TJA1028

LIN transceiver with integrated voltage regulator

Rev. 2 — 25 February 2011

Product data sheet

1. General description

The TJA1028 is a LIN 2.0/2.1/SAE J2602 transceiver with an integrated low-drop voltage regulator. The voltage regulator can deliver up to 70 mA and is available in 3.3 V and 5.0 V variants. TJA1028 facilitates the development of compact nodes in LIN bus systems. To support robust designs, the TJA1028 offers strong ElectroStatic Discharge (ESD) performance and can withstand high voltages on the LIN bus. In order to minimize current consumption, the TJA1028 supports a Sleep mode in which the LIN transceiver and the voltage regulator are powered down while still having wake-up capability via the LIN bus.

The TJA1028 comes in an SO8 package, and also in a 3 mm \times 3 mm HVSON8 package that reduces the required board space by over 70 %. This feature can prove extremely valuable when board space is limited.

2. Features and benefits

- LIN 2.0/2.1 compliant
- SAE J2602 compliant
- Downward compatible with LIN 1.3
- Internal LIN slave termination resistor
- Voltage regulator offering 5 V or 3.3 V, 70 mA capability
- ±2 % voltage regulator accuracy over specified temperature and supply ranges
- Voltage regulator output undervoltage detection with reset output
- Voltage regulator is short-circuit proof to ground
- Voltage regulator stable with ceramic, tantalum and aluminum electrolyte capacitors
- Robust ESD performance; ±8 kV according to IEC61000-4-2 for pins LIN and V_{BAT}
- Pins LIN and V_{BAT} protected against transients in the automotive environment (ISO 7637)
- Very low LIN bus leakage current of < 2 μA when battery not connected</p>
- LIN pin short-circuit proof to battery and ground
- Transmit data (TXD) dominant time-out function
- Thermally protected
- Very low ElectroMagnetic Emission (EME)
- High ElectroMagnetic Immunity (EMI)
- Typical Standby mode current of 45 μA
- Typical Sleep mode current of 12 μA
- LIN bus wake-up function
- Available in SO8 and HVSON8 packages
- Leadless HVSON8 package with wettable sides



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- K-line compatible
- Pb-free; Restriction of Hazardous Substances (RoHS) and dark green compliant

3. Ordering information

Table 1. Ordering information

Type number	Package					
	Name	Description	Version			
TJA1028T/xxx/xx[1][2]	SO8	plastic small outline package; 8 leads; body width 3.9 mm	SOT96-1			
TJA1028TK/xxx/xx[1][2]	HVSON8	plastic thermal enhanced very thin small outline package; no leads; 8 terminals; body 3 \times 3 \times 0.85 mm	SOT782-1			

^[1] TJA1028T/5V0/xx and TJA1028TK/5V0/xx for the versions with the 5 V regulator; TJA1028T/3V3/xx and TJA1028TK/3V3/xx for the versions with the 3.3 V regulator.

4. Marking

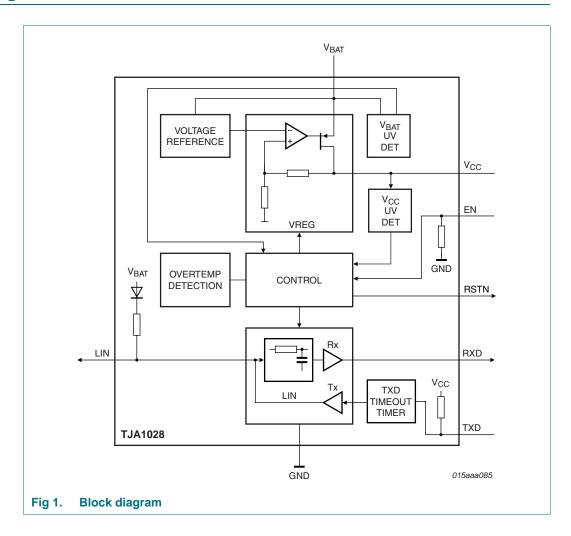
Table 2. Marking codes

Type number	Marking
TJA1028T/5V0/10	1028/51
TJA1028T/5V0/20	1028/52
TJA1028T/3V3/10	1028/31
TJA1028T/3V3/20	1028/32
TJA1028TK/5V0/10	28/51
TJA1028TK/5V0/20	28/52
TJA1028TK/3V3/10	28/31
TJA1028TK/3V3/20	28/32

^[2] TJA1028T/xxx/20 and TJA1028TK/xxx/20 for the normal slope versions that support baud rates up to 20 kBd; TJA1028T/xxx/10 and TJA1028TK/xxx/10 for the low slope versions that support baud rates up to 10.4 kBd (SAE J2602).

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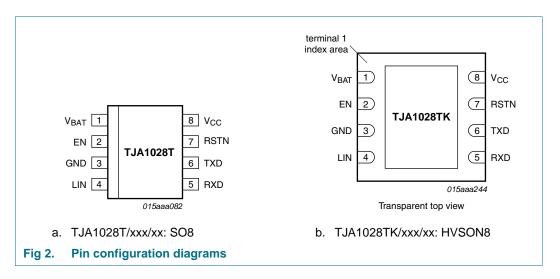
5. Block diagram



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6. Pinning information

6.1 Pinning



6.2 Pin description

Table 3. Pin description

Symbol	Pin	Description
V_{BAT}	1	battery supply for the TJA1028
EN	2	enable input
GND	3 <u>[1]</u>	ground
LIN	4	LIN bus line
RXD	5	LIN receive data output
TXD	6	LIN transmit data input
RSTN	7	reset output (active LOW)
V_{CC}	8	voltage regulator output

^[1] HVSON8 package die supply ground is connected to both the GND pin and the exposed center pad. The GND pin must be soldered to board ground. For enhanced thermal and electrical performance, it is recommended that the exposed center pad also be soldered to board ground.

