

Distinctive Characteristics

Snap-acting mechanism gives smooth actuation, short stroke, light touch, and audible feedback. This mechanism also provides long mechanical life.

High torque bushing construction prevents rotation or separation from frame during installation.

Antijamming design protects contacts from damage due to excessive downward force on the actuator.

Compatible companions with M series toggles. Body, bushing, and footprint dimensions ideal for mounting MB2400 pushbuttons and M toggles next to one another.

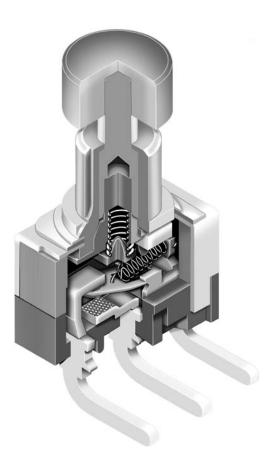
Stainless steel frame resists corrosion.

Longer center solder lug terminal simplifies wiring and soldering.

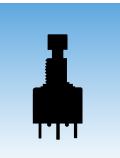
Silver contacts of specially composed alloy for hardness.

Epoxy sealed terminals prevent entry of solder flux and other contaminants.

Prominent external insulating barriers increase insulation resistance and dielectric strength.



Actual Size





General Specifications

Electrical Capacity (Resistive Load)

Power Level (code W):	3A @ 125V AC
Logic Level (code G):	0.4VA maximum @ 28V AC/DC maximum (Applicable Range 0.1mA ~ 0.1A @ 20mV ~ 28V)
Logic/Power Level (code A):	Combines W & G ratings
-	Note: Find additional explanation of dual rating & operating range in Supplement section.

Other Ratings

Contact Resistance:	20 milliohms maximum for silver; 30 milliohms maximum for gold					
Insulation Resistance:	1,000 megohms minimum @ 500V DC					
Dielectric Strength:	1,000V AC minimum between contacts for 1 minute minimum;					
	1,500V AC minimum between contacts & case for 1 minute minimum					
Mechanical Life:	200,000 operations minimum					
Electrical Life:	25,000 operations minimum for silver; 100,000 operations minimum for gold					
Nominal Operating Force:	Single pole 2.45N; double pole 3.92N					
Travel	Pretravel .024" (0.6mm); Overtravel .016" (0.4mm); Total Travel .039" (1.0mm)					

Materials & Finishes

Plunger:	Brass with nickel plating
Bushing:	Brass with nickel plating
Frame:	Stainless steel
Case:	Polybutylene terephthalate (PBT)
Base:	Diallyl phthalate resin
Movable Contactor:	Phosphor bronze with silver or gold plating
Movable Contacts:	Silver alloy (code W); copper with gold plating (code G); or silver alloy with gold plating (code A)
Stationary Contacts:	Silver alloy with silver plating (code W); copper or brass with gold plating (code G); or
•	silver with gold plating (code A)

Terminals: Copper or brass with silver plating; copper or brass with gold plating

Environmental Data

Operating Temp Range:	–30°C through +85°C (–22°F through +185°F)
Humidity:	90 ~ 95% humidity for 96 hours @ 40°C (104°F)
Vibration:	10 ~ 55Hz with peak-to-peak amplitude of 1.5mm traversing the frequency range
	& returning in 1 minute; 3 right angled directions for 2 hours
Shock:	50G (490m/s ²) acceleration (tested in 6 right angled directions, with 3 shocks in each direction)

Installation

Cap

Mounting Torque:	1.5Nm (13.0 lb•in) for double nut; 0.7Nm (6.0 lb•in) for single nut
Installation Force:	80.0N (18.0 lbf) maximum downward force on actuator
Soldering:	Wave Soldering (PC version): See Profile B in Supplement section.
	Manual Soldering: See Profile B in Supplement section.
Cleaning:	These devices are not process sealed. Hand clean locally using alcohol based solution.
	See Cleaning Specifications in Supplement section.

