



## Leaded varistors

### AdvanceD-MP series

**Series/Type:** SIOV-S14K\*\*\*E2K1  
**Ordering code:** B72214P2\*\*1K101  
Date: 2010-02-02  
Version: d

## Applications

Overvoltage protection

## Features

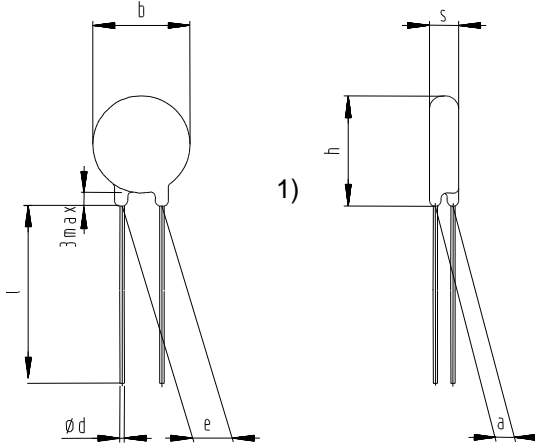
- UL approval to UL1449 (file number E321126), for use in Type 2 SPD's
- Designed to meet the surge requirements of IEC 60950-1 Annex Q and IEC 60065 § 14.12
- Wide operating voltage range 130 ... 680 V<sub>RMS</sub>
- Ideally suited for AC applications where low level repetitive surges are expected

## SIOV nomenclature

S	=	Disk type
14	=	Rated disk diameter
K	=	Tolerance of V <sub>V</sub> at 1 mA : ±10%
***	=	Max. AC voltage
E2K1	=	AdvanceD-MP series

## General technical data

Climatic category	to IEC 60068-1	40/85/56	
Operating temperature	to CECC 42 000	- 40 ... + 85	°C
Storage temperature		- 40 ... +125	°C
Electric strength	to CECC 42 000	≥2.5	kV <sub>RMS</sub>
Insulation resistance	to CECC 42 000	≥10	MΩ
Response time		<25	ns

**Dimensional drawings in mm**


$b_{\max}$	=	See table below
$h_{\max}$	=	See table below
$s_{\max}$	=	See table below
$e \pm 1$	=	7.5
$a \pm 1$	=	See table below
$l_{\min}$	=	25.0
$\varnothing d \pm 0.05$	=	0.8

1) seating plane in accordance with IEC 60717

**Dimensions**

Ordering code	Type SIOV-	$b_{\max}$ [mm]	$h_{\max}$ [mm]	$s_{\max}$ [mm]	$a \pm 1$ [mm]
B72214P2131K101	S14K130E2K1	16.0	20.0	4.7	2.0
B72214P2141K101	S14K140E2K1	16.0	20.0	4.8	2.1
B72214P2151K101	S14K150E2K1	16.0	20.0	4.9	2.2
B72214P2171K101	S14K175E2K1	16.0	20.0	5.1	2.4
B72214P2211K101	S14K210E2K1	16.0	20.0	5.4	2.7
B72214P2231K101	S14K230E2K1	16.0	20.0	5.6	2.9
B72214P2251K101	S14K250E2K1	16.0	20.0	5.7	3.0
B72214P2271K101	S14K275E2K1	16.0	20.0	5.9	3.2
B72214P2301K101	S14K300E2K1	16.0	20.0	6.1	3.5
B72214P2321K101	S14K320E2K1	16.0	20.0	6.3	3.7
B72214P2351K101	S14K350E2K1	16.5	20.5	6.7	4.1
B72214P2381K101	S14K385E2K1	16.5	20.5	7.7	4.4
B72214P2421K101	S14K420E2K1	16.5	20.5	8.2	4.7
B72214P2461K101	S14K460E2K1	16.5	20.5	8.5	5.1
B72214P2511K101	S14K510E2K1	17.0	21.0	8.9	5.4
B72214P2551K101	S14K550E2K1	17.0	21.0	9.4	5.9
B72214P2621K101	S14K625E2K1	17.0	21.0	9.9	6.4
B72214P2681K101	S14K680E2K1	17.0	21.0	10.5	7.0

