

## **Aluminum electrolytic capacitors**

Axial-lead and soldering star capacitors

Series/Type: B41690, B41790
Date: November 2008

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#### Axial-lead and soldering star capacitors

B41690, B41790

#### Ultra compact - up to 140 °C

#### **Applications**

Ultra compact design for automotive applications up to 140 °C

#### Features

- Up to 150 °C operating temperature at reduced voltage applied
- Long useful life, 2000 h at up to 140 °C
- Very high ripple current capability
- Ultra compact design
- High vibration resistance
- Shelf life up to 15 years at storage temperatures up to 40 °C. To ensure solderability, the capacitors should be built into the application within one year of delivery. After a total of two years' storage, the operating voltage must be applied for one hour to ensure the specified leakage current.

#### Construction

- Charge/discharge-proof, polar
- Aluminum case with insulating sleeve
- Negative pole connected to case

#### **Terminals**

- Axial leads, welded to ensure perfect electrical contact
- Also available with soldering stars

#### Taping and packing

- Axial-lead capacitors will be delivered in pallet package. Capacitors with d × l ≤ 16 × 30 mm are also available taped on reel.
- Soldering star capacitors are packed in cardboard.









## Ultra compact – up to 140 °C

### Specifications and characteristics in brief

Rated voltage V <sub>B</sub>	25 63 V DC						
Surge voltage V <sub>S</sub>	1.3 · $V_B$ (for $V_B \le 40$ V DC)						
cargo romago 13	1.15 $\cdot$ V <sub>R</sub> (for V <sub>R</sub> = 63 V DC)						
Rated capacitance C <sub>R</sub>	300 10000 μF						
Capacitance tolerance	-10/+30% ≙ Q	!					
Leakage current I <sub>leak</sub> (5 min, 20 °C)	<b>I</b> <sub>leak</sub> ≤ 0.006 μA	$A \cdot \left(\frac{C_R}{\mu F} \cdot \frac{V_R}{V}\right) + 4$	μΑ				
Self-inductance ESL <sup>1)</sup>	Diameter d (mn	n)	12	14	16	18	20/21
	Terminals	Length I (mm)	Appro	x. ESL (	nH)		
	axial	25	_	22	26	-	_
		29	_	_	_	_	38
		30	21	24	29	34	_
		39	_	_	33	38	45
		49	_	_	_	_	50
	soldering star	25	_	6	7	_	_
		30	6	7	8	10	_
		39	_	_	9	11	13
		49	-	-	-	-	14
Useful life			Requi	rements	:		
140 °C; V <sub>R</sub> ; 0.6 · I <sub>AC,R</sub>	> 2000 h	ΔC/C	$\Delta$ C/C $\leq \pm 30\%$ of initial value				
125 °C; V <sub>R</sub> ; I <sub>AC, R</sub>	> 5000 h	ESR	$\leq$ 3 times initial specified limit				
85 °C; V <sub>R</sub> ; I <sub>AC, max</sub>	> 15000 h	I <sub>leak</sub>	≤ initia	l specif	ied limit	:	
40 °C; V <sub>R</sub> ; 2 · I <sub>AC, R</sub>	> 500000 h						
Voltage endurance test			Post te	est requ	irement	s:	
125 °C; V <sub>R</sub>	2000 h		ΔC/C	$C/C \le \pm 10\%$ of initial value			е
			ESR	$\leq$ 1.3% initial specified limit			d limit
	$I_{leak}$ $\leq$ initial specified limit						
Vibration resistance test	To IEC 60068-2						
	Displacement amplitude 1.5 mm, at 10 Hz 2 kHz,						
	acceleration max. 20 g, duration 3 × 2 h.						
	Capacitor mounted by its wire leads at a distance of $(6 \pm 1)$ mm from the case and additionally clamped by the case.						
IEC climatic category	To IEC 60068-1		,				
····· 3-···		5 °C/+125 °C/56 0	days da	mp heat	test)		
Detail specification	Similar to CECC 30301-802						
Sectional specification	IEC 60384-4						

<sup>1)</sup> If optimum circuit design is used, the values are lower by 30%.

