t_{HD3}$	Input data hold after E LOW	Motorola mode	25	-	ns
$t_{LL1}$	ALE LOW to $\overline{WR}$ LOW	Intel mode	10	-	ns
$t_{LL2}$	ALE LOW to $\overline{RD}$ LOW	Intel mode	10	-	ns
$t_{LH1}$	AS LOW to E HIGH	Motorola mode	10	-	ns
$t_{SU4}$	Set-up time of $\overline{RD}/\overline{WR}$ to E HIGH	Motorola mode	20	-	ns
$t_{PW2}$	$\overline{WR}$ pulse width	Intel mode	170	-	ns
$t_{PW3}$	$\overline{RD}$ pulse width	Intel mode	170	-	ns
$t_{PW4}$	E pulse width	Motorola mode	170	-	ns
$t_{LL3}$	$\overline{CS}$ LOW to $\overline{WR}$ LOW	Intel mode	0	-	ns
$t_{LL4}$	$\overline{CS}$ LOW to $\overline{RD}$ LOW	Intel mode	0	-	ns
$t_{LH2}$	$\overline{CS}$ LOW to E HIGH	Motorola mode	0	-	ns
<b>Input comparator/output driver</b>					
$t_{sd}$	Sum of the input and output delays	+100 mV to -100 mV differential	-	62	ns

