Am29CPL141/Am29CPL151

Advanced Micro Devices

CMOS Field Programmable Controller (FPC)

DISTINCTIVE CHARACTERISTICS

- · Implements complex state machines
- High-speed, low-power CMOS EPROM technology
- Direct plug-in replacement for the bipolar Am29PL141
- Seven conditional inputs (each can be registered as a programmable option), 16 outputs
- 64-word by 32-bit CMOS EPROM

- Up to 30-MHz clock rate
- Available in a wide selection of 28-pin packages, including SKINNYDIP™
 0.6" CERDIP windowed, 0.3" CERDIP windowed, 0.3" plastic DIP OTP, PLCC OTP
- 29 instructions
 Conditional branching, conditional looping, conditional subroutine call, multiway branch

GENERAL DESCRIPTION

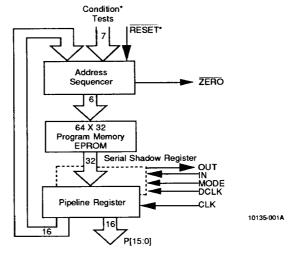
The Am29CPL141, a direct plug-in replacement for the Am29PL141, is a CMOS, single-chip Field Programmable Controller (FPC). It allows implementation of complex state machines and controllers by programming the appropriate sequence of instructions. Jumps, loops, and subroutine calls, conditionally executed based on the test inputs, provide the designer with powerful control flow primitives.

Intelligent control may be distributed throughout the system by using FPCs to control various self-contained functional units, such as register file/ALU, I/O, interrupt, diagnostic, and bus control units. An Address sequencer, the heart of the FPC, provides the address to an internal 64-word by 32-bit EPROM.

The Am29CPL151 is electrically and functionally identical to the Am29CPL141 but is manufactured in a space-saving 300 mil DIP package as well as being offered in surface mount packaging.

This UV-erasable and reprogrammable device utilizes proven floating-gate CMOS EPROM technology to ensure high reliability, easy programming, and better than 99.9% programming yields. The Am29CPL141/151 is offered in both windowed and One-Time Programmable (OTP) packages. OTP plastic DIP and PLCC devices are ideal for volume production.

SIMPLIFIED BLOCK DIAGRAM



*Each condition test input can be individually registered as a programmable option; the RESET input can be registered as a programmable option.

SKINNYDIP is a trademark of Advanced Micro Devices, Inc.

Publication # Rev. Amendment 10135 B /0 Issue Date: May 1989

Am29CPL100 FAMILY FIELD-PROGRAMMABLE CONTROLLERS

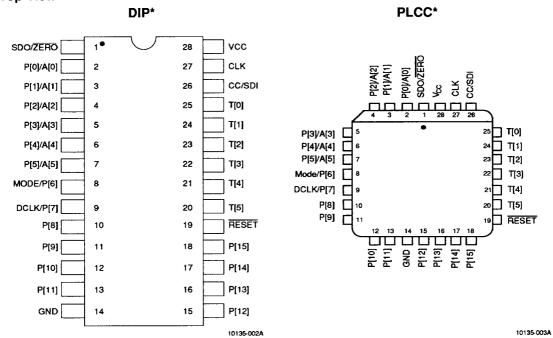
Part No.	Technology	Memory	Word	Input	Output	Package
Am29CPL141	смоѕ	EPROM	64	7	16	600 mil 28-pin CERDIP Windowed
Am29CPL142	смоѕ	EPROM	128	8	16	600 mil 28-pin CERDIP Windowed
Am29CPL151	смоѕ	EPROM	64	7	16	300 mil 28-pin CERDIP Windowed Plastic OTP, PLCC OTP
Am29CPL152	CMOS	EPROM	128	8	16	300 mil 28-pin CERDIP Windowed, Plastic OTP, PLCC OTP
Am29CPL154	CMOS	EPROM	512	8	16	300 mil 28-pin CERDIP Windowed, Plastic OTP, PLCC OTP

RELATED AMD PRODUCTS

Part No	Description
Am27S35A	1024 x 8 Registered PROM
Am29C01	CMOS 4-Bit Slice Microprogrammable CPU
Am2914	Vectored Priority Interrupt Controller
Am2925	Clock Generator
Am2940	DMA Address Generator
Am29C101	CMOS 16-Bit Microcontroller Slice
Am29C116	CMOS 16-Bit Microprocessor
Am29C117	CMOS 2-Port Version of Am29C116
Am29C3XX	CMOS 32-Bit Microprogrammable Family
Am29C325	CMOS Single-Precision Floating-Point Processor
Am29C327	CMOS Double Precision Floating-Point Processor
Am29C8XX	CMOS High-Performance Bus Interface Family
Am29C818	CMOS SSR™ Diagnostics Pipeline Register

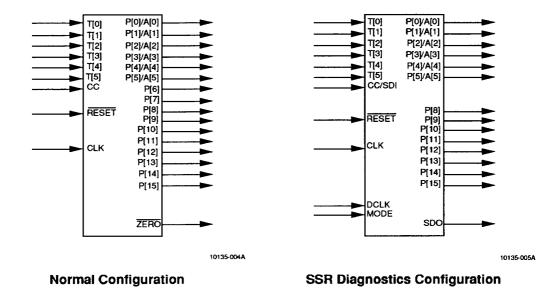
SSR is a trademark of Advanced Micro Devices, Inc.

CONNECTION DIAGRAMS Top View



Note: Pin 1 is marked for orientation.

LOGIC SYMBOLS



Am29CPL141/CPL151

^{*}Also available in 28-pin LGC; pinout identical to PLCC. Plastic DIP and PLCC are One-Time Programmable (OTP), non-windowed packages.

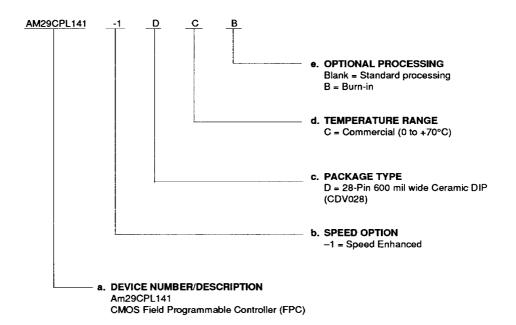
ORDERING INFORMATION

Standard Products

AMD standard products are available in several packages and operating ranges. The order number (Valid Combination) is formed by a combination of:

a. Device Number

- b. Speed Option (if applicable)
- c. Package Type
- d. Temperature Range
- e. Optional Processing



Valid Combinations							
AM29CPL141	DC. DCB						
AM29CPL141-1	DC, DCB						

Valid Combinations

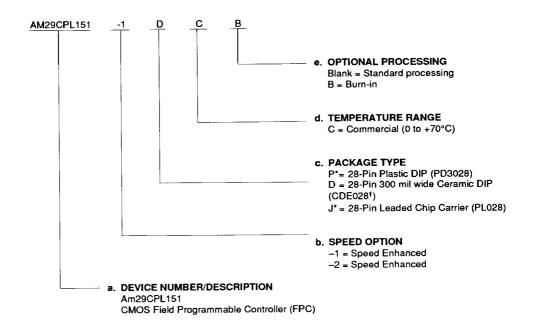
Valid Combinations list configurations planned to be supported in volume for this device. Consult the local AMD sales office to confirm availability of specific valid combinations, to check on newly released valid combinations, and to obtain additional data on AMD's standard military grade products.

Note: The Am29CPL141 is the ordering part number for devices packaged in 28-pin, 0.6" ceramic windowed DIP packages. All specifications and functional description in this data sheet refer equally to the Am29CPL141 and Am29CPL151 except for package drawings.

ORDERING INFORMATION Standard Products

AMD standard products are available in several packages and operating ranges. The order number (Valid Combination) is formed by a combination of:

- a. Device Number
- b. Speed Option (if applicable)
- c. Package Type
- d. Temperature Range
- e. Optional Processing



Valid Com	binations
AM29CPL151	
AM29CPL151-1	PC, DC, DCB, JC
AM29CPL151-2	

Valid Combinations

Valid Combinations list configurations planned to be supported in volume for this device. Consult the local AMD sales office to confirm availability of specific valid combinations, to check on newly released valid combinations, and to obtain additional data on AMD's standard military grade products.

^{*}Plastic DIP and PLCC are One-Time Programmable (OTP), non-windowed packages.

