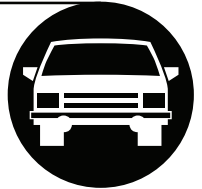




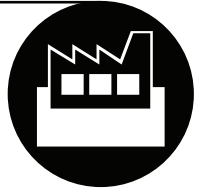
**WORLD PRODUCTS INC.**  
ELECTRONIC COMPONENT SOLUTIONS  
Automotive • Industrial • Telecom • Wireless

# THERMALLY PROTECTED VARISTORS

AUTOMOTIVE



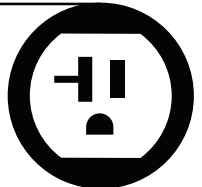
INDUSTRIAL



TELECOM



POWER SUPPLY



SURGE PROTECTION





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### **World Products Inc. TVZ series is a two or three-leaded Thermally Protected Metal Oxide Varistor**

One lead of the TVZ varistor is connected to a thermal fuse which is designed to open when the varistor is under sustained abnormal over-voltage conditions. The TVZ series is designed to meet the abnormal over-voltage requirements of UL 1449 3rd edition, Section 39.4.

Traditional Metal Oxide Varistors withstand 150% of its rated voltage for a given duration. But Metal Oxide Varistors may fail to a short-circuit condition or fail to open when subjected to sustained steady-state over-voltage above its rated specifications. TVZ has a thermal fuse integrated with an MOV disk that responds to the MOV temperature and disconnects the MOV from the line, should the temperature or voltage exceed a certain level.

World Products Inc. three-leaded device is designed to be connected, via the monitor lead, to an indicator (such as an LED) to provide diagnostic features indicating if the MOV is disconnected from the circuit in the event the fuse element opens.

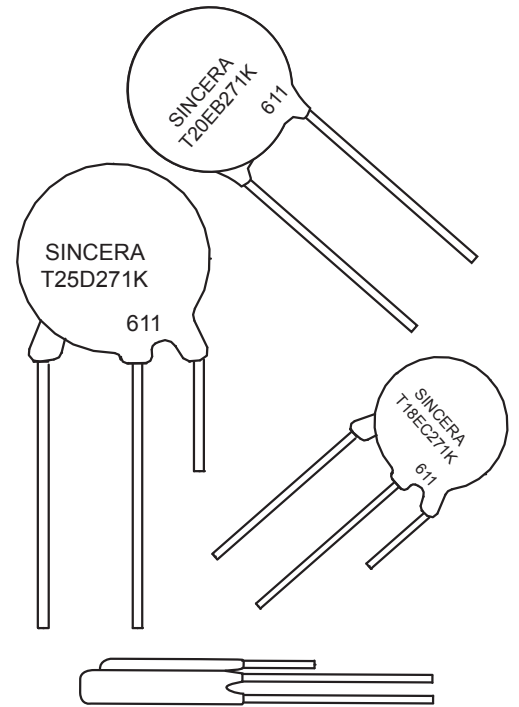
As a result of the integration of the thermal fuse attached to the MOV disc, Thermally Fused Varistors provide an instant response to unexpected over-voltage situations. Lower inductance is another benefit of the inclusion of a thermal fuse, enhancing clamping performance to sudden over-voltage transients. World Products Inc. Thermally Protected Varistors offer protection to sensitive downstream electric components.

**Proper design of surge protective devices (SPD's) require that they meet new UL1449 3rd Edition requirements for abnormal over-voltage limited current. Fuses that are meant to protect the system for large fault currents do not address the need to protect against low fault currents. These low fault currents can result in catastrophic failure prior to tripping the higher current fuse. TVZ series varistors can meet the needs of the SPD designer, avoiding having to create a complicated/high cost approach.**

# THERMALLY PROTECTED VARISTORS

## Features

- UL1449, UL1414 and CUL recognition or pending status.
- Patented product (Patent #6636403).
- Low Leakage Current under normal operating voltage.
- UL1449 3rd edition abnormal over-voltage test (10A, 5A, 2.5A, 0.5A and 0.125A) recognition pending.
- Wave solderable.
- High Surge Current Rating up to 40kA.
- -55°C to 85°C Operating Temperature Range.
- Three leaded versions available, with fuses located on either the third or second lead.
- Compliance with Accelerated Aging Test Requirements per ANSI/IEEE C62.11 pending.
- UL60691 recognition pending.
- ISO and TS16949 certification.



## Applications

- Transient Voltage Surge Suppressor (TVSS) Products
- AC Panel Protection Modules
- AC Line Power Supplies
- Surge Protected Strip
- AC Power Meters
- Uninterruptable Power Supply
- White Goods
- Inverters
- DIN Rail
- AC/DC Power Supplies

## Approvals

	14mm	18mm	20mm	25mm	34mm
UL and CUL 1449 Third Edition File # E196885	Pending	Pending	Pending	Pending	Pending
UL and CUL 1449 Second Edition File #E196885	RoHS Series Only	RoHS Series Only	RoHS Series Only	RoHS Series Only*	RoHS Series Only
UL and CUL1414 File # E71602	√	√	√	√	√
UL60691 File #E196885	Pending	Pending	Pending	Pending	Pending
Complies with accelerated aging test requirements ANSI/IEEE C62.11 File #E196885	Pending	Pending	Pending	Pending	Pending
VDE IEC-CECC spec	Pending	Pending	Pending	Pending	Pending

\*with exception of 750VAC rated part.

## Part Marking

**T** **14** **EB** **N** **241** **K**  
 (1) (2) (3) (4) (5) (6)

(1) **T = TVZ Series**

(2) **Disc Diameter**

14 = 14mm

18 = 18mm

20 = 20mm

25 = 25mm

34 = 34mm

(3) **Type**

**D** = 25mm Disc Size (Three Leads)

**EB** = 14mm, 18mm & 20mm Disc Size (Two Leads)

**EC** = 14mm, 18mm & 20mm Disc Sizes (Three Leads)

**RC** = 34mm Disc Size (Three Leads)

(4) **N = RoHS Compliant Series**

(5) **Varistor Voltage**

241 =  $24 \times 10^1 = 240$

(6) **Tolerance**

K =  $\pm 10\%$

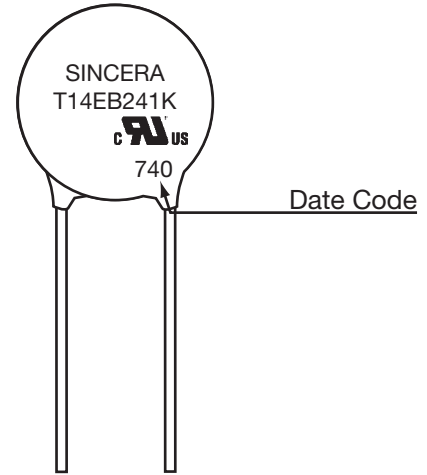
### Date Code

740 = First digit represents year (7 = 2007).