## Note to the AC characteristics

1. AC characteristics are not tested.

Stand-alone CAN-controller

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12.1 AC timing diagrams

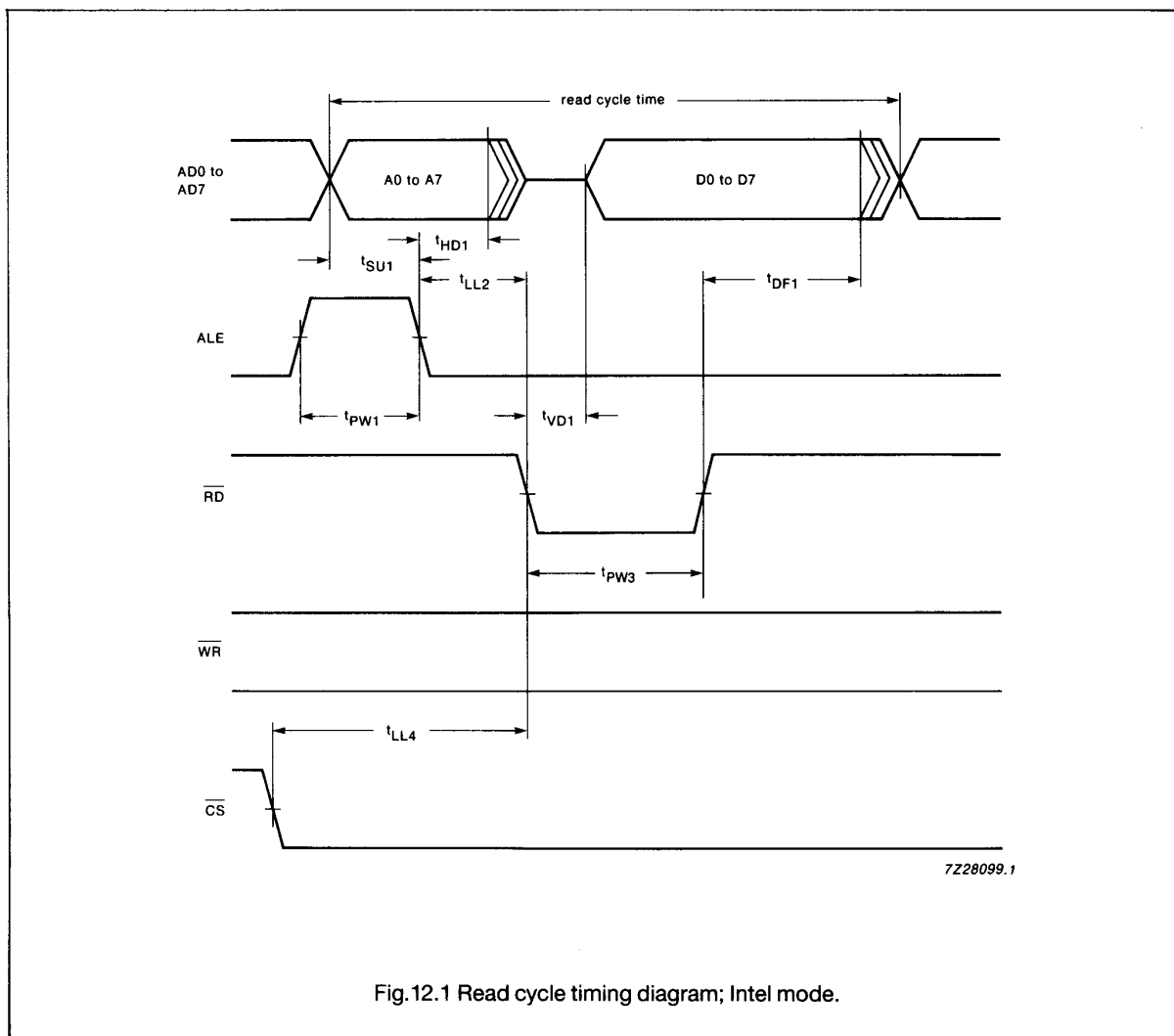


Fig. 12.1 Read cycle timing diagram; Intel mode.

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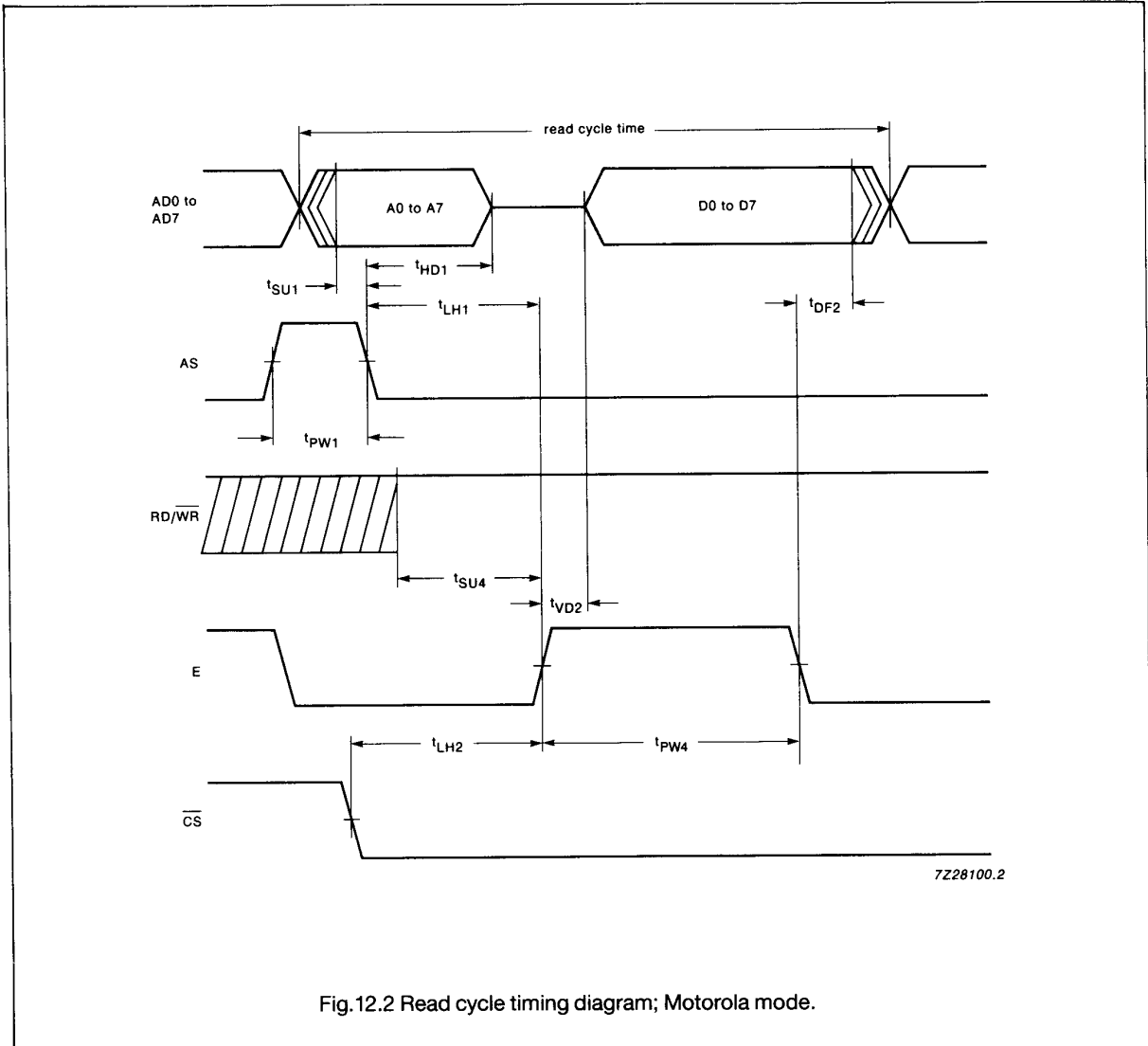


