

**VI TELEFILTER****SAW Filter Specification****TFS 400 B****1/5****Application**

The filter is suitable for GSM, DCS 1800 and dual band receivers. It can especially be used in the first IF in which full channel selectivity is not necessary. Due to the high frequency the filter is small, thus it saves cost and space on the printed circuit board. As it has symmetrical input and output it does not need any transformation networks in state of the art IC transceiver concepts in which symmetrical inputs and outputs are favourable.

**Measurement condition**

Ambient temperature: 23 °C  
 Input power level: 10 dBm  
 Terminating impedances  
   for input: 580 ohms || -0.72  
   for output: 580 ohms || -0.72  
   ext.coil: 47 nH

**Characteristics****Remark:**

Reference level for the relative attenuation  $a_{rel}$  of the TFS 400 B is the minimum of the pass band attenuation  $a_{min}$ . The minimum of the pass band attenuation  $a_{min}$  is defined as the insertion loss  $a_e$ . The centre frequency  $f_0$  is the arithmetic mean value of the upper and lower frequencies at the 3 dB filter attenuation level relative to the insertion loss  $a_e$ . The nominal frequency  $f_N$  is fixed on 400 MHz without tolerance. The given values for the relative attenuation  $a_{rel}$  and for the group delay ripple have to be reached at the frequencies given below also if the centre frequency  $f_0$  is shifted due to the temperature coefficient of frequency  $TC_f$  in the operating temperature range and due to a production tolerance for the centre frequency  $f_0$ .

**Development Data**

		typ. value	tolerance/limit
<b>Insertion loss</b> (Reference level)	$a_e = a_{min}$	-	max. 6,5 dB
<b>Nominal frequency</b>	$f_N$	-	400,000 MHz
<b>Usable signal bandwidth</b>		-	min. 140 kHz
<b>3 dB bandwidth</b>	BW	350 kHz	
<b>Relative attenuation</b>	$a_{rel}$		
$f_N \pm 400$ kHz ... $f_N \pm 600$ kHz		-	min. 15 dB
$f_N \pm 600$ kHz ... $f_N \pm 1$ MHz		-	min. 27 dB
$f_N \pm 1$ MHz ... $f_N \pm 13$ MHz		-	min. 35 dB
<b>Group delay ripple</b>	GD		
$f_N \pm 70$ kHz		-	max. 2 $\mu$ s
<b>Operating temperature range</b>		- 20 °C ... + 70 °C	
<b>Temperature coefficient of frequency</b>	TC	ca. - 0.036 ppm/K <sup>2</sup>	
<b>Frequency inversion temperature</b>		+ 20 °C	