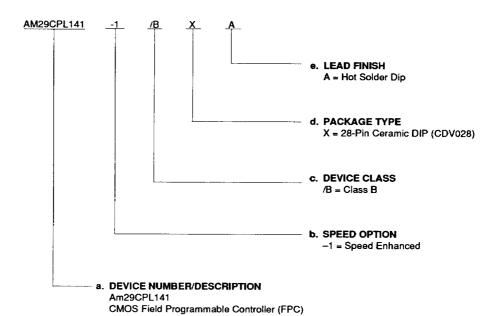
[†]Preliminary; package in development

MILITARY ORDERING INFORMATION

APL Products

AMD products for Aerospace and Defense applications are available in several packages and operating ranges. APL (Approved Products List) products are fully compliant with MIL-STD-883C requirements. The order number (Valid Combination) is formed by a combination of:

- a. Device Number
- b. Speed Option (if applicable)
- c. Device Class
- d. Package Type
- e. Lead Finish



Valid Combinations							
AM29CPL141	(DVA						
AM29CPL141-1	/BXA						

Valid Combinations

Valid Combinations list configurations planned to be supported in volume for this device. Consult the local AMD sales office to confirm availability of specific valid combinations, to check on newly released valid combinations, and to obtain additional data on AMD's standard military grade products.

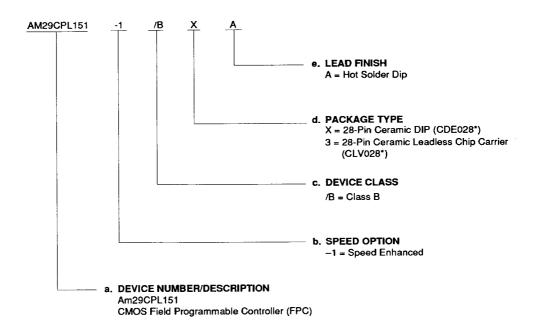
Group A Tests

Group A tests consists of Subgroups 1, 2, 3, 7, 8, 9, 10, 11.

MILITARY ORDERING INFORMATION **APL Products**

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- a. Device Number
- b. Speed Option (if applicable)
- c. Device Class
- d. Package Type
- e. Lead Finish



Valid Combinations							
AM29CPL151	/BXA, /B3A						
AM29CPL151-1	/BAA, /BSA						

Valid Combinations

Valid Combinations list configurations planned to be supported in volume for this device. Consult the local AMD sales office to confirm availability of specific valid combinations, to check on newly released valid combinations, and to obtain additional data on AMD's standard military grade products.

Group A Tests

Group A tests consists of Subgroups 1, 2, 3, 7, 8, 9, 10, 11.

^{*}Preliminary; package in development

PIN DESCRIPTION

CC[SDI] Optionally Registered Condition Code-TEST (Input)

When the TEST (P[24:22]) field of the executing instruction is set to 6 (binary 110), CC is selected to be the conditional input. In SSR diagnostic configuration, CC is also the Serial Data Input (SDI). An EPROM bit associated with this input may be programmed to make this input a registered input. The default state of this input is unregistered.

CLK Clock (Input)

The rising edge of the clock latches the program counter, count register (CREG), subroutine register (SREG), pipeline register, and EQ flag. The rising edge of the clock also latches the test input registers, CC register, and the RESET register if their respective configuration bits are set to enable internal synchronizing registers.

P[15:8] (Outputs)

The upper eight general-purpose control outputs are enabled by the OE signal from the pipeline register. When OE is HIGH, P[15:8] are enabled, and when LOW, P[15:8] are three-stated.

P[7:6], P[5:0]/A[5:0] [DCLK, MODE] (Outputs)

The lower eight general-purpose control outputs are permanently enabled. In the SSR diagnostic configuration, P[7] becomes the diagnostic clock input DCLK and P[6] becomes the diagnostic control input MODE. In expand mode (when the EXP bit is programmed) bits P[5:0] become the Program Memory address outputs A[5:0].

RESET Optionally Registered Reset (Input; Active LOW)

When the reset input is LOW, the output of the PC MUX is forced to the uppermost program address (63). On the next rising edge of the clock, this address (63) is loaded into the program counter; the instruction at location 63 is loaded into the pipeline register, and the EQ flag is cleared. A programmable configuration bit allows the option of making this a registered input. If RESET is internally registered, the first rising edge of the clock latches it. On the next rising edge of the clock, the EQ flip-flop is cleared and the contents of memory location 63 are loaded into the pipeline register. The default state of this input is unregistered.

T[5:0] Optionally Registered Test (Inputs)

In conditional instructions, the TEST inputs can be used as individual condition codes selected by the TEST field in the pipeline register. The T[5:0] inputs can also be used as a branch address when performing a program branch or as a count value to be loaded into the CREG. Each of these inputs has an EPROM bit associated with it. This bit may be programmed such that the corresponding input becomes a registered input. The default state of these inputs is unregistered.

ZERO [SDO] Zero (Output; Active LOW)

A LOW state on the ZERO output indicates that the CREG value is zero. In the SSR diagnostic configuration, ZERO becomes the Serial Data Output (SDO). This change is only on the output pin; internally, the zero-detect function is unchanged.

FUNCTIONAL DESCRIPTION

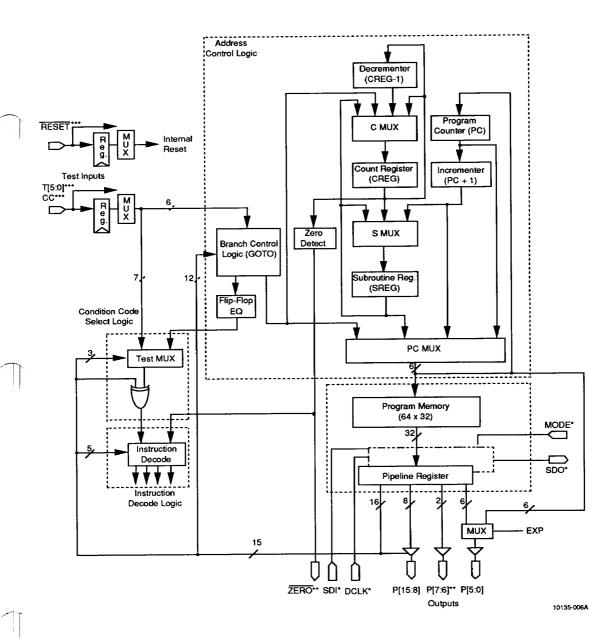
Figure 1, the detailed block diagram of the Am29CPL141 PIC, shows logic blocks and interconnecting buses that permit parallel performance of different operations in a single instruction. The FPC consists of four main logic blocks: the program memory, address control logic, condition code selection logic, and instruction decode. A fifth optional block is the Serial Shadow Register (SSR).

The program memory contains the user-defined instruction flow and output sequence. The address control logic addresses the program memory. This control logic supports high-level instruction functions including conditional branches, subroutine calls and returns, loops, and multiway branches. The condition code selection logic selects the condition code input to be tested when a conditional instruction is executed. The polarity of the selected condition code input is controlled by the POL bit in the microword. The instruction decode generates the control signals necessary to perform the instruction specified by the instruction part (P[31:16]) of the microword. The SSR enables in-system testing to isolate problems down to the IC level.

Program Memory

The FPC program memory is a 64-word by 32-bit EPROM with a 32-bit pipeline register at its output. The upper 16 bits (P[31:16]) of the pipeline register are internal to the PIC and form the instruction to control address sequencing. The format for instructions is: a one-bit synchronous Output Enable OE, a five-bit OP-CODE, a one-bit test polarity select POL, a three-bit TEST condition select field, and a six-bit immediate DATA field. The DATA field is used to provide branch addresses, test input masks, and counter values.

The lower 16 bits (P[15:0]) of the pipeline register are brought out as user-defined, general-purpose control outputs. The upper eight control outputs (P[15:8]) are three-stated when OE is programmed as a LOW. The lower eight control bits (P[7:0]) are always enabled. Outputs P[5:0] will contain the next instruction address when the optional EXP EPROM cell is programmed.



- * These pins available only in SSR mode.
- ** These pins available only in normal mode.
- Each of the T[5:0], RESET, and CC inputs can be individually registered or left unregistered as a programmable option.

Figure 1. Am29CPL141 Detailed Block Diagram

Address Control Logic

The address control logic consists of five smaller logic blocks. These are:

PC MUX - Program counter multiplexer

P CNTR - Program counter (PC) and incrementer (PC + 1)

SUBREG - Subroutine register (SREG) with subrou-

tine mux (S MUX)

CNTR - Count register (CREG) with counter mux (C MUX), decrementer (CREG-1), and

zero detect

GOTO - Specialized branch control logic

The PC MUX is a six-bit, four-to-one multiplexer. It selects either the PC, PC + 1, SREG, or GOTO output as the next microaddress input to the Program Memory and to the PC. The PC thus always contains the address of the instruction in the pipeline register. During a Reset, the PC MUX output is forced to all ones, selecting location 63 from Program Memory.