**Electrical data**

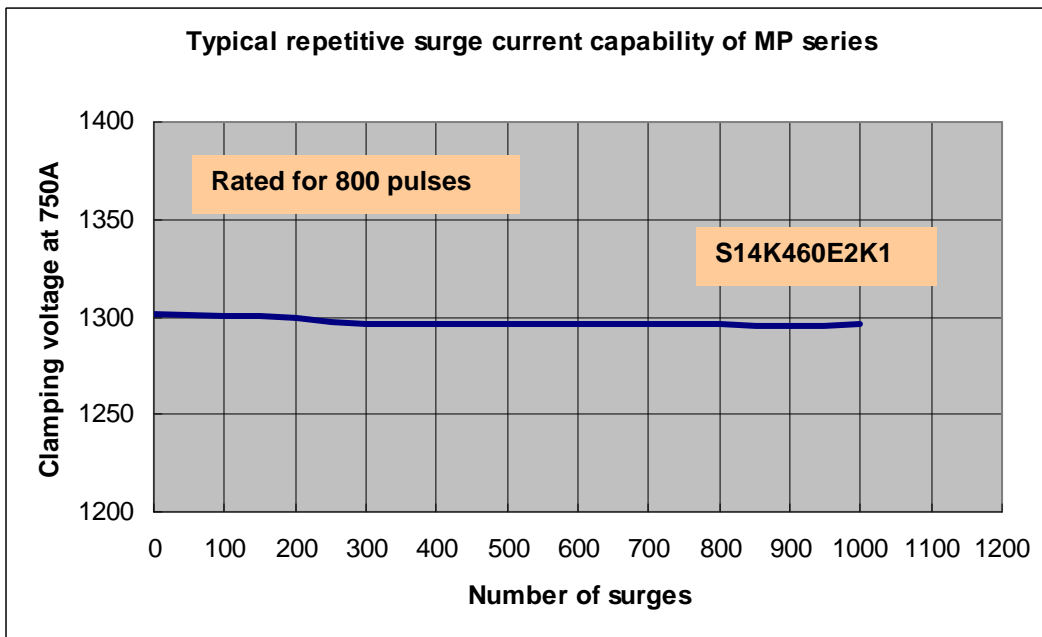
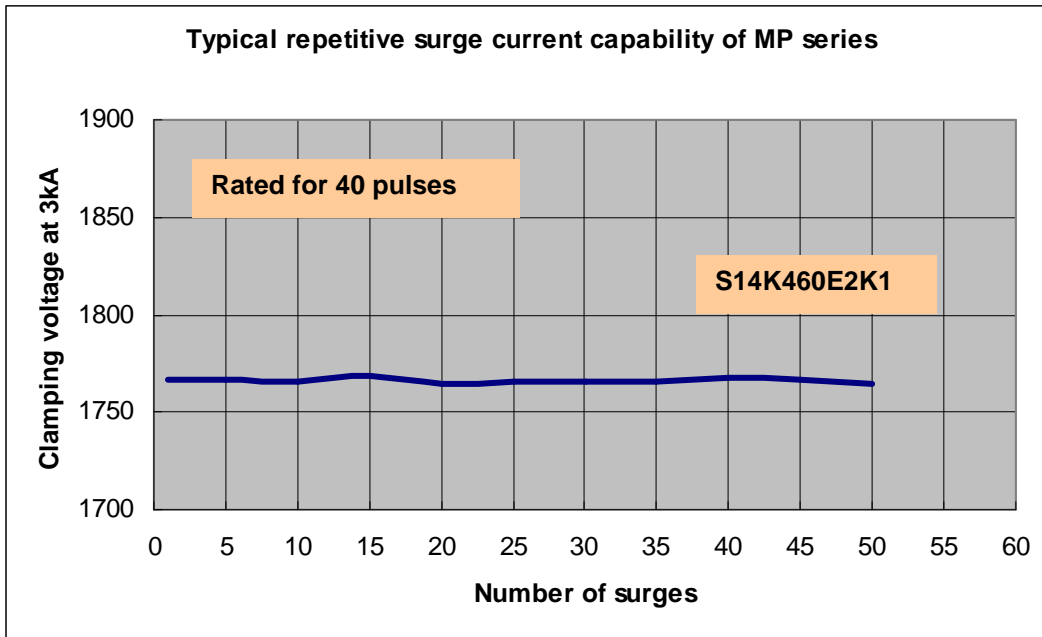
Maximum ratings (85 °C)

