# power light source

# Luxeon<sup>®</sup> Flood

## Technical Data DS24

Luxeon® is a revolutionary, energy efficient and ultra compact new light source, combining the lifetime and reliability advantages of Light Emitting Diodes with the brightness of conventional lighting.

Luxeon features one or more power light sources mounted onto an aluminum-core printed circuit board, allowing for ease of assembly, optimum cooling and accurate light center positioning.

For high volume applications, custom Luxeon power light source designs are available upon request, to meet your specific needs.

Luxeon Power Light Sources give you total design freedom and unmatched brightness, creating a new world of light.



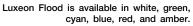












#### **Features**

- · Highest Flux per LED in the world
- Very long operating life (up to100k hours)
- Available in White, Green, Cyan, Blue, Red and Amber
- More Energy Efficient than Incandescent and most Halogen lamps
- Low voltage DC operated
- · Cool beam, safe to the touch
- Instant light (less than 100 ns)
- Fully dimmable
- No UV
- Superior ESD protection

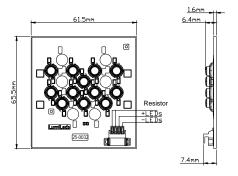
#### **Typical Applications**

- Decorative flood
- Traffic lights
- Railway crossings and wayside
- Beacons



## **Mechanical Dimensions**

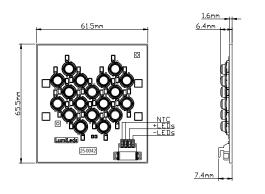
## Flood 12-Up



## Notes:

- Connector on board AMP type, code 2-179123-4; Mating connector – AMP receptacle housing assembly, code 173977-4.
- Flood 12-Up has a resister component, 2.2k Ohm.
- 3. Drawing not to scale.
- 4. All dimensions are in millimeters.

## Flood 18-Up

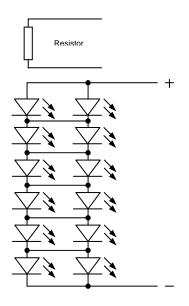


## Notes:

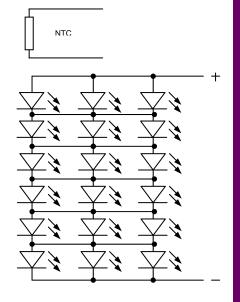
- Connector on board AMP type, code 2-179123-4; Mating connector – AMP receptacle housing assembly, code 173977-4.
- Flood 18-Up has an NTC component, 10k Ohm.
- 3. Drawing not to scale.
- 4. All dimensions are in millimeters.

# Circuit Diagram

Flood 12-Up



Flood 18-Up



Luxeon Flood

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Document #: DS24 (10/05)

# Flux Characteristics at 350mA, Junction Temperature, T<sub>J</sub> = 25°C

Configuration	Radiation Pattern	Color	Part Number	$\begin{array}{c} \text{Minimum} \\ \text{Luminous} \\ \text{Flux (lm)} \\ \Phi_{V}^{[1,2]} \end{array}$	Typical Luminous Flux (lm) $\Phi_{V}^{[2]}$	Test Current (mA)
Flood 12-up	Batwing (I ow dome)	White Green Cyan Blue <sup>[3]</sup> Red Amber	LXHL-MWCE LXHL- MMCA LXHL- MECA LXHL- MBCA LXHL- MDCA LXHL- MLCA	165 165 165 45 165 125	300 360 360 120 320 300	700 700 700 700 700 700
	Lambertian (high dome)	Red Amber	LXHL- MDCB LXHL- MLCB	365 280	525 500	700 700
Flood 18-up	Batwing (I ow dome)  Lambertian (high dome)	White Green Cyan Blue <sup>[3]</sup> Red Amber Red Amber	LXHL- MWJE LXHL- MMJA LXHL- MEJA LXHL- MDJA LXHL- MDJA LXHL- MDJB LXHL- MDJB LXHL- MLJB	250 250 250 65 250 190 550 420	450 540 540 180 480 450 790 750	1050 1050 1050 1050 1050 1050 1050