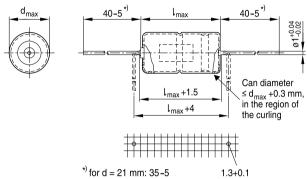




## Ultra compact - up to 140 °C

#### **Axial-lead capacitors**

#### **Dimensional drawing**



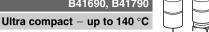
KAL0524-S-E

## Dimensions, weights and packing units

$d \times I$	$d_{max} \times I_{max}$	Approx. weight	Packing units (p	ocs.)
mm	mm	g	Pallet	Reel
12 × 30	12.5 × 30.5	5.1	288	450
$14 \times 25$	$14.5\times25.5$	5.7	200	350
$14 \times 30$	$14.5\times30.5$	6.8	200	350
16 × 25	$16.5\times25.5$	7.4	180	250
16 × 30	$16.5\times30.5$	8.9	180	250
16 × 39	$16.5 \times 40$	11.7	180	_
18 × 30	$18.5\times30.5$	11.1	160	_
18 × 39	$18.5 \times 40$	14.7	160	_
$20 \times 29$	$20.5\times29.5$	13.5	140	_
21 × 39	$21.5 \times 40$	20.0	140	_
21 × 49	$21.5\times 50$	25.0	110	_

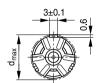




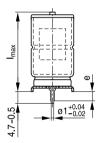


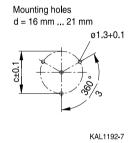
## Soldering star capacitors

#### **Dimensional drawing**



Mounting holes d = 12 mm ... 14 mm ø1.3+0.1





#### Dimensions, weights and packing units

$d \times I$	$d_{max} \times I_{max}$	c ±0.1	e ±0.1	Approx. weight	Packing units
mm	mm	mm	mm	g	pcs.
12 × 30	13.5 × 32	12.5	3.0	5.4	480
$14 \times 25$	15.5 × 27	14.5	3.0	6.1	480
$14 \times 30$	$15.5 \times 32$	14.5	3.0	7.2	480
$16 \times 25$	17.5 × 27	16.5	3.0	7.9	300
16 × 30	17.5 × 32	16.5	3.0	9.4	300
16 × 39	17.5 × 41.5	16.5	3.0	12.2	200
18 × 30	19.5 × 32	18.5	3.0	11.8	300
18 × 39	19.5 × 41.5	18.5	3.0	15.4	200
21 × 39	22.5 × 41.5	21.5	3.5	21.0	324
$21 \times 49$	$22.5 \times 51.5$	21.5	3.5	26.0	264



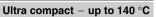


## Ultra compact - up to 140 °C

## Overview of available types

25	35	40	63				
Case dimensions d × I (mm)							
			12 × 30				
			14 × 30				
		12 × 30					
			16 × 30				
	14 × 25	14 × 30	16 × 39				
12 × 30							
			18 × 39				
	16 × 25	16 × 30					
		18 × 30					
	16 × 30						
14 × 30			21 × 39				
		20 × 29					
	18 × 30		21 × 49				
		18 × 39					
16 × 30							
	20 × 29						
	18 × 39						
18 × 30		21 × 39					
16 × 39							
20 × 29							
	21 × 39	21 × 49					
18 × 39							
	21 × 49						
21 × 39							
21 × 49							
	12 × 30  12 × 30  14 × 30  16 × 30  18 × 30  16 × 39  20 × 29  18 × 39  21 × 39	Case dimensions d × I (mm)  14 × 25  12 × 30  16 × 25  16 × 30  18 × 30  18 × 30  18 × 39  18 × 39  18 × 39  20 × 29  21 × 39  18 × 39  21 × 49  21 × 39	Case dimensions d × I (mm)  12 × 30  14 × 25  14 × 30  16 × 25  16 × 30  18 × 30  18 × 30  18 × 30  18 × 30  18 × 39  16 × 30  20 × 29  18 × 39  16 × 39  21 × 39  21 × 49  21 × 39  21 × 49  21 × 39				