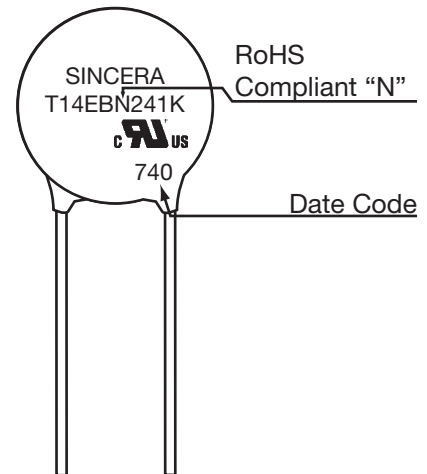
Second and third digits represent the week of the year.

**NOTE:** Parts will be marked **SINCERA**. (This is the brand name.)

### Standard Version



### RoHS Compliant Version



## Part Number System

**TVZ 20 E B N 241 K B S**  
 (1) (2) (3) (4) (5) (6) (7) (8) (9)

**(1) Thermal Fuse Metal Oxide Varistor**

**(2) Diameter**

- 14:** 14mm
- 18:** 18mm
- 20:** 20mm
- 25:** 25mm
- 34:** 34mm

**(3) Energy Rating**

- D:** 25mm Standard Energy Rating
- E:** High Energy Rating
- R:** 34mm Standard Energy Rating

**(4) Fuse Location**

- Blank:** 3-Leaded, Fuse Located on Third Lead  
(Available in 25mm)
- B:** 2-Leaded, No Monitor Lead  
(Available in 14mm, 18mm, 20mm)
- C:** 3-Leaded, Fuse Located on Second Lead  
(Available in 14mm, 18mm, 20mm, 34mm)

**(5) N: RoHS Compliant Series**

**(6) Varistor Voltage/AC Voltage**

Varistor Voltage for 14, 18, 20, & 25mm,  
**201** =  $20 \times 10^1 = 200\text{VDC}$   
 AC Voltage for 34mm, **151** = 150VAC

**(7) Tolerance**

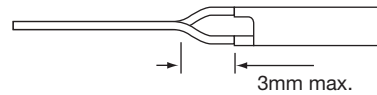
- K:**  $\pm 10\%$

**(8) Packaging**

**B:** Bulk  
 For taped and lead configuration of taped parts, see taping specifications for suffix codes.

**(9) Lead Configuration for Bulk Parts Only**

**S:** Straight (For varistor voltage  $<681\text{K}$ ), and inline crimped (for varistor voltage  $\geq 681\text{K}$ )  
**L:** Inline crimped (For varistor voltage  $<681\text{K}$ )  
**N:** Varistor voltage  $\geq 681$  come standard with inline crimp (see illustration below) for straight disc seating on PC boards. If straight leads are required instead of inline crimp please use code "N" in this position.



**Inline Crimp**

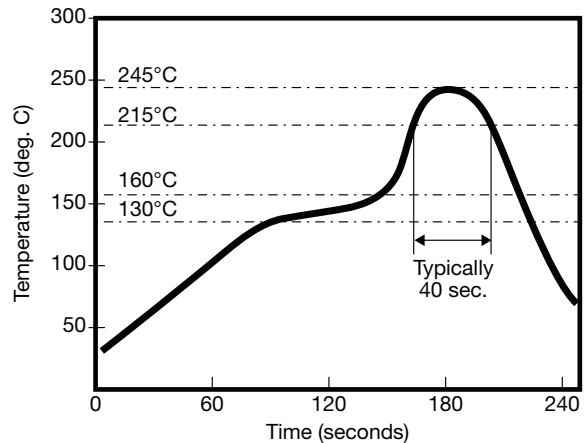
**(10) Suffix for Custom Types**

**X33:** Alternative Design with 3mm Monitor Terminal (34mm only). See Fuse Configuration & Dimensions for 34mm for more information.

## Absolute Maximum Ratings

Continuous RMS Current (Monitor Lead)	100mA
Typical Response Time	<15n seconds
Insulation Resistance	>1000MΩ
Hi-Pot Encapsulation	2500 VDC
Maximum Voltage-Temperature Coefficient	<0.01%/°C
Operating Temperature Range	-55°C to 85°C
Storage Temperature Range	-55°C to 125°C
Isolation Capability (when thermal element is open)	600VAC

## Soldering Profile



## Fuse Configuration and Dimensions

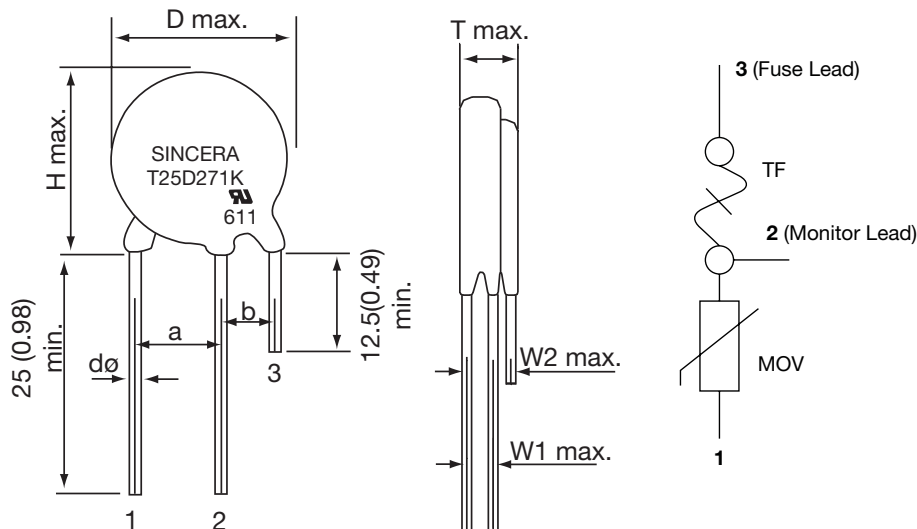
### 25mm Standard Series

### 3-Leaded, Fuse Located on Third Lead, D, Standard Energy Rating

Unit: mm (inch)

Varistor Type	25mm		
	T max	W1 max.	W2 max.
201K	7.9 (0.31)	2.1 (0.08)	3.7 (0.15)
221K	8.2 (0.32)	2.2 (0.09)	3.8 (0.15)
241K	8.3 (0.33)	2.3 (0.09)	3.9 (0.15)
271K	8.4 (0.33)	2.4 (0.09)	4.0 (0.16)
301K	8.6 (0.34)	2.6 (0.10)	4.2 (0.17)
331K	8.8 (0.35)	2.8 (0.11)	4.4 (0.17)
361K	8.9 (0.35)	2.9 (0.11)	4.5 (0.18)
391K	9.0 (0.35)	3.1 (0.12)	4.7 (0.19)
431K	9.2 (0.36)	3.3 (0.13)	4.9 (0.19)
471K	9.5 (0.37)	3.5 (0.14)	5.2 (0.20)
511K	9.9 (0.39)	3.7 (0.15)	5.5 (0.22)
561K	10.1 (0.40)	3.9 (0.15)	5.7 (0.22)
621K	10.4 (0.41)	4.2 (0.17)	6.0 (0.24)
681K	10.7 (0.42)	*4.5 (0.18)	*6.3 (0.25)
751K	11.1 (0.44)	*4.8 (0.19)	*6.7 (0.26)
781K	11.3 (0.44)	*5.0 (0.20)	*6.9 (0.27)
821K	11.4 (0.45)	*5.2 (0.20)	*7.1 (0.28)
911K	11.8 (0.46)	*5.6 (0.22)	*7.6 (0.30)
102K	12.4 (0.49)	*6.1 (0.24)	*8.1 (0.32)
112K	12.6 (0.50)	*6.6 (0.26)	*8.7 (0.34)
122K	12.8 (0.50)	*7.0 (0.27)	*9.1 (0.36)

Series	Size	D max	H max	dø nom.	a	b
TVZ25	25mm	28.5 (1.12)	33.0 (1.30)	1.0 (0.039)	12.7 (0.50) ± 1.0 (0.039)	6.5 (0.26) ± 1.2 (0.047)



Note: \*Bulk parts for  $\geq 681$  varistor voltage come standard with in-line crimp (see illustration below) for straight disk seating on PC boards. Therefore, W1 and W2 dimensions are not applicable. If required without in-line crimp, please reference "Part Number System" and add "N".