7. Functional description

The TJA1028 combines the functionality of a LIN transceiver and a voltage regulator in a single chip and offers wake-up by bus activity. The voltage regulator is designed to power the Electronic Control Unit's (ECU) microcontroller and its peripherals.

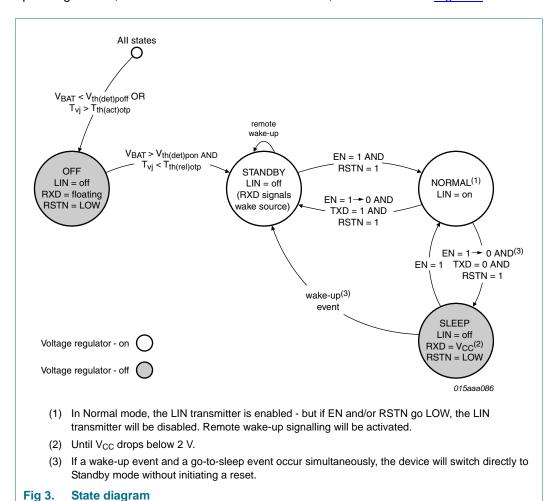
The TJA1028 is the interface between a LIN master/slave protocol controller and the physical bus in a Local Interconnect Network (LIN). It is LIN 2.0/2.1/SAE J2602 compliant and achieves optimum ElectroMagnetic Compatibility (EMC) performance by wave shaping the LIN output.

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The TJA1028T/xxx/20 and TJA1028TK/xxx/20 versions are optimized for a speed of 20 kBd, the maximum specified in the LIN standard. The TJA1028T/xxx/10 and TJA1028TK/xxx/10 versions are optimized for a transmission speed of 10.4 kBd, as specified in SAE J2602.

7.1 Operating modes

The TJA1028 supports four operating modes: Normal, Standby, Sleep and Off. The operating modes, and the transitions between modes, are illustrated in Figure 3.



7.1.1 Off mode

The TJA1028 switches to Off mode from all other modes if the battery supply voltage drops below the power-off detection threshold ($V_{th(det)poff}$) or the junction temperature exceeds the overtemperature protection activation threshold ($T_{th(act)otp}$).

The voltage regulator and the LIN physical layer are disabled in Off mode, and pin RSTN is forced LOW.

7.1.2 Standby mode

Standby mode is a low-power mode that guarantees very low current consumption.

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The TJA1028 switches from Off mode to Standby mode as soon as the battery supply voltage rises above the power-on detection threshold ($V_{BAT} > V_{th(det)pon}$), provided the junction temperature is below the overtemperature protection release threshold

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The TJA1028 switches to Standby mode from Normal mode during the mode select window if TXD is HIGH and EN is LOW (see Section 7.1.5), provided RSTN = 1.

A remote wake-up event will trigger a transition to Standby mode from Sleep mode. The remote wake-up event will be signalled by a continuous LOW level on pin RXD.

In Standby mode, the voltage regulator is on, the LIN physical layer is disabled and remote wake-up detection is active. The wake-up source is indicated by the level on RXD (LOW indicates a remote wake-up).

7.1.3 Normal mode

 $(T_{vi} < T_{th(rel)otp})$.

If the EN pin is pulled HIGH while the TJA1028 is in Standby mode (with RSTN = 1) or Sleep mode, the device will enter Normal mode. The LIN physical layer and the voltage regulator are enabled in Normal mode.

7.1.3.1 The LIN transceiver in Normal mode

The LIN transceiver is activated when the TJA1028 enters Normal mode.

In Normal mode, the transceiver can transmit and receive data via the LIN bus. The receiver detects data streams on the LIN pin and transfers them to the microcontroller via pin RXD. LIN recessive is represented by a HIGH level on RXD, LIN dominant by a LOW level.

The transmit data streams of the protocol controller at the TXD input are converted by the transmitter into bus signals with optimized slew rate and wave shaping to minimize EME. A LOW level at the TXD input is converted to a LIN dominant level while a HIGH level is converted to a LIN recessive level.

7.1.4 Sleep mode

Sleep mode features extremely low power consumption.

The TJA1028 switches to Sleep mode from Normal mode during the mode select window if TXD and EN are both LOW (see Section 7.1.5), provided RSTN = 1.

The voltage regulator and the LIN physical layer are disabled in Sleep mode. Pin RSTN is forced LOW. Remote wake-up detection is active.

7.1.5 Transition from Normal to Sleep or Standby mode

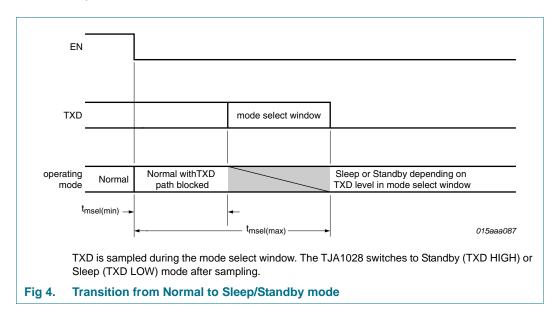
When EN is driven LOW in Normal mode, the TJA1028 disables the transmit path. The mode select window opens $t_{msel(min)}$ after EN goes LOW, and remains open until $t_{msel(max)}$ after EN goes LOW (see <u>Figure 4</u>).

