

# SPECIFICATIONS FOR LCD MODULE

Module No. GC5007

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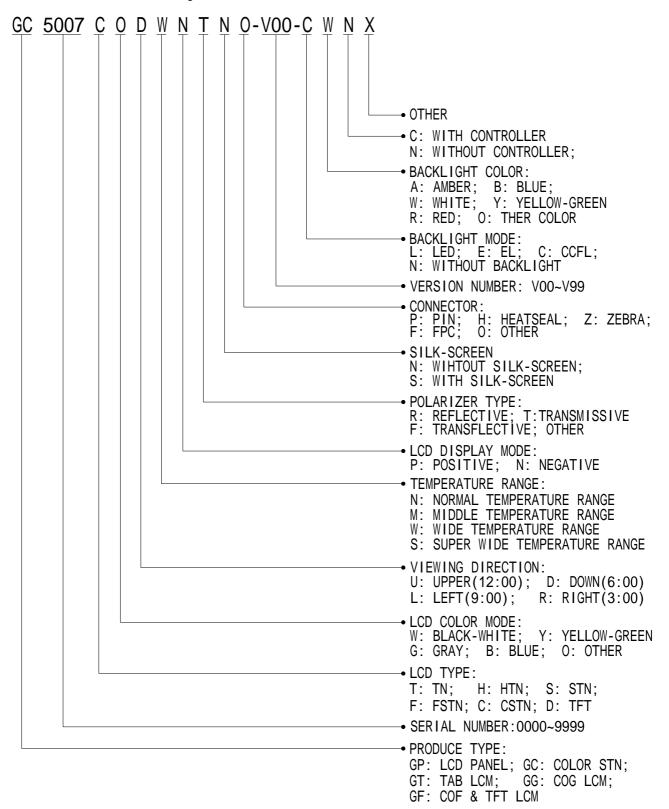
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# **LCM Number System**



# 1. GENERAL DESCRIPTION

The GC5007 is a 320(RGB) x 240 Dots LCD module. It has a C-STN panel composed of 320 x 3 segments and 240 commons. The LCM can be easily accessed via parallel interface.

# 2. FEATURES

Display Mode	Transmissive and Negative 65Kcolor CSTN module
Display Color	Decided by the Controller
BackGround	Black(Rea, Green, Blue Dots are OFF atate)
Display Format	320x240 Dots
Input Data	8 bit parallel data transfer
Multiplexing Ratio	1/240 Duty
Bias	1/17 Bias
Viewing Direction	6 O'clock
Driving IC	IST3224TA0
Backlight	CCFL(White)

# 3. MECHANICAL SPECIFICATION

Item	Specifications	Unit
Screen Size	5.7	inch
Dimensional outline	158.5(W) x 109.0(H) x 8.5(T)	mm
Resolution	320(RGB) x 240	dots
Vewing area	119.38(W) x 90.38(H)	mm
Active area	115.18(W) x 86.38 (H)	mm
Dots pitch	0.36 (W)×0.36(H)	mm
Dots size	0.345(W)×0.345(H)	mm
Approx. weight	TBD	g