# Optical Characteristics at 350mA, Junction Temperature, $T_{\perp} = 25^{\circ}C$

Radiation		Te	Dominant avelength λD or Color mperature CCT	9 <sup>[2]</sup>	Spectral Half- width <sup>[3]</sup> (nm)	temperature coefficient of dominant wavel ength (nm/°C)	Viewing Angle per LED <sup>[4,7]</sup> (Degrees)
Pattern	Color	Min.	Тур.	Max.	$\Delta\lambda_{1/2}$	Δλη/ ΔΤι	2θ 1/2
Batwing (I ow dome)	White Green Cyan Blue Red Amber	4500 K 520 nm 490 nm 460 nm 620.5 nm 584.5 nm	5500 K 530 nm 505 nm 470 nm 625 nm 590 nm	10,000 K 550 nm 520 nm 490 nm 645 nm 597 nm	35 30 25 20 14	0.04 0.04 0.04 0.05 0.09	110 110 110 110 110 110
Lambertian (high dome)	Red Amber	620.5 nm 584.5 nm	627 nm 590 nm	645 nm 597 nm	20 14	0.05 0.09	140 140

#### Notes

- Minimum luminous flux performance guaranteed within published operating conditions.
- Luxeon types with even higher luminous flux levels will become available in the future. Please consult your Lumileds Authorized Distributor or Lumileds sales representative for more information.
- Minimum flux value for 470 nm devices. Due to the CIE eye response curve in the short blue wavelength range, the minimum luminous flux will vary over the Lumileds blue color range. Luminous flux will range from minimums of 35 Im for 12-Up and 50 Im for 18-Up Floods at 460nm to typicals of 190 Im for 12-Up and 280 Im for 18-Up Floods at 480nm due to this effect. Although the luminous power efficiency is lower in the short blue wavelength range, radiometric power efficiency increases as wavelength decreases. For more information, consult the Luxeon Design Guide, available upon request.

## Notes:

- Dominant wavelength is derived from the CIE 1931 Chromaticity diagram and represents the perceived color.
- 2. CRI (Color Rendering Index) for White product types is 70.
- 3. Spectral width at ½ of the peak intensity.
- θ½ is the off axis angle from lamp centerline where the luminous intensity is ½ of the peak value.
- Luxeon Floods are not designed for direct view applications. Lumileds reserves the right to mix LEDs of different color and flux values to achieve the typical values listed above, possibly resulting in visible variation across the array.
- All red and amber products built with Aluminum Indium Gallium Phosphide (AllnGaP).
- All white, green, cyan, and blue products built with Indium Gallium Nitride (InGaN).
- All power light sources represented here are IEC825 Class 2 for eye safety.

# Electrical Characteristics at Junction Temperature, $T_J = 25^{\circ}C$

#### Flood 12-Up

Radiation Pattern	Color	Forwar Min.	<sup>-</sup> d Vol taç Typ.	ge (V) V <sub>F</sub> Max.	Dynamic resistance <sup>[1]</sup> (Ω) R <sub>D</sub>	lemp coefficient of Forward vol tage <sup>[2]</sup> (mV/°C) ΔV <sub>F</sub> / ΔT <sub>J</sub>	Thermal resistance, junction to board <sup>[3]</sup> (°C/W) R $\theta_{J-B}$	test current (mA) I <sub>F</sub>
Batwing (I ow dome)	White Green Cyan Blue Red Amber	16 16 16 16 14 14	21 21 21 21 21 17	24 24 24 24 20 20	3 3 3 3 7.2 7.2	-12 -12 -12 -12 -12 -12	1.7 1.7 1.7 1.7 1.7	700 700 700 700 700 700
Lambertian (high dome)	Red Amber	14 14	18 18	21 21	7.2 7.2	-12 -12	1.9 1.9	700 700

#### Flood 18-Up

Radiation Pattern	Color	Forwai Min.	rd Voltaç Typ.	ge (V) V <sub>F</sub> Max.	Dynamic resistance <sup>[1]</sup> (Ω) R <sub>D</sub>	coefficient of forward voltage <sup>[2]</sup> (mV/°C) $\Delta V_F/\Delta T_J$	Thermal resistance, junction to board <sup>[3]</sup> (°C/W) Rθ <sub>J-B</sub>	test current (mA) I <sub>F</sub>
Batwing (Iow dome)	White Green Cyan Blue Red Amber	16 16 16 16 14 14	21 21 21 21 17 17	24 24 24 24 20 20	2 2 2 2 4.8 4.8	-12 -12 -12 -12 -12	1.1 1.1 1.1 1.1 1.1	1050 1050 1050 1050 1050 1050
Lambertian (high dome)	Red Amber	14 14	18 18	21 21	4.8 4.8	-12 -12	1.3 1.3	1050 1050

