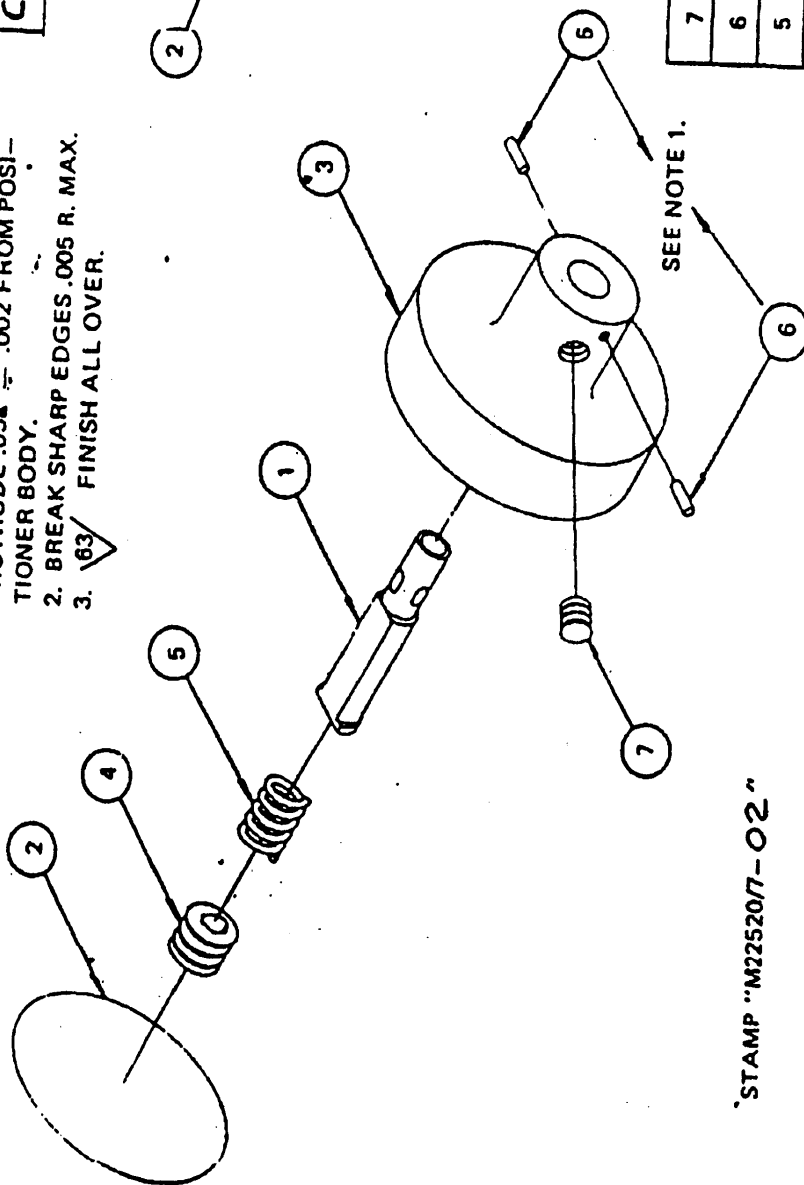


NOTES:

1. WHEN ASSEMBLED, PINS SHOULD PROTRUDE $.052 \pm .002$ FROM POSITIONER BODY.
2. BREAK SHARP EDGES $.005$ R. MAX.
3. $\sqrt{63}$ FINISH ALL OVER.



USE WITH CONTACTS
WIRE SIZE 20
MS 3192 & 93
MS 24254 & 55

WIRE	20	22	24	26
SEL	6	5	4	3

M39029/4, 15, 11, 12
MB3723/33 & 134,
NAS 1662 & 63

.844 DIA

"STAMP "M225207-02"

SEE NOTE 1.

ITEM	PART NO.	REQ'D	DESCRIPTION
7	1-1176	1	6-32 X 3/32 FL PT. SET SCR
6	6-1048	2	.043 DIA X .129 PIN
5	8-1036	1	SPRING
4	1-1015	1	1/4-28 X 1/8 JAM SCREW
3	MH750-136DS-6	1	BODY (GREEN)
2	86-15-DP	1	DATAPLATE
1	MH750-439	1	INSERT

REVISIONS

REV.	ECO NO.	DESCRIPTION	BY DATE	APPD. DATE
C	1637	CORRECT PRINT	9-5-84	XL

MATERIAL		CHECKED		DATE	DATE
HEATREAT		APPROVED		DATE	DATE
FINISH PLATING		TOLERANCE		UNLESS OTHERWISE SPECIFIED	
		FRACTIONS: 1/32 Angles: 1/2		DECIMALS: .020	
		XXX: .005		XXX: .005	
		REMOVE BURRS & BRIMS		SHARP EDGES (R)	

DMC DANIELS MANUFACTURING CORP.
ORLANDO FLORIDA
"SCIMITERS"

TITLE POSITIONER
(M225207-02)

SCALE A 1/2" = 1"

REV. 15

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