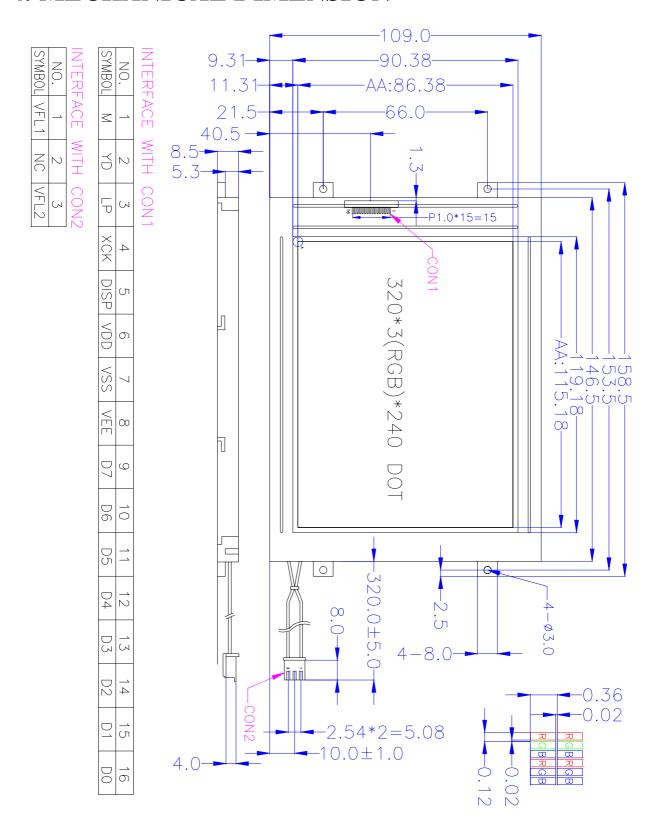
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# 4. MECHANICAL DIMENSION



# 5. MAXIMUM RATINGS

Item	Symbol	Min	Max	Unit	Note
C14	$V_{ m DD}$ - $V_{ m SS}$	-0.3	6.0	V	
Supply voltage	$V_{LCD}$	-0.3	40.0	V	
Input Voltage	$V_{\rm IN}$	-0.3	V <sub>DD</sub> +0.3	V	
Operating temperature	$T_{OPR}$	-10	+60		
Storage temperature	$T_{STR}$	-20	+70		
Humidity			90	%RH	

# 6. ELECTRICAL CHARACTERISTICS

Item Symbol Condi		Condition	Min.	Тур.	Max.	Unit	
Supply Voltage	Logic	$V_{\scriptscriptstyle DD}$		-	5.0	-	V
T . 37 1.	H level	$V_{\scriptscriptstyle IH}$		$0.8V_{\mathrm{DD}}$		$ m V_{DD}$	<b>T</b> 7
Input Voltage	L level	$V_{\scriptscriptstyle \rm IL}$		$V_{ss}$	-	$0.2V_{\mathrm{DD}}$	V
Current Consumption		${ m I}_{ m DD}$	$V_{DD} = 5V; T_{amb} = 25$ ;		1.5	2.0	mA
LCD Driving Voltage		<b>T</b> 7	Bias=1/17		22.0		V
		$V_{LCD}$	VLCD=VEE-VSS		23.0		

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# 7. MODULE FUNCTION DESCRIPTION

# 7.1. PIN DESCRIPTION

### CON1:

Pin No.	Symbol	Description
FIII NO.	Symbol	Description
1	M	Input of Signal to AC Electrify the LCD Driver Output
2	YD	Scan Start Pulse
3	LP	Display Data Latch Pulse Input
4	XCK	Display Data Shift Colok Input
5	DISPOFF	Display ON/OFF Selection
6	VDD	Power Supply for Positive
7	VSS	Power Supply for Ground
8	VEE	LCD Driver Voltage Input
9	D7	Data Bit 7
10	D6	Data Bit 6
11	D5	Data Bit 5
12	D4	Data Bit 4
13	D3	Data Bit 3
14	D2	Data Bit 2
15	D1	Data Bit 1
16	D0	Data Bit 0

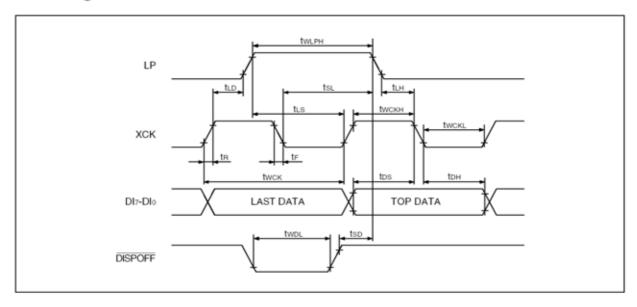
### CON2

1	VFL1	Supply Voltage for CCFL
2	NC	No Connect
3	VFL2	Supply Voltage for CCFL

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# 7.2 TIMING CHARACTERISTICS