The P CNTR block consists of a six-bit register (PC) driving a six-bit combinatorial incrementer (PC \pm 1). Either the present or the incremented values of PC can address the Program Memory. The incremented value of PC can be saved as a subroutine return address. The present PC value can address the Program Memory when waiting for a condition to become valid. PC \pm 1 addresses the Program Memory for sequential program flow, for unconditional instructions, and as a default for conditional instructions.

The SUBREG block consists of a six-bit, three-to-one multiplexer (S MUX) driving a six-bit register (SREG). The three possible SREG inputs are PC + 1, CREG, and SREG. SREG normally operates as a one-deep stack to save subroutine return addresses. PC + 1 is the input source when performing subroutine calls, and PC MUX is the output destination when performing return from subroutine.

The CNTR block consists of a six-bit, four-to-one multiplexer (C MUX), driving a six-bit register (CREG); a six-bit combinatorial decrementer (CREG-1); and a zero-detection circuit. The CNTR logic block is typically used for timing functions and iterative loop counting.

The SUBREG and CNTR can be considered as one logic block because of their unique interaction. Both have the other as an additional input source and output destination. The CREG can therefore be an additional stack location when not used for counting, and the SREG can be a nested-count location when not used as a stack location. Thus the SREG and CREG can operate in three different modes:

- 1. As a separate one-deep stack and counter
- 2. As a two-deep stack
- 3. As a two-deep nested counter

The GOTO logic block serves three functions:

- It provides a six-bit count value from the DATA field in the pipeline register (P[21:16]) or from the TEST inputs T[5:0] masked by the DATA field P[21:16]. This is represented by T*M.
- It provides a branch address from the DATA field in the pipeline register P[21:16] or from the TEST inputs T[5:0] masked by the DATA field P[21:16]. This is represented by T*M.
- It compares T[5:0] masked by the MASK field P[21:16], called T*M, to the CONSTANT field from the pipeline register P[27:22]. If a match occurs, the EQ flip-flop is set. EQ remains unchanged if there is no match. Constant field bits that correspond to masked test bits must be zero.

The EQ flag can be tested by the condition code selection logic. Multiple tests of any group of T inputs in a manner analogous to sum-of-products can be performed since a no-match comparison does not reset the EQ flag. Any conditional branch on EQ will reset the EQ flag. Conditional returns on EQ will not change the EQ flag. RESET input LOW will reset the EQ flag.

NOTE: A zero in the MASK field blocks the corresponding bit in the TEST field; a one activates the corresponding bit.

The constant field bits that correspond to masked test field bits must be zero. A zero is substituted for masked test field bits. The "POL" bit is a "don't care" when using test inputs to load registers.

Note that when the inputs are internally registered (programmable option) they must meet the register setup time on the cycle preceding the one in which they are to be used.

Condition Code Selection Logic

The condition code selection logic consists of an eightto-one multiplexer. The eight test condition inputs are the device inputs CC, T[5:0], and the EQ flag. The TEST field P[24:22] selects one of the eight conditions to test.

The polarity bit POL in the instruction allows the user to test for either a pass or fail condition. Refer to table 2 for details.

Note that when the inputs are internally registered (programmable option) they must meet the register setup time on the cycle preceding the one in which they are to be used.

Instruction Decode

The instruction decoder is a PLA that generates the control for 29 different instructions. The decoder inputs include the OPCODE field P[30:26], the zero detection output from the CNTR, and the selected test condition code from the condition code selection logic.

Operational Modes

The Am29CPL141 operates as a six-bit microcontroller in normal mode, and there are several configuration bits that can be programmed to modify this normal operation (see diagram below). The EXP bit allows the six program address lines from the PC MUX to be output on the lower six bits of the output pins (P[5:0]) so that a user can expand the width of the control lines by using external registered memories. The SSR bit allows on-

chip diagnostic capabilities for in-system testing. The remaining bits serve to individually select whether the input pins will be unsynchronized or not. The default setting of these bits (unprogrammed,1) will cause each pin to be unsynchronized, and so programming a given bit (to 0) will cause that corresponding input to become internally synchronized.

EPROM Address	EPR	OM—Configi	uration Bits				·	
Byte 7 Row 1						EXP	SSR	Reset Register
Byte 7		СС	T _s	T,	Т,	T ₂	т,	T _o
Row 0				1				

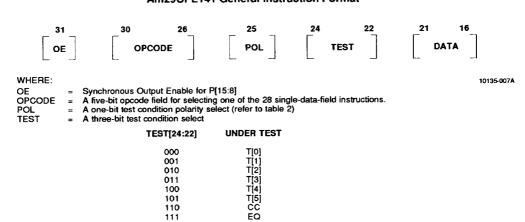
Am29CPL141 SSR Diagnostics Option

As a programmable option, the Am29CPL141 FPC may be configured to contain Serial Shadow Register (SSR) diagnostics capability. SSR diagnostics is a simple, straightforward method of in-system testing to isolate problems down to the IC level.

The SSR diagnostics configuration activates a 32-bitwide D-type register called a "shadow" register, on the pipeline register inputs. The shadow register can be serially loaded from the SDI pin, parallel loaded from the pipeline register, or held. The pipeline register can be loaded from the Program Memory in normal mode or from the shadow register during diagnostics. A redefinition of four device pins is required to control the different diagnostics functions. CC also functions as the Serial Data Input (SDI), ZERO becomes the Serial Data Output (SDO), P[7] becomes the diagnostic clock (DCLK), and P[6] becomes the diagnostic mode control (MODE). The various diagnostic and normal modes are shown in table 1.

Serially loading a test instruction into the shadow register and parallel loading the shadow register contents into the pipeline register forces execution of the test instruction. The test result can then be clocked into the pipeline register as in normal operation mode, parallel loaded into the shadow register, and serially shifted out for system diagnostics.

Am29CPL141 General Instruction Format



DATA

 A six-bit conditional branch address, test input mask, or counter value field designated as PL in instruction mnemonics.

Am29CPL141 Comparison Instruction Format

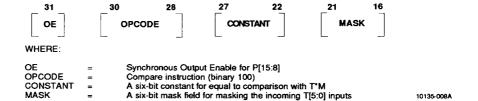


Table 1

	Inp	uts			Output			
SDI	MODE	DCLK	CLK	SDO	Shadow Register	Pipeline Register	Operation	
D	L	1	H,L,↓	$S_0 \qquad \begin{array}{c} S_{i-1} \leftarrow S_i \\ S_{31} \leftarrow D \end{array}$		Hold	Serial Right-Shift Register	
СС	L	H,L,↓	↑	S _o	Hold	P _i ←EPROM _i	Normal Load Pipeline Register from EPROM	
L	н	1	H,L,↓	L	S _i ←P _i	Hold	Load Shadow Register* from Pipeline Register	
х	н	H,L,↓	1	SDI	Hold	P _i ←S _i	Load Pipeline Register from Shadow Register	
н	н	1	H,L,↓	н	Hold	Hold	Hold Shadow Register	

^{*}S7, S6 are undefined. S[15:8] load from the source driving pins P[15:8]. If P[31] in the microword is a ONE, S[15:8] are loaded from the pipeline register. If P[31] in the microword is a ZERO, S[15:8] are loaded from an external source.

Key: H = HIGH L = LOW

C = Don't Care
C = LOW-to-HIGH transition

↓ = HIGH-to-LOW transition

Table 2

Input Condition Being Tested	POL	Condition
0	0	Fail
0	1	Pass
1	0	Pass
1	1	Fail

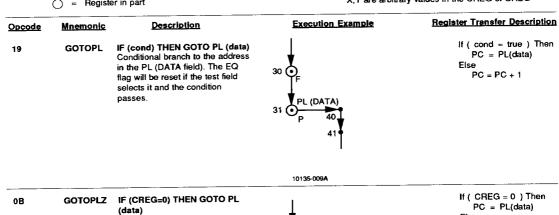
Am29CPL141 INSTRUCTION SET DEFINITION

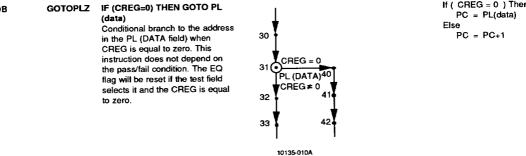
- = Other instruction
- Instruction being described
- Register in part