## Case dimensions and ordering codes

$\overline{V_R}$	C <sub>R</sub>	Case	Ordering code	Ordering code	Ordering code
	100 Hz	dimensions	Axial pallet	Axial reel	Soldering star
	20 °C	d×I			-
V DC	μF	mm			
25	1200	12 × 30	B41690A5128Q007	B41690A5128Q009	B41790A5128Q000
	2000	14 × 30	B41690A5208Q007	B41690A5208Q009	B41790A5208Q000
	2900	16 × 30	B41690A5298Q007	B41690A5298Q009	B41790A5298Q000
	3900	18 × 30	B41690A5398Q007		B41790A5398Q000
	4300	16 × 39	B41690A5438Q007	B41690A5438Q009	B41790A5438Q000
	5000	20 × 29	B41690A5508Q007		
	5800	18 × 39	B41690A5588Q007		B41790A5588Q000
	8000	21 × 39	B41690A5808Q007		B41790A5808Q000
	10000	21 × 49	B41690A5109Q007		B41790A5109Q000
35	1000	14 × 25	B41690A7108Q007	B41690A7108Q009	B41790A7108Q000
	1400	16 × 25	B41690A7148Q007	B41690A7148Q009	B41790A7148Q000
	1900	16 × 30	B41690A7198Q007	B41690A7198Q009	B41790A7198Q000
	2500	18 × 30	B41690A7258Q007		B41790A7258Q000
	3000	20 × 29	B41690A7308Q007		
	3800	18 × 39	B41690A7388Q007		B41790A7388Q000
	5200	21 × 39	B41690A7528Q007		B41790A7528Q000
	7000	21 × 49	B41690A7708Q007		B41790A7708Q000
40	600	12 × 30	B41690A7607Q007	B41690A7607Q009	B41790A7607Q000
	1000	14 × 30	B41690B7108Q007	B41690B7108Q009	B41790B7108Q000
	1400	16 × 30	B41690B7148Q007	B41690B7148Q009	B41790B7148Q000
	1800	18 × 30	B41690A7188Q007		B41790A7188Q000
	2300	20 × 29	B41690A7238Q007		
	2700	18 × 39	B41690A7278Q007		B41790A7278Q000
	3900	21 × 39	B41690A7398Q007		B41790A7398Q000
	5200	21 × 49	B41690B7528Q007		B41790B7528Q000
63	300	12 × 30	B41690A8307Q007	B41690A8307Q009	B41790A8307Q000
	470	14 × 30	B41690A8477Q007	B41690A8477Q009	B41790A8477Q000
	680	16 × 30	B41690A8687Q007	B41690A8687Q009	B41790A8687Q000
	1000	16 × 39	B41690A8108Q007	B41690A8108Q009	B41790A8108Q000
	1300	18 × 39	B41690A8138Q007		B41790A8138Q000
	2000	21 × 39	B41690A8208Q007		B41790A8208Q000
	2500	21 × 49	B41690A8258Q007		B41790A8258Q000





## Ultra compact - up to 140 °C

#### **Technical data**

C <sub>R</sub>	ESR <sub>typ</sub>	ESR	ESR	ESR	Z <sub>max</sub>	I <sub>AC,max</sub>	I <sub>AC,max</sub>	I <sub>AC,max</sub>	I <sub>AC,R</sub>	I <sub>AC,max</sub>
100 Hz					100 kHz	10 kHz		10 kHz		10 kHz
20 °C	20 °C	20 °C	-40 °C	20 °C	20 °C	85 °C	105 °C	125 °C	125 °C	140 °C
μF	mΩ	mΩ	mΩ	mΩ	mΩ	Α	Α	Α	Α	Α
$V_{R} = 25$	V DC									
1200	80	135	1200	90	86	5.7	4.9	3.6	2.5	1.6
2000	50	90	750	60	57	6.8	5.8	4.3	3.0	1.9
2900	35	60	550	40	38	9.7	8.4	6.2	4.3	2.8
3900	27	45	390	31	30	11.0	9.4	7.0	4.8	3.1
4300	23	40	360	27	26	13.4	11.6	8.6	5.9	3.5
5000	23	37	320	27	26	11.6	10.0	7.4	5.1	3.3
5800	18	30	280	22	21	15.0	12.9	9.5	6.6	4.3
8000	15	25	200	18	17	16.6	14.2	10.5	7.3	4.8
10000	12	20	160	14	14	20.7	17.7	13.2	9.1	5.9
$V_R = 35$										
1000	75	125	1050	80	75	5.5	4.7	3.5	2.4	1.5
1400	60	100	750	65	60	5.9	5.0	3.7	2.6	1.7
1900	38	65	550	40	37	9.5	8.2	6.1	4.2	2.7
2500	32	50	430	32	30	11.0	9.4	7.0	4.8	3.1
3000	27	45	360	28	27	11.6	10.0	7.4	5.1	3.3
3800	21	35	260	22	20	14.8	12.7	9.4	6.5	4.2
5200	16	27	190	18	17	16.4	14.0	10.4	7.2	4.7
7000	13	21	150	14	13	20.7	17.7	13.2	9.1	5.9
$V_R = 40$		T	T						T	
600	100	165	1200	90	85	5.7	4.9	3.6	2.5	1.6
1000	65	105	750	60	57	6.8	5.8	4.3	3.0	1.9
1400	45	70	550	40	38	9.6	8.2	6.1	4.2	2.7
1800	35	58	400	33	31	10.9	9.4	6.9	4.8	3.1
2300	30	48	320	28	26	11.6	10.0	7.4	5.1	3.3
2700	25	40	260	22	21	14.8	12.7	9.4	6.5	4.2
3900	18	30	180	18	17	16.4	14.0	10.4	7.2	4.7
5200	14	23	150	14	13	20.7	17.7	13.2	9.1	5.9
V <sub>R</sub> = 63 V DC										
300	160	260	2500	120	115	5.0	4.3	3.2	2.2	1.4
470	105	175	1600	83	80	6.1	5.3	3.9	2.7	1.7
680	80	130	1100	65	62	7.1	6.0	4.4	3.1	2.0
1000	50	80	750	38	36	11.6	10.0	7.4	5.1	3.3
1300	40	64	580	30	28	13.2	11.4	8.5	5.8	3.4
2000	27	44	370	23	22	15.4	13.2	9.8	6.8	4.4
2500	22	35	300	18	17	19.3	16.5	12.3	8.5	5.5