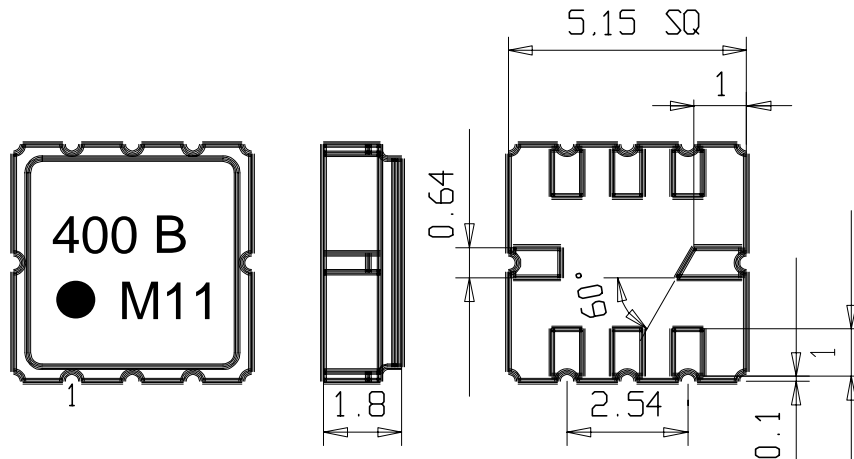
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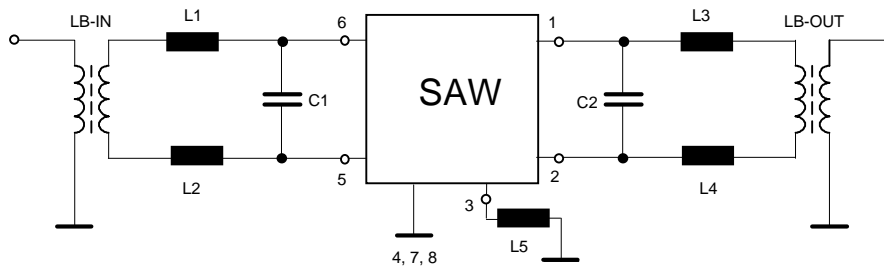
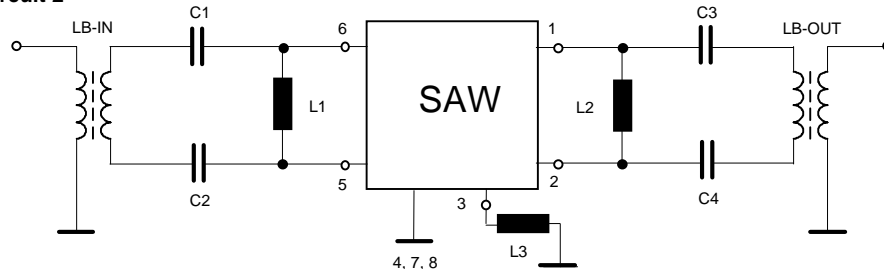
**Vectron International, Inc.**  
 267 Lowell Road  
 Hudson, NH 03051 / USA  
 Tel: (603) 598-0070 Fax: (603) 598-0075  
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**Construction, pin configuration and 50 Ω - matching network**

(All dimensions in mm)



Pin 1	Sym. Output	Pin 5	Sym. Input
Pin 2	Sym. Output	Pin 6	Sym. Input
Pin 3	External Coil	Pin 7	Ground
Pin 4	Package Ground	Pin 8	Package ground

**50 Ohm Test circuit 1****50 Ohm Test circuit 2****VI TELEFILTER**

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**Stability Characteristics**

After the following tests the filter shall meet the whole specification:

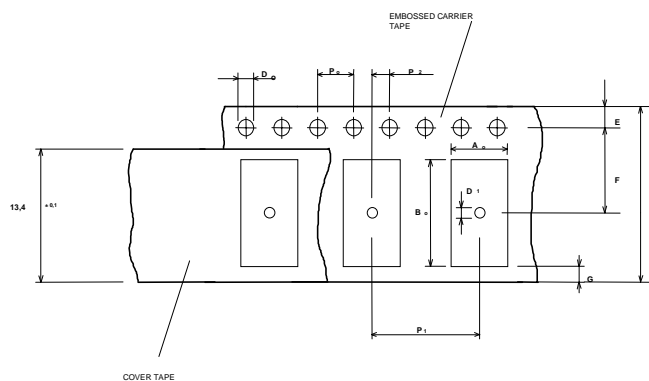
1. Shock: 500g, 18 ms, half sine wave, 3 shocks each plane;  
DIN IEC 68 T2 - 27
2. Vibration: 10 Hz to 500 Hz, 0,35 mm or 5g respectively, 1 octave per min, 10 cycles per plan, 3 plans;  
DIN IEC 68 T2 - 6
3. Damp heat: 25 °C to 55°C / 95% r.H. / 10 cycles  
(cycle) DIN IEC 68 - 2 – 30 Db
4. Resistance to solder heat (reflow): max. 2 times reflow process;  
for temperature conditions refer to the attached "Air reflow temperature conditions" on page 4;