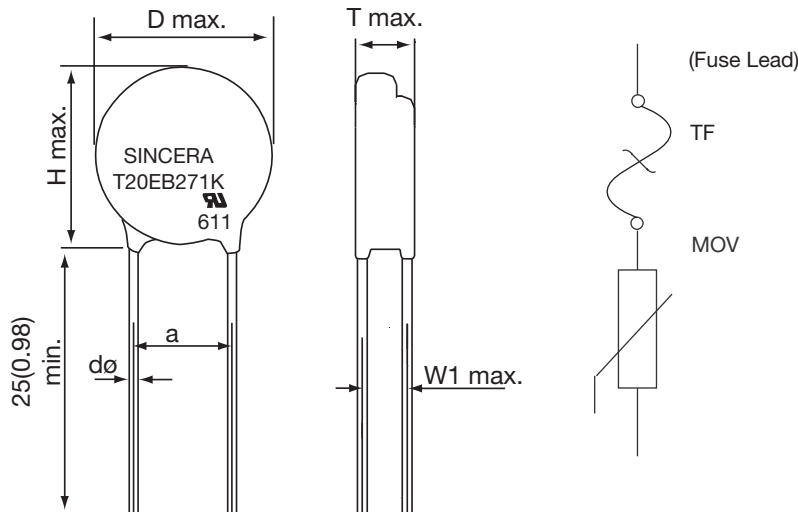
**Fuse Configuration and Dimensions (continued)**

**14mm, 18mm B Series  
2-Leaded, No Monitor Lead, E, High Energy Rating**

Unit: mm (inch)

Varistor Type	14mm			18mm		
	T max	a	W1 max.	T max	a	W1 max.
181K	6.2 (0.24)	7.5 (0.30)	3.4 (0.13)	7.4 (0.29)	7.5 (0.30)	3.4 (0.13)
201K	6.2 (0.24)	7.5 (0.30)	3.5 (0.14)	7.8 (0.31)	7.5 (0.30)	3.5 (0.14)
221K	6.3 (0.25)	7.5 (0.30)	3.6 (0.14)	8.0 (0.31)	7.5 (0.30)	3.6 (0.14)
241K	6.3 (0.25)	7.5 (0.30)	3.7 (0.15)	8.1 (0.32)	7.5 (0.30)	3.7 (0.15)
271K	6.4 (0.25)	7.5 (0.30)	3.8 (0.15)	8.2 (0.32)	7.5 (0.30)	3.8 (0.15)
311K	6.7 (0.26)	7.5 (0.30)	4.2 (0.17)	8.5 (0.33)	7.5 (0.30)	4.2 (0.17)
361K	6.7 (0.26)	7.5 (0.30)	4.3 (0.17)	8.5 (0.33)	7.5 (0.30)	4.3 (0.17)
391K	6.8 (0.27)	7.5 (0.30)	4.5 (0.18)	8.6 (0.34)	7.5 (0.30)	4.5 (0.18)
431K	7.0 (0.28)	7.5 (0.30)	4.7 (0.19)	8.7 (0.34)	7.5 (0.30)	4.7 (0.19)
471K	7.2 (0.28)	7.5 (0.30)	4.9 (0.19)	9.0 (0.37)	7.5 (0.30)	4.9 (0.19)
511K	7.4 (0.29)	7.5 (0.30)	5.2 (0.20)	9.4 (0.37)	7.5 (0.30)	5.2 (0.20)
621K	8.0 (0.31)	7.5 (0.30)	5.7 (0.22)	10.0 (0.39)	7.5 (0.30)	5.7 (0.22)
681K	8.2 (0.32)	7.5 (0.30)	*6.0 (0.24)	10.3 (0.41)	7.5 (0.30)	*6.0 (0.24)
751K				10.4 (0.41)	7.5 (0.30)	*6.4 (0.25)
821K				10.8 (0.43)	7.5 (0.30)	*6.8 (0.27)
911K				11.3 (0.44)	7.5 (0.30)	*7.2 (0.28)
951K				11.8 (0.46)	7.5 (0.30)	*7.8 (0.31)
102K				11.8 (0.46)	7.5 (0.30)	*7.8 (0.31)
122K				13.0 (0.51)	7.5 (0.30)	*9.0 (0.35)

Series	Size	D max	H max	dø nom.	a
TVZ14	14mm	17.5 (0.69)	20.5 (0.98)	0.8 (0.03)	7.5(0.30) ± 1.0 (0.039)
TVZ18	18mm	21.0 (0.83)	24.0 (0.94)	0.8 (0.031) for 181-681K 1.0 (0.039) for 751-122K	7.5 (0.30) ± 1.0 (0.039)



Note: \*Bulk parts for ≥681 varistor voltage come standard with in-line crimp (see illustration below) for straight disk seating on PC boards. Therefore, W1 dimensions are not applicable. If required without in-line crimp, please reference "Part Number System" and add "N".





# THERMALLY PROTECTED VARISTORS

## Fuse Configuration and Dimensions (continued)

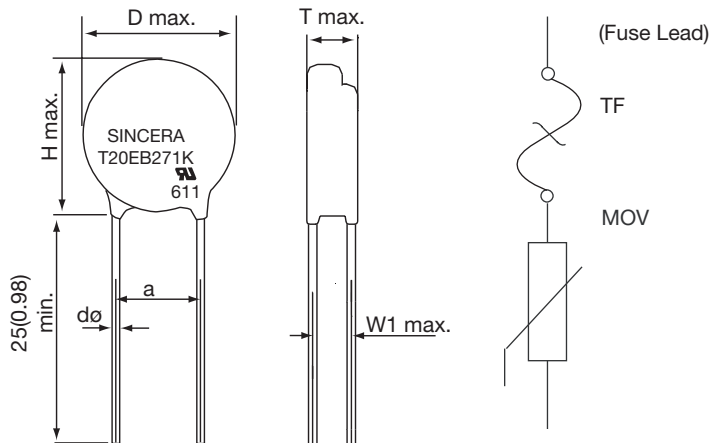
### 20mm B Series

### 2-Leaded, No Monitor Lead, E, High Energy Rating

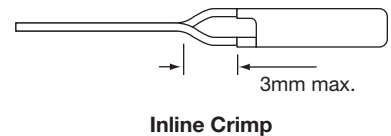
Unit: mm (inch)