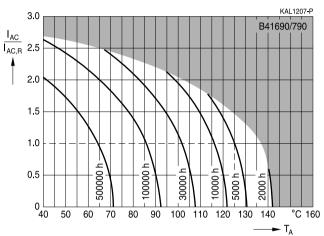




Ultra compact - up to 140 °C

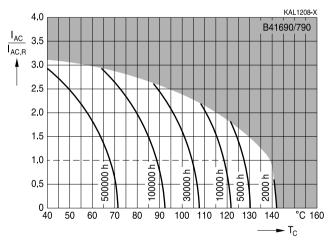
#### Useful life

depending on ambient temperature  $T_A$  under ripple current operating conditions at  $V_{R^{1)}}$ 



#### **Useful life**

depending on case temperature  $T_c$  under ripple current operating conditions at  $V_{R^{1)}}$ 



<sup>1)</sup> Refer to chapter "General technical information, 5.3 Calculation of useful life" for an explanation on how to interpret the useful life graphs.



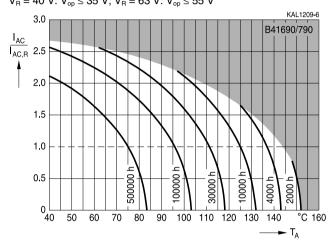


#### Ultra compact - up to 140 °C

#### **Useful life**

depending on ambient temperature  $T_A$  under ripple current operating conditions at  $V_{oo}^{2}$ 

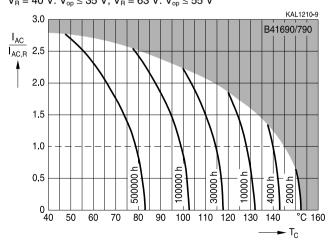
$$V_R = 25 \text{ V: } V_{op} \le 20 \text{ V; } V_R = 35 \text{ V: } V_{op} \le 30 \text{ V;}$$
  
 $V_R = 40 \text{ V: } V_{op} \le 35 \text{ V; } V_R = 63 \text{ V: } V_{op} \le 55 \text{ V}$ 



#### **Useful life**

depending on case temperature  $T_{\text{C}}$  under ripple current operating conditions at  $V_{\text{op}}^{\,2)}$ 

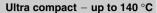
$$V_R = 25 \text{ V: } V_{op} \le 20 \text{ V; } V_R = 35 \text{ V: } V_{op} \le 30 \text{ V; } V_R = 40 \text{ V: } V_{op} \le 35 \text{ V; } V_R = 63 \text{ V: } V_{op} \le 55 \text{ V}$$



<sup>2)</sup> Refer to chapter "General technical information, 5.3 Calculation of useful life" for an explanation on how to interpret the useful life graphs.