Standards & Certifications

	Flammability Standards:	UL94V-0 available
	UL & C-UL Recognized:	All single and double pole models recognized at 3A @ 125V AC or 0.4VA max. @ 28V DC max;
R	_	UL File No. WOYR2.E44145; add "/U" to end of part number to order UL mark on switch
ر م		C-UL File No. WOYR8.E44145; add "/C-UL" to end of part number to order C-UL mark on switch.
	CSA Certified:	Single pole models with PC, solder lug, or Wirewrap terminals & double pole with PC or
SP	•	Wirewrap terminals certified at 3A @ 125V AC or 0.4VA @ 28V maximum;
U		CSA File No. 023535-0-000; add "/C" to end of part number to order CSA mark on switch.



Snap-Action Bushing Mount Series MB2400

TYPICAL SWITCH ORDERING EXAMPLE

MB24		E1		01] —	F	A
POLES & CIRCUITS		CONTACT	MATERIALS			CAPS	
11 SPDT ON (O			TINGS			.201″ (5.1mm)	
61 DPDT ON (O		W Silver			F	Diameter	
() = Momentary		Rated 3	8A @ 125V AC		н	.295″ (7.5mm)	_
			.4VA max @ C/DC max			Diameter	-
		Rated 3	ver Silver 3A @ 125V AC A max @ 28V	-			
BUSHINGS	_	AC/DC			C	AP COLORS	
E1 .285″ (7.24mm) Threaded with D Flat				_	A	Black	
E2 .285″ (7.24mm) Smooth with D Flat					B		
A1 .280″ (7.1mm) Threaded with Keywar	у	TERN	INALS				
A2 .280″ (7.1mm)	01	Solder Lug]				-
Smooth with Keyway	03	.250″ (6.3	35mm) Straight P	c			
51 .350″ (8.9mm) Threaded with Keywa			.8mm) Wirewrap			Switches are suppli C-UL, & CSA mark	ings unless
s2 .350″ (8.9mm)	06		.05mm) Wirewra	<u> </u>		specified. Specific ings noted on Gen	eral Specifica-
Smooth with Keyway	07	.964″ (24	.5mm) Wirewrap	<u>,</u>		tions page.	

DESCRIPTION FOR TYPICAL ORDERING EXAMPLE

MB2411E1W01-FA





POLES & CIRCUITS							
		Plunger Position () = Momentary		Connected Terminals		Throw	& Switch Schematics
Pole	Model	Normal	Down	Normal	Down		erminal numbers are ot actually on the switch.
SP	MB2411	ON	(ON)	1-3	1-2	SPDT	1 (COM) 3 ● 2
DP	MB2461	ON	(ON)	1-3 4-6	1-2 4-5	DPDT	3 • 2 6 • 5

BUSHINGS

Note: Plunger selection is not required for MB2400 pushbuttons. The plunger can be used with or without a cap.

Threaded with Keyway

.280" (7.1mm)

Δ1

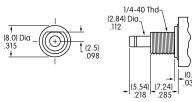
(0.8) .031

(0.8) .031

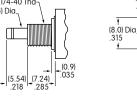
(8.0) Dia

E1

.285" (7.24mm) Threaded with D Flat



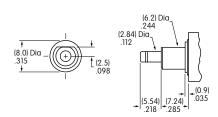
Maximum Panel Thickness with Standard Hardware: .068" (1.74mm)



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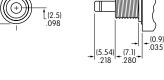
.285" (7.24mm) Smooth with D Flat



Smooth with Keyway

(2.5) .098

.280" (7.1mm)



(2.84) Dia .112



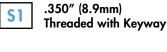
(6.2) Dia .244

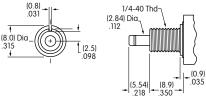
- (5.54) (7.1)