Varistor Type	20mm		
	T max	a	W1 max.
181K	7.6 (0.30)	7.5 (0.30)	3.4 (0.13)
201K	7.9 (0.31)	7.5 (0.30)	3.6 (0.14)
221K	8.1 (0.32)	7.5 (0.30)	3.7 (0.15)
241K	8.2 (0.32)	7.5 (0.30)	3.8 (0.15)
271K	8.3 (0.33)	7.5 (0.30)	3.9 (0.15)
301K			
311K	8.5 (0.33)	7.5 (0.30)	4.3 (0.17)
331K			
361K	8.6 (0.34)	7.5 (0.30)	4.4 (0.17)
391K	8.7 (0.34)	7.5 (0.30)	4.6 (0.18)
431K	8.8 (0.35)	7.5 (0.30)	4.8 (0.19)
471K	9.1 (0.36)	7.5 (0.30)	5.1 (0.20)
511K	9.5 (0.37)	7.5 (0.30)	5.4 (0.21)
561K			
621K	10.1 (0.40)	7.5 (0.30)	5.9 (0.23)
681K	10.4 (0.41)	7.5 (0.30)	*6.2 (0.24)
751K	10.7 (0.43)	7.5 (0.30)	*6.6 (0.26)
781K			
821K	11.0 (0.43)	7.5 (0.30)	*7.0 (0.28)
911K	11.5 (0.45)	7.5 (0.30)	*7.5 (0.30)
951K	12.0 (0.47)	7.5 (0.30)	*8.0 (0.31)
102K	12.0 (0.47)	7.5 (0.30)	*8.0 (0.31)
112K			
122K	13.0 (0.51)	7.5 (0.30)	*8.3 (0.33)

Series	Size	D max	H max	dø nom.	a
TVZ20	20mm	23.0 (0.90)	28.0 (1.10)	0.8 (0.031) for 181 - 681K, 1.0 (0.039) for 751K - 122K	7.5 (0.30) ± 1.0 (0.039)



Note: \*Bulk parts for ≥681 varistor voltage come standard with in-line crimp (see illustration below) for straight disk seating on PC boards. Therefore, W1 dimensions are not applicable. If required without in-line crimp, please reference "Part Number System" and add "N".



### Fuse Configuration and Dimensions (continued)

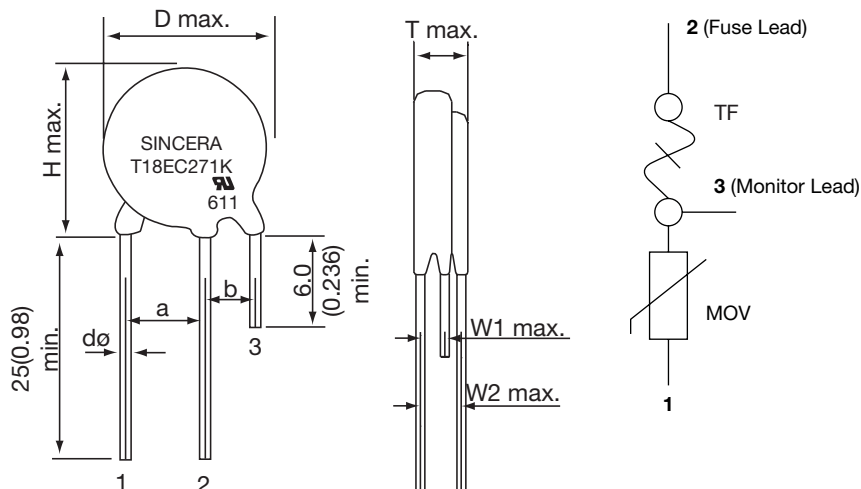
14mm, 18mm, 20mm C Series

3-Leaded, Fuse Located on Second Lead, E, High Energy Rating

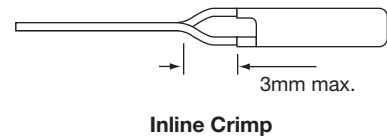
Unit: mm (inch)

Varistor Type	14mm			18mm			20mm		
	T max	W1 max.	W2 max.	T max	W1 max.	W2 max.	T max	W1 max.	W2 max.
181K	7.4 (0.29)	1.9 (0.07)	3.4 (0.13)	7.4 (0.29)	1.9 (0.07)	3.4 (0.13)	7.6 (0.30)	1.9 (0.07)	3.4 (0.13)
201K	7.8 (0.31)	2.0 (0.08)	3.5 (0.14)	7.8 (0.31)	2.0 (0.08)	3.5 (0.14)	7.9 (0.31)	2.0 (0.08)	3.6 (0.14)
221K	8.0 (0.31)	2.0 (0.08)	3.6 (0.14)	8.0 (0.31)	2.0 (0.08)	3.6 (0.14)	8.1 (0.32)	2.1 (0.08)	3.7 (0.15)
241K	8.1 (0.32)	2.1 (0.08)	3.7 (0.15)	8.1 (0.32)	2.1 (0.08)	3.7 (0.15)	8.2 (0.32)	2.2 (0.09)	3.8 (0.15)
271K	8.2 (0.32)	2.2 (0.09)	3.8 (0.15)	8.2 (0.32)	2.2 (0.09)	3.8 (0.15)	8.3 (0.33)	2.3 (0.09)	3.9 (0.15)
311K	8.4 (0.33)	2.4 (0.09)	4.0 (0.16)	8.4 (0.33)	2.4 (0.09)	4.0 (0.16)	8.4 (0.33)	2.5 (0.10)	4.1 (0.16)
361K	8.5 (0.34)	2.7 (0.11)	4.3 (0.17)	8.5 (0.33)	2.7 (0.11)	4.3 (0.17)	8.6 (0.34)	2.8 (0.11)	4.4 (0.17)
391K	8.6 (0.34)	2.9 (0.11)	4.5 (0.18)	8.6 (0.34)	2.9 (0.11)	4.5 (0.18)	8.7 (0.34)	3.0 (0.12)	4.6 (0.18)
431K	8.7 (0.34)	3.0 (0.12)	4.7 (0.19)	8.7 (0.34)	3.0 (0.12)	4.7 (0.19)	8.8 (0.35)	3.2 (0.13)	4.8 (0.19)
471K	9.0 (0.37)	3.2 (0.13)	4.9 (0.19)	9.0 (0.35)	3.2 (0.13)	4.9 (0.19)	9.1 (0.36)	3.4 (0.13)	5.1 (0.20)
511K	9.4 (0.38)	3.4 (0.13)	5.2 (0.20)	9.4 (0.37)	3.4 (0.13)	5.2 (0.20)	9.5 (0.37)	3.6 (0.14)	5.4 (0.21)
621K	10.0 (0.39)	3.9 (0.15)	5.7 (0.22)	10.0 (0.39)	3.9 (0.15)	5.7 (0.22)	10.1 (0.40)	4.1 (0.16)	5.9 (0.23)
681K	10.3 (0.41)	*4.2 (0.17)	*6.0 (0.24)	10.3 (0.41)	*4.2 (0.17)	*6.0 (0.24)	10.4 (0.41)	*4.4 (0.17)	*6.2 (0.24)
751K				10.4 (0.41)	*4.5 (0.18)	*6.4 (0.25)	10.7 (0.42)	*4.7 (0.19)	*6.6 (0.26)
821K				10.8 (0.43)	*4.9 (0.19)	*6.8 (0.27)	11.0 (0.43)	*5.1 (0.20)	*7.0 (0.28)
911K				11.3 (0.44)	*5.3 (0.21)	*7.2 (0.28)	11.5 (0.45)	*5.5 (0.22)	*7.5 (0.30)
951K				11.5 (0.45)	*5.5 (0.22)	*7.5 (0.30)	11.8 (0.46)	*5.5 (0.22)	*7.8 (0.31)
102K				11.8 (0.46)	*5.7 (0.22)	*7.8 (0.31)	12.0 (0.47)	*5.5 (0.22)	*8.1 (0.32)
122K				12.8 (0.50)	*6.9 (0.27)	*8.8 (0.35)	13.0 (0.51)	*7.0 (0.27)	*9.0 (0.35)