The TXD pin is sampled in the mode select window. A transition to Standby mode is triggered if TXD is HIGH, or to Sleep mode if TXD is LOW.

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To avoid complicated timing in the application, EN and TXD can be pulled LOW at the same time without having any effect on the LIN bus. In order to ensure that the remote wake-up time ($t_{wake(busdom)min}$) is not reset on a transition to Sleep mode, TXD should be pulled LOW at least $t_{d(EN-TXD)}$ after EN goes LOW. This is guaranteed by design.

The user must ensure the appropriate level is present on pin TXD while the mode select window is open.



7.2 Power supplies

7.2.1 Battery (pin V_{BAT})

The TJA1028 contains a single supply pin, V_{BAT} . An external diode is needed in series to protect the device against negative voltages. The operating range is from 4.5 V to 28 V. The TJA1028 can handle voltages up to 40 V (max). If the voltage on pin V_{BAT} falls below $V_{th(det)poff}$, the TJA1028 switches to Off mode, shutting down the internal logic and the voltage regulator and disabling the LIN transmitter. The TJA1028 exits Off mode as soon as the voltage rises above $V_{th(det)pon}$, provided the junction temperature is below $T_{th(rel)otp}$.

7.2.2 Voltage regulator (pin V_{CC})

The TJA1028 contains a voltage regulator supplied via pin V_{BAT} , which delivers up to 70 mA. It is designed to supply the microcontroller and its periphery via pin V_{CC} .

The output voltage on pin V_{CC} is monitored continuously and a system reset signal is generated (pin RSTN goes LOW) if an undervoltage event is detected ($V_{CC} < V_{uvd}$ for $t_{det(uv)(VCC)}$).

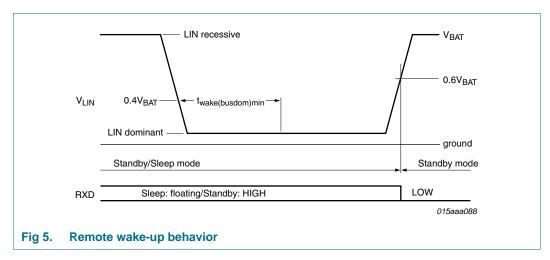
7.3 LIN transceiver

The transceiver is the interface between a LIN master/slave protocol controller and the physical bus in a Local Interconnect Network (LIN). It is primarily intended for in-vehicle sub-networks using baud rates from 2.4 kBd up to 20 kBd and is LIN 2.0/LIN 2.1/SAE J2602 compliant.

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7.4 Remote wake-up

A remote wake-up is triggered by a falling edge on pin LIN, followed by LIN remaining LOW for at least t_{wake(busdom)min}, followed by a rising edge on pin LIN (see <u>Figure 5</u>).



The remote wake-up request is communicated to the microcontroller in Standby mode by a continuous LOW level on pin RXD.

Note that $t_{\text{wake(busdom)min}}$ is measured in Sleep and Standby modes, and in Normal mode if TXD is HIGH.

7.5 Fail-safe features

7.5.1 General fail-safe features

The following general fail-safe features have been implemented:

- An internal pull-up towards V_{CC} on pin TXD guarantees a recessive bus level if the pin is left floating by a bad solder joint or floating microcontroller port pin.
- The current in the transmitter output stage is limited in order to protect the transmitter against short circuits to pin V_{BAT}.
- A loss of power (pins V_{BAT} and GND) has no impact on the bus line or on the microcontroller. There will be no reverse currents from the bus.
- The LIN transmitter is automatically disabled when either EN or RSTN is LOW.
- After a transition to Normal mode, the LIN transmitter is only enabled if a recessive level is present on pin TXD.

7.5.2 TXD dominant time-out function

A TXD dominant time-out timer circuit prevents the bus line being driven to a permanent dominant state (blocking all network communications) if TXD is forced permanently LOW by a hardware or software application failure. The timer is triggered by a negative edge on the TXD pin. If the pin remains LOW for longer than the TXD dominant time-out time ($t_{to(dom)TXD}$), the transmitter is disabled, driving the bus line to a recessive state. The timer is reset by a positive edge on TXD.

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7.5.3 Temperature protection

The temperature of the IC is monitored in Normal, Standby and Off modes. If the temperature is too high ($T_{vj} > T_{th(act)otp}$), the TJA1028 will switch to Off mode (if in Standby or Normal modes). The voltage regulator and the LIN transmitter will be switched off and the RSTN pin driven LOW.

When the temperature falls below the overtemperature protection release threshold $(T_{vj} < T_{th(rel)otp})$, the TJA1028 switches to Standby mode.

8. Limiting values

Table 4. Limiting values

In accordance with the Absolute Maximum Rating System (IEC 60134).

Symbol	Parameter	Conditions		Min	Max	Unit
V_{BAT}	battery supply voltage	DC; continuous		-0.3	+40	V
V_x	voltage on pin x	DC value				
		pin V _{CC}		-0.3	+7	V
		pins TXD, RXD, RSTN and EN		-0.3	$V_{CC} + 0.3$	V
		pin LIN with respect to GND		-40	+40	V
V_{ESD}	electrostatic discharge	НВМ	[1]			
	voltage	at pins LIN and V _{BAT}	[2]	-8	+8	kV
		at any other pin		-2	+2	kV
		IEC 61000-4-2	[3]			
		at pins LIN and V _{BAT}		-8	+8	kV
		MM	[4]			
		at any pin		-250	+250	V
		CDM	[5]			
		at corner pins		-750	+750	V
		at any other pin		-500	+500	V
V_{trt}	transient voltage	on pin V_{BAT} via reverse polarity diode/capacitor; on pin LIN via 1 nF coupling capacitor	[6]	-150	+100	V

^[1] Human Body Model (HBM): according to AEC-Q100-002 (100 pF, 1.5 k Ω).