### 7.2.1 Segment mode



 $(VSS = V5 = 0 \text{ V}, VDD = +5.0\pm0.5 \text{ V}, V0 = +15.0 \text{ to } +42.0 \text{ V}, Topr = -20 \text{ to } +85 ^{\circ}C)$ 

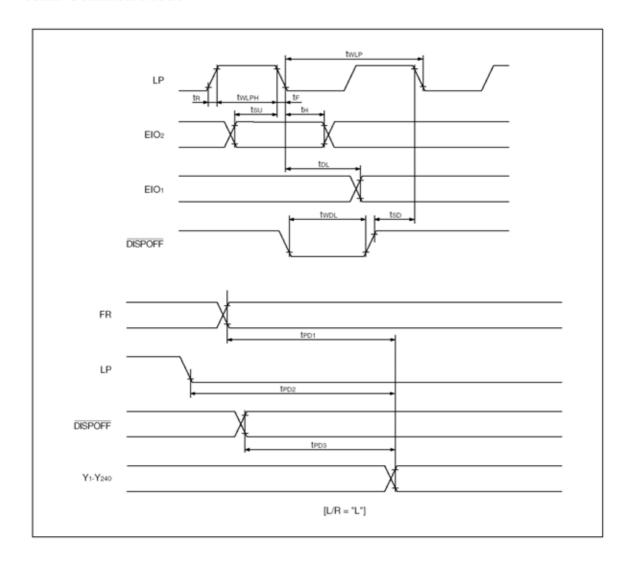
PARAMETER	SYMBOL	CONDITIONS	MIN.	TYP.	MAX.	UNIT	NOTE
Shift clock period	twcĸ	tR, tF ≤ 10 ns	50			ns	1
Shift clock "H" pulse width	twckh		15			ns	
Shift clock "L" pulse width	twckl		15			ns	
Data setup time	tos		10			ns	
Data hold time	tрн		12			ns	
Latch pulse "H" pulse width	twlph		15			ns	
Shift clock rise to latch pulse rise time	tLD		0			ns	
Shift clock fall to latch pulse fall time	tsL		30			ns	
Latch pulse rise to shift clock rise time	tLS		25			ns	
Latch pulse fall to shift clock fall time	tLH		25			ns	
Enable setup time	ts		10			ns	
Input signal rise time	tR				50	ns	2
Input signal fall time	tF				50	ns	2
DISPOFF removal time	tsp		100			ns	
DISPOFF "L" pulse width	twoL		1.2			μs	
Output delay time (1)	tD	CL = 15 pF			30	ns	
Output delay time (2)	tPD1, tPD2	CL = 15 pF			1.2	μs	
Output delay time (3)	tPD3	CL = 15 pF			1.2	μs	

### NOTES:

- 1. Takes the cascade connection into consideration.
- 2. (twck twckh twckl)/2 is maximum in the case of high speed operation.

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### 7.2.2 Common Mode



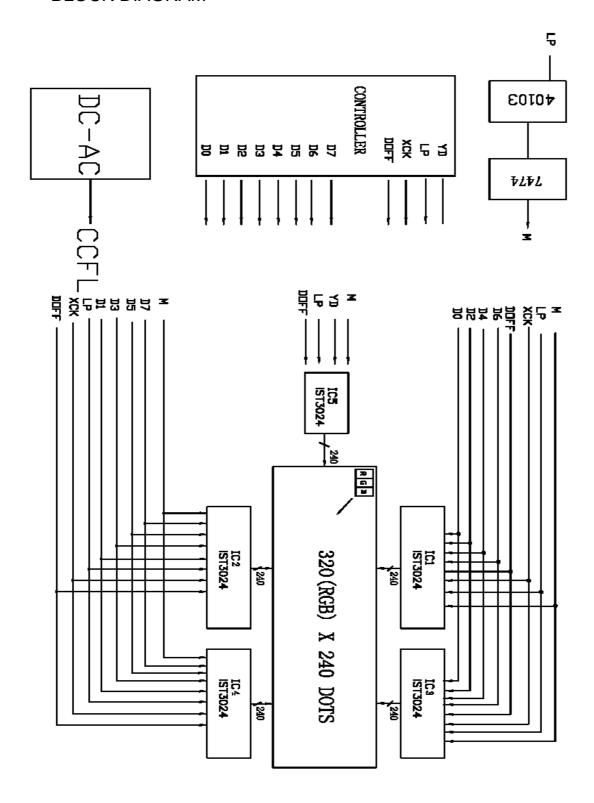
 $(VSS = V5 = 0 \text{ V}, VDD = +2.5 \text{ to } +5.5 \text{ V}, V0 = +15.0 \text{ to } +42.0 \text{ V}, TOPR = -20 \text{ to } +85 ^{\circ}C)$ 