Series	Size	D max	H max	dø nom.	a	b
TVZ14	14mm	17.5 (0.69)	20.5 (0.98)	0.8 (0.03)	7.5 (0.30) ± 1.0 (0.039)	5.0 (0.20) ± 1.0 (0.039)
TVZ18	18mm	21.0 (0.83)	24.0 (0.94)	0.8 (0.031) for 181-681K 1.0 (0.039) for 751-122K	7.5 (0.30) ± 1.0 (0.039)	5.0 (0.20) ± 1.0 (0.039)
TVZ20	20mm	23.0 (0.90)	28.0 (1.10)	0.8 (0.031) for 181-681K 1.0 (0.039) for 751-122K	7.5 (0.30) ± 1.0 (0.039)	5.0 (0.20) ± 1.0 (0.039)



Note: \*Bulk parts for ≥681 varistor voltage come standard with in-line crimp (see illustration below) for straight disk seating on PC boards. Therefore, W1 & W2 dimensions are not applicable. If required without in-line crimp, please reference "Part Number System" and add "N".



## Fuse Configuration and Dimensions (continued)

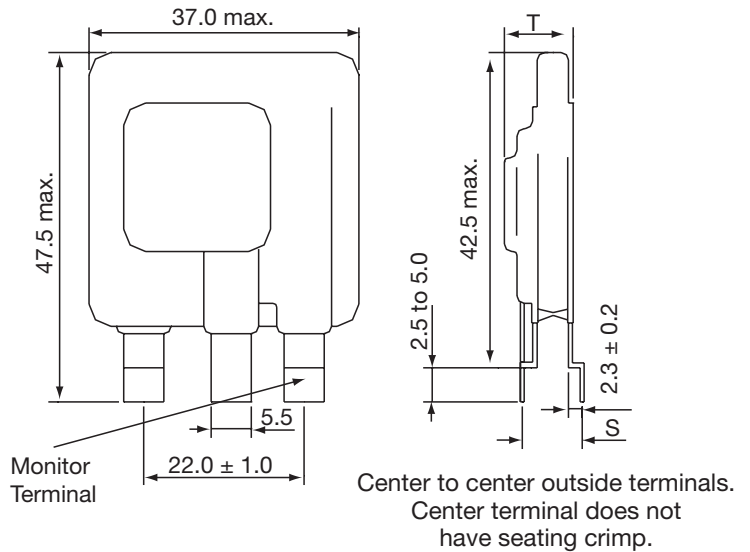
### 34mm C Series

#### 3-Leaded, Fuse Located on Second Lead, Standard Energy Rating

Unit: mm (inch)

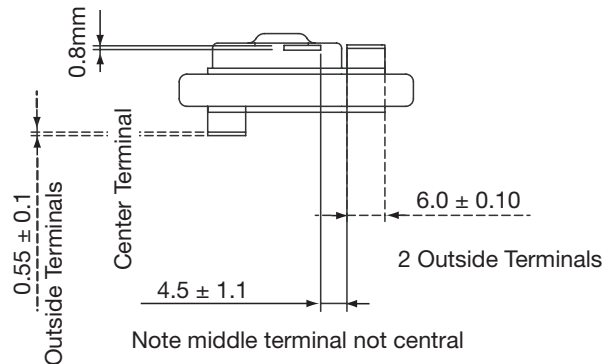
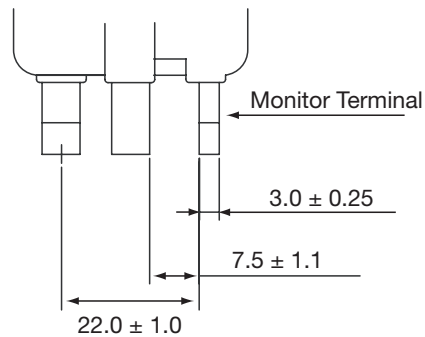
AC Voltage Type	34mm	
	T max	S
111K	11.9	5.2 ± 0.65
131K	12.2	5.5 ± 0.65
141K	12.3	5.7 ± 0.85
151K	12.4	5.9 ± 0.85
181K	12.8	6.3 ± 0.85
201K	13.0	6.5 ± 0.85
251K	11.8	6.25 ± 0.85
271K	12.0	6.50 ± 0.85
301K	12.3	6.8 ± 1.0
321K	12.5	6.9 ± 1.0
331K	13.0	7.2 ± 1.0
351K	13.1	7.4 ± 1.0
391K	13.2	7.6 ± 1.0
421K	13.4	7.85 ± 1.0
461K	13.7	8.15 ± 1.0
481K	13.9	8.25 ± 1.0
511K	14.2	8.6 ± 1.0
551K	14.8	8.65 ± 1.0
571K	15.0	8.85 ± 1.0
621K	15.4	9.25 ± 1.0
661K	15.8	9.65 ± 1.0
681K	16.0	9.85 ± 1.0
751K	16.3	10.65 ± 1.0

Faces of terminal in line ±0.75mm.



#### Alternative Design with 3mm Monitor Terminal

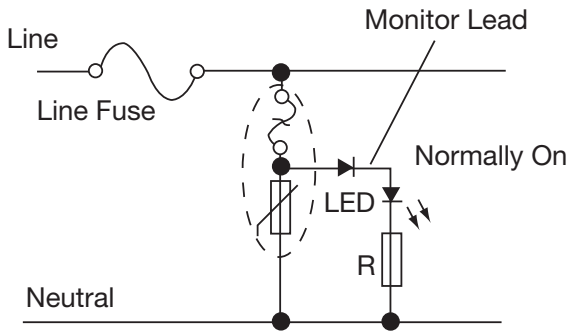
Add suffix X33, see Part Number System.