Fig.12.2 Read cycle timing diagram; Motorola mode.

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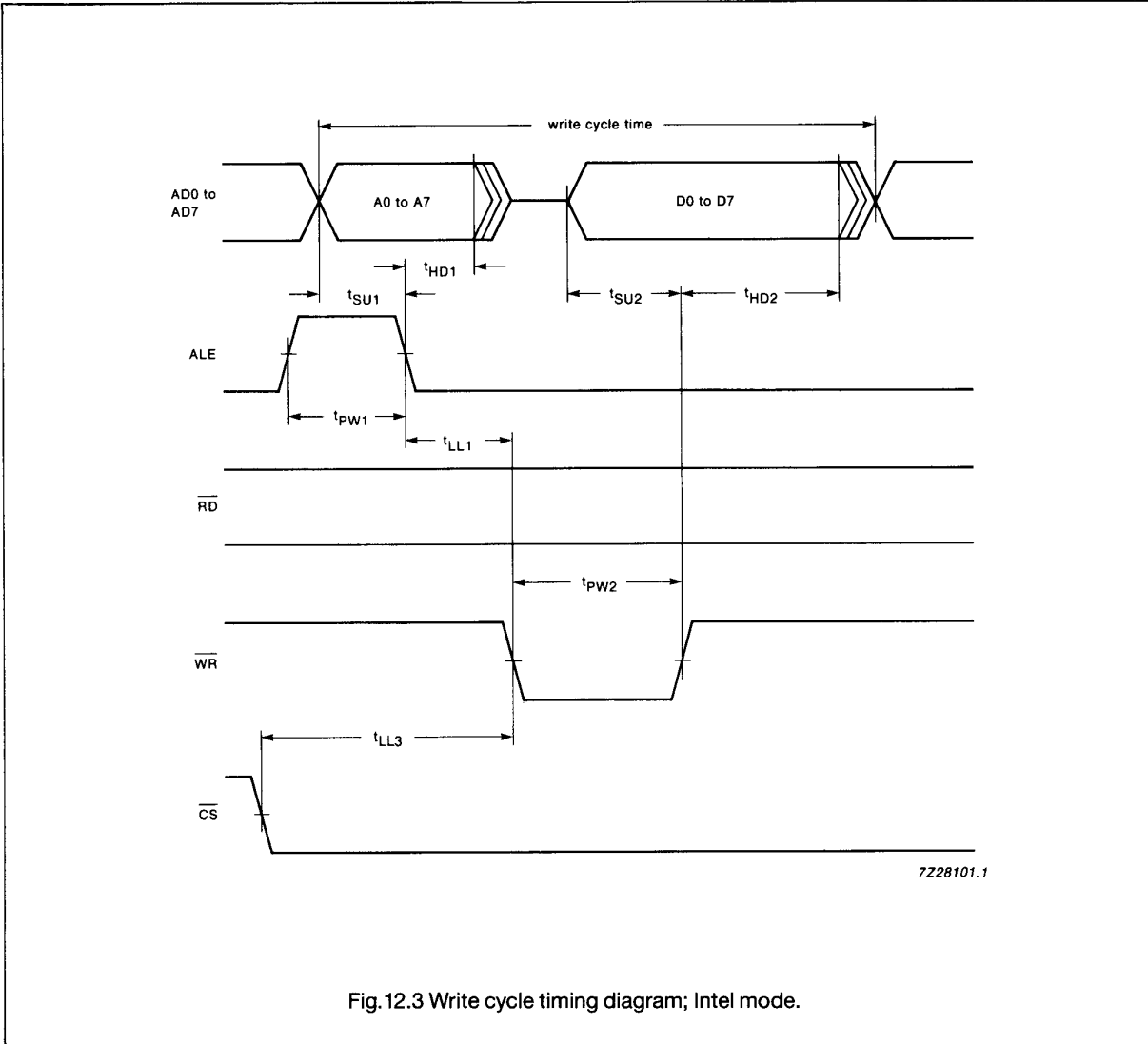
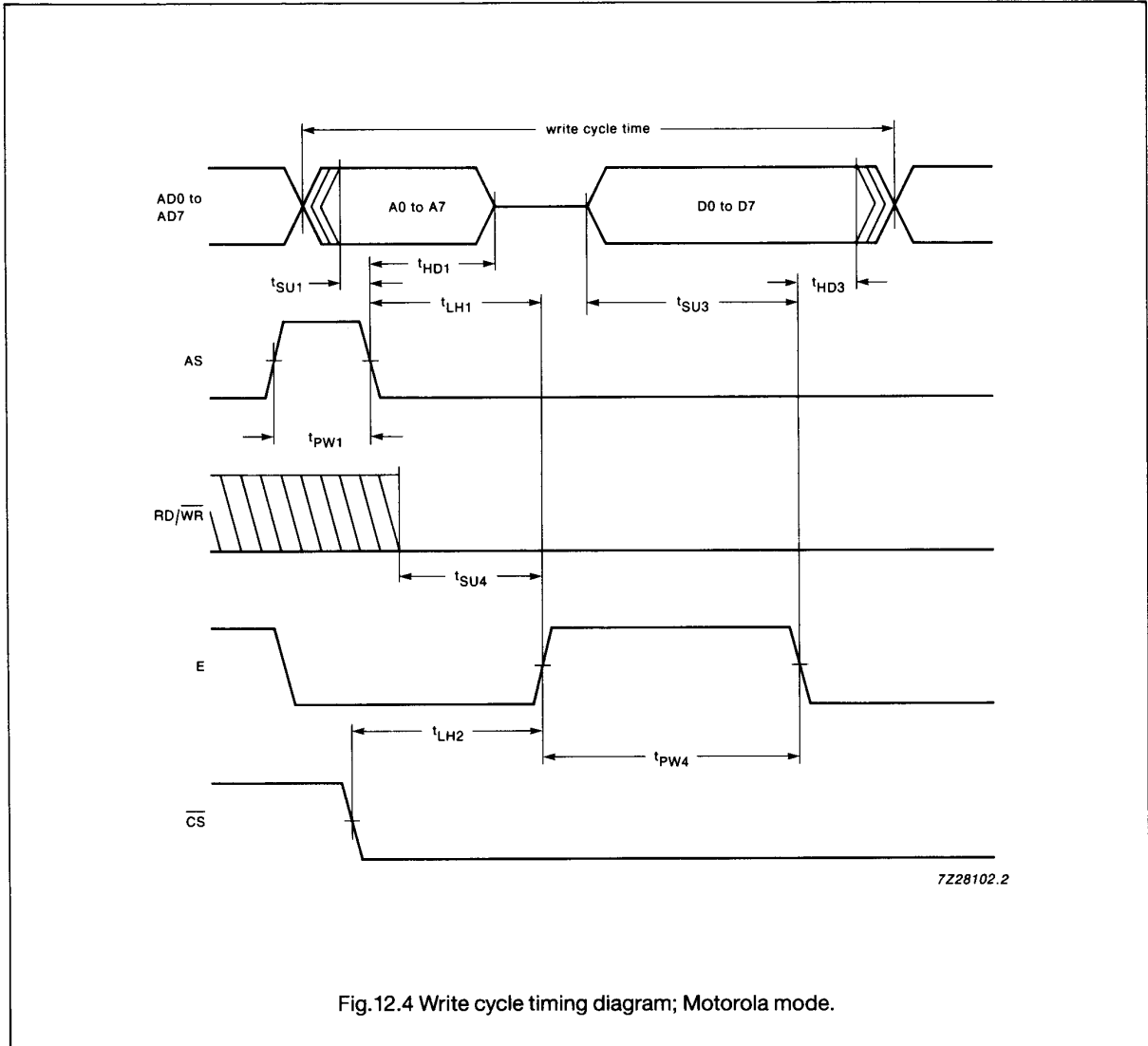