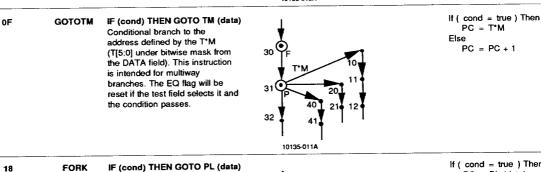
P = Test Pass

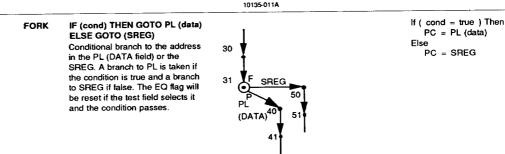
= Test Fail

X,Y are arbitrary values in the CREG or SREG



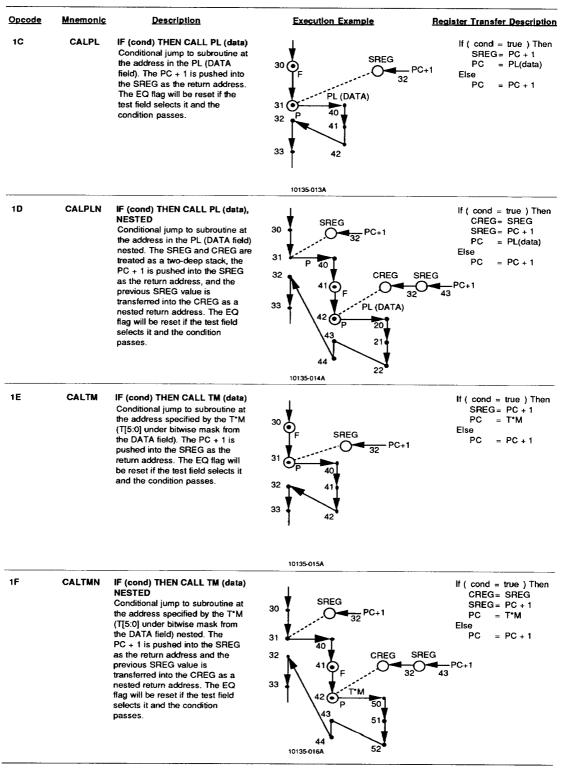


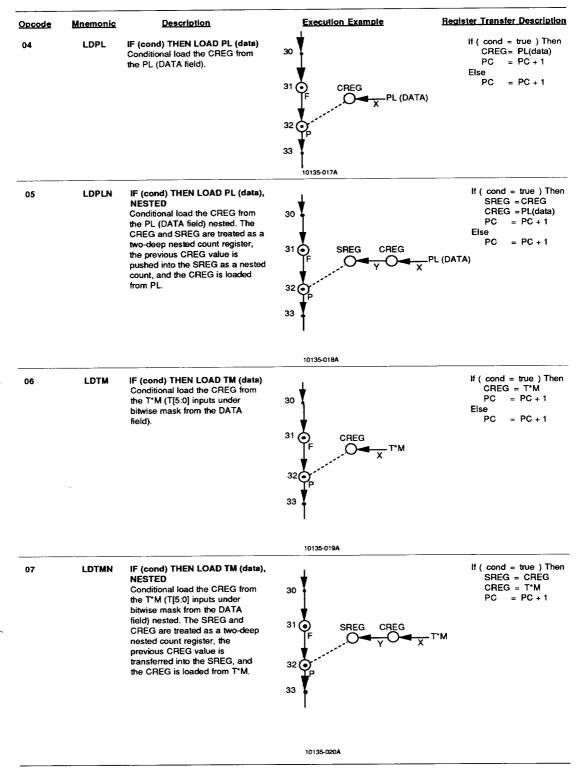


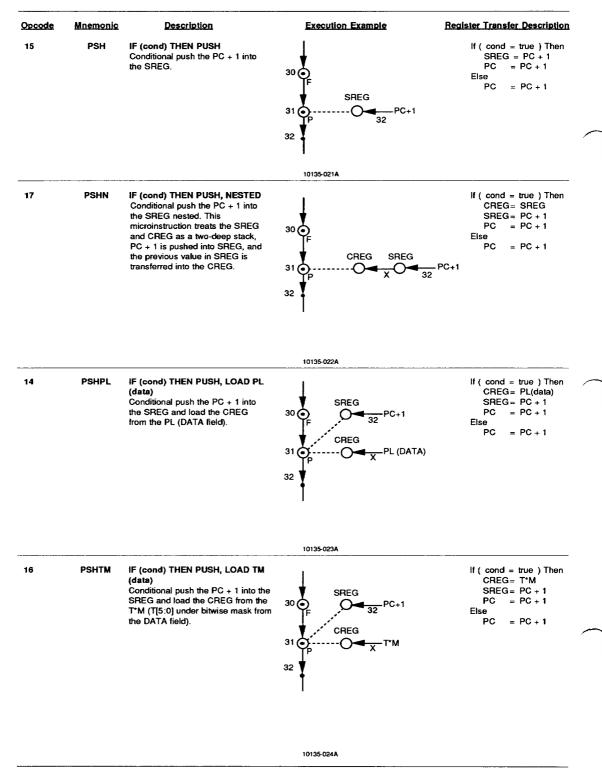


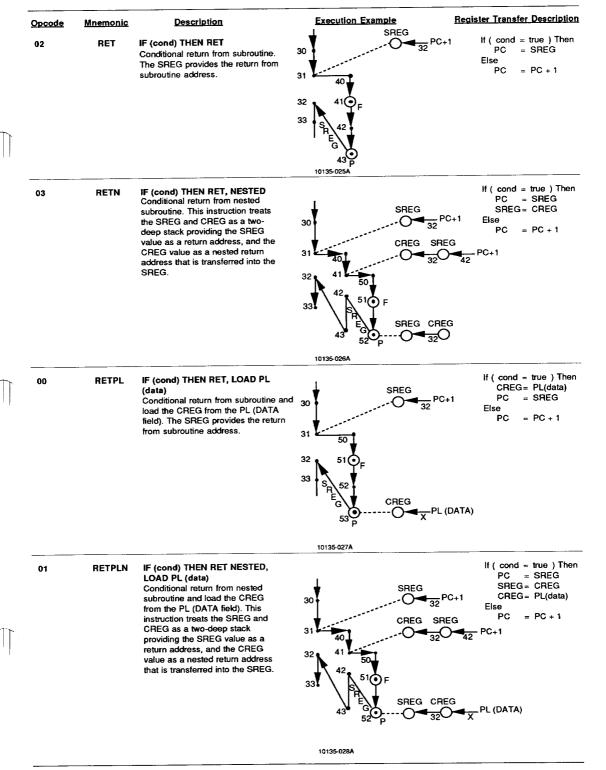
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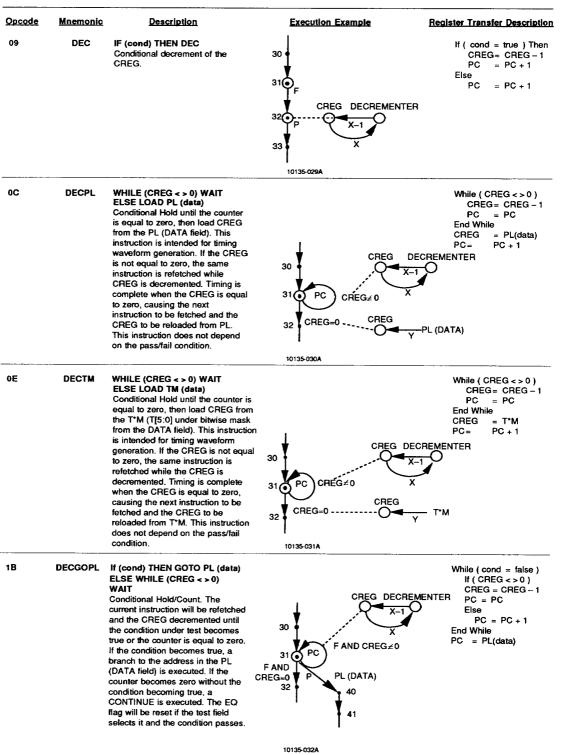
Am29CPL141/CPL151