# **Absolute Maximum Ratings**

	Flood	12-Up	Flood 18-Up		
Parameter	White/Green/ Cyan/Blue	Red/Amber	White/Green/ Cyan/Blue	Red/Amber	
DC Forward Current (mA) [1]	700	770	1050	1155	
Peak Pulsed Forward Current (mA)	1000	1100	1500	1650	
Average Forward Current (mA)	700	700	1050	1050	
ESD Sensitivity [2]	± 16,00	OOV HBM	± 16,00	OOV HBM	
LED Junction Temperature (°C)	135	120	135	120	
Aluminum-Core PCB Temperature (°C)	) 105	105	105	105	
Storage & Operating Temperature(°C)	-40 to +105	-40 to +105	-40 to +105	-40 to +105	

#### Notes:

- Dynamic resistance is the inverse of the slope in linear forward voltage model for LEDs. See Figures 3a and 3b.
- 2. Measured between 25°CT $\le$  T $_{\rm J}$   $\le$  110°C at I $_{\rm F}$  = 700mA for Flood 12-Up and I $_{\rm F}$  = 1050mA for Flood 18-Up.
- 3. To determine the junction temperature, multiply by total array power. Due to the high packing density of the Floods, the board temperature rise is significant and must always have additional heat sinking at nominal operating conditions.

#### Notes:

- Proper current derating must be observed to maintain junction temperature below the maximum.
   For more information, consult Luxeon Design Guide, available upon request.
- Design Guide, available upon request.

  2. LEDs are not designed to be driven in reverse bias. Please consult Lumileds' Application Brief AB11 for further information.

# Wavelength Characteristics

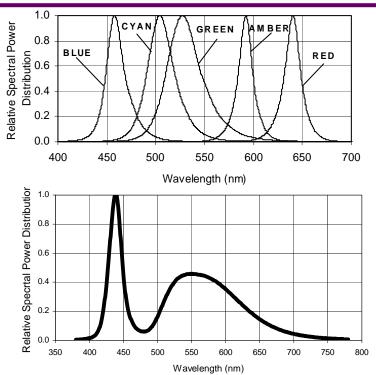


Figure 1a. Relative Intensity vs. Wavelength.

Figure 1b.
White Color Spectrum of Typical CCT
Part, Integrated Measurement.

# **Light Output Characteristics**

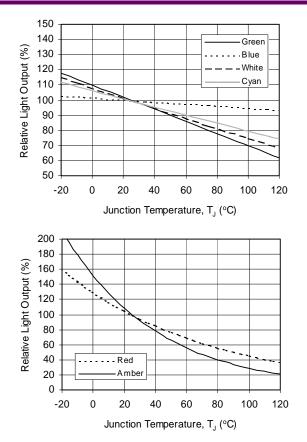


Figure 2a.
Relative Light Output vs. Junction
Temperature for White, Green, Cyan
and Blue.

Figure 2b.
Relative Light Output vs. Junction
Temperature for Red and Amber.

# Forward Current Characteristics, $T_J = 25^{\circ}C$

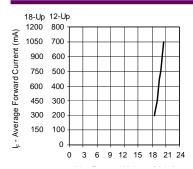


Figure 3a. Forward Current vs. Forward Voltage for White, Green, Cyan and Blue.

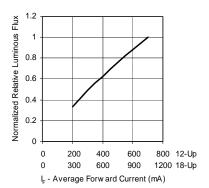


Figure 4a. Relative Luminous Flux vs. Forward Current for White, Green, Cyan and Blue at  $T_{\rm J} = 25^{\circ} {\rm C}$  maintained.

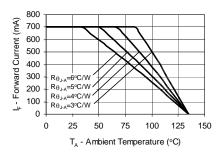


Figure 5a. Maximum Forward Current vs. Ambient Temperature. Derating based on  $T_{\rm JMAX}$  = 135  $^{\circ}C$  for White, Green, Cyan and Blue12-Up.