Ordering code	Type SIOV- S14K	V <sub>RMS</sub> [V]	V <sub>DC</sub> [V]	i <sub>max</sub> (8/20 µs) 1 time [A]*	W <sub>max</sub> (2 ms) 1 time [J]	P <sub>max</sub> [W]
B72214P2131K101	130E2K1	130	170	6000	60	0.6
B72214P2141K101	140E2K1	140	180	6000	65	0.6
B72214P2151K101	150E2K1	150	200	6000	70	0.6
B72214P2171K101	175E2K1	175	225	6000	80	0.6
B72214P2211K101	210E2K1	210	270	6000	95	0.6
B72214P2231K101	230E2K1	230	300	6000	105	0.6
B72214P2251K101	250E2K1	250	320	6000	115	0.6
B72214P2271K101	275E2K1	275	350	6000	130	0.6
B72214P2301K101	300E2K1	300	385	6000	140	0.6
B72214P2321K101	320E2K1	320	420	6000	150	0.6
B72214P2351K101	350E2K1	350	460	6000	165	0.6
B72214P2381K101	385E2K1	385	505	6000	180	0.6
B72214P2421K101	420E2K1	420	560	6000	190	0.6
B72214P2461K101	460E2K1	460	615	6000	200	0.6
B72214P2511K101	510E2K1	510	670	6000	200	0.6
B72214P2551K101	550E2K1	550	745	6000	220	0.6
B72214P2621K101	625E2K1	625	825	6000	240	0.6
B72214P2681K101	680E2K1	680	895	6000	260	0.6

