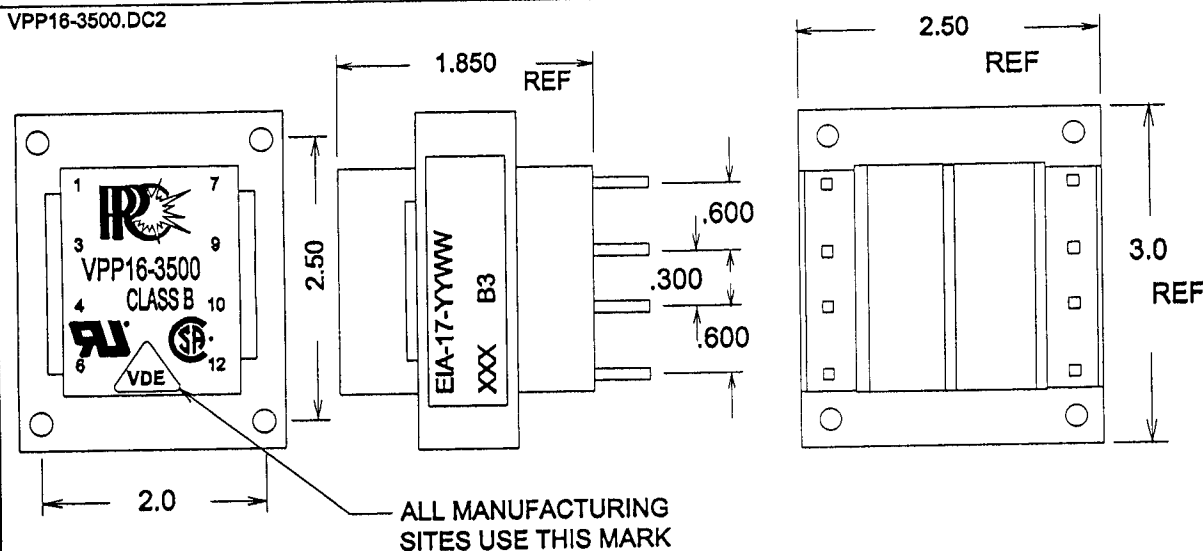
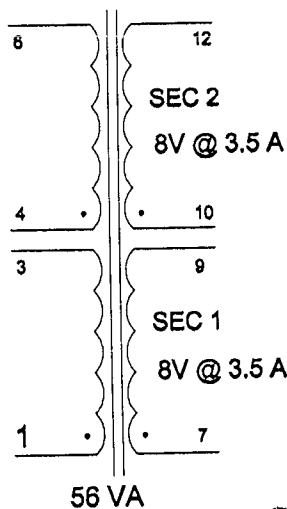


TOLERANCE UNLESS SPECIFIED = XXX= +/- .005 .XX= +/- .015 FRACTIONS= +/- .032

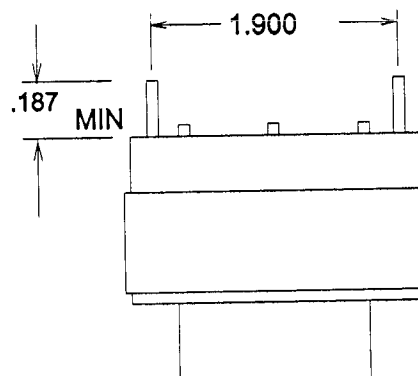
VPP16-3500.DC2



115/230V
50/60 HZ



PC PINS .045 SQ



PRODUCTION TESTS

Turns Ratio =	100%
DC Resistance	1-3 = 21.5 NOM
IN OHMS	4-6 = 26.5 NOM
	7-9 = .14 NOM
	10-12 = .17 NOM

MAX EXCITATION CURRENT = 75 MA

APPLY 230V 60HZ 1-6 (3+4)

PRI WDGS 114.5 TO 115.5 V

SEC WDGS 9.2 TO 9.45 V

HIPOT: 4000V P-S
4000V P,S, TO CORE
600V P-P, S-S

IMPREGNATION NOTES: PREHEAT 2 HRS
PINS TO BE FREE OF IMPREGNATION.

FINAL ASSEMBLY NOTES

METHOD 1 X 1
LEAVE OFF LAST "I" PCS

MARKING SEE LABEL DETAIL ABOVE
APPLY PART NO. LABEL, AFTER IMPREGNATION



PART NO.: VPP16-3500