(2.84) Dia. .112

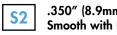
1/4-40 Thd

.0.9

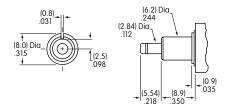




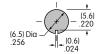
Maximum Panel Thickness with Standard Hardware: .134" (3.40mm)

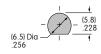


.350" (8.9mm) Smooth with Keyway



For A1, A2, S1, or S2 Bushing with Keyway





Panel Cutouts For E1 or E2 Bushing

with D Flat

With **Optional Locking Ring**



Standard hardware includes 2 hex nuts & 1 lockwasher. Hardware is illustrated following the Typical Switch Dimension drawings.



Snap-Action Bushing Mount Series MB2400

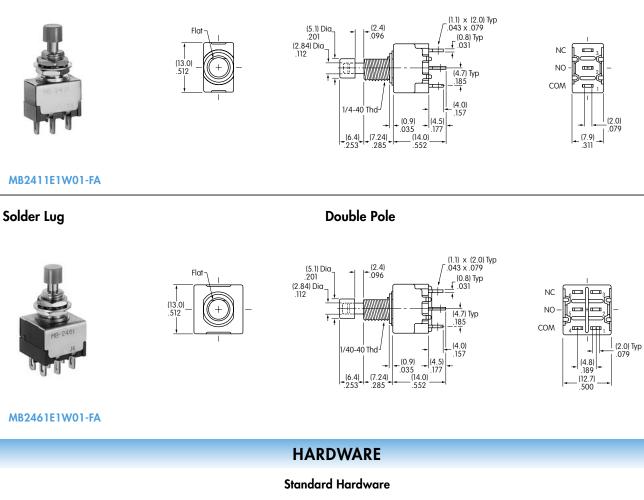
CONTACT MATERIALS & RATINGS Power Level W Silver over Silver 3A @ 125V AC G Gold over Brass or Copper 0.4VA maximum @ 28V AC/DC maximum Logic Level Note: Complete explanation of operating range in Supplement section. **Power Level** 3A @ 125V AC Δ **Gold over Silver** or Logic Level or 0.4VA maximum @ 28V AC/DC maximum Note: This dual rated option is suitable when two or more identical switches are used in logic and in power circuits within the same application. See Supplement section for complete explanation of dual rating and operating range. **TERMINALS** .250" (6.35mm) .425" (10.8mm) 05 01 03 Solder Lug Straight PC Wirewrap or Extended PC .750" (19.05mm) 06 Wirewrap or Extended PC Epoxy Sea (6.35) (4.8) Fpoxy Seal (1.17) .964" (24.5mm) 07 Thk = (0.8) .031 Wirewrap or Extended PC Thk = (0.8)Refer to the footprints if using as extended PC Epoxy Seal (4.7) Tvp terminal. Dimension A =🔪 (1.8) Dia Typ (1.8) Dia Typ .073 terminal lengths as (1.27) .050 shown beside the Thk = (0.8) Single Pole Double Pole code boxes above. **CAPS & CAP COLORS** AT475 AT496 н .201" (5.1mm) .295" (7.5mm) **Diameter Cap Diameter Cap** Material: Polyamide Material: Polyamide Finish: Glossy Finish: Glossy **Cap Colors** B С Α White Black Red Available:



TYPICAL SWITCH DIMENSIONS



Single Pole



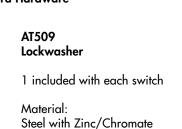
AT513H Inch Threaded Hexagon Nut

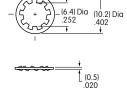
2 included with each switch

Material: Brass with Nickel Plating



(9.0) [(1.5) .354 .059

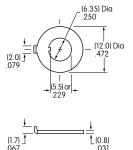




Optional Hardware

AT507H Locking Ring for A1 or S1 Bushing

Material: Steel with Zinc/Chromate



AT515 Locking Ring for E1 Bushing

Material: Steel with Zinc/Chromate