^[2] V_{CC} and V_{BAT} connected to GND, emulating application circuit.

^[3] ESD performance of pins LIN and V_{BAT} according to IEC 61000-4-2 (150 pF, 330 Ω) has been verified by an external test house.

^[4] Machine Model (MM): according to AEC-Q100-003 (200 pF, 0.75 μ H, 10 Ω).

^[5] Charged Device Model (CDM): according to AEC-Q100-011 (field Induced charge; 4 pF).

^[6] Verified by an external test house to ensure pins can withstand ISO 7637 part 2 automotive transient test pulses 1, 2a, 3a and 3b.

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9. Thermal characteristics

Table 5. Thermal characteristics

Symbol	Parameter	Conditions	Тур	Unit
$R_{th(j-a)}$	thermal resistance from junction to ambient	SO8; single-layer board	<u>[1]</u> 132	K/W
		SO8; four-layer board	<u>[2]</u> 93	K/W
		HVSON8; single-layer board	<u>[1]</u> 129	K/W
		HVSON8; four-layer board	<u>[2]</u> 67	K/W

^[1] According to JEDEC JESD51-2 and JESD51-3 at natural convection on 1s board.

10. Static characteristics

Table 6. Static characteristics

 $V_{BAT} = 5.5 \text{ V}$ to 28 V; $T_{vj} = -40 \text{ °C}$ to +150 °C; $R_{L(LIN\text{-}VBAT)} = 500 \Omega$; all voltages are defined with respect to ground; positive currents flow into the IC; typical values are given at $V_{BAT} = 12 \text{ V}$; unless otherwise specified.

Symbol	Parameter	Conditions	Min	Тур	Max	Unit
Supply; pin	V _{BAT}					
I _{BAT}	battery supply current	Standby mode; V _{LIN} = V _{BAT}	-	45	59	μΑ
		Sleep mode; V _{LIN} = V _{BAT}	-	12	18	μΑ
		Normal mode; bus recessive; $V_{LIN} = V_{BAT}$; $V_{RXD} = V_{CC}$; $V_{RSTN} = HIGH$	-	850	1800	μΑ
		Normal mode; bus dominant; V _{BAT} = 12 V; V _{TXD} = 0 V; V _{RSTN} = HIGH	-	2.0	4.5	mA
$V_{th(det)pon}$	power-on detection threshold voltage	$V_{BAT} = 2 \text{ V to } 28 \text{ V}$	-	-	5.25	V
$V_{th(det)poff}$	power-off detection threshold voltage	$V_{BAT} = 2 \text{ V to } 28 \text{ V}$	3	-	4.5	V
V _{hys(det)pon}	power-on detection hysteresis voltage	$V_{BAT} = 2 \text{ V to } 28 \text{ V}$	50	-	-	mV
Supply; pin	V _{CC}					
V _{CC}	supply voltage	$V_{CC(nom)} = 5 \text{ V}; I_{VCC} = -70 \text{ mA to } 0 \text{ mA}$	4.9	5	5.1	V
		$V_{CC(nom)} = 3.3 \text{ V}; V_{BAT} = 4.5 \text{ V to } 28 \text{ V};$	3.234	3.3	3.366	V
		$I_{VCC} = -70 \text{ mA}$ to 0 mA				
I _{Olim}	output current limit	V _{CC} = 0 V to 5.5 V	-250	-	-70	mΑ
V_{uvd}	undervoltage detection	$V_{CC(nom)} = 5 \text{ V}$	4.5	-	4.75	V
	voltage	V _{CC(nom)} = 3.3 V	2.97	-	3.135	V
V_{uvr}	undervoltage recovery	$V_{CC(nom)} = 5 \text{ V}$	4.6	-	4.9	V
	voltage	V _{CC(nom)} = 3.3 V	3.036	-	3.234	V
R _(VBAT-VCC)	resistance between pin V_{BAT} and pin V_{CC}	$V_{CC(nom)}$ = 5 V; V_{BAT} = 4.5 V to 5.5 V; I_{VCC} = -70 mA to -5 mA; regulator in saturation	[1] -	-	5	Ω
Co	output capacitance	equivalent series resistance < 5 Ω	1.8	10	-	μF

^[2] According to JEDEC JESD51-2, JESD51-5 and JESD51-7 at natural convection on 2s2p board. Board with two inner copper layers (thickness: 35 μm) and thermal via array under the exposed pad connected to the first inner copper layer.

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 Table 6.
 Static characteristics ...continued

 $V_{BAT} = 5.5 \text{ V}$ to 28 V; $T_{vj} = -40 \text{ °C}$ to +150 °C; $R_{L(LIN-VBAT)} = 500 \Omega$; all voltages are defined with respect to ground; positive currents flow into the IC; typical values are given at $V_{BAT} = 12 \text{ V}$; unless otherwise specified.