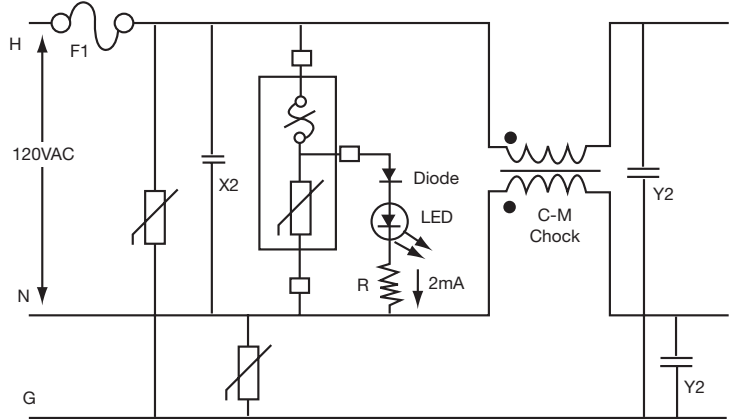
Notes:  
Dimension in mm are typical, unless otherwise specified.

**Varistor Application Examples**

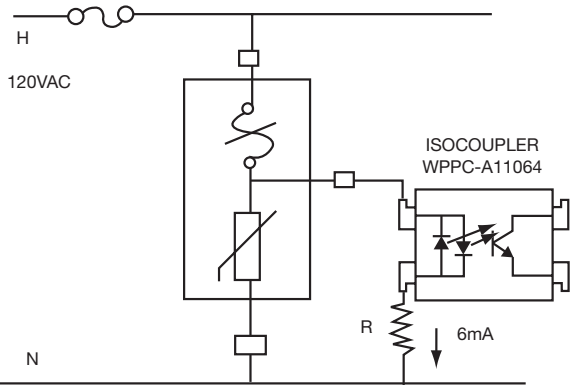
**AC Line Protection example**



**AC Line Protection example**



**AC Line Protection example**



# THERMALLY PROTECTED VARISTORS

## Specifications

### 25mm Series

#### 3-Leaded, Fuse Located on Third Lead, D, Standard Energy Rating

Standard Series Part Number	RoHS Compliant Series Part Number	Maximum Ratings					Specifications		
		Maximum Continuous Working Voltage		Maximum Non-Repetitive Surge Current (8/20us)	Maximum Non-Repetitive Surge Energy (10/1000us)	Maximum Clamping Voltage at Specified Current (8/20us)/100A	Nominal Voltage at 1mA(DC) Current		Typical Capacitance at 1MHz
		VM(AC)	VM(DC)	ITM	WTM	VC	VN(DC) min.	VN(DC) max.	C
		(V)	(V)	(A)	(J)	(V)	(V)	(V)	(pF)
TVZ25D201KBS	TVZ25DN201KBS	130	175	18000	200	340	185	225	3080
TVZ25D221KBS	TVZ25DN221KBS	140	180	18000	225	360	198	242	2800
TVZ25D241KBS	TVZ25DN241KBS	150	200	18000	235	395	216	264	2570
TVZ25D271KBS	TVZ25DN271KBS	180	230	18000	245	465	255	311	2280
TVZ25D301KBS	TVZ25DN301KBS	195	250	18000	255	505	270	330	1920
TVZ25D331KBS	TVZ25DN331KBS	210	275	18000	270	540	297	363	1800
TVZ25D361KBS	TVZ25DN361KBS	230	300	18000	315	595	324	396	1650
TVZ25D391KBS	TVZ25DN391KBS	250	330	18000	342	650	351	429	1530
TVZ25D431KBS	TVZ25DN431KBS	275	370	18000	370	710	387	473	1390
TVZ25D471KBS	TVZ25DN471KBS	300	385	18000	390	775	423	517	1270
TVZ25D511KBS	TVZ25DN511KBS	320	420	18000	422	840	459	561	1170
TVZ25D561KBS	TVZ25DN561KBS	360	470	18000	460	910	522	638	1060
TVZ25D621KBS	TVZ25DN621KBS	390	505	18000	495	1025	558	682	960
TVZ25D681KBS	TVZ25DN681KBS	420	560	18000	515	1120	612	748	880
TVZ25D751KBS	TVZ25DN751KBS	460	615	18000	530	1240	675	825	790
TVZ25D781KBS	TVZ25DN781KBS	485	640	18000	540	1240	702	858	760
TVZ25D821KBS	TVZ25DN821KBS	510	675	18000	550	1350	738	902	730
TVZ25D911KBS	TVZ25DN911KBS	550	745	18000	600	1400	819	1001	650
TVZ25D102KBS	TVZ25DN102KBS	625	825	18000	630	1620	900	1100	600
TVZ25D112KBS	TVZ25DN112KBS	680	865	18000	700	1800	962	1175	540
TVZ25D122KBS	TVZ25DN122KBS	750	975	18000	720	2100	1080	1320	500

# THERMALLY PROTECTED VARISTORS

## Specifications (continued)

### 14mm Series

### 2-Leaded, No Monitor Lead, E, High Energy Rating

Standard Series Part Number	RoHS Compliant Series Part Number	Maximum Ratings					Specifications		
		Maximum Continuous Working Voltage		Maximum Non-Repetitive Surge Current (8/20us)	Maximum Non-Repetitive Surge Energy (10/1000us)	Maximum Clamping Voltage at Specified Current (8/20us)/50A	Nominal Voltage at 1mA(DC) Current		Typical Capacitance at 1MHz
		VM(AC)	VM(DC)	ITM	WTM	VC	VN(DC) min.	VN(DC) max.	C
		(V)	(V)	(A)	(J)	(V)	(V)	(V)	(pF)
TVZ14EB181KBS	TVZ14EBN181KBS	115	150	6000	53	300	162	198	1100
TVZ14EB201KBS	TVZ14EBN201KBS	130	170	6000	60	340	184	226	980
TVZ14EB221KBS	TVZ14EBN221KBS	140	180	6000	60	360	200	240	880
TVZ14EB241KBS	TVZ14EBN241KBS	150	200	6000	66	395	216	264	780
TVZ14EB271KBS	TVZ14EBN271KBS	175	225	6000	72	455	243	297	700
TVZ14EB311KBS	TVZ14EBN311KBS	200	230	6000	78	530	281	344	600
TVZ14EB361KBS	TVZ14EBN361KBS	230	250	6000	87	595	324	396	520
TVZ14EB391KBS	TVZ14EBN391KBS	250	320	6000	98	650	351	429	480
TVZ14EB431KBS	TVZ14EBN431KBS	275	350	6000	102	710	387	473	440
TVZ14EB471KBS	TVZ14EBN471KBS	300	385	6000	115	775	423	517	400
TVZ14EB511KBS	TVZ14EBN511KBS	320	420	6000	125	840	459	561	370
TVZ14EB621KBS	TVZ14EBN621KBS	385	505	6000	128	1025	558	682	300
TVZ14EB681KBS	TVZ14EBN681KBS	420	560	6000	139	1120	612	748	280

