*Customer:

SPECIFICATION

ITEM	TOP LED DEVICE			
MODEL	SSC-YGURHT811			

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Drawn by	Checked by	Approved by

SSC-QP-0401-06(REV.0.2)

1. Features

- □ White colored SMT package and colorless clear window
- □ Material : GaP(Yellowish Green) / AlGaAs(Red)
- □ Suitable for all SMT assembly methods ; Suitable for all soldering methods

2. Absolute Maximum Ratings ^{*1}

Value Parameter Symbol Unit Yellowish Red Green 90 90 mW Power Dissipation P_d Forward Current 30 30 I_F mA *2 Forward Peak Surge Current I_{FM} 90 90 mA 5 V Reverse Voltage V_R **Operating Temperature** $-30 \sim +85$ °C T_{opr} T_{stg} $-40 \sim +100$ °C Storage Temperature

*1 Care is to be taken that power dissipation does not exceed the absolute maximum rating of the product.

*2 I_{FM} was measured at T_W 0.1 msec of pulse width and D 1/10 of duty ratio.

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 $(T_a=25^{\circ}C)$

3. Electro-Optical Characteristics							(<i>T</i> _a =25°C)
Parameter		Symbol	Condition	Min	Тур	Max	Unit
Forward Voltage	Yellowish Green	- V _F	<i>I_F</i> =20mA	1.9	2.1	2.5	V
Forward voltage	Red			1.5	1.9	2.3	
Reverse Current	Yellowish Green	- I _R	<i>V_R</i> =5V	-	-	10	μA
Keverse Current	Red			-	-	10	
Luminance Intensity *1	Yellowish Green		<i>I_F</i> =20mA	30	50	70	mcd
Luminance intensity	Red			20	30	40	
Dominant Wavelength	Yellowish Green	λ_d	<i>I_F</i> =20mA	565	570	575	nm
Dominant wavelength	Red			635	640	645	
Spectral Bandwidth	Yellowish Green	Δλ	$\Delta \lambda$ $I_F = 20 \text{mA}$	-	20	-	nm
Spectral Bandwidth	Red			-	30	-	
Viewing Angle *2	R, G	$2\theta_{\frac{1}{2}}$	$I_F = 40 \text{mA}$ Total	-	120	-	deg.

3. Electro-Optical Characteristics

*1 The luminous intensity I_{V} was measured at the peak of the spatial pattern which may not be aligned with the mechanical axis of the LED package. Luminous Intensity Measurement allowance is $\pm 10\%$

*2 2 $\theta_{/_2}$ is the off-axis where the luminous intensity is 1/2 of the peak intensity.

[Note] All measurements were made under the standardized environment of SSC.

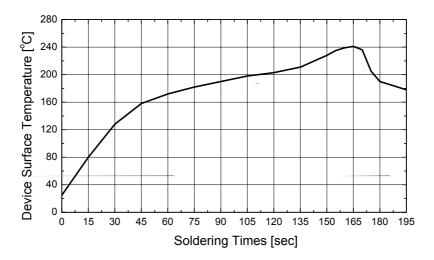
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4. Soldering Profile

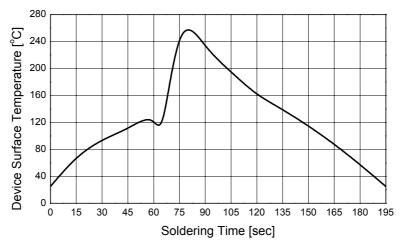
(1) Reflow Soldering Conditions / Profile

Preliminary heat to be at maximum 150°C for maximum 2 minutes. Soldering heat to be at maximum 240°C for maximum 10 seconds.



(2) Wave Soldering Conditions / Profile

Preliminary heat to be at maximum 120°C for maximum 1 minutes. Soldering heat to be at maximum 260°C for maximum 10 seconds



(3) Hand Soldering conditions

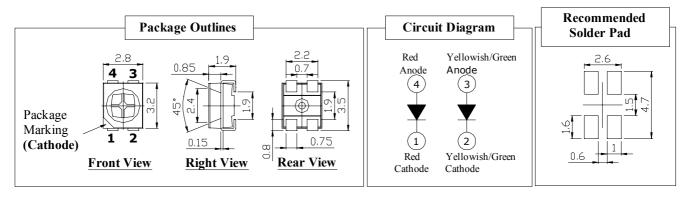
Do not exceed 3 seconds at maximum 300°C under soldering iron.

Note : In case that the soldered products are reused in soldering process, we don't guarantee the products.