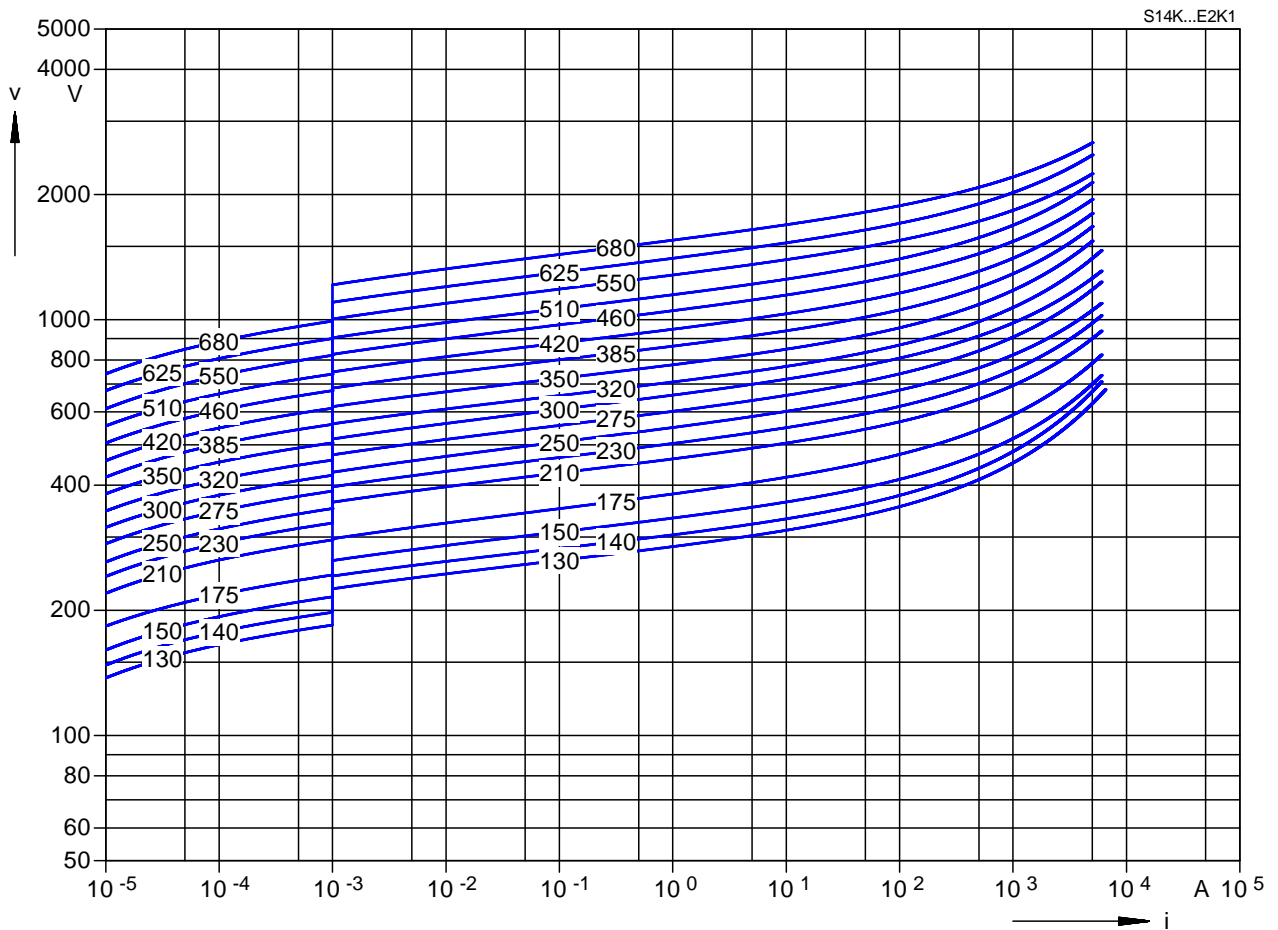
**Characteristics (25 °C)**

Ordering code	Type SIOV- S14K	V <sub>v</sub> (1 mA) [V]	ΔV <sub>v</sub> (1 mA) [%]	Max clamping voltage		C <sub>typ</sub> (1 kHz) [pF]	Duty cycle surge rating (8/20 μs)	
				V <sub>c</sub> [V]	I <sub>c</sub> [A]		3 kA* times	750 A* times
B72214P2131K101	130E2K1	205	±10	340	50	760	40	800
B72214P2141K101	140E2K1	220	±10	360	50	715	40	800
B72214P2151K101	150E2K1	240	±10	395	50	670	40	800
B72214P2171K101	175E2K1	270	±10	455	50	575	40	800
B72214P2211K101	210E2K1	330	±10	545	50	375	40	800
B72214P2231K101	230E2K1	360	±10	595	50	340	40	800
B72214P2251K101	250E2K1	390	±10	650	50	320	40	800
B72214P2271K101	275E2K1	430	±10	710	50	290	40	800
B72214P2301K101	300E2K1	470	±10	775	50	285	40	800
B72214P2321K101	320E2K1	510	±10	840	50	280	40	800
B72214P2351K101	350E2K1	560	±10	910	50	260	40	800
B72214P2381K101	385E2K1	620	±10	1025	50	240	40	800
B72214P2421K101	420E2K1	680	±10	1120	50	210	40	800
B72214P2461K101	460E2K1	750	±10	1240	50	180	40	800
B72214P2511K101	510E2K1	820	±10	1355	50	170	15	500
B72214P2551K101	550E2K1	910	±10	1500	50	155	15	500
B72214P2621K101	625E2K1	1000	±10	1650	50	140	15	500
B72214P2681K101	680E2K1	1100	±10	1815	50	130	15	500