# THERMALLY PROTECTED VARISTORS

## Specifications (continued)

### 18mm Series

### 2-Leaded, No Monitor Lead, E, High Energy Rating

Standard Series Part Number	RoHS Compliant Series Part Number	Maximum Ratings					Specifications		
		Maximum Continuous Working Voltage		Maximum Non- Repetitive Surge Current (8/20us)	Maximum Non- Repetitive Surge Energy (10/1000us)	Maximum Clamping Voltage at Specified Current (8/20us)/80A	Nominal Voltage at 1mA(DC) Current		Typical Capacitance at 1MHz
		VM(AC)	VM(DC)	ITM	WTM	VC	VN(DC) min.	VN(DC) max.	C
		(V)	(V)	(A)	(J)	(V)	(V)	(V)	(pF)
TVZ18EB181KBS	TVZ18EBN181KBS	115	150	9000	135	320	162	198	1800
TVZ18EB201KBS	TVZ18EBN201KBS	130	170	9000	140	340	184	226	1600
TVZ18EB221KBS	TVZ18EBN221KBS	140	180	9000	150	360	200	240	1450
TVZ18EB241KBS	TVZ18EBN241KBS	150	200	9000	155	395	216	264	1300
TVZ18EB271KBS	TVZ18EBN271KBS	175	225	9000	163	455	243	297	1150
TVZ18EB311KBS	TVZ18EBN311KBS	200	230	9000	170	505	281	344	990
TVZ18EB361KBS	TVZ18EBN361KBS	230	250	9000	190	545	324	396	850
TVZ18EB391KBS	TVZ18EBN391KBS	250	320	9000	220	595	351	429	790
TVZ18EB431KBS	TVZ18EBN431KBS	275	350	9000	245	650	387	473	710
TVZ18EB471KBS	TVZ18EBN471KBS	300	385	9000	270	710	423	517	650
TVZ18EB511KBS	TVZ18EBN511KBS	320	420	9000	290	775	459	561	600
TVZ18EB621KBS	TVZ18EBN621KBS	385	505	9000	314	840	558	682	500
TVZ18EB681KBS	TVZ18EBN681KBS	420	560	9000	330	910	612	748	450
TVZ18EB751KBS	TVZ18EBN751KBS	460	615	9000	345	1025	675	825	400
TVZ18EB821KBS	TVZ18EBN821KBS	510	675	9000	355	1120	738	901	370
TVZ18EB911KBS	TVZ18EBN911KBS	550	745	9000	365	1240	819	1001	340
TVZ18EB951KBS	TVZ18EBN951KBS	575	785	9000	378	1250	856	1047	320
TVZ18EB102KBS	TVZ18EBN102KBS	625	825	9000	388	1350	900	1100	300
TVZ18EB122KBS	TVZ18EBN122KBS	750	975	9000	415	1400	1080	1320	260

# THERMALLY PROTECTED VARISTORS

## Specifications (continued)

### 20mm Series

### 2-Leaded, No Monitor Lead, E, High Energy Rating

Standard Series Part Number	RoHS Compliant Series Part Number	Maximum Ratings					Specifications			
		Maximum Continuous Working Voltage		Maximum Non- Repetitive Surge Current (8/20us)	Maximum Non- Repetitive Surge Energy (10/1000us)	Maximum Clamping Voltage at Specified Current (8/20us)/100A	Nominal Voltage at 1mA(DC) Current		Typical Capacitance at 1MHz	
		VM(AC)	VM(DC)	ITM	WTM	VC	VN(DC) min.	VN(DC) max.	C	
		(V)	(V)	(A)	(J)	(V)	(V)	(V)	(pF)	
TVZ20EB181KBS	TVZ20EBN181KBS	115	150	12000	56	300	162	198	2100	
TVZ20EB201KBS	TVZ20EBN201KBS	130	170	12000	135	340	184	226	1900	
TVZ20EB221KBS	TVZ20EBN221KBS	140	180	12000	170	360	200	240	1720	
TVZ20EB241KBS	TVZ20EBN241KBS	150	200	12000	180	395	216	264	1580	
TVZ20EB271KBS	TVZ20EBN271KBS	175	225	12000	190	455	243	297	1360	
TVZ20EB311KBS	TVZ20EBN311KBS	200	230	12000	200	530	281	344	1180	
TVZ20EB361KBS	TVZ20EBN361KBS	230	250	12000	210	595	324	396	1020	
TVZ20EB391KBS	TVZ20EBN391KBS	250	320	12000	228	650	351	429	940	
TVZ20EB431KBS	TVZ20EBN431KBS	275	350	12000	275	710	387	473	850	
TVZ20EB471KBS	TVZ20EBN471KBS	300	385	12000	305	775	423	517	780	
TVZ20EB511KBS	TVZ20EBN511KBS	320	420	12000	330	840	459	561	720	
TVZ20EB621KBS	TVZ20EBN621KBS	385	505	12000	350	1025	558	682	590	
TVZ20EB681KBS	TVZ20EBN681KBS	420	560	12000	382	1120	612	748	540	
TVZ20EB751KBS	TVZ20EBN751KBS	460	615	12000	420	1240	675	825	490	
TVZ20EB821KBS	TVZ20EBN821KBS	510	670	12000	430	1355	738	902	450	
TVZ20EB911KBS	TVZ20EBN911KBS	550	745	12000	435	1500	819	1001	400	
TVZ20EB951KBS	TVZ20EBN951KBS	575	785	12000	440	1568	856	1047	385	
TVZ20EB102KBS	TVZ20EBN102KBS	625	825	12000	450	1650	900	1100	370	
TVZ20EB122KBS	TVZ20EBN122KBS	750	975	12000	460	1980	1080	1320	300	



# THERMALLY PROTECTED VARISTORS

## Specifications (continued)

### 14mm Series

### 3-Leaded, Fuse Located on Second Lead, E, High Energy Rating

Standard Series Part Number	RoHS Compliant Series Part Number	Maximum Ratings					Specifications		
		Maximum Continuous Working Voltage		Maximum Non- Repetitive Surge Current (8/20us)	Maximum Non- Repetitive Surge Energy (10/1000us)	Maximum Clamping Voltage at Specified Current (8/20us)/100A	Nominal Voltage at 1mA(DC) Current		Typical Capacitance at 1MHz
		VM(AC)	VM(DC)	ITM	WTM	VC	VN(DC) min.	VN(DC) max.	C
		(V)	(V)	(A)	(J)	(V)	(V)	(V)	(pF)
TVZ14EC181KBS	TVZ14ECN181KBS	115	150	6000	53	300	162	198	1100
TVZ14EC201KBS	TVZ14ECN201KBS	130	170	6000	60	340	184	226	980
TVZ14EC221KBS	TVZ14ECN221KBS	140	180	6000	60	360	200	240	880
TVZ14EC241KBS	TVZ14ECN241KBS	150	200	6000	66	395	216	264	780
TVZ14EC271KBS	TVZ14ECN271KBS	175	225	6000	72	455	243	297	700
TVZ14EC311KBS	TVZ14ECN311KBS	200	230	6000	78	530	281	344	600
TVZ14EC361KBS	TVZ14ECN361KBS	230	250	6000	87	595	324	396	520
TVZ14EC391KBS	TVZ14ECN391KBS	250	320	6000	98	650	351	429	480
TVZ14EC431KBS	TVZ14ECN431KBS	275	350	6000	102	710	387	473	440
TVZ14EC471KBS	TVZ14ECN471KBS	300	385	6000	115	775	423	517	400
TVZ14EC511KBS	TVZ14ECN511KBS	320	420	6000	125	840	459	561	370
TVZ14EC621KBS	TVZ14ECN621KBS	385	505	6000	128	1025	558	682	300
TVZ14EC681KBS	TVZ14ECN681KBS	420	560	6000	139	1120	612	748	280