PARAMETER	SYMBOL	CONDITIONS	MIN.	TYP.	MAX.	UNIT
Shift clock period	twLP	tR, tF ≤ 20 ns	250			ns
Chift aloak "LI" aulaa wishb	*******	$VDD = +5.0\pm0.5 V$	15			ns
Shift clock "H" pulse width	twlph					
Data setup time	tsu		30			ns
Data hold time	tH		50			ns
Input signal rise time	tR				50	ns
Input signal fall time	tF				50	ns
DISPOFF removal time	tsp		100			ns
DISPOFF "L" pulse width	twdL		1.2			μs
Output delay time (1)	tou	CL = 15 pF			200	ns
Output delay time (2)	tPD1, tPD2	CL = 15 pF			1.2	μs
Output delay time (3)	tPD3	CL = 15 pF			1.2	μs



### 7.3 APPLICATION EXAMPLES

### **■BLOCK DIAGRAM**





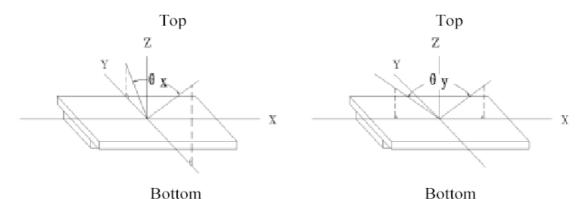
# 8. ELECTRO-OPTICAL CHARACTERISTICS

8.1 Optical Characteristics	V <sub>LCD</sub> =23V Ta=25°C
6.1 Optical Characteristics	V LCD-23 V

8.1 Optical	.1 Optical Characteristics			VLCD	=23V	Ta=25℃		
Item		Symbol	Cor	Condition		Тур.	Max.	Unit
Viewing Angle		$\theta_{k}$	6.2	θу=0°		-50 +40		
		вy	Cr≥2	θ <sub>x</sub> =0°	-40	) +	40	Deg
Contrast Ratio		Cr		x=0° y=0°	21	50	-	
Response	Turn on	Ton	$\theta_{x}=0^{\circ}$ $\theta_{y}=0^{\circ}$		-	150	-	ms
Time	Turn off	Toff			==	150	-	
		Y	(0.0m)	2.	TBD	-	cd/m²	
	Red	x	100	$\theta_{x}=0^{\circ}$ $\theta_{y}=0^{\circ}$	5	TBD	7	
		у			==	TBD	~	
Color Of CIE		Y			-	TBD	9	cd/m²
Coord-	Green	x		v=0°	2-1	TBD		
Inate		у		- <del></del>	5.	TBD	7	
		Y		==	TBD	-	cd/m²	
	Blue	x	θ,	√=0°	<u>=</u> )	TBD	-	
		У				TBD	•	

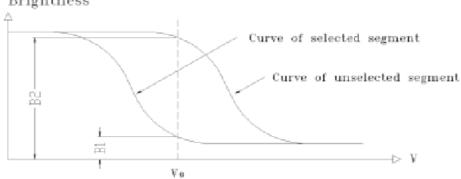
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- 8.2 Definition of Optical Characteristics
- 8.2.1 Definition of Viewing Angle