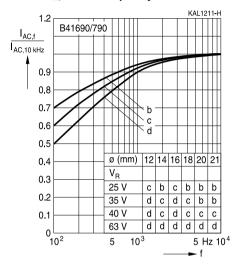






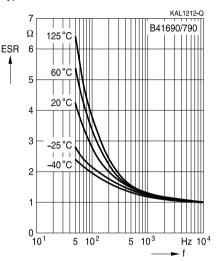


## Frequency factor of permissible ripple current I<sub>AC</sub> versus frequency f



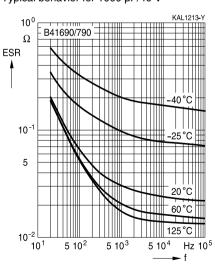
#### Frequency characteristics of ESR

Typical behavior



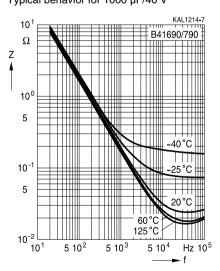
# Equivalent series resistance ESR versus frequency f

Typical behavior for 1000 µF/40 V



## Impedance Z versus frequency f

Typical behavior for 1000 µF/40 V







Ultra compact - up to 140 °C

#### Cautions and warnings

#### Personal safety

The electrolytes used by EPCOS have not only been optimized with a view to the intended application, but also with regard to health and environmental compatibility. They do not contain any solvents that are detrimental to health, e.g. dimethyl formamide (DMF) or dimethyl acetamide (DMAC).

Furthermore, part of the high-voltage electrolytes used by EPCOS are self-extinguishing. They contain flame-retarding substances which will quickly extinguish any flame that may have been ignited.

As far as possible, EPCOS does not use any dangerous chemicals or compounds to produce operating electrolytes. However, in exceptional cases, such materials must be used in order to achieve specific physical and electrical properties because no safe substitute materials are currently known. However, the amount of dangerous materials used in our products has been limited to an absolute minimum. Nevertheless, the following rules should be observed when handling Al electrolytic capacitors:

- Any escaping electrolyte should not come into contact with eyes or skin.
- If electrolyte does come into contact with the skin, wash the affected parts immediately with running water. If the eyes are affected, rinse them for 10 minutes with plenty of water. If symptoms persist, seek medical treatment.
- Avoid breathing in electrolyte vapor or mists. Workplaces and other affected areas should be well ventilated. Clothing that has been contaminated by electrolyte must be changed and rinsed in water.







#### **Product safety**

The table below summarize the safety instructions that must be observed without fail. A detailed description can be found in the relevant sections of chapter "General technical information".

<b>-</b> ·	0.4.4.4	D (
Topic	Safety information	Reference
		Chapter "General
		technical information"
Polarity	Make sure that polar capacitors are connected	1
	with the right polarity.	"Basic construction of
		aluminum electrolytic
		capacitors"
Reverse voltage	Voltages polarity classes should be prevented by	3.1.6
	connecting a diode.	"Reverse voltage"
Upper category	Do not exceed the upper category temperatur.	7.2
temperature		"Maximum permissible
		operating temperature"
Maintenance	Make periodic inspections of the capacitors.	10
	Before the inspection, make sure that the power	"Maintenance"
	supply is turned off and carefully discharge the	
	electricity of the capacitors.	
	Do not apply any mechanical stress to the	
	capacitor terminals.	
Mounting	Do not mount the capacitor with the terminals	11.1
position of screw	(safety vent) upside down.	"Mounting positions of
terminal capacitors		capacitors with screw
		terminals"
Mounting of	The internal structure of single-ended capacitors	11.4
single-ended	might be damaged if excessive force is applied to	"Mounting
capacitors	the lead wires.	considerations for
	Avoid any compressive, tensile or flexural stress.	single-ended capacitors"
	Do not move the capacitor after soldering to PC	
	board.	
	Do not pick up the PC board by the soldered	
	capacitor.	
	Do not insert the capacitor on the PC board with a	
	hole space different to the lead space specified.	
Robustness of	The following maximum tightening torques must	11.3
terminals	not be exceeded when connecting screw	"Mounting torques"
	terminals:	
	M5: 2 Nm	
	M6: 2.5 Nm	
Soldering	Do not exceed the specified time or temperature	11.5
	limits during soldering.	"Soldering"