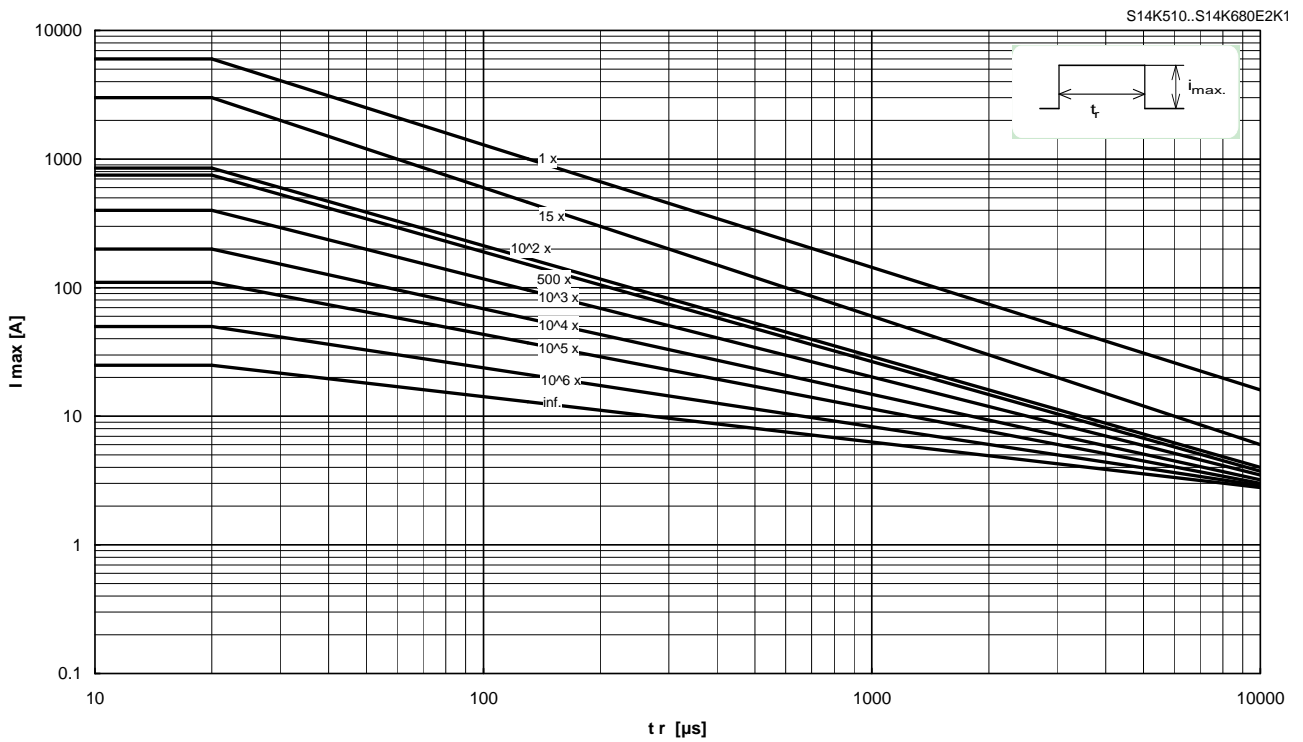
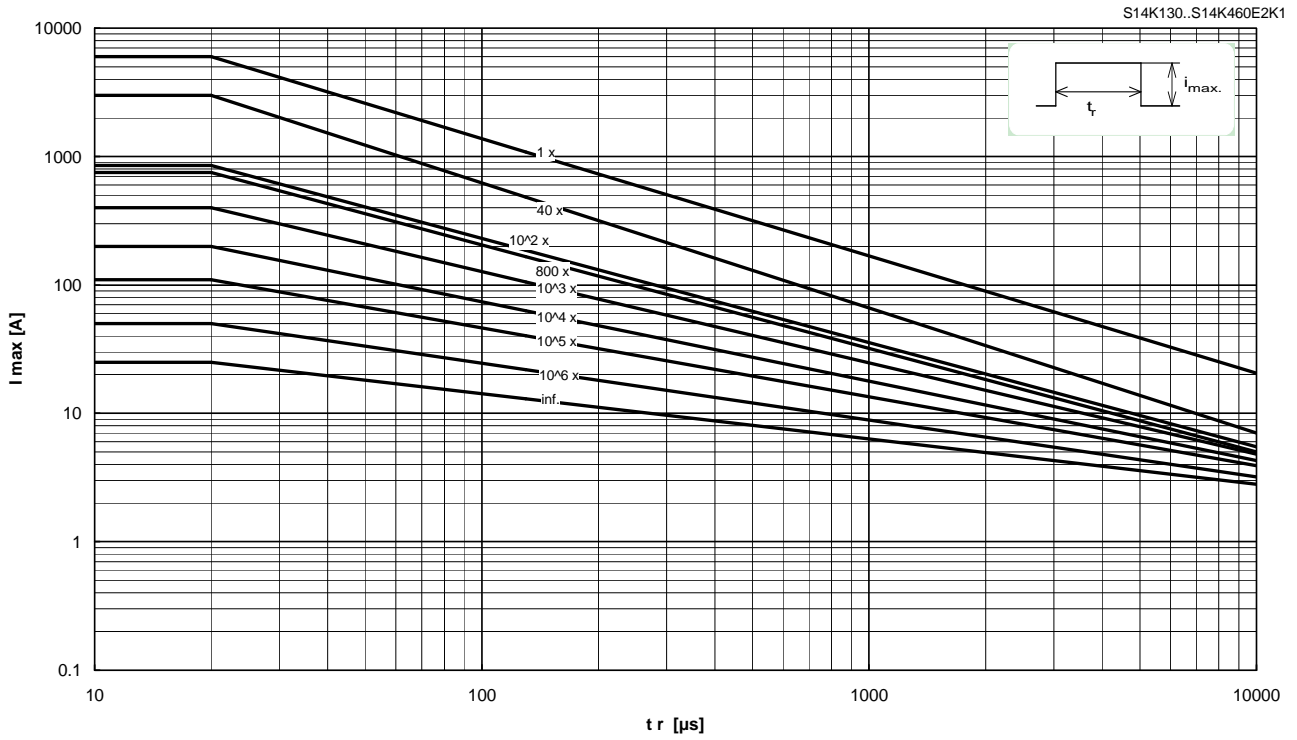
\*The specified current value shows the actual 8/20 μs peak current throughout the varistor, not the combination wave form.