Symbol	Parameter	Conditions		Min	Тур	Max	Unit
LIN transmit	data input; pin TXD						
$V_{th(sw)}$	switching threshold voltage	$V_{CC} = 2.97 \text{ V to } 5.5 \text{ V}$		$\begin{array}{c} 0.3 \times \\ V_{CC} \end{array}$	-	$0.7 \times V_{CC}$	V
V _{hys(i)}	input hysteresis voltage	$V_{CC} = 2.97 \text{ V to } 5.5 \text{ V}$		200	-	-	mV
R _{pu}	pull-up resistance			5	12	25	kΩ
LIN receive of	lata output; pin RXD						
I _{OH}	HIGH-level output current	Normal mode; $V_{LIN} = V_{BAT}$; $V_{RXD} = V_{CC} - 0.4 \text{ V}$		-	-	-0.4	mΑ
l _{OL}	LOW-level output current	Normal mode; $V_{LIN} = GND$; $V_{RXD} = 0.4 \text{ V}$		0.4	-	-	mA
Enable input	; pin EN						
$V_{th(sw)}$	switching threshold voltage			8.0	-	2	V
R _{pd}	pull-down resistance			50	130	400	kΩ
Reset output	; pin RSTN						
R _{pu}	pull-up resistance	$V_{RSTN} = V_{CC} - 0.4 \text{ V};$ $V_{CC} = 2.97 \text{ V to } 5.5 \text{ V}$		3	-	12	kΩ
I _{OL}	LOW-level output current	$V_{RSTN} = 0.4 \text{ V}; V_{CC} = 2.97 \text{ V to } 5.5 \text{ V};$ -40 °C < T_{vj} < 195 °C		3.2	-	40	mΑ
V _{OL}	LOW-level output voltage	$V_{CC} = 2.5 \text{ V to } 5.5 \text{ V};$ -40 °C < T_{vj} < 195 °C		0	-	0.5	V
V _{OH}	HIGH-level output voltage	–40 °C < T _{vj} < 195 °C		$\begin{array}{c} 0.8 \times \\ V_{CC} \end{array}$	-	V _{CC} + 0.3	V
LIN bus line;	pin LIN						
I _{BUS_LIM}	current limitation for driver dominant state	$V_{BAT} = V_{LIN} = 18 \text{ V}; V_{TXD} = 0 \text{ V}$		40	-	100	mΑ
I _{BUS_PAS_rec}	receiver recessive input leakage current	$V_{LIN} = 18 \text{ V}; V_{BAT} = 5.5 \text{ V}; V_{TXD} = V_{CC}$		-	-	2	μΑ
I _{BUS_PAS_dom}	receiver dominant input leakage current including pull-up resistor	Normal mode; $V_{TXD} = V_{CC}$; $V_{LIN} = 0 \text{ V}$; $V_{BAT} = 12 \text{ V}$		-600	-	-	μΑ
$I_{L(log)}$	loss of ground leakage current	$V_{BAT} = 18 \text{ V}; V_{LIN} = 0 \text{ V}$		-750	-	+10	μΑ
$I_{L(lob)}$	loss of battery leakage current	$V_{BAT} = 0 \text{ V}; V_{LIN} = 18 \text{ V}$		-	-	2	μΑ
V _{rec(RX)}	receiver recessive voltage	V _{BAT} = 5.5 V to 18 V		$\begin{array}{c} 0.6 \times \\ V_{BAT} \end{array}$	-	-	V
$V_{dom(RX)}$	receiver dominant voltage	$V_{BAT} = 5.5 \text{ V to } 18 \text{ V}$		-	-	$\begin{array}{c} 0.4 \times \\ V_{BAT} \end{array}$	V
$V_{th(cntr)RX}$	receiver center threshold voltage	V_{BAT} = 5.5 V to 18 V; $V_{th(cntr)RX}$ = ($V_{th(rec)RX}$ + $V_{th(dom)RX}$) / 2	[2]	$\begin{matrix} 0.475 \times \\ V_{BAT} \end{matrix}$	$0.5 \times V_{BAT}$	$\begin{array}{c} 0.525 \\ \times \ V_{BAT} \end{array}$	V
$V_{th(hys)RX}$	receiver hysteresis threshold voltage	$V_{BAT} = 5.5 \text{ V to } 18 \text{ V};$ $V_{th(hys)RX} = V_{th(rec)RX} - V_{th(dom)RX}$	[2]	$\begin{array}{c} 0.05 \times \\ V_{BAT} \end{array}$	$0.15 \times V_{BAT}$	$\begin{array}{c} 0.175 \\ \times \ V_{BAT} \end{array}$	V
C _{LIN}	capacitance on pin LIN	with respect to GND	[1]	-	-	30	pF

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 Table 6.
 Static characteristics ...continued

 $V_{BAT} = 5.5 \text{ V}$ to 28 V; $T_{vj} = -40 \text{ °C}$ to +150 °C; $R_{L(LIN-VBAT)} = 500 \Omega$; all voltages are defined with respect to ground; positive currents flow into the IC; typical values are given at $V_{BAT} = 12 \text{ V}$; unless otherwise specified.

Symbol	Parameter	Conditions	Min	Тур	Max	Unit
$V_{O(dom)}$	dominant output voltage	Normal mode; V _{TXD} = 0 V; V _{BAT} = 7 V	-	-	1.4	V
		Normal mode; V _{TXD} = 0 V; V _{BAT} = 18 V	-	-	2.0	V
R _{slave}	slave resistance	between pin LIN and V_{BAT} ; $V_{LIN} = 0 \text{ V}$; $V_{BAT} = 12 \text{ V}$	20	30	60	kΩ
Temperatur	e protection					
T _{th(act)otp}	overtemperature protection activation threshold temperature		165	180	195	°C
T _{th(rel)otp}	overtemperature protection release threshold temperature		126	138	150	°C

^[1] Not tested in production; guaranteed by design.

^[2] See Figure 7.