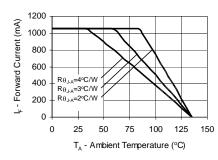
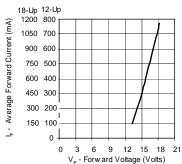


Figure 6a. Maximum Forward Current vs. Ambient Temperature. Derating based on  $T_{\rm JMAX}$  = 135  $^{\circ}C$  for White, Green, Cyan and Blue18-Up.



V<sub>F</sub> - Forward Voltage (Volts)
Figure 3b. Forward Current vs. Forward Voltage
for Red and Amber.

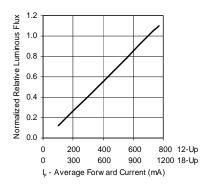


Figure 4b. Relative Luminous Flux vs. Forward Current for Red and Amber at  $T_J = 25^{\circ}C$ 

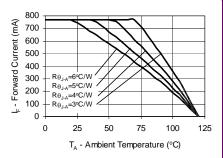


Figure 5b. Maximum Forward Current vs. Ambient Temperature. Derating based on T<sub>JMAX</sub> = 120 °C for Red and Amber 12-Up.

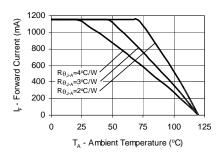


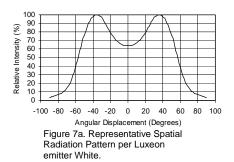
Figure 6b. Maximum Forward Current vs. Ambient Temperature. Derating based on T<sub>JMAX</sub> = 120 °C for Red and Amber 18-Up.

#### Note:

Driving these high power devices at currents less than the test conditions may produce unpredictable results and may be subject to variation in performance. Pulse width modulation is recommended for dimming effects.

# Representative Spatial Radiation Pattern

#### Batwing Radiation Pattern (without optics)



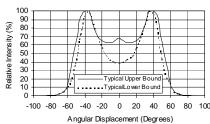


Figure 7b. Representative Spatial Radiation Pattern per Luxeon emitter for Red, Amber, Green, Cyan and Blue.

## Lambertian Radiation Pattern

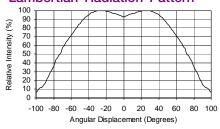


Figure 8. Representative Spatial Radiation Pattern per Luxeon emitter for Red and Amber.

#### Note:

For more detailed technical information regarding Luxeon radiation patterns, please consult your Lumileds Authorized Distributor or Lumileds sales representative.

# Average Lumen Maintenance Characteristics

Lifetime for solid-state lighting devices (LEDs) is typically defined in terms of lumen maintenance—the percentage of initial light output remaining after a specified period of time. Lumileds projects that Luxeon products will deliver on average 70% lumen maintenance at 50,000 hours of operation. This performance is based on independent test data, Lumileds historical data from tests run on similar material systems, and internal Luxeon reliability testing. This projection is based on constant current 350 mA operation per LED (700 mA 12-Up Flood, 1050 mA for 18-Up Flood) with junction temperature maintained at or below 90°C. Observation of design limits included in this data sheet is required in order to achieve this projected lumen maintenance.

#### **About Luxeon**



Luxeon is the new world of solid state lighting (LED) technology. Luxeon Power Light Source Solutions offer huge advantages over conventional lighting and huge advantages over other LED solutions. Luxeon enables partners to create and market products that, until now, were impossible to create. This means the opportunity to create products with a clear competitive advantage in the market. Products that are smaller, lighter, sleeker, cooler, and brighter. Products that are more fun to use, more efficient, and more environmentally conscious than ever before possible!



# **Company Information**

Luxeon is developed, manufactured and marketed by Lumileds Lighting, LLC. Lumileds is a world-class supplier of Light Emitting Diodes (LEDs) producing billions of LEDs annually. Lumileds is a fully integrated supplier, producing core LED material in all three base colors (Red, Green, Blue) and White. Lumileds has R&D development centers in San Jose, California and Best, The Netherlands. Production capabilities in San Jose, California and Malaysia.

Lumileds is pioneering the high-flux LED technology and bridging the gap between solid state LED technology and the lighting world. Lumileds is absolutely dedicated to bringing the best and brightest LED technology to enable new applications and markets in the Lighting world.



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Product specifications are subject to change without notice.

Lumileds may make process or materials changes affecting the performance or other characteristics of Luxeon. These products supplied after such change will continue to meet published specifications, but may not be identical to products supplied as samples or under prior orders.

# **Lumil** eds

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