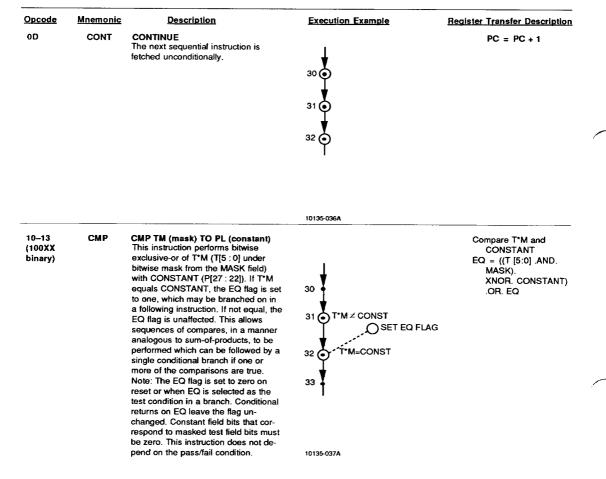




Opcode	<u>Mnemonic</u>	<u>Description</u>	Execution Example	Register Transfer Description
1 A	WAIT	IF (cond) THEN GOTO PL (data) ELSE WAIT Conditional Hold. The current instruction will be refetched and executed until the condition under test becomes true. When true, a branch to the address in the PL (DATA field) is executed. The EQ flag will be reset if the test field selects it and the condition passes.	31 PC F PL (DATA) 40 41 10135-033A	If (cond = true) Then PC = PL(data) Else PC = PC
08	LPPL	WHILE (CREG < > 0) LOOP TO PL (data) Conditional loop to the address in the PL (DATA field). This instruction is intended to be placed at the bottom of an iterative loop. If the CREG is not equal to zero, it is decremented (signifying completion of an iteration), and a branch to the PL (DATA field) (top of the loop) is executed. If the CREG is equal to zero, looping is complete and the next sequential instruction is executed. This instruction does not depend on the pass/fail condition. The EQ flag will be reset if the test field selects it and CREG is not equal to zero.	30 31 32 33 CREG >0 PL (DATA) 34 CREG=0 X	While (CREG <> 0) CREG= CREG - 1 PC = PL (data) End While PC = PC + 1
			10135-034A	
0A	LPPLN	WHILE (CREG < > 0) LOOP TO PL (data) ELSE NEST Conditional loop to the address in the PL (DATA field) nested. The SREG and CREG are treated as a two-deep nested count register, and the instruction is intended to be placed at the bottom of an "innernested" iterative loop. If the CREG is not equal to zero, the CREG is decremented (signifying completion of an interation), and a branch to the PL (DATA field) (top of the inner loop) is executed. If the CREG is equal to zero, the inner loop is complete, and the count value for	33 OCREG=0 X-	While (CREG <> 0) CREG = CREG - 1 PC = PL(data) End While CREG = SREG PC = PC + 1

10135-035A

the outer loop is transferred from the SREG into the CREG. This instruction does not depend on the pass/fail condition. The EQ flag will be reset if the test field selects it and the CREG is not equal to zero.



INSTRUCTIONS BASED ON TEST CONDITIONS

				Conditio	n Pass	Condition Fall					
Opcode	Mnemonic	Assembler Statement	PC MUX	STACK	CREG	EQ FLAG	PC MUX	STACK	EQ CREG	FLAG	Notes
00	RETPL	IF (cond) THEN RET, LOAD PL (data)	SREG	Hold	Load PL	NC	PC + 1	Hold	Hold	NC	
01	RETPLN	IF (cond) THEN RET NESTED, LOAD PL (data)	SREG	Load CREG	Load PL	NC	PC + 1	Hold	Hold	NC	
02	RET	IF (cond) THEN RET	SREG	Hold	Hold	NC	PC + 1	Hold	Hold	NC	
03	RETN	IF (cond) THEN RET, NESTED	SREG	Load CREG	Hold	NC	PC + 1	Hold	Hold	NC	
04	LDPL	IF (cond) THEN LOAD PL (data)	PC + 1	Hold	Load PL	NC	PC + 1	Hold	Hold	NC	
05	LDPLN	IF (cond) THEN LOAD PL (data), NESTED	PC + 1	Load CREG	Load PL	NC	PC + 1	Hold	Hold	NC	
06	LDTM	IF (cond) THEN LOAD TM (data)	PC + 1	Hold	Load TM	NC	PC + 1	Hold	Hold	NC	
07	LDTMN	IF (cond) THEN LOAD TM (data), NESTED	PC + 1	Load CREG	Load TM	NC	PC + 1	Hold	Hold	NC	
09	DEC	IF (cond) THEN DEC	PC + 1	Hold	DEC	NC	PC + 1	Hold	Hold	NC	<u> </u>
0F	GOTOTM	IF (cond) THEN GOTO TM (data)	TM	Hold	Hold	Reset	PC + 1	Hold	Hold	NC	1
14	PSHPL	IF (cond) THEN PUSH, LOAD PL (data)	PC + 1	PC + 1	Load PL	NC	PC + 1	Hold	Hold	NC	
15	PSH	IF (cond) THEN PUSH	PC + 1	PC + 1	Hold	NC	PC + 1	Hold	Hold	N€C	
16	PSHTM	IF (cond) THEN PUSH, LOAD TM (data)	PC + 1	PC + 1	Load TM	NC	PC + 1	Hold	Hold	NC	
17	PSHN	IF (cond) THEN PUSH, NESTED	PC + 1	PC + 1	Load SREG	NC	PC + 1	Hold	Hold	NC	
18	FORK	IF (cond) THEN GOTO PL (data) ELSE GOTO (SREG)	PL	Hold	Hold	Reset	SREG	Hold	Hold	NC	1
19	GOTOPL	IF (cond) THEN GOTO PL (data)	PL	Hold	Hold	Reset	PC+1	Hold	Hold	NC	1
1A	WAIT	IF (cond) THEN GOTO PL (data) ELSE WAIT	PL	Hold	Hold	Reset	PC	Hold	Hold	NC	1
1C	CALPL	IF (cond) THEN CALL PL (data)	PL	PC + 1	Hold	Reset	PC + 1	Hold	Hold	NC	1
1D	CALPLN	IF (cond) THEN CALL PL (data), NESTED	PL	PC + 1	Load SREG	Reset	PC + 1	Hold	Hold	NC	1
1E	CALTM	IF (cond) THEN CALL TM (data)	ТМ	PC + 1	Hold	Reset	PC + 1	Hold	Hold	NC	1
1F	CALTMN	IF (cond) THEN CALL TM (data), NESTED	ТМ	PC + 1	Load SREG	Reset	PC + 1	Hold	Hold	NC	1

INSTRUCTIONS DEPENDENT ON CREG

				CREG = 0				CREQ ≠ 0				
Opcode	Mnemonic	Assembler Statement	PC MUX	STACK	CREG	EQ FLAG	PC MUX	STACK	CREG	EQ FLAG	Notes	
08	LPPL	WHILE (CREG < > 0) LOOP TO PL (data)	PC + 1	Hold	Hold	NC	PL	Hold	DEC	Reset	2	
OA	LPPLN	WHILE (CREG < > 0) LOOP TO PL (data), ELSE NEST	PC + 1	Hold	Load SREG	NC	PL	Hold	DEC	Reset	2	
ов	GOTOPLZ	IF (CREG = 0) THEN GOTO PL (data)	PL	Hold	Hold	Reset	PC + 1	Hold	Hold	NC	3	
oc	DECPL	WHILE (CREG < > 0) WAIT ELSE LOAD PL (data)	PC + 1	Hold	Load PL	NC	PC	Hold	DEC	NC		
0E	DECTM	WHILE (CREG < > 0) WAIT ELSE LOAD TM (data)	PC + 1	Hold	Load TM	NC	PC	Hold	DEC	NC		

INSTRUCTIONS DEPENDENT ON TEST CONDITION AND CREG VALUE

		Assembler Statement	CREG Content	Condition Pass				Condition Fall				
Opcode	Mnemonic			PC MUX	STACK	CREG	EQ FLAG	PC MUX	STACK	CREG	EQ FLAG	Notes
18	DECGOPL	IF (cond) THEN GOTO PL (data)	≠0	PL	Hold	Hold	Reset	PC	Hold	DEC	NC	
		ELSE WHILE (CREG < > 0) WAIT	= 0	PL	Hold	Hold	Reset	PC + 1	Hold	Hold	NC	1

UNCONDITIONAL INSTRUCTIONS

Opcode	Mnemonic	Assembler Statement	PC MUX	STACK	CREG	EQ FLAG	Notes
OD	CONT	CONTINUE	PC + 1	Hold	Hold	NC	
10-13 (Binary 100XX)	СМР	CMP TM (mask) TO PL (constant)	PC + 1	Hold	Hold	Set	4

Key: PC = Program Counter SREG = Stack Register

CREG = Counter Register
PL = Pipeline (data) Field

TM = Test Inputs Masked by MASK Field

DEC = Decrement NC = No Change

Notes: 1. If COND = EQ and condition PASSES, reset EQ flag.

2. If COND = EQ and CREG \neq 0, reset EQ flag.

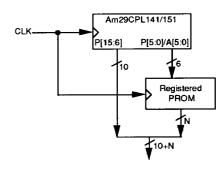
3. If COND = EQ and CREG = 0, reset EQ flag.

Set EQ flag if CONST field = T^{*}M.

APPLICATIONS

Using the Am29CPL141 to Control External PROM

By programming the EXP bit, PC MUX is output over pins P[5:0]/A[5:0]. This feature can be used to extend the width of the output control word when external registered memories are used. In the diagram below, the Am29CPL141 controls external registered PROMs to provide an output control word (10 + N) bits wide (where N is the bit width of the PROMs).