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11. Dynamic characteristics

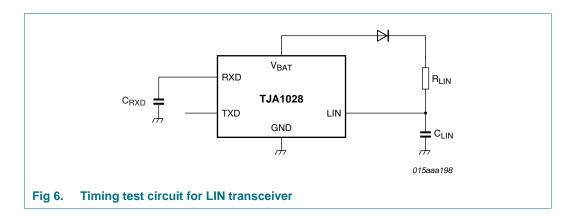
Table 7. Dynamic characteristics

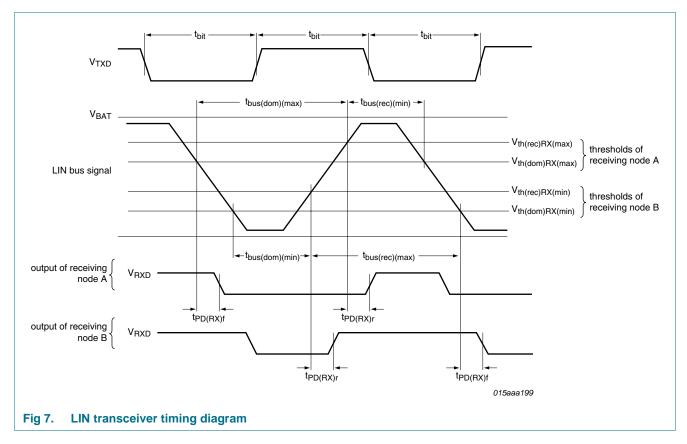
 $V_{BAT} = 5.5 \text{ V}$ to 18 V; $T_{vj} = -40 \text{ °C}$ to +150 °C; $R_{L(LIN-VBAT)} = 500 \Omega$; all voltages are defined with respect to ground; positive currents flow into the IC; typical values are given at $V_{BAT} = 12 \text{ V}$; unless otherwise specified. [1]

Symbol	Parameter	Conditions		Min	Тур	Max	Unit
Duty cycles							
δ1	duty cycle 1	$\begin{split} &V_{th(rec)RX(max)} = 0.744 V_{BAT};\\ &V_{th(dom)RX(max)} = 0.581 V_{BAT};\\ &t_{bit} = 50~\mu\text{s};\\ &V_{BAT} = 7~V~to~18~V \end{split}$	[2][3] [4][5]	0.396	-	-	
		$\begin{split} &V_{th(rec)RX(max)} = 0.76V_{BAT};\\ &V_{th(dom)RX(max)} = 0.593V_{BAT};\\ &t_{bit} = 50~\mu\text{s};\\ &V_{BAT} = 5.5~V~to~7.0~V \end{split}$	[2][3] [4][5]	0.396	-	-	
δ2	duty cycle 2	$\begin{split} &V_{th(rec)RX(min)} = 0.422 V_{BAT}; \\ &V_{th(domRX)(min)} = 0.284 V_{BAT}; \\ &t_{bit} = 50~\mu s; \\ &V_{BAT} = 7.6~V~to~18~V \end{split}$	[2][4] [5][6]	-	-	0.581	
		$\begin{split} &V_{th(rec)RX(min)} = 0.41 V_{BAT}; \\ &V_{th(dom)RX(min)} = 0.275 V_{BAT}; \\ &t_{bit} = 50~\mu s; \\ &V_{BAT} = 6.1~V~to~7.6~V \end{split}$	[2][4] [5][6]	-	-	0.581	
δ3	duty cycle 3	$\begin{split} &V_{th(rec)RX(max)} = 0.778V_{BAT};\\ &V_{th(dom)RX(max)} = 0.616V_{BAT};\\ &t_{bit} = 96~\mu\text{s};\\ &V_{BAT} = 7~V~to~18~V \end{split}$	[3][4] [5]	0.417	-	-	
		$\begin{split} &V_{th(rec)RX(max)} = 0.797 V_{BAT};\\ &V_{th(dom)RX(max)} = 0.630 V_{BAT};\\ &t_{bit} = 96~\mu s;\\ &V_{BAT} = 5.5~V~to~7~V \end{split}$	[3][4] [5]	0.417	-	-	
δ4	duty cycle 4	$\begin{split} &V_{th(rec)RX(min)} = 0.389 V_{BAT} \\ &V_{th(dom)RX(min)} = 0.251 V_{BAT} \\ &t_{bit} = 96~\mu s \\ &V_{BAT} = 7.6~V~to~18~V \end{split}$	[4][5] [6]	-	-	0.590	
		$\begin{split} &V_{th(rec)RX(min)} = 0.378V_{BAT};\\ &V_{th(dom)RX(min)} = 0.242V_{BAT};\\ &t_{bit} = 96~\mu\text{s};\\ &V_{BAT} = 6.1~V~to~7.6~V \end{split}$	[4][5] [6]	-	-	0.590	
Timing charact							
t _{PD(RX)r}	rising receiver propagation delay	$C_{RXD} = 20 \text{ pF}$		-	-	6	μS
t _{PD(RX)f}	falling receiver propagation delay	$C_{RXD} = 20 \text{ pF}$		-	-	6	μS
t _{PD(RX)sym}	receiver propagation delay symmetry	$C_{RXD} = 20 \text{ pF}$		-2	-	+2	μS
twake(busdom)min	minimum bus dominant wake-up time	Sleep mode		30	80	150	μS
t _{to(dom)} TXD	TXD dominant time-out time	$V_{TXD} = 0 V$		6	-	20	ms
t _{msel}	mode select time		<u>[7]</u>	3	-	20	μS
t _{d(EN-TXD)}	delay time from EN to TXD	C 20 pF	<u>[/]</u>		-	1	μS
t _{det(uv)(VCC)}	undervoltage detection time on pin V _{CC}	C _{RSTN} = 20 pF		1	-	15	μS
Reset output; p	UII KƏTIN						
t _{rst}	reset time			2	_	8	ms