Fig.12.3 Write cycle timing diagram; Intel mode.

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**12.2 Additional AC information**

To provide optimum noise immunity under worse case conditions, the chip is powered by three separate pins and grounded by three separate pins, see Fig.12.5.

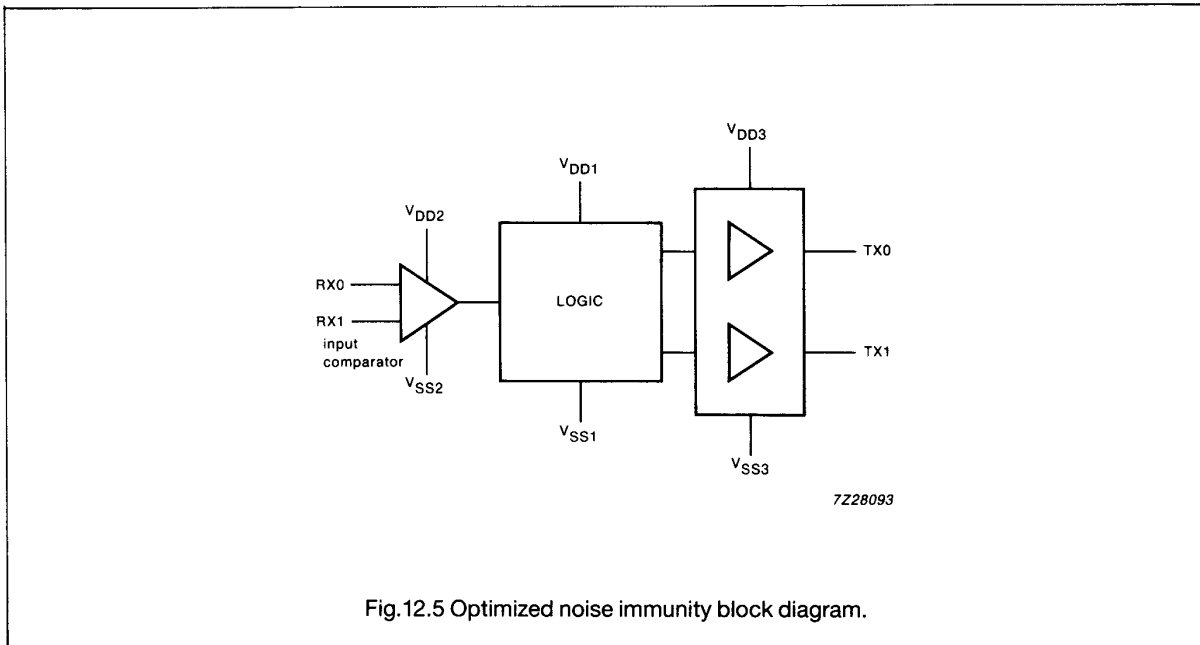


Fig.12.5 Optimized noise immunity block diagram.



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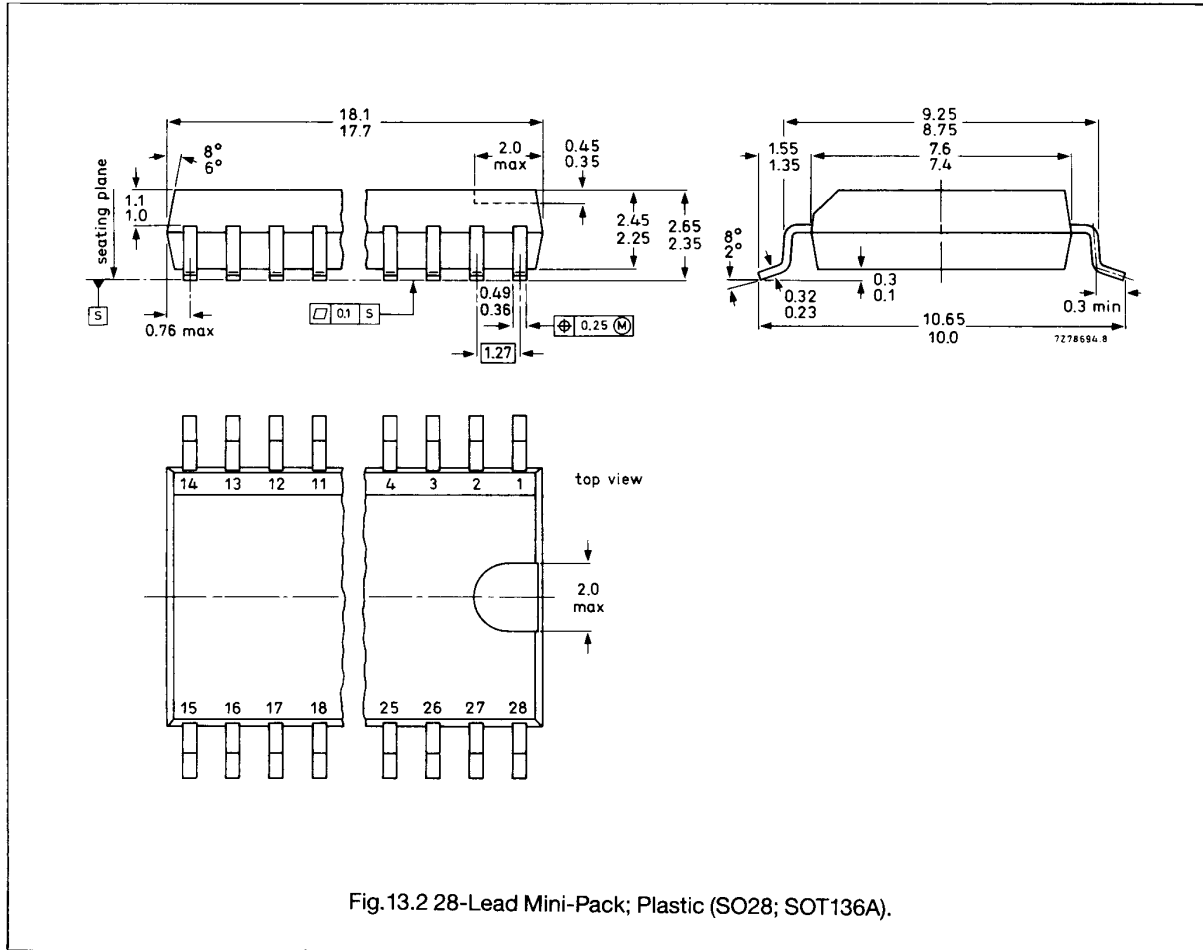