10135-038A

PROGRAMMING

The Am29CPL141 FPC controller is programmed using a simple algorithm. The internal EPROM is organized as a 64-word by 32-bit array. The array is divided up into four bytes for programming. Data is written byte-wide through pins P[15:8] using a simple sequence of voltages on two pins (CLK and RESET). The Am29CPL141 uses pins P[7:5] for byte addressing; the EPROM array resides in the four lower bytes (0 through 3), while the most significant byte (7) is reserved for user-configuration registers. Bytes, 4, 5, and 6 are not used on the Am29CPL141. Pins T[5:0] are used to address the word with T[5] being the MSB.

The Am29CPL141 programming cycle is shown in the Programming Waveform diagram. Each programming cycle consists of a program mode followed by a verify mode. To begin programming, the CLK pin is raised from a TTL level to VPP. The Am29CPL141 enters program mode and disables output pins P[15:5] and accepts these pins as data I/O and address inputs. Now that the chip is in program mode, the RESET pin controls the program and verify modes. With a TTL-level HIGH on RESET, the data I/O is high impedance, and the program data (P[15:8]) and address (P[7:5]) can be set up. The data is written into memory by applying VPP to RESET for time twoman as described in the Programming Parameter table. RESET is then switched back to a TTL-level HIGH; the program data is removed. The verify (read) cycle begins when RESET is switched to a TTL LOW level and the data resident at the addressed byte is output on the data I/O (P[15:8]). Raising RESET back to a TTL-level HIGH completes one programming cycle.

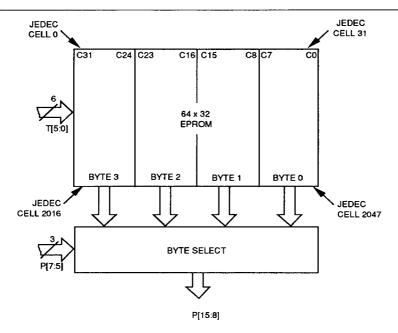
To ensure reliable programming, if the data does not verify, the programming cycle could be repeated up to a total of 25 times. After a valid verification, a final overprogramming should be executed using a VCC = 5.0 V and an extended pulse width t_{wPGMM} equal to twice the sum of initial programming pulse width. At the conclusion of programming the Am29CPL141, the EPROM memory should be reverified for correct data at all addresses using two supply voltages (V_{CC} = 5.5 V and V_{CC} = 4.5 V).

Erasure

In order to fully erase all memory locations, it is necessary to expose the memory array to an ultraviolet light source having a wavelength of 2537 angstroms. The minimum recommended dose (UV intensity × exposure time) is 15 Wsec/cm². For a UV lamp with a 12 mW/cm² power rating, the exposure time would be about 30 minutes. The device should be located one inch from the source in a direct line.

It should be noted that erasure will begin with exposure to light having wavelengths less than 4000 angstroms. To prevent exposure to sunlight or fluorescent lighting, an opaque label should be affixed over the window after programming.

OTP (One-Time Programmable) Am29CPL151 devices are available in plastic and are ideal for volume production. They can be inventoried unprogrammed and used with current software revisions; there is no window to be covered to prevent light from changing data.



10135-039A

JEDEC cell number definitions:

Cell no. = $32 \times (Row Address) + 8 \times (3 - Byte) + (7 - Bit)$; for Byte ≤ 3

Example computations:

Row 0, Byte 3, Bit 4 Cell no. = 32(0) + (3-3) + (7-4) = 3Row 63, Byte 0, Bit 0 Cell no. = 32(63) + 8(3-0) + (7-0) = 2047

The cell numbers for the configuration bits are as follows (Byte 7 only):

Sync. Registers for CC, T5 through T0 are cells 2048 through 2054

EXP is cell 2055

SSR is cell 2056

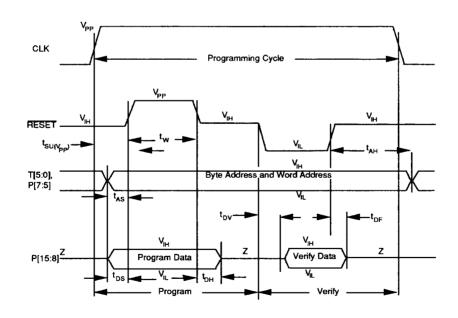
RESET is cell 2057

Figure 2. Programming

Byte	Byte Select				Bit Select							
Dyte	P[7]	P[6]	P[5]	P[15]	P[14]	P[13]	P[12]	P[11]	P[10]	P[9]	P[8]	
0	Ĺ	L	L	C7	C6	C5	C4	СЗ	C2	C1	CO	
1	L	L	н	C15	C14	C13	C12	C11	C10	C9	C8	
2	L	Н	L	C23	C22	C21	C20	C19	C18	C17	C16	
3	L	Н	н	C31	C30	C29	C28	C27	C26	C25	C24	
4	Н	L	L	-	-	-	-	-	-	-	_	
5	Н	L	н	-	-	-	-	-	_	-	-	
.6	Н	Н	L	-		_	-	-	<u> </u>	-	-	
7 (Row 0)	н	н	н	-	cc	T5	T4	тз	T2	T1	ТО	
' (Row 1)	Н	н	Н	-	-	-	-	-	EXP	SSR	Reset Registe	

PROGRAMMING PARAMETERS $(T_A + 25^{\circ}C \pm 5^{\circ}C)$

Parameter Symbol	Parameter Description	Min.	Тур.	Max.	Unit	
V _{cc}	Supply Voltage	I _{cc} = 50 mA	5.75	6.0	6.25	V
V _{PP}	Programming Voltage	I _{pp} = 30 mA	13	13.5	14	٧
V _{iH}	Input HIGH Level	2.4		5.5	٧	
V _{IL}	Input LOW Level	0		0.5	٧	
t _{w(PGMi)}	Program Pulse Duration (Init	0.95	-	1.05	ms	
t _{w(PGMf)}	Program Pulse Duration (Fin	2.0		50	ms	
t _{as}	Address Setup Time	2			μѕ	
t _{DS}	Data Setup Time		2			μs
t _{su(VPP)}	VPP Setup Time		2			μs
t _{AH}	Address Hold Time		1			μs
t _{DH}	Data Hold Time	1			μs	
t _{DV}	Data Valid from RESET LOW				100	vs
t _{DF}	Data Float from RESET HIG	0		100	ns	



10135040A

Programming Waveforms

ABSOLUTE MAXIMUM RATINGS

Storage Temperature	65 to +150°C
(Ambient) Temperature Under Bias	55 to +125°C
Supply Voltage to Ground Potential	
(Pin 28 to Pin 14) Continuous	0.5 to +7.0 V
DC Voltage Applied to Outputs	0.3 to +V _{cc} + 0.3 V
DC Input Voltage	0.3 to +V _{cc} +0.3 V
DC Input Current	-10 to +10 mA

Stresses above those listed under ABSOLUTE MAXIMUM RATINGS may cause permanent device failure. Functionality at or above these limits is not implied. Exposure to absolute maximum ratings for extended periods may affect device reliability.

OPERATING RANGES

$ \begin{array}{llllllllllllllllllllllllllllllllllll$
Military* (M) Devices Ambient Temperature (T_A)55 to +125°C Supply Voltage (V_{CC})+4.5 V to +5.5 V
Thermal Impedance Values (θ _{JA}), Typical
28-Pin Plastic DIP (PD3028)50°C/W
28-Pin Ceramic DIP (CDV028, CDE028)40°C/W
28-Pin Plastic Leaded Chip Carrier (PL028)55°C/W
28-Pin Ceramic Leadless Chip Carrier (CLV028) 55°C/W
Operating ranges define those limits between which the functionality of the device is guaranteed.

*Military Product 100% tested at T_A = +25°C, +125°C, and

DC CHARACTERISTICS over operating range unless otherwise specified (for APL Product, Group A, Subgroups 1, 2, 3 are tested unless otherwise noted)

-55°C.

Parameter Symbol	Parameter Description		Test Condition	ns	A Party L	Min.	Max.	Uni
V _{он}	Output HIGH Voltage	V _{cc} = Min., V _{IN} = V _{IH} or V _{IL}	COM'L MIL	- On -	.0 in 0 mA	2.4		V
٧ _٧ ٢	Output LOW Voltage	V _{cc} = Min., V _{IN} = V _{IL} or V _{IH}	COM'L		mA		0.50	٧
V _{IH} (Note 1)	Input HIGH Level	Guaranteed Input	t Logical	fo	All Inputs	2.0		٧
V _{IL} (Note 1)	Input LOW Level	Guaranteed Inpu	ogli LOV	altage for	All Inputs		0.8	٧
I _{IL}	Input LOW Current	V _{cc} = Max V _{IN} C	TAN A				-10	μΑ
L _H	Input HIGH Current	V _{cc} = Mas	-08 V				10	μА
l _{ozh}	Output Leakage Current	V _{cc} =	€ 0. 	V _o =	2.4 V		10	
OZL	(Note 2)	V _H = 2.0			$V_0 = 0.5 \text{ V}$		-10	μΑ
			COM'L	CMOS	V _{IN} = V _{CC} or GND		105	_
l _{cc}	Power Supply Cul	go CC was green	(T _A = 0 to + 70°C)	TTL	V _{IN} = 0.5 V or 2.4 V		115	mA
CC .	(Note 3)		MiL (T _x = -55 to	CMOS	V _{IN} ≈ V _{CC} or GND		120	
		1	+125°C)	TTL	V _{IN} = 0.5 V or 2.4 V		130	mA
C _{PD}	Pow Dissipation acitance (Note 4)	V _{cc} = Max. T _x = +25°C No Load				100	pF Typica	d

Notes: 1. These are assolute values with respect to device ground, and all overshoots due to system or tester noise are included.