### 8.2.2 Definition of Contrast Ratio

# Brightness

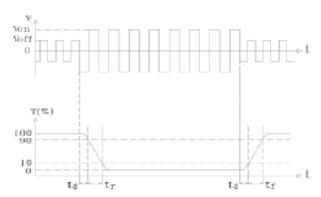


Contrast Ratio = 
$$B2/B1 = \frac{\text{unselected state brightness}}{\text{selected state brightness}}$$

Measuring Conditions:

1) Ambient Temperature: 25°C; 2) Frame frequency: 64Hz

### 8.2.3 Definition of Response time



Turn on time:  $t_{o\,n} = t_{d} + t_{r}$  Turn off time:  $t_{o\,ff} = t_{d} + t_{f}$ 

Measuring Condition:

1) Operating Voltage:23.0V 2) Frame frequency: 64Hz



### 8.3 Brightness Characteristic

Item	Symbol	Condition	Min.	Тур.	Max.	Unit
Brightness	Вр	Ta=25 °C±3 °C	58.9	-	79.2	cd/m <sup>2</sup>
Uniformity	∆Bp	30-80%RH	-	75	-	%

### Note:

- 1. The data is measured after CCFLs are turned on for 5 minutes.
- 2. Testing conditions CCFL:  $V_{CF} = 270 \text{ V (AC)}$

LCD: All dots are on (White color)

- 3. Brightness in the center of the LCD panel.
- 4. Definition of Uniformity ( $\triangle Bp$ )

 $\triangle$ Bp = Bp (Min.) / Bp (Max.) X 100 (%)

Bp (Max.) = Maximum brightness in 9 measurement spots

Bp (Min.) = Minimum brightness in 9 measurement spots

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# 9. RELIABILITY

# 9.1. MTBF

The LCD module shall be designed to meet a minimum MTBF value of 50000 hours with normal. (25°C in the room without sunlight)

### **9.2. TESTS**

NO.	ITEM	CONDITION	CRITERION
		60 240Hrs	。No Defect Of
1	High Temperature Operating	Restore 4Hrs at 24	Operational Function In
	T T	-10 240Hrs	Room Temperature Are
2	Low Temperature Operating	Restore 4Hrs at 24	Allowable.
	High Temperature	70 240Hrs	
3	Storage	Restore 4Hrs at 24	。 IDD of LCM in
1	Low Temperature	-20 240Hrs	Pre-and post-test should
4	Storage	Restore 4Hrs at 24	follow specification
5	High Temperature/	60 ,90%RH ,240 Hrs	
5	Humidity Storage	Restore 4Hrs at 24	
		-20 (30Min) ↔ 70 (30Min)	
6	Temperature Cycling	10 CYCLES	
		Restore 4Hrs at 24	
7	Vibration Test	10Hz ~ 150Hz ~ 10Hz	
/	vioration rest	Swing: 0.75mm	
8	Chock Test	Half-Sine Ware	
8	CHOCK Test	300m/s <sup>2</sup> 18ms	
9	Atmosphorio Duoscumo Test	25Kpa 16Hrs	
9	Atmospheric Pressure Test	Restore 2Hrs	

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### 10. PRECAUTIONS FOR USING LCD MODULES

### 10.1. HANDLING PRECAUTIONS

- (1) The display panel is made of glass. Do not subject it to a mechanical shock or impact by dropping it.
- (2) If the display panel is damaged and the liquid crystal substance leaks out, be sure not to get any in your mouth. If the substance contacts your skin or clothes, wash it off using soap and water.
- (3) Do not apply excessive force to the display surface or the adjoining areas since this may cause the color tone to vary.
- (4) The polarizer covering the display surface of the LCD module is soft and easily scratched. Handle this polarizer carefully.
- (5) If the display surface becomes contaminated, breathe on the surface and gently wipe it with a soft dry cloth. If it is heavily contaminated, moisten a cloth with one of the following solvents:
  - Isopropyl alcohol
  - Ethyl alcohol
- (6) Solvents other than those above mentioned may damage the polarizer.