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- [1] All parameters are guaranteed over the virtual junction temperature range by design. Factory testing uses correlated test conditions to cover the specified temperature and power supply voltage ranges.
- [2] Not applicable to the low slope versions (TJA1028T/xxx/10 and TJA1028TK/xxx/10) of the TJA1028.
- [3] $\delta I, \delta 3 = \frac{t_{bus(rec)(min)}}{2 \times t_{bit}}$. Variable $t_{bus(rec)(min)}$ is illustrated in the LIN timing diagram in Figure 7.
- [4] Bus load conditions are: $C_L = 1$ nF and $R_L = 1$ k Ω ; $C_L = 6.8$ nF and $R_L = 660$ Ω ; $C_L = 10$ nF and $R_L = 500$ Ω .
- [5] For V_{BAT} > 18 V, the LIN transmitter might be suppressed. If TXD is HIGH then the LIN transmitter output is recessive.
- [6] $\delta 2$, $\delta 4 = \frac{t_{bus(rec)(max)}}{2 \times t_{bit}}$. Variable $t_{bus(rec)(max)}$ is illustrated in the LIN timing diagram in Figure 7.
- [7] Not tested in production; guaranteed by design.





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12. Test information

12.1 Quality information

This product has been qualified in accordance with the Automotive Electronics Council (AEC) standard *Q100 - Failure mechanism based stress test qualification for integrated circuits*, and is suitable for use in automotive applications.

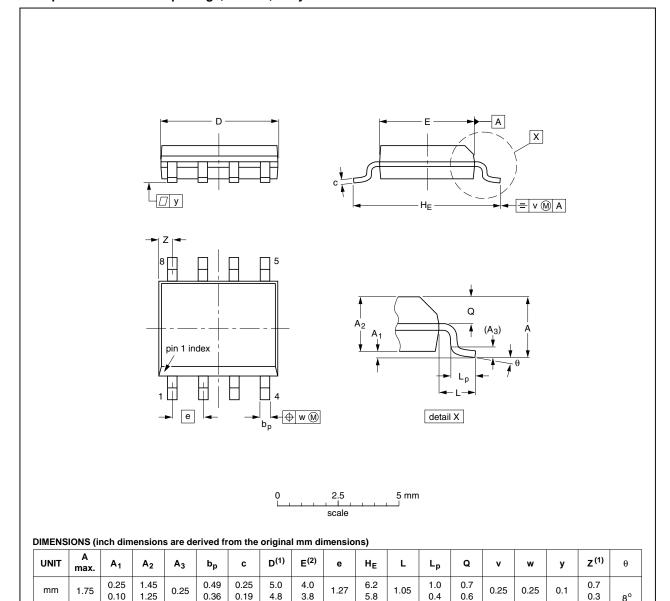
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13. Package outline

SO8: plastic small outline package; 8 leads; body width 3.9 mm

SOT96-1



inches

1. Plastic or metal protrusions of 0.15 mm (0.006 inch) maximum per side are not included.

0.019 0.0100

0.014 0.0075

0.20

0.19

0.16

0.15

2. Plastic or metal protrusions of 0.25 mm (0.01 inch) maximum per side are not included.

OUTLINE		REFER	ENCES		EUROPEAN	ISSUE DATE
VERSION	IEC	JEDEC	JEITA		PROJECTION	ISSUE DATE
SOT96-1	076E03	MS-012				99-12-27 03-02-18
				I .		

0.05

0.244

0.228

0.039

0.016

0.041

0.028

0.024

0.01

0.01

Package outline SOT96-1 (SO8) Fig 8.

0.010

0.004

0.069

0.057

0.049

0.01

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0°

0.028

0.004

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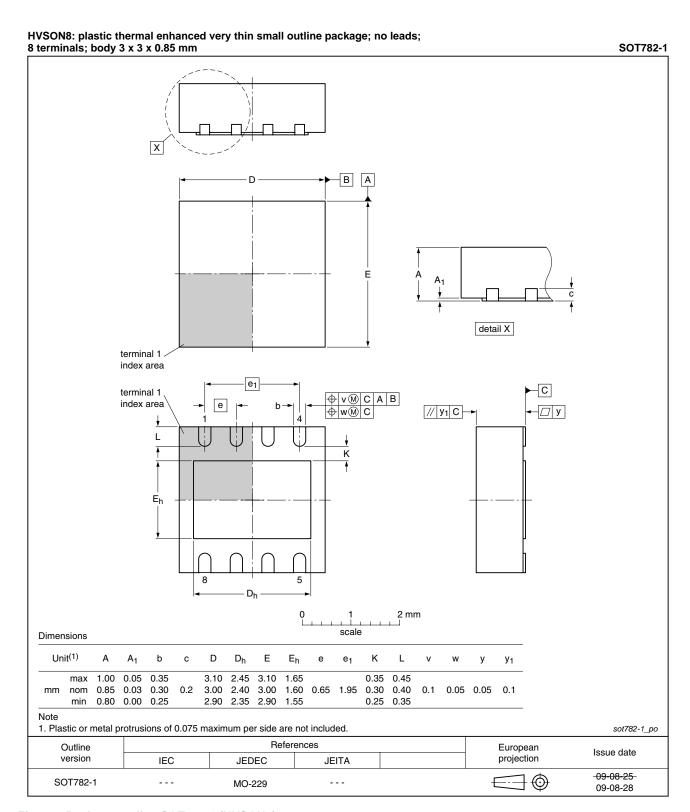


Fig 9. Package outline SOT782-1 (HVSON8)

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14. Handling information

All input and output pins are protected against ElectroStatic Discharge (ESD) under normal handling. When handling ensure that the appropriate precautions are taken as described in *JESD625-A* or equivalent standards.