Fig.13.2 28-Lead Mini-Pack; Plastic (SO28; SOT136A).



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**14.0 SOLDERING INFORMATION****Plastic mini-packs****BY WAVE**

During placement and before soldering, the component must be fixed with a droplet of adhesive. After curing the adhesive, the component can be soldered. The adhesive can be applied by screen printing, pin transfer or syringe dispensing.

Maximum permissible solder temperature is 260 °C, and maximum duration of package immersion in solder bath is 10 s, if allowed to cool to less than 150 °C within 6 s. Typical dwell time is 4 s at 250 °C.

A modified wave soldering technique is recommended using two solder waves (dual-wave) in which a turbulent wave with high upward pressure is followed by a smooth laminar wave. Using a mildly-activated flux eliminates the need for removal of corrosive residues in most applications.

**BY SOLDER PASTE REFLOW**

Reflow soldering requires the solder paste (a suspension of fine solder particles, flux and binding agent) to be applied to the substrate by screen printing, stencilling or pressure-syringe dispensing before device placement.

Several techniques exist for reflowing; for example, thermal conduction by heated belt, infrared, and vapour-phase reflow. Dwell times vary between 50 and 300 s according to method. Typical reflow temperatures range from 215 to 250 °C.

Preheating is necessary to dry the paste and evaporate the binding agent. Preheating duration: 45 min at 45 °C.

**REPAIRING SOLDERED JOINTS (BY HAND-HELD SOLDERING IRON OR PULSE-HEATED SOLDER TOOL)**

Fix the component by first soldering two, diagonally opposite, end pins. Apply the heating tool to the flat part of the pin only. Contact time must be limited to 10 s at up to 300 °C. When using proper tools, all other pins can be soldered in one operation within 2 to 5 s at between 270 and 320 °C. (Pulse-heated soldering is not recommended for SO packages).

For pulse-heated solder tool (resistance) soldering of VSO packages, solder is applied to the substrate by dipping or by an extra thick tin/lead plating before package placement.

**Plastic dual in-line packages****BY DIP OR WAVE**

The maximum permissible temperature of the solder is 260 °C; this temperature must not be in contact with the joint for more than 5 s. The total contact time of successive solder waves must not exceed 5 s.

The device may be mounted up to the seating plane, but the temperature of the plastic body must not exceed the specified storage maximum. If the printed-circuit board has been preheated, forced cooling may be necessary immediately after soldering to keep the temperature within the permissible limit.

**REPAIRING SOLDERED JOINTS (BY HAND)**

Apply the soldering iron below the seating plane (or not more than 2 mm above it). If its temperature is below 300 °C it must not be in contact for more than 10 s; if between 300 and 400 °C, for not more than 5 s.

**Stand-alone CAN-controller****PCA82C200****DEFINITIONS**

<b>Data sheet status</b>	
Objective specification	This data sheet contains target or goal specifications for product development.
Preliminary specification	This data sheet contains preliminary data; supplementary data may be published later.
Product specification	This data sheet contains final product specifications.
<b>Limiting values</b>	
Limiting values given are in accordance with the Absolute Maximum Rating System (IEC 134). Stress above one or more of the limiting values may cause permanent damage to the device. These are stress ratings only and operation of the device at these or at any other conditions above those given in the Characteristics sections of this specification is not implied. Exposure to limiting values for extended periods may affect device reliability.	
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