Especially, do not use the following:

- Water
- Ketone
- Aromatic solvents
- (7) Extra care to minimize corrosion of the electrode. Water droplets, moisture condensation or a current flow in a high-humidity environment accelerates corrosion of the electrode.
- (8) Install the LCD Module by using the mounting holes. When mounting the LCD Module, make sure it is free of twisting, warping and distortion. In particular, do not forcibly pull or bend the I/O cable or the backlight cable.
- (9) Do not attempt to disassemble or process the LCD Module.
- (10) NC terminal should be open. Do not connect anything.
- (11) If the logic circuit power is off, do not apply the input signals.
- (12) To prevent destruction of the elements by static electricity, be careful to maintain an optimum work environment.
  - Be sure to ground the body when handling he LCD Module.
  - Tools required for assembling, such as soldering irons, must be properly grounded.
  - -To reduce the amount of static electricity generated, do not conduct assembling and other work under dry conditions.

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-The LCD Module is coated with a film to protect the display surface. Exercise care when peeling off this protective film since static electricity may be generated.

### 10.2. STORAGE CONDITIONS

When storing, avoid the LCD module to be exposed to direct sunlight of fluorescent lamps. For stability, to keep it away form high temperature and high humidity environment (The best condition is : 23±5°C, 45±20%RH). ESD protection is necessary for long-term storage also.

### 10.3. OTHERS

Liquid crystals solidify under low temperature (below the storage temperature range) leading to defective orientation or the generation of air bubbles (black or white). Air bubbles may also be generated if the module is subject to a low temperature.

If the LCD Module have been operating for a long time showing the same display patterns the display patterns may remain on the screen as ghost images and a slight contrast irregularity may also appear. A normal operating status can be recovered by suspending use for some time. It should be noted that this phenomenon does not adversely affect performance reliability.

To minimize the performance degradation of the LCD Module resulting from destruction caused by static electricity etc. exercise care to avoid holding the following sections when handling the modules.

- Exposed area of the printed circuit board.
- Terminal electrode sections.

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# 11. Using LCD modules

### 11.1 LIQUID CRYSTAL DISPLAY MODULES

LCD is composed of glass and polarizer. Pay attention to the following items when handling.

- (1) Please keep the temperature within specified range for use and storage. Polarization degradation, bubble generation or polarizer peel-off may occur with high temperature and high humidity.
- (2) Do not touch, push or rub the exposed polarizers with anything harder than a HB pencil lead (glass, tweezers, etc).
- (3) N-hexane is recommended for cleaning the adhesives used to attach front/rear polarizers and reflectors made of organic substances, which will be damaged by chemicals such as acetone, toluene, ethanol and isopropyl alcohol.
- (4) When the display surface becomes dusty, wipe gently with absorbent cotton or other soft material like chamois soaked in petroleum ether. Do not scrub hard to avoid damaging the display surface.
- (5) Wipe off saliva or water drops immediately, contact with water over a long period of time may cause deformation or color fading.
- (6) Avoid contacting oil and fats.
- (7) Condensation on the surface and contact with terminals due to cold will damage, stain or polarizers. After products are tested at low temperature they must be warmed up in a container before coming is contacting with room temperature air.
- (8) Do not put or attach anything on the display area to avoid leaving marks on.
- (9) Do not touch the display with bare hands. This will stain the display area and degrade insulation between terminals (some cosmetics are determinate to the polarizers).
- (10)As glass is fragile, it tends to become or chipped during handling especially on the edges. Please avoid dropping or jarring.

### 11.2 INSTALLING LCD MODULE

Attend to the following items when installing the LCM.

- (1) Cover the surface with a transparent protective plate to protect the polarizer and LC cell.
- (2) When assembling the LCM into other equipment, the spacer to the bit between the LCM and the fitting plate should have enough height to avoid causing stress to the module surface, refer to the individual specifications for measurements. The measurement tolerance should be  $\pm 0.1$ mm.

