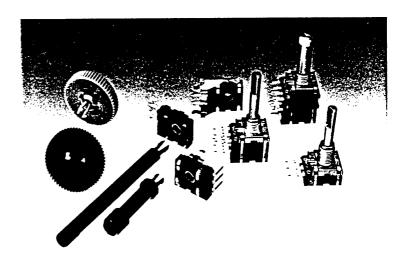


Spindle Operated Potentiometers TYPE 51 'FLEXIPOT



The type 51 series from BICC-Citec offers one of the most flexible potentiometer systems for ease of assembly and for virtually all electrical and mechanical configurations.

You can choose a standalone module with a carbon or cermet element, with snap in shafts, knobs or edgewheels for your plug in circuit board applications. Alternatively if you want a conventional bushed potentiometer with shaft, the type 51 series offers a large number of options. Carbon and cermet element technology, tapped, single and multi detents with or without switches are all available to meet your requirements.

Choice of mounting heights 10 mm or 12.5 mm to centre line of shaft from board.

CITEC KEY FEATURES

FULLY AUTOMATED ASSEMBLY AND TEST

CHOICE OF BUSHES, SHAFTS, EDGEWHEELS

DUAL GANG AND SPST SWITCH STYLES

SINGLE AND MULTI-DETENT ACTION

OUALITY CARBON OR CERMET ELEMENT

AUTOMATIC MACHINE INSERTABLE MODULES

LINEAR AND NON LINEAR LAWS

ATTRACTIVELY PRICED

TYPICAL APPLICATIONS

Series 51 typical applications include consumer equipment, kitchen applications, timers and test instruments. The "Flexipot" modularity, versatility and low cost make it the perfect solution for a wide variety of applications.



SPECIFICATION

ELECTRICAL CARBON VERSION CERMET VERSION

Resistance Range:

Linear 470 Ohm to 2.2 Megohm 470 Ohm to 4.7 Meg ohm
Non-linear 2.2K Ohm to 470K Ohm Not available
Tolerance ±20 % (tighter by selection) ± 10%

Power Rating:

 Linear
 0.2 Watt @ 40°C
 I Watt @ 40°C

 Non-Linear
 0.1 Watt @ 40°C
 Not available

 Power Derating
 0 Watt @ 70°C
 0 Watt @ 100°C

Operating Voltage:

Linear 350 VAC or 500 VDC Max. 350 VAC or 500 VDC Max. Non-Linear P Max. x R Nom. Not available Load Life % Δ R \leq 10% after 1000 Hrs. @ 70°C \leq 2% after 1000 Hrs @ 70°C

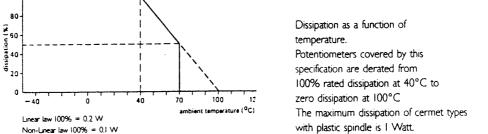
Rotaional Life % ΔR \leq 10% @ 15,000 Cycles \leq 2% @ 15000 Cycles

CRV \leq 2% \leq 2.5 % Dielectric Strength \leq 2.5 HZ

 Insulation Resistance
 > 100 Megohm
 ≥ 100 Megohms (50 days)

 Non-Linear Matching
 0-40 db < 3 db</td>
 not applicable

DERATING CURVE



ENVIRONMENTAL

 Storage Temperature
 -40°C to 85°C
 -55°C to + 100°C

 Operating Temperature
 -25°C to 70°C
 -25°C to + 70°C °

 Humidity
 ≤ 10% Δ R RH 75% @ 35°C
 ≤ 2% Δ R RH 75% at 35°C

 Temperature Coefficient
 ± 500 PPM/°C @ - 25 to 70°C
 ± 100 PPM/°C @ - 25 to 70°C

MECHANICAL

Angle of Rotation $300^{\circ} \pm 2^{\circ}$ $300^{\circ} \pm 2^{\circ}$ Rotational Torque 2.3 in. Oz Max. 2.3 in Oz Max Stop Strength 3.5 In. Lbs. 3.5 in Lbs Rotational Life 25,000 Cycles 25,000 Cycles