**Packing**

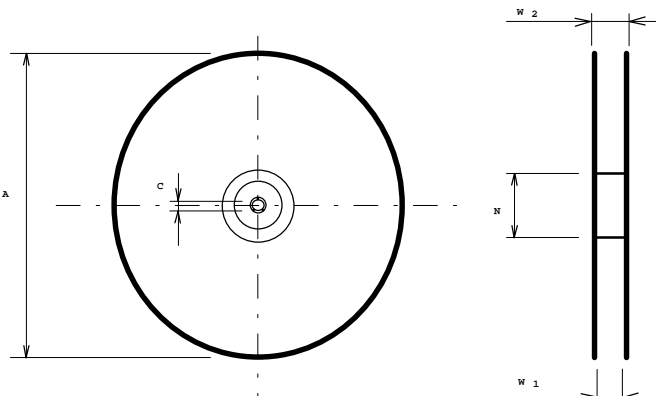
Tape & Reel: IEC 286 - 3, with exception of value for N and minimum bending radius;  
tape type II, embossed carrier tape with top cover tape on the upper side;  
max. pieces of filters per reel: 3000  
Reel of empty components at start: min 300 mm  
Reel of empty components at start including leader: min 500 mm  
Trailer: min 300 mm

**Tape (all dimensions in mm)**

W	: 12 ± 0,3
Po	: 4 ± 0,1
Do	: 1,5 + 0,1
E	: 1,75 ± 0,1
F	: 5,5 ± 0,1
G (min)	: 0,75
P2	: 2 ± 0,05
P1	: 4 ± 0,1
D1 (min)	: 1,5
Ao	: 5,3 ± 0,1
Bo	: 5,3 ± 0,1

**Reel (all dimensions in mm):**

A	:	330
W1	:	12,4 +2
W2 (max)	:	18,4
N (min)	:	50
C	:	13 ± 0,25



The minimum bending radius is 45 mm. The mounting surface of the filters faces the bottom side of the embossed carrier tape. The marking of the filters is able to read if the view is directed on the upper side of the carrier tape with the sprocket holes on the right side of the tape.

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**Air reflow temperature conditions**

1st and 2nd air reflow profile

<b>Name:</b>	pre-heating periods	main-heating periods	peak temperature
<b>Temperature:</b>	150 °C - 170 °C	over 200 °C	255 °C ± 5 °C
<b>Time:</b>	60 sec. - 90 sec.	20 sec. - 25 sec.	

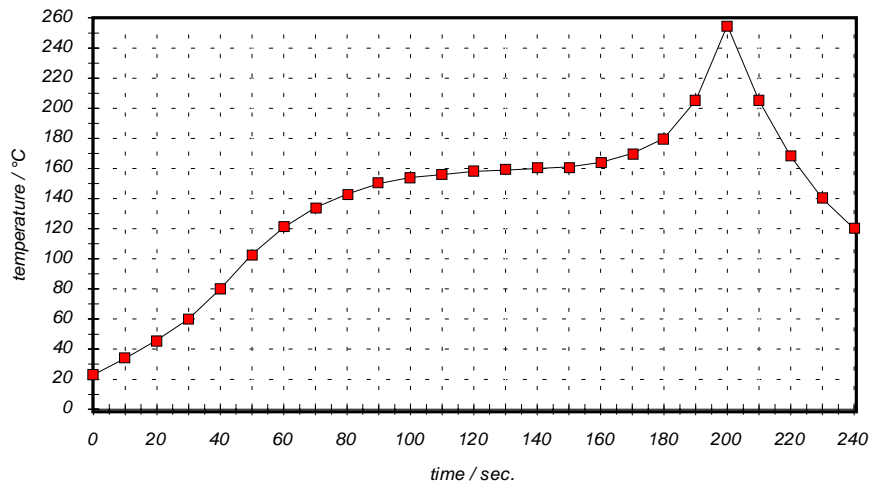
**Chip-mount air reflow profile**

Table for temperature vs. time during the air reflow process

Tolerance of temperatures: ± 5 °C

time / sec.	temperature / °C	time / sec.	temperature / °C
0	23	140	160
10	34	150	161
20	46	160	164
30	60	170	170
40	80	180	180
50	103	190	205
60	121	195	230
70	134	200	255
80	143	205	230
90	150	210	205
100	154	215	180
110	156	220	165
120	158	230	140
130	159	240	120

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<b>Version</b>	<b>Reason of Changes</b>	<b>Name</b>	<b>Date</b>
1.5	Change date code from month to week Change errors in tape an reel information Remove 'Construction and Pin Connection' from page 1 Guarantee better values for stability characteristic	Dr. Wall	17.03.2000

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