v/i characteristic

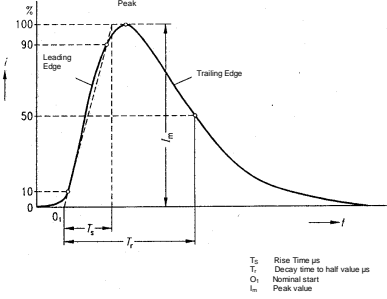


Derating curves (the specified current value in derating curve is the actual peak current throughout the varistor)





**Reliability data electrical**

Characteristics	Test methods/Description	Specifications
Varistor voltage	The voltage between two terminals with the specified measuring current applied is called $V_V$ (1 mA <sub>DC</sub> @ 0.2 ... 2 s).	To meet the specified value
Clamping voltage	The maximum voltage between two terminals with the specified standard impulse current (8/20 $\mu$ s) illustrated below applied. <div style="text-align: center;">  <p style="font-size: small;">             T<sub>r</sub> Rise Time <math>\mu</math>s              T<sub>d</sub> Decay time to half value <math>\mu</math>s              t<sub>n</sub> Nominal start              V<sub>p</sub> Peak value           </p> </div>	To meet the specified value
Surge current derating, 8/20 $\mu$ s	CECC 42 000, test C 2.1 100 surge currents (8/20 $\mu$ s), unipolar, interval 30 s, amplitude corresponding to derating curve for 100 impulses at 20 $\mu$ s	$ \Delta V/V (1 \text{ mA})  \leq 10\%$ (measured in direction of surge current) No visible damage
Surge current derating, 2 ms	CECC 42 000, test C 2.1 100 surge currents (2 ms), unipolar, interval 120 s, amplitude corresponding to derating curve for 100 impulses at 2 ms	$ \Delta V/V (1 \text{ mA})  \leq 10\%$ (measured in direction of surge current) No visible damage

**Reliability data mechanical**

<b>Characteristics</b>	<b>Test methods/Description</b>	<b>Specifications</b>
Tensile strength	IEC 60068-2-21, test Ua1  After gradually applying the force specified below and keeping the unit fixed for 10 s, the terminal shall be visually examined for any damage.  Force for wire diameter: 1.0 mm = 20 N	$ \Delta V/V (1 \text{ mA})  \leq 5\%$  No break of solder joint, no wire break
Vibration	IEC 60068-2, test Fc  Frequency range: 10 ... 55 Hz Amplitude: 0.75 mm or 98 m/s <sup>2</sup> Duration: 6 h (3 x 2 h) Pulse: sine wave  After repeatedly applying a single harmonic vibration according to the table above, the change of $V_v$ shall be measured and the part shall be visually examined.	$ \Delta V/V (1 \text{ mA})  \leq 5\%$  No visible damage
Solderability	IEC 60068-2-20, test Ta, method 1 with modified conditions for lead-free solder alloys: 245 °C, 3 s:  After dipping the terminals to a depth of approximately 3 mm from the body in a soldering bath of 245 °C for 3 s, the terminals shall be visually examined.	The inspection shall be carried out under adequate light with normal eyesight or with the assistance of a magnifier capable of giving a magnification of 4 to 10 times. The dipped surface shall be covered with a smooth and bright solder coating with no more than small amounts of scattered imperfections such as pinholes or un-wetted or de-wetted areas. These imperfections shall not be concentrated in one area.

