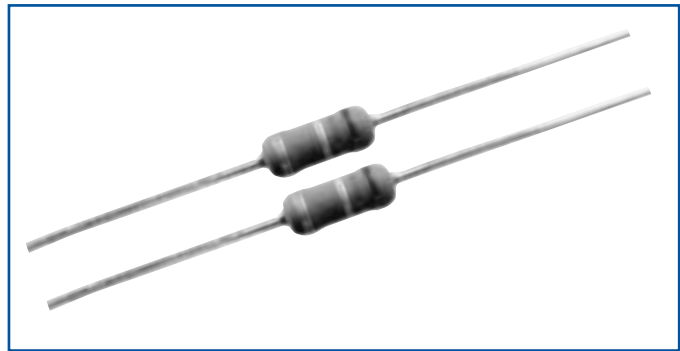


General Purpose Cement Coated Wirewound Resistors



WA80 SERIES

- Flameproof cement coating
- All welded construction
- Resistance values down to 0.01 ohms

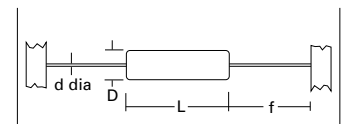


Electrical Data

		WA82	WA83	WA835	WA84	WA85	WA87
Power rating at 25°C	watts	1	2.0	2.5	3.0	5	7
Power rating at 70°C	watts	.86	1.6	2.0	2.5	4.3	6
Resistance range	ohms	0.068 to 430	0.05 to 900	0.05 to 900	0.01 to 2K2	.05 to 4K5	0.15 to 10K
Limiting element voltage	volts	50	50	75	100	150	150
Isolation voltage	volts	250	250	250	350	500	700
TCR	ppm/°C	<1Ω:350			>1Ω:200		
Resistance tolerance	%	5, 10					
Values		E24 preferred					
Thermal impedance	°C/watt	140	110	82	90	54	35
Ambient temperature range	°C	- 55 to 155					

Physical Data

Dimensions (mm) and Weight (g)							
Type	L max.	D max.	f min.	d nom.	PCB mounting centres	Min bend radius	Wt nom.
WA82	6.2	2.8	21.20	0.6	10.20	0.6	0.22
WA83	9.0	3.6	19.80	0.8	12.70	1.2	0.50
WA835	12.5	4.5	17.80	0.8	18.40	1.2	0.50
WA84	14.5	5.2	24.55	0.8	20.30	1.2	1.10
WA85	16.5	7.0	23.55	0.8	22.86	1.2	1.75
WA87	25.0	8.8	28.30	0.8	31.40	1.2	4.40



CONSTRUCTION

A high quality ceramic substrate is assembled with interference fit end caps to which are welded the termination wires. The resistive element is wound on the substrate and welded to the caps. Cement protection is applied to the resistor body before marking with indelible ink.

TERMINATIONS

Material Solder-coated copper wire on 82, 83, 835 and 84, copper weld on 85 and 87.

Strength The terminations meet requirements of IEC 68.2.21.

Solderability The terminations meet the requirements of IEC 115-1, Clause 4.17.3.2.

MARKING

WA85 and 87 resistors are legend marked with type reference, resistance value and tolerance. In conformance with IEC 62.

WA82, 83, 835 and 84 resistors RIO and above are colour coded with 4 bands in conformance with IEC 62. Values below RIO are 3 band marked, two digits and tolerance, there is no multiplier band.

SOLVENT RESISTANCE

The body protection and marking are resistant to all normal industrial cleaning fluids suitable for printed circuits.

FLAMMABILITY

The resistor coating will not burn under any condition of applied temperature or component overload.

General Note

Welwyn Components reserves the right to make changes in product specification without notice or liability. All information is subject to Welwyn's own data and is considered accurate at time of going to print.

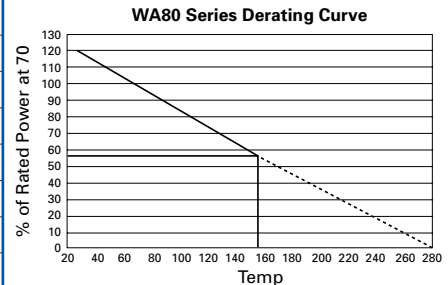
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Bedlington, Northumberland NE22 7AA, England Tel: 01670 822181 Fax: 01670 829465 Web: <http://www.Welwyn-TT.co.uk>

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Performance Data

		MAXIMUM	TYPICAL
Load at rated power: 1000 hrs at 25 or 70°C	ΔR%	5.0 + .001	3.0
Dry heat: 1000 hrs at 200°C	ΔR%	5.0 + .001	3.0
Derating from rated power at 25°C		See derating curve	
Short term overload	ΔR%	5.0 + .001	1.0
Climatic	ΔR%	5.0 + .001	2.0
Climatic category	ΔR%	55/200/56	
Long term damp Heat: 56 days	ΔR%	5.0 + .001	1.0
T.R.C. & Vibration	ΔR%	5.0 + .001	1.0
Robustness & Solder Heat	ΔR%	5.0 + .001	1.0
Pulse Handling		Data Available by Request	



APPLICATION NOTES

Care must be taken when determining clearance between the resistor body and the P.C.B. or other components. Resistance is measured 6mm from body.

PACKAGING

All resistors are supplied tape packed ready for loading onto automatic sequencing and insertion machines. The critical dimensions are shown in figure 2.

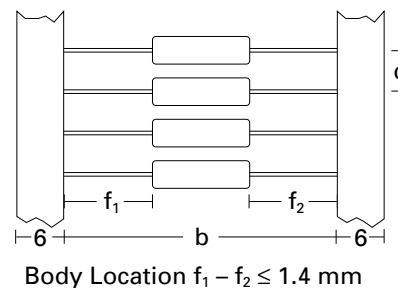
Component wires will not protrude beyond the outside edge of the tapes.

All taped resistors will be supplied either on reels or in ammopacks, depending upon quantities ordered.

WA series resistors can be supplied preformed.

Contact factory for details.

Figure 2



Type	WA82	WA83	WA835	WA84	WA85	WA87
b	52	52	52	67	63	85
c	5	5	5	10	10	10

STANDARD QUANTITIES PER PACKAGE

Type	WA82	WA83	WA835	WA84	WA85	WA87
Reel	5000	2500	2500	1000	750	700
Large Ammopack	5000	2500	1500	1000	700	n/a