### 11.3 ELECTRO-STATIC DISCHARGE CONTROL

Since this module uses a CMOS LSI, the same careful attention should be paid for electrostatic discharge as for an ordinary CMOS IC.

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- (1) Make certain that you are grounded when handing LCM.
- (2) Before removing LCM from its packing case or incorporating it into a set, be sure the module and your body have the same electric potential.
- (3) When soldering the terminal of LCM, make certain the AC power source for the soldering iron does not leak.
- (4) When using an electric screwdriver to attach LCM, the screwdriver should be of ground potentiality to minimize as much as possible any transmission of electromagnetic waves produced sparks coming from the commutator of the motor.
- (5) As far as possible, make the electric potential of your work clothes and that of the workbenches to the ground potential.
- (6) To reduce the generation of electro-static discharge, be careful that the air in the work is not too dried. A relative humidity of 50%-60% is recommended.

### 11.4 PRECAUTIONS FOR OPERATION

- (1) Viewing angle varies with the change of liquid crystal driving voltage (Vo). Adjust Vo to show the best contrast.
- (2) Driving the LCD in the voltage above the limit will shorten its lifetime.
- (3) Response time is greatly delayed at temperature below the operating temperature range. However, this does not mean the LCD will be out of the order. It will recover when it returns to the specified temperature range.
- (4) If the display area is pushed hard during operation, the display will become abnormal. However, it will return to normal if it is turned off and then on.
- (5) Condensation on terminals can cause an electrochemical reaction disrupting the terminal circuit. Therefore, this product must be used and stored within the specified condition of 23±5°C, 45±20%RH.
- (6) When turning the power on, input each signal after the positive/negative voltage becomes stable.

### **11.5 SAFETY**

- (1) It is recommended to crush damaged or unnecessary LCDs into pieces and wash them off with solvents such as acetone and ethanol, which should later be burned.
- (2) If any liquid leaks out of a damaged glass cell and comes in contact with the hands, wash off thoroughly with soap and water.

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# 12. REVISION HISTORY

Version	Revise record	Date
1.0	Original version	05-07-20
2.0	Change specification format	05-11-21

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# SAMPLE APPROVED REPORT

# (样品确认单)

SAMPLE MODEL NO. (样品型号)	GC5007		
SAMPLE SERIES NUMBER NO. (样品序号)			
SAMPLE QUANTITY (样品数量)			
COLOR/TYPE (底色/类型)	C-STN/NEGATIVE		
VIEWING DIRECTION (视角)	6:00		
DRIVING METHOD (驱动参数)	1/240Duty, 1/17Bias		
LOGIC VOLTAGE (IC 工作电压)	5.0V		
LCD VOP (LCD 驱动电压)	23.0V		
OPERATING TEMP. (操作温度)	-10~60		
STORAGE TEMP. (储存温度)	-20~70		
POLARIZERFRONT (首偏光片)	TRANSMISSIVE		
POLARIZERBACK (后偏光片)	TRANSMISSIVE		
CONTROLLER/DRIVER IC(控制/驱动 IC)	NONE/IST3024TA0		
BACKLIGHT COLOR/TYPE (背光源类型/颜色)	CCFL/WHITE		
DRAWING REV/NO./QUANTITY (图纸版本/数量)			
SPECIFICATION (规格书 份数)			
REMARKS:			
(备注)			
WRIT BY : DATE : APROV BY : _	DATE :		
CUSTOMER'S APPROVAL (客户确认):			
1) FUNCTION (功能): □ OK □ N.G.			
2) DRIVER CONDITION (驱动条件): □ OK □ N.G.			
3) DISPLAY MODE (显示模式): □ OK □ N.G.			
4) VIEWING ANGLE (视角): □ OK			
5) BACKLIGHT (背光源): □ OK			
6) DISPLAYING PATTERN (显示效果): □ (			
CUSTOMER'S CONCLUSIONS (客户意见):			
CHETOMER'S SIGNATURE (安古然存).			
CUSTOMER'S SIGNATURE (客户签名): DATE (日期):			