SWITCH

≤ 20 Milliohm Initial The same switch is available with the Contact Resistance 3.5 Amp @ 14.4 VDC cermet element. Rating SPST Off @ CCW E Rotational angle is Mechanical 280° Contact Configuration with switch. 3 In. Oz Nominal On/Off Torque 50° Max. The switch has a solid click action. Operational Angle 50° to 295° Electrical Rotation

POTENTIOMETER LAWS (without switches)



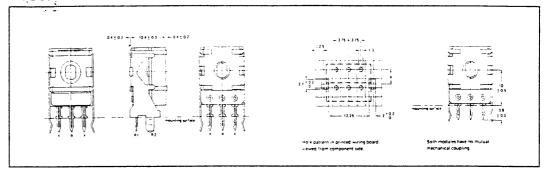
The spring activated switch is specically designed to for the SI series potentiometer system but can be used as an independent low power SPST switch.

The terminals must be soldered with the switch in the off position. It can be activated on the same spindle configuration. Detailed data sheet is available on request.

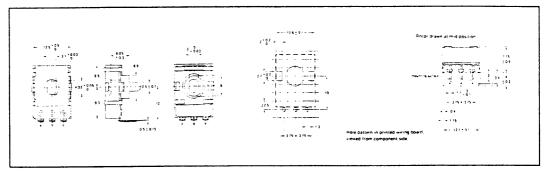
Characteristics of potentiometer laws without switch.



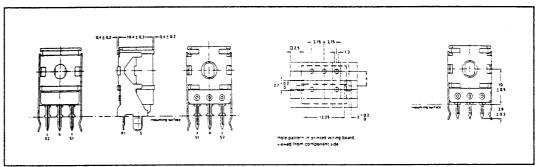
TYPE 50-VERSION WITHOUT SPINDLE - DUAL GANG VERTICAL MODULE



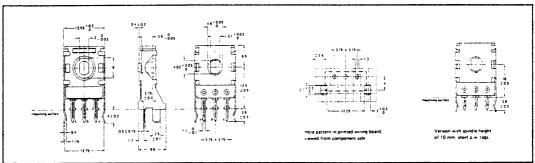
TYPE 51 VERSION WITHOUT SPINDLE - SINGLE HORIZONTAL MODULE



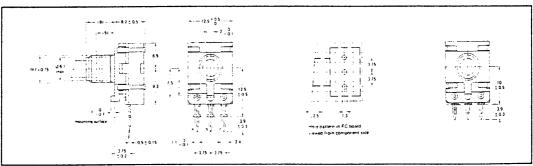
TYPE 52 VERSION WITHOUT SPINDLE - SINGLE VERTICAL MODULE WITH SPST SWITCH



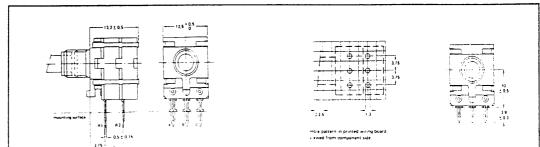
TYPE 53 VERSION WITHOUT SPINDLE - SINGLE VERTICAL MODULE



TYPE 54 VERSION WITH SPINDLE - SINGLE VERTICAL POTENTIOMETER



TYPE 55 VERSION WITH SPINDLE - DUAL GANG VERTICAL POTENTIOMETER





STYLES AVAILABLE

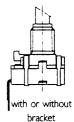
STANDALONE MODULE



with bracket

51

POTENTIOMETER



57

STANDALONE MODULE

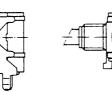


with bracket

53



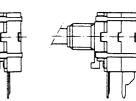
52



with or without bracket

54

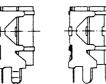
POTENTIOMETERS



with S.P.S.T switch

56

STANDALONE MODULES



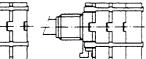
dual gang with bracket



dual gang with bracket and S.P.S.T switch

dual gang

55



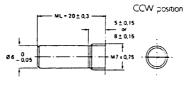
POTENTIOMETERS

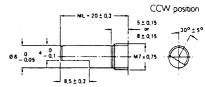
dual gang with S.P.S.T switch

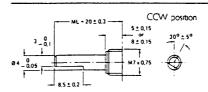
50

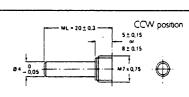
61

58









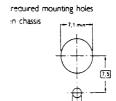
PANEL HOLE DATA Potentiometers with Bushes