15. Soldering of SMD packages

This text provides a very brief insight into a complex technology. A more in-depth account of soldering ICs can be found in Application Note *AN10365* "Surface mount reflow soldering description".

15.1 Introduction to soldering

Soldering is one of the most common methods through which packages are attached to Printed Circuit Boards (PCBs), to form electrical circuits. The soldered joint provides both the mechanical and the electrical connection. There is no single soldering method that is ideal for all IC packages. Wave soldering is often preferred when through-hole and Surface Mount Devices (SMDs) are mixed on one printed wiring board; however, it is not suitable for fine pitch SMDs. Reflow soldering is ideal for the small pitches and high densities that come with increased miniaturization.

15.2 Wave and reflow soldering

Wave soldering is a joining technology in which the joints are made by solder coming from a standing wave of liquid solder. The wave soldering process is suitable for the following:

- Through-hole components
- Leaded or leadless SMDs, which are glued to the surface of the printed circuit board

Not all SMDs can be wave soldered. Packages with solder balls, and some leadless packages which have solder lands underneath the body, cannot be wave soldered. Also, leaded SMDs with leads having a pitch smaller than ~0.6 mm cannot be wave soldered, due to an increased probability of bridging.

The reflow soldering process involves applying solder paste to a board, followed by component placement and exposure to a temperature profile. Leaded packages, packages with solder balls, and leadless packages are all reflow solderable.

Key characteristics in both wave and reflow soldering are:

- Board specifications, including the board finish, solder masks and vias
- · Package footprints, including solder thieves and orientation
- The moisture sensitivity level of the packages
- Package placement
- Inspection and repair
- Lead-free soldering versus SnPb soldering

15.3 Wave soldering

Key characteristics in wave soldering are:

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- Process issues, such as application of adhesive and flux, clinching of leads, board transport, the solder wave parameters, and the time during which components are exposed to the wave
- Solder bath specifications, including temperature and impurities

15.4 Reflow soldering

Key characteristics in reflow soldering are:

- Lead-free versus SnPb soldering; note that a lead-free reflow process usually leads to higher minimum peak temperatures (see <u>Figure 10</u>) than a SnPb process, thus reducing the process window
- Solder paste printing issues including smearing, release, and adjusting the process window for a mix of large and small components on one board
- Reflow temperature profile; this profile includes preheat, reflow (in which the board is heated to the peak temperature) and cooling down. It is imperative that the peak temperature is high enough for the solder to make reliable solder joints (a solder paste characteristic). In addition, the peak temperature must be low enough that the packages and/or boards are not damaged. The peak temperature of the package depends on package thickness and volume and is classified in accordance with Table 8 and 9

Table 8. SnPb eutectic process (from J-STD-020C)

Package thickness (mm)	Package reflow temperature (°C) Volume (mm³)			
	< 350	≥ 350		
< 2.5	235	220		
≥ 2.5	220	220		

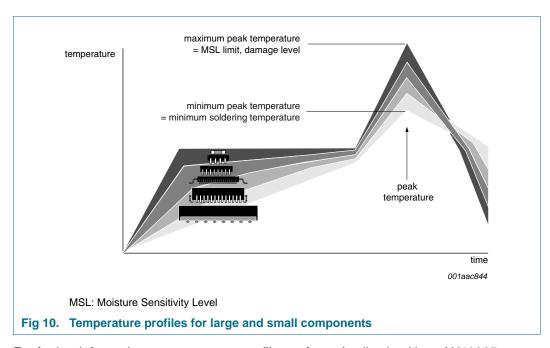
Table 9. Lead-free process (from J-STD-020C)

Package thickness (mm)	Package reflow temperature (°C)				
	Volume (mm ³)				
	< 350	350 to 2000	> 2000		
< 1.6	260	260	260		
1.6 to 2.5	260	250	245		
> 2.5	250	245	245		

Moisture sensitivity precautions, as indicated on the packing, must be respected at all times.

Studies have shown that small packages reach higher temperatures during reflow soldering, see Figure 10.

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For further information on temperature profiles, refer to Application Note *AN10365* "Surface mount reflow soldering description".

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16. Revision history

Table 10. Revision history

Document ID	Release date	Data sheet status	Change notice	Supersedes			
TJA1028 v.2	20110225	Product data sheet	-	TJA1028 v.1			
Modifications:	 <u>Section 1</u>, <u>Section 2</u>, <u>Section 7</u>: text amended TJA1028TK/xxx/xx versions added 						
	• <u>Table 3</u> : <u>Table note 1</u> added						
	 <u>Table 4</u>, <u>Table 5</u>, <u>Table 6</u>: parameter values/conditions revised 						
	 <u>Table 7</u>: parameter added - t_{det(uv)(VCC)}; <u>Table note 1</u> and <u>Table note 2</u> revised 						
	 Section 4, Section 14, Section 15 and Section 16: added 						
	• Figure 6: revised						
TJA1028 v.1	20100921	Product data sheet	-	-			

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17. Legal information

17.1 Data sheet status

Document status[1][2]	Product status[3]	Definition
Objective [short] data sheet	Development	This document contains data from the objective specification for product development.
Preliminary [short] data sheet	Qualification	This document contains data from the preliminary specification.
Product [short] data sheet	Production	This document contains the product specification.

- [1] Please consult the most recently issued document before initiating or completing a design.
- [2] The term 'short data sheet' is explained in section "Definitions"
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