## Ultra compact - up to 140 $^{\circ}$ C

Topic	Safety information	Reference Chapter "General technical information"
Soldering, cleaning agents	Do not allow halogenated hydrocarbons to come into contact with aluminum electrolytic capacitors.	11.6 "Cleaning agents"
Passive flammability	Avoid external energy, such as fire or electricity.	8.1 "Passive flammability"
Active flammability	Avoid overload of the capacitors.	8.2 "Active flammability"
		Reference Chapter "Capacitors with screw terminals"
Breakdown strength of insulating sleeves	Do not damage the insulating sleeve, especially when ring clips are used for mounting.	"Screw terminals - accessories"



## Ultra compact – up to 140 °C

## Symbols and terms

Symbol	English	German
С	Capacitance	Kapazität
$C_R$	Rated capacitance	Nennkapazität
Cs	Series capacitance	Serienkapazität
$C_{s,T}$	Series capacitance at temperature T	Serienkapazität bei Temperatur T
$C_{f}$	Capacitance at frequency f	Kapazität bei Frequenz f
d	Case diameter, nominal dimension	Gehäusedurchmesser, Nennmaß
$d_{\text{max}}$	Maximum case diameter	Maximaler Gehäusedurchmesser
ESL	Self-inductance	Eigeninduktivität
ESR	Equivalent series resistance	Ersatzserienwiderstand
ESR <sub>f</sub>	Equivalent series resistance at frequency f	Ersatzserienwiderstand bei Frequenz f
ESR <sub>T</sub>	Equivalent series resistance at temperature T	Ersatzserienwiderstand bei Temperatur T
f	Frequency	Frequenz
1	Current	Strom
I <sub>AC</sub>	Alternating current (ripple current)	Wechselstrom
$\mathbf{I}_{AC,rms}$	Root-mean-square value of alternating current	Wechselstrom, Effektivwert
$I_{AC,f}$	Ripple current at frequency f	Wechselstrom bei Frequenz f
I <sub>AC,max</sub>	Maximum permissible ripple current	Maximal zulässiger Wechselstrom
$I_{AC,R}$	Rated ripple current	Nennwechselstrom
I <sub>AC,R</sub> (B)	Rated ripple current for base cooling	Nennwechselstromstrom für Bodenkühlung
I <sub>leak</sub>	Leakage current	Ableitstrom
I <sub>leak,op</sub>	Operating leakage current	Ableitstrom bei Betrieb
1	Case length, nominal dimension	Gehäuselänge, Nennmaß
I <sub>max</sub>	Maximum case length (without	Maximale Gehäuselänge (ohne Anschlüsse
	terminals and mounting stud)	und Gewindebolzen)
R	Resistance	Widerstand
$R_{ins}$	Insulation resistance	Isolationswiderstand
$R_{\text{symm}}$	Balancing resistance	Symmetrierwiderstand
Т	Temperature	Temperatur
$\DeltaT$	Temperature difference	Temperaturdifferenz
$T_A$	Ambient temperature	Umgebungstemperatur
$T_{c}$	Case temperature	Gehäusetemperatur
$T_B$	Capacitor base temperature	Temperatur des Becherbodens
t	Time	Zeit
$\Delta t$	Period	Zeitraum
$t_b$	Service life (operating hours)	Brauchbarkeitsdauer (Betriebszeit)





## Ultra compact - up to 140 °C

Symbol	English	German
V	Voltage	Spannung
$V_{F}$	Forming voltage	Formierspannung
$V_{op}$	Operating voltage	Betriebsspannung
$V_R$	Rated voltage, DC voltage	Nennspannung, Gleichspannung
$V_s$	Surge voltage	Spitzenspannung
$X_{C}$	Capacitive reactance	Kapazitiver Blindwiderstand
$X_{L}$	Inductive reactance	Induktiver Blindwiderstand
Z	Impedance	Scheinwiderstand
$Z_T$	Impedance at temperature T	Scheinwiderstand bei Temperatur T
$tan \ \delta$	Dissipation factor	Verlustfaktor
λ	Failure rate	Ausfallrate
$\epsilon_{ exttt{0}}$	Absolute permittivity	Elektrische Feldkonstante
$\epsilon_{r}$	Relative permittivity	Dielektrizitätszahl
ω	Angular velocity; $2 \cdot \pi \cdot f$	Kreisfrequenz; $2 \cdot \pi \cdot f$

#### Notes

All dimensions are given in mm.



#### Important notes

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