- 2. I/O pin leakage is the worst-case of I_{ozx} or I_{ix} (where X = H or L).
- 3. Use CMOS I_{cc} when the device is driven by CMOS circuits and TTL I_{cc} when the device is driven by TTL circuits.
- 4. The dynamic current consumption is:

 I_{cc} (Total) = I_{cc} (Static) + (C_{PD} + nC_L) V_{cc} (f/2), where f is the clock frequency, C_L = the output load capacitance, and n is the number of loads.

CAPACITANCE*

Parameter Symbol	Parameter Description	Test Conditions	Min.	Max.	Unit
C, (ŘESET)	Input Capacitance	f = 1 MHz		25	
C, (All others)	Input Capacitance	$T_{A} = -55^{\circ}C$ to 125°C		15	рF
C _o	Output Capacitance	V _{cc} = 4.5 V to 5.5 V		15	

^{*}Tested on a sample basis only.

SWITCHING CHARACTERISTICS over COMMERCIAL operating range

	Parameter	Parameter	Test		L141/ PL151		.141-1/ L151-1	29OPL 151-2	
No.	Symbol	Description	Cond.	Min.	Max.	Min.	Max.	Min. Max.	Unit
1		CLK to P[15:0]			.14		13	11	ns
2		CLK to A[5:0]]		6		30	26	ns
3	1	CLK to ZERO	1	- Giran	William .		25	23	ns
4	t _{PD}	DCLK to SDO	1	444	濉		22	20	ns
5		Mode to SDO	4		20		20	17	ns
6		SDI to SDO	A		20 🖺		20	17	ns
7		T[2:0] to CLK, Registered Mode	1	8	P	8		8	ns
8	1	T[5:3] to CLK, Registered Mode		10		10		10	ns
9	1	T[5:0] to CLK, Async Mode (Note 1)	Tilda.	10		33		32	ns
10		CC to CLK, Registered Mode		8		8		8	ns
11		CC to CLK, Async Mode (Note		40		33		32	ns
12	ts	RESET to CLK, Register Mode		12		12		12	ns
13		RESET to CLK, Assec Management	•	40		27		25	ns
14	1	Mode to CLK	See	15		12		11	ns
15	1	Mode to DCLI	Test	15		12		11	ns
16	1	SDI to DOUK	Output	15		12		11	ns
17		P[15:8] 140 X	Load	15		12		11	ns
18	1	T[55, 10 C.	Cond.	0		0		0	ns
19	1	CC to]	0		0		0_0	ns
20	t _H (Note 2) 🚕	RESET to K		0		0		01	ns
21	W	Mode to LK		6		6		6: 4:	กร
22		DCLK		0		0		0.5	ns
23		SDING DCLK		0		0		0,	ns
24		[15:8] to DCLK	1	0		0		0.]	ns
25 🔏		CLK to P[15:8] Enable	1		40		35	33	ns
26		CLK to P[15:8] Disable	1		30		25	25	ns
4	W W	CLK Pulse Width (HIGH and LOW)		12		12		11	ns
28		DCLK Pulse Width (HIGH and LOW)	1	12		13		12,	ns
1	1 1997	CLK Period (Note 1)	1	40		33		30	ns
W.	1	DCLK Period	1	25		23		22	ns

No.: 1. These parameters are measured indirectly on unprogrammed devices. They are determined as follows:

- Measure delay from input (CC, T[5:0], RESET, or CLK) to EPROM address out in test mode. This will measure the delay through the sequence logic.
- b. Measure setup time from T[5:0] input through EPROM test columns to pipeline register in verify test column mode. This will measure the delay through the EPROM and register setup.
- c. Measure delay from T[5:0] input to EPROM address out in verify test column mode. This will measure the delay through the logic and P[15:0] outputs.

To calculate the desired parameter measurement, the following formula is used:

Measurement (a) + Measurement (b) - Measurement (c)

CLK PERIOD:

CLK(a) + (b) - (c) = CLK PERIOD:

CC to CLK setup time:

CC (a) + (b) - (c) = CC to CLK setup time

T[5:0] to CLK setup time:

T[5:0] (a) + (b) - (c) = T[5:0] to CLK setup time

RESET to CLK setup time:

 \overline{RESET} (a) + (b) - (c) = \overline{RESET} to CLK setup time

2. These hold time parameters are tested on a sample basis.

SWITCHING CHARACTERISTICS over MILITARY operating range (for APL Products, Group A,

Subgroups 9, 10, 11 are tested unless otherwise noted)

	Parameter	Parameter		29CPL141/ 29CPL151		29CPL141-1/ 29CPL151-1		
No.	Symbol	Description	Test Conditions	Min.	Max.	Min.	Max.	Unit
1		CLK to P[15:0]			20			ns
2	1	CLK to A[5:0]			30	dij	li.	ns
3	1.	CLK to ZERO			25	ASSESSED	Trib.	ns
4	t _{PD}	DCLK to SDO			30	1000	macingly.	ns
5		Mode to SDO			30		(P	ns
6		SDI to SDO			30			ns
7		T[2:0] to CLK, Registered Mode		10	46. 4	Engle?		ns
8		T[5:3] to CLK, Registered Mode		12	ar William			ns
9	1	T[5:0] to CLK, Async Mode (Note 1)		35	46	2		ns
10]	CC to CLK, Registered Mode		10	With the same of t			ns
11		CC to CLK, Async Mode (Note 1)		40 Bits	419			ns
12	L _S	RESET to CLK, Registered Mode		16				ns
13		RESET to CLK, Async Mode (Note 1)	See Test	35				ns
14	1	Mode to CLK	Output Load	25				ns
15]	Mode to DCLK	Conditions	25				ns
16		SDI to DCLK	Conditions	25				ns
17		P[15:8] to DCLK		25				ns
18		T[5:0] to CLK		0				ns
19]	CC to CLK	Transfer and	0				ns
20	t _H	RESET to CLK		0				ns
21		Mode to CLK	All Halls	0				ns
22]	Mode to DCLK	fas	0				ns
23		SDI to DCLK		0				ns
24	t _{PZX}	P[15:8] to DCLK		0				ns
25	t _{PXZ}	CLK to P[15:8] Enable	*EACH(ST		35			ns
26	1	CLK to P[15:8] Disable	j.		35			ns
27	t _{PW}	CLK Pulse Width (HIGH and LOW)		15				ns
28	•	DCLK Pulse Width (HIGH and LOW)		25				ns
29	t _P	CLK Period (Note 1)		40				ns
30	1	DCLK Period		60				ns

Notes:

These parameters are measured indirectly on unprogrammed devices. They are determined as follows:

- a. Measure delay from input (CC 116.0) RESET, or CLK) to EPROM address out in test mode. This will measure the delay through the sequence logic.
- b. Measure setup time from 1500 input through EPROM test columns to pipeline register in verify test column mode. This will measure the delay through the EPROM and register setup.
- c. Measure delay from \$15.0] input to EPROM address out in verify test column mode. This will measure the delay through the logic and P[15:0] outputs.