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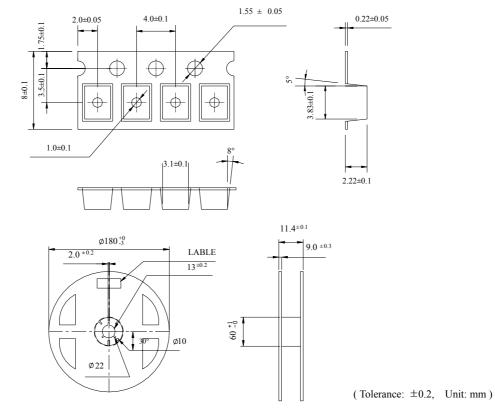
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5. Outline Dimension



(Tolerance: ±0.2, Unit: mm)

6. Packing

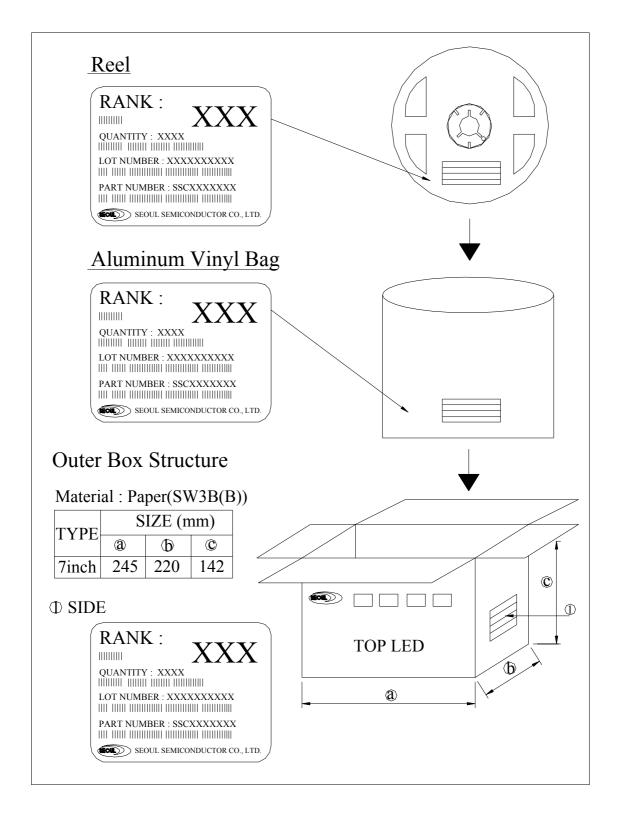


- (1) Quantity : 2000 pcs/Reel
- (2) Cumulative Tolerance : Cumulative Tolerance/10 pitches to be ± 0.2 mm
- (3) Adhesion Strength of Cover Tape : Adhesion strength to be 0.1-0.7N when the cover tape is turned off from the carrier tape at the angle of 10° to the carrier tape
- (4) Package : P/N, Manufacturing data Code No. and quantity to be indicated on a damp proof Package

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7. Reel Packing Structure



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8. Precaution for use

(1) Storage

In order to avoid the absorption of moisture, it is recommended to store in a dry box (or a desiccator) with a desiccant. Otherwise, to store them in the following environment is recommended.

Temperature : 5°C ~30°C Humidity : maximum 65%HR

(2) Attention after open.

LED is correspond to SMD, when LED be soldered dip, interfacial separation may affect the light transmission efficiency, causing the light intensity to drop. Attention in followed;

a. After opened and mounted the soldering shall be quickly.

b. Keeping of a fraction

Temperature : $5 \sim 40^{\circ}$ C Humidity : less than 30%

(3) In the case of more than 1 week passed after opening or change color of indicator on desiccant, components shall be dried 10-12hr. at $60\pm5^{\circ}$ C.

(4) In the case of that the components is humided, the components shall be dried;

24Hr at $80\pm5^{\circ}$ C or 12Hr at $100\pm5^{\circ}$ C.

(5) Any mechanical force or any excess vibration shall not be accepted to apply during cooling process to normal temperature after soldering.

(6) Quick cooling shall be avoided.

(7) Components shall not be mounted on warped direction of L/F.

(8) Anti radioactive ray design is not considered for the products.

(9) This device should not be used in any type of fluid such as water, oil, organic solvent etc. When washing is required, IPA should be used.

(10) When the LEDs are illuminating, operating current should be decided after considering the ambient maximum temperature.

(11) LEDs must be stored to maintain a clean atmosphere. If the LEDs are stored for 3 months or more after being shipped from SSC, a sealed container with a nitrogen atmosphere should be used for storage.

(12) The LEDs must be soldered within seven days after opening the moisture-proof packing.

(13) Repack unused products with anti-moisture packing, fold to close any opening and then store in a dry place.

(14) The appearance and specifications of the product may be modified for improvement without notice.