SPINDLE OPTIONS

Potentiometers with Bushes. Spindle, metal or plastic, M7 bushing 4 mm or 6mm diameter

> for single and dual gang potentiometers

with mounting bush M7 x 0,75 mm



fixing of potentiometer

with supplied mounting nut; max, torque for tightening = 1 Nm; minimum thickness of mounting plate = 1 mm

C | A .: D | (0703) (11444

ENVIRONMENTAL TEST DATA

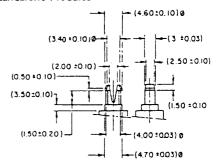
		carbon	cermet
Climate sequence	Δ Rac/Rac	≤ 10%	< 2%
Damp heat, steady state	Δ Rac/Rac	≤ 15%	≤ 2%
Mechanical endurance			_
10,000 cycles	∆ Rac/Rac	≤ 10%	≤ 2%
Electrical endurance 1000 h at 70°C, cyclic	Δ Rac/Rac	≤ 10%	≤ 2%
Resistance to soldering heat			
(IEC 68-2, test T)	Δ Rac/Rac	≤ 2%	≤ %
Change of temperature	Δ Rac/Rac	≤ 3%	≤ %
5 ,	∆ Vab/Vac	≤ 1%	< 0.5%
Bump and vibration	Δ Rac/Rac	≤ 2%	≤ 0.5%
1	Δ Vab/Vac	≤ 1%	≤ 0.5%

GANGING TOLERANCE - Dual Gang Potentiometers

Linear Laws better than 2dB At values between 10 and 90% of R Total Logarithmic laws better than 2dB at attenuations between 0 and 20 dB better than 3d8 at attenuations between 20 and 40 dB at attenuations between 40 and 60 dB better than 6dB

SNAP-IN SHAFTS AND EDGEWHEELS - For Standalone Modules

The diagram illustrates the snap-in part of a plastic actuator which can be used to rotate the Series 51 Standalone module. Consult Citec Sales Action Desk for details on our full custom knob and shaft capabilities. We will for example be pleased to quote for moulding your shaft and knob as a single snap-in component.



ACCESSORY OPTIONS - For Standalone Modules

At the date of publication the following mould tools exist for standard plug-in accessories shaft.

60 mm long x 6 mm diameter 30 mm long x 6 mm diameter 20 mm long x 6 mm diameter 10 mm long x 6 mm diameter	with knurl end and philips slot with knurl end and philips slot with knurl end and philips slot with knurl end and philips slot	colour black colour black
Edgewheels for 15 mm diameter horizontal modules 30 mm diameter	colours black grey	

beige

HOW TO ORDER

Bush length e.g 8 mm Type No. e.g 51 Series Please Specify

Element e.g. Cermet Spindle detail e.g. 6 mm dia \times 30 mm long

Resistance Value e.g. 220k ohms Law e.g Linear Termination Style e.g. P.C. Switch detail e.g. SPST

Mounting height e.g. 12.5 mm Accessories e.g. plug-in edgewheel & size

NOTE

The ST Senes is ordered by description due to the very wide multiples and configurations available. We will sample to your description and if approved, our Technical Sales Group will define a discrete part number to meet your requirements and for future ordering Accessones should be ordered as a separate item in a similar way.

Product Liability Legislation

Whilst Citec Potentiometers are of the very highest quality and reliability, all electronic components can occasionally be subject to failure. Where failure of a Citec product could result in life threatening consequences, then the circuit and application must be discussed with the company. Such areas might include ECG, respiratory, other medical and nuclear applications and any non-fail safe applications circuit.



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