To calculate the desired parameter measurement, the following formula is used:

Measurement (a) + Measurement (b) - Measurement (c)

CLK PERIOD:

CLK (a) * (b) - (c) = CLK PERIOD:

CC to CLK setup time:

CC (a) + (b) - (c) = CC to CLK setup time

T[5:0] to CLK setup time:

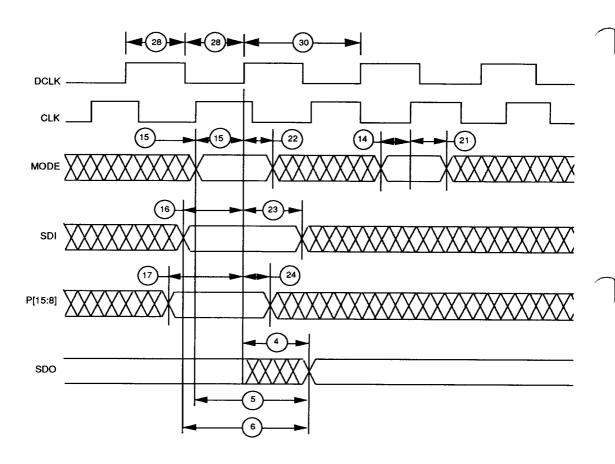
T[5:0] (a) + (b) - (c) = T[5:0] to CLK setup time

RESET to CLK setup time:

RESET (a) + (b) - (c) = RESET to CLK setup time

SWITCHING WAVEFORMS KEY TO SWITCHING WAVEFORMS WAVEFORM INPUTS **OUTPUTS** Must be steady Will be steady May change from H to L Will be changing from H to L May change Will be changing from L to H from L to H Changing, Don't care, any change state unknown permitted Does not apply Center line is high impedance "off" state 10135-043A 29 CLK 18 19 13 RESET 20 P[15:0] A[5:0] **ZERO** 25 P[15:8] **Normal Configuration** 10135-048A

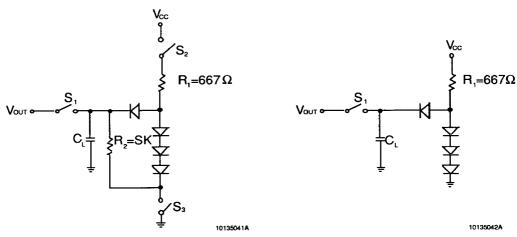
SWITCHING WAVEFORMS (Cont'd.)



10135-049A

SSR Configuration

SWITCHING TEST CIRCUITS



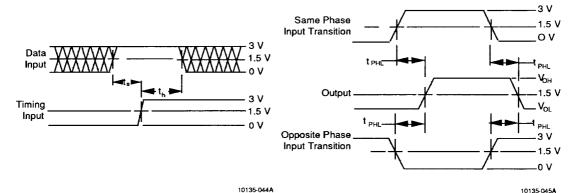
A. Three-State Outputs

B. Normal Outputs

Notes:

- 1. CL= 50 pF includes scope probe, wiring, and stray capacitances without device in test fixture.
- 2. S_1 , S_2 , and S_3 are closed during function tests and all AC tests except output enable tests.
- 3. S_1 and S_3 are closed while S2 is open for $t_{\rm pZH}$ test.
- 4. $C_L = 5.0$ pF for output disable tests.

SWITCHING TEST WAVEFORMS

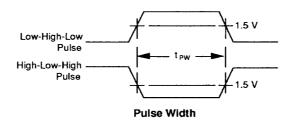


Setup, Hold, and Release Times

Times Propagation Delay

Notes:

- Diagram shown for input Control Enable-LOW and input Control Disable-HIGH.
- 2. $\mathrm{S_1}$, $\mathrm{S_2}$, and $\mathrm{S_3}$ of Load Circuit are closed except where shown.



10135-046A

Test	V _x	Output Waveform—Measurement Level
Ali t _{PD} s	5.0 V	V _{OH}
t _{PHZ}	0.0 V	V _{OH} 1.5 V 0.0 V
t _{PLZ}	5.0 V	V _{OL} 0.5 V + - 3 V
t _{PZH}	0.0 V	0.0 V — — — — — V _{OH}
t _{PZL}	5.0 V	3 V

10135-047A

Notes:

- Diagram shown for input Control Enable-LOW and input Control Disable-HIGH.
- S₁, S₂, and S₃ of Load Circuit are closed except where shown.

Note: Pulse generator for all pulses: Rate \leq 1.0 MHz; $Z_0 = 50 \Omega$; tr \leq 2.5 ns.

Enable and Disable Times

Am29CPL141/CPL151

Test Philosophy and Methods

The following eight points describe AMD's philosophy for high volume, high speed automatic testing.

- Ensure that the part is adequately decoupled at the test head. Large changes in VCC current as the device switches may cause erroneous function failures due to VCC changes.
- Do not leave inputs floating during any tests, as they may start to oscillate at high frequency.
- 3. Do not attempt to perform threshold tests at high speed. Following an output transition, ground current may change by as much as 400 mA in 5–8 ns. Inductance in the ground cable may allow the ground pin at the device to rise by hundreds of millivolts momentarily.
- 4. Use extreme care in defining point input levels for AC tests. Many inputs may be changed at once, so there will be significant noise at the device pins and they may not actually reach VIL or VIH until the noise has settled. AMD recommends using VIL£0 and VIH≥3.0 V for AC tests.
- To simplify failure analysis, programs should be designed to perform DC, function, and AC tests as three distinct groups of tests.
- Capacitive Loading for AC Testing

Automatic testers and their associated hardware have stray capacitance that varies from one type of tester to another but is generally around 50 pF. This, of course, makes it impossible to make direct measurements of parameters which call for smaller capacitive load than the associated stray capacitance. Typical examples of this are the so-called "float delays," which measure the propagation delays into the high-impedance state and are usually specified at a load capacitance of 5.0 pF. In these cases, the test is performed at the higher load capacitance (typically 50 pF), and engineering correlations based on data taken with a bench setup are used to predict the result at the lower capacitance.

Similarly, a product may be specified at more than one capacitive load. Since the typical automatic tester is not capable of switching loads in mid-test, it is impossible to make measurements at both capacitances even though they may both be greater than the stray capacitance. In these cases, a measurement is made at one of the two capacitances. The result at the other capacitance is predicted from engineering correlations based on data taken with a bench setup and the knowledge that certain DC measurements (for example, IOH, IOL) have already been taken and are within spec. In some cases, special DC tests are performed in order to facilitate this correlation.

7. Threshold Testing

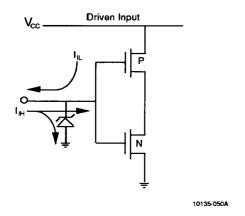
The noise associated with automatic testing (due to the long, inductive cables) and the high gain of the tested device when in the vicinity of the actual device threshold, frequently give rise to oscillations when testing high-speed circuits. These oscillations are not indicative of a reject device but instead of an overtaxed test system. To minimize this problem, thresholds are tested at least once for each input pin. Thereafter, "hard" high and low levels are used for other tests. Generally this means that function and AC testing are performed at "hard" input levels rather than at VIL Max. and VIH Min.

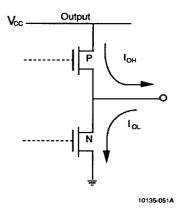
8. AC Testing

Occasionally, parameters are specified that cannot be measured directly on automatic testers because of tester limitations. Data input hold times often fall into this category. In these cases, the parameter in question is guaranteed by correlating these tests with other AC tests that have been performed. These correlations are arrived at by the cognizant engineer by using precise bench measurements in conjunction with the knowledge that certain DC parameters have already been measured and are within spec.

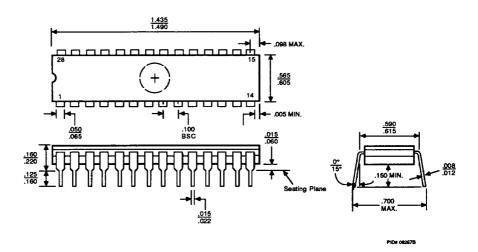
In some cases, certain AC tests are redundant, since they can be shown to be predicted by some other tests which have already been performed. In these cases, the redundant tests are not performed.

INPUT/OUTPUT CIRCUIT DIAGRAMS

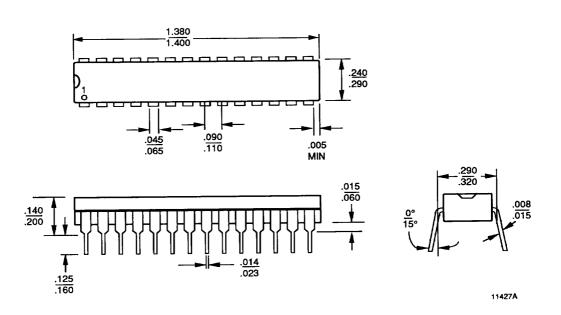




CDV028



PD3028

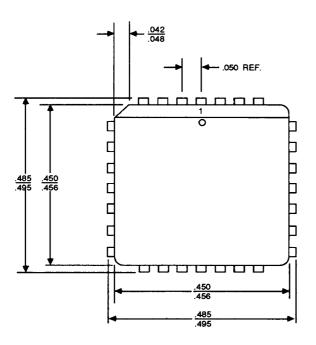


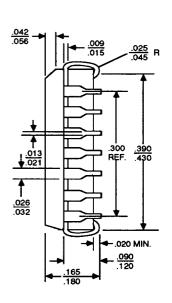
PHYSICAL DIMENSIONS (continued)

CDE028*

*Package is in development. Consult MCP Product Marketing for information.

PL028





PHYSICAL	DIMENSIONS	(continued)

CLV028*

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