# THERMALLY PROTECTED VARISTORS

## Specifications (continued)

### 18mm Series

### 3-Leaded, Fuse Located on Second Lead, E, High Energy Rating

Standard Series Part Number	RoHS Compliant Series Part Number	Maximum Ratings					Specifications		
		Maximum Continuous Working Voltage		Maximum Non-Repetitive Surge Current (8/20us)	Maximum Non-Repetitive Surge Energy (10/1000us)	Maximum Clamping Voltage at Specified Current (8/20us)/80A	Nominal Voltage at 1mA(DC) Current		Typical Capacitance at 1MHz
		VM(AC) (V)	VM(DC) (V)	ITM (A)	WTM (J)	VC (V)	VN(DC) min. (V)	VN(DC) max. (V)	C (pF)
TVZ18EC181KBS	TVZ18ECN181KBS	115	150	9000	135	320	162	198	1800
TVZ18EC201KBS	TVZ18ECN201KBS	130	170	9000	140	340	184	226	1600
TVZ18EC221KBS	TVZ18ECN221KBS	140	180	9000	150	360	200	240	1450
TVZ18EC241KBS	TVZ18ECN241KBS	150	200	9000	155	395	216	264	1300
TVZ18EC271KBS	TVZ18ECN271KBS	175	225	9000	163	455	243	297	1150
TVZ18EC311KBS	TVZ18ECN311KBS	200	230	9000	170	505	281	344	990
TVZ18EC361KBS	TVZ18ECN361KBS	230	250	9000	190	545	324	396	850
TVZ18EC391KBS	TVZ18ECN391KBS	250	320	9000	220	595	351	429	790
TVZ18EC431KBS	TVZ18ECN431KBS	275	350	9000	245	650	387	473	710
TVZ18EC471KBS	TVZ18ECN471KBS	300	385	9000	270	710	423	517	650
TVZ18EC511KBS	TVZ18ECN511KBS	320	420	9000	290	775	459	561	600
TVZ18EC621KBS	TVZ18ECN621KBS	385	505	9000	314	840	558	682	500
TVZ18EC681KBS	TVZ18ECN681KBS	420	560	9000	330	910	612	748	450
TVZ18EC751KBS	TVZ18ECN751KBS	460	615	9000	345	1025	675	825	400
TVZ18EC821KBS	TVZ18ECN821KBS	510	675	9000	355	1120	738	901	370
TVZ18EC911KBS	TVZ18ECN911KBS	550	745	9000	365	1240	819	1001	340
TVZ18EC951KBS	TVZ18ECN951KBS	575	785	9000	378	1250	856	1047	320
TVZ18EC102KBS	TVZ18ECN102KBS	625	825	9000	388	1350	900	1100	300
TVZ18EC122KBS	TVZ18ECN122KBS	750	975	9000	415	1400	1080	1320	260

# THERMALLY PROTECTED VARISTORS

## Specifications (continued)

### 20mm Series

#### 3-Leaded, Fuse Located on Second Lead, E, High Energy Rating

Standard Series Part Number	RoHS Compliant Series Part Number	Maximum Ratings					Specifications		
		Maximum Continuous Working Voltage		Maximum Non-Repetitive Surge Current (8/20us)	Maximum Non-Repetitive Surge Energy (10/1000us)	Maximum Clamping Voltage at Specified Current (8/20us)/100A	Nominal Voltage at 1mA(DC) Current		Typical Capacitance at 1MHz
		VM(AC) (V)	VM(DC) (V)	ITM (A)	WTM (J)	VC (V)	VN(DC) min. (V)	VN(DC) max. (V)	C (pF)
TVZ20EC181KBS	TVZ20ECN181KBS	115	150	12000	56	300	162	198	2100
TVZ20EC201KBS	TVZ20ECN201KBS	130	170	12000	135	340	184	226	1900
TVZ20EC221KBS	TVZ20ECN221KBS	140	180	12000	170	360	200	240	1720
TVZ20EC241KBS	TVZ20ECN241KBS	150	200	12000	180	395	216	264	1580
TVZ20EC271KBS	TVZ20ECN271KBS	175	225	12000	190	455	243	297	1360
TVZ20EC311KBS	TVZ20ECN311KBS	200	230	12000	200	530	281	344	1180
TVZ20EC361KBS	TVZ20ECN361KBS	230	250	12000	210	595	324	396	1020
TVZ20EC391KBS	TVZ20ECN391KBS	250	320	12000	228	650	351	429	940
TVZ20EC431KBS	TVZ20ECN431KBS	275	350	12000	275	710	387	473	850
TVZ20EC471KBS	TVZ20ECN471KBS	300	385	12000	305	775	423	517	780
TVZ20EC511KBS	TVZ20ECN511KBS	320	420	12000	330	840	459	561	720
TVZ20EC621KBS	TVZ20ECN621KBS	385	505	12000	350	1025	558	682	590
TVZ20EC681KBS	TVZ20EC681KBSN	420	560	12000	382	1120	612	748	540
TVZ20EC751KBS	TVZ20ECN751KBS	460	615	12000	420	1240	675	825	490
TVZ20EC821KBS	TVZ20ECN821KBS	510	670	12000	430	1355	738	902	450
TVZ20EC911KBS	TVZ20ECN911KBS	550	745	12000	435	1500	819	1001	400
TVZ20EC951KBS	TVZ20ECN951KBS	575	785	12000	440	1568	856	1047	385
TVZ20EC102KBS	TVZ20ECN102KBS	625	825	12000	450	1650	900	1100	370
TVZ20EC122KBS	TVZ20ECN122KBS	750	975	12000	460	1980	1080	1320	300

# THERMALLY PROTECTED VARISTORS

## Specifications (continued)

### 34mm Series

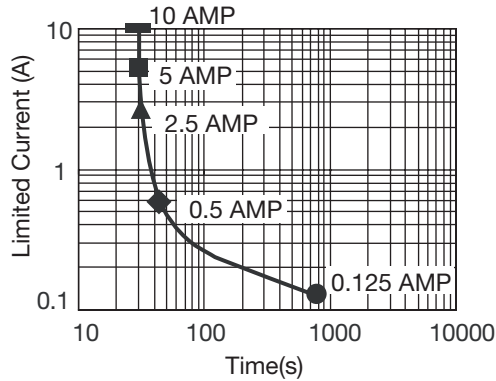
#### 3-Leaded, Fuse Located on Second Lead, Standard Energy Rating

Standard Series Part Number	RoHS Compliant Series Part Number	Maximum Ratings					Electrical Characteristics				
		Continuous Rated Voltage			Rated Single Pulse Transient		Varistor Voltage @ 1mA DC		Maximum Clamping Voltage @ Test Current 8/20us 200A	Typical Capacitance at 1MHz	
		AC RMS Volts	DC Volts	MCOV Surge Arrester	Energy	Peak Surge Current 8/20us	Min Volts	Max Volts	Volts	C	
				VM(AC) RMS Volts	WTM 1 x Pulse Joules	ITM 1 x Pulse Amps					(pF)
TVZ34RC111KBS	TVZ34RCN111KBS	115	150	98	235	40000