Characteristics	Test methods/Description	Specifications
Resistance to soldering heat	IEC 60068-2-20, test Tb, method 1A, 260 °C, 10 s:  Each lead shall be dipped into a solder bath having a temperature of 260 ±5 °C to a point 2.0 to 2.5 mm from the body of the unit, be held there for 10 ±1 s and then be stored at room temperature and normal humidity for 1 to 2 hours. The change of $V_v$ shall be measured and the part shall be visually examined.	$ \Delta V/V (1 \text{ mA})  \leq 5\%$ No visible damage
Bump	IEC 60068-2-29, test Eb  Pulse duration: 6 ms Max. acceleration: 400 m/s <sup>2</sup> Number of bumps: 4000 Pulse: half sine	$ \Delta V/V (1 \text{ mA})  \leq 5\%$ No visible damage
Flammability	IEC 60695-2-2 (needle flame test)  Severity: vertical 10 s	5 s maximum
Electric strength	CECC 42 000, test 4.7  Metal balls method, 2500 V <sub>RMS</sub> , 60 s  The varistor is placed in a container holding 1.6 ±0.2 mm diameter metal balls such that only the terminations of the varistor are protruding. The specified voltage shall be applied between both terminals of the specimen connected together and the electrode inserted between the metal balls.	No breakdown

**Reliability data environmental**

Characteristics	Test methods/Description	Specifications
Max. AC operating voltage	CECC 42 000, test 4.20 1000 h at UCT After having continuously applied the maximum allowable voltage at UCT $\pm 2$ °C for 1000 h, the specimen shall be stored at room temperature and normal humidity for 1 to 2 h. Thereafter, the change of $V_v$ shall be measured.	$ \Delta V/V (1 \text{ mA})  \leq 10\%$
Damp heat, steady state	The specimen shall be subjected to $40 \pm 2$ °C, 90 to 95% r.H. for 56 days without load / with 10% of the maximum continuous DC operating voltage $V_{DC}$ . Then stored at room temperature and normal humidity for 1 to 2 h. Thereafter, the change of $V_v$ shall be measured. Thereafter, insulation resistance $R_{ins}$ shall be measured according to CECC 42 000, test 4.8 at $V = 500$ V.	$ \Delta V/V (1 \text{ mA})  \leq 10\%$ $R_{ins} \geq 1 \text{ M}\Omega$
Climatic sequence	CECC 42 000, test 4.16 The specimen shall be subjected to: a) dry heat at UCT, 16 h b) damp heat, 1st cycle: 55 °C, 93% r.H., 24 h c) cold, LCT, 2 h d) damp heat, additional 5 cycles: 55 °C/25 °C, 93% r.H., 24 h/cycle. Then the specimen shall be stored at room temperature and normal humidity for 1 to 2 h. Thereafter, the change of $V_v$ shall be measured. Thereafter, insulation resistance $R_{ins}$ shall be measured according to CECC 42 000, test 4.8 at $V = 500$ V.	$ \Delta V/V (1 \text{ mA})  \leq 10\%$ $R_{ins} \geq 1 \text{ M}\Omega$
Fast temperature cycling	IEC 60068-2-14, test Na, LCT/UCT, dwell time 30 min, 5 cycles	$ \Delta V/V (1 \text{ mA})  \leq 5\%$ No visible damage

**Note:**

UCT = Upper category temperature

LCT = Lower category temperature

 $R_{ins}$  = Insulation resistance to CECC 42 000, test 4.8

## Cautions and warnings

### General

1. EPCOS metal oxide varistors (SIOVs) are designed for specific applications and should not be used for purposes not identified in our specifications, application notes and data books unless otherwise agreed with EPCOS during the design-in-phase.
2. Ensure suitability of SIOVs through reliability testing during the design-in phase. The SIOVs should be evaluated taking into consideration worst-case conditions.
3. For applications of SIOVs in line-to ground circuits based on various international and local standards there are restrictions existing or additional safety measures required.

### Storage

1. Store SIOVs only in original packaging. Do not open the package before storage.
2. Storage conditions in original packaging:  

Storage temperature:	-25 °C ... +45 °C
Relative humidity:	<75% annual average, <95% on maximum 30 days a year.
Dew precipitation:	Is to be avoided.
3. Avoid contamination of SIOVs surface during storage, handling and processing.
4. Avoid storage of SIOVs in harmful environments which can affect the function during long-term operation (examples given under operation precautions).
5. The SIOV type series should be soldered within the time specified.  

SIOV-S, -Q, -LS	24 month
ETFV and SFS types	12 month.

### Handling

1. SIOVs must not be dropped.
2. Components must not be touched with bare hands. Gloves are recommended.
3. Avoid contamination of the surface of SIOV electrodes during handling, be careful of the sharp edge of SIOV electrodes.

### Soldering (where applicable)

1. Use rosin-type flux or non-activated flux.
2. Insufficient preheating may cause ceramic cracks.
3. Rapid cooling by dipping in solvent is not recommended.
4. Complete removal of flux is recommended.

### Mounting

1. Potting, sealing or adhesive compounds can produce chemical reactions in the SIOV ceramic that will degrade the component's electrical characteristics.
2. Overloading SIOVs may result in ruptured packages and expulsion of hot materials. For this reason the SIOVs should be physically shielded from adjacent components.

### Operation

1. Use SIOVs only within the specified temperature operating range
2. Use SIOVs only within the specified voltage and current ranges.
3. Environmental conditions must not harm the SIOVs. Use SIOVs only in normal atmospheric conditions. Avoid use in the presence of deoxidizing gases (chlorine gas, hydrogen sulfide gas, ammonia gas, sulfuric acid gas, etc), corrosive agents, humid or salty conditions, Avoid contact with any liquids and solvents.

## Important notes

The following applies to all products named in this publication:

1. Some parts of this publication contain **statements about the suitability of our products for certain areas of application**. These statements are based on our knowledge of typical requirements that are often placed on our products in the areas of application concerned. We nevertheless expressly point out **that such statements cannot be regarded as binding statements about the suitability of our products for a particular customer application**. As a rule, EPCOS is either unfamiliar with individual customer applications or less familiar with them than the customers themselves. For these reasons, it is always ultimately incumbent on the customer to check and decide whether an EPCOS product with the properties described in the product specification is suitable for use in a particular customer application.
2. We also point out that **in individual cases, a malfunction of electronic components or failure before the end of their usual service life cannot be completely ruled out in the current state of the art, even if they are operated as specified**. In customer applications requiring a very high level of operational safety and especially in customer applications in which the malfunction or failure of an electronic component could endanger human life or health (e.g. in accident prevention or life-saving systems), it must therefore be ensured by means of suitable design of the customer application or other action taken by the customer (e.g. installation of protective circuitry or redundancy) that no injury or damage is sustained by third parties in the event of malfunction or failure of an electronic component.
3. **The warnings, cautions and product-specific notes must be observed.**
4. In order to satisfy certain technical requirements, **some of the products described in this publication may contain substances subject to restrictions in certain jurisdictions (e.g. because they are classed as hazardous)**. Useful information on this will be found in our Material Data Sheets on the Internet ([www.epcos.com/material](http://www.epcos.com/material)). Should you have any more detailed questions, please contact our sales offices.
5. We constantly strive to improve our products. Consequently, **the products described in this publication may change from time to time**. The same is true of the corresponding product specifications. Please check therefore to what extent product descriptions and specifications contained in this publication are still applicable before or when you place an order. We also **reserve the right to discontinue production and delivery of products**. Consequently, we cannot guarantee that all products named in this publication will always be available. The aforementioned does not apply in the case of individual agreements deviating from the foregoing for customer-specific products.
6. Unless otherwise agreed in individual contracts, **all orders are subject to the current version of the "General Terms of Delivery for Products and Services in the Electrical Industry" published by the German Electrical and Electronics Industry Association (ZVEI)**.
7. The trade names EPCOS, BAOKE, Alu-X, CeraDiode, CSMP, CSSP, CTVS, DeltaCap, DigiSiMic, DSSP, MiniBlue, MiniCell, MKK, MLSC, MotorCap, PCC, PhaseCap, PhaseCube, PhaseMod, PhiCap, SIFERRIT, SIFI, SIKOREL, SilverCap, SIMDAD, SiMic, SIMID, SineFormer, SIOV, SIP5D, SIP5K, ThermoFuse, WindCap are **trademarks registered or pending** in Europe and in other countries. Further information will be found on the Internet at [www.epcos.com/trademarks](http://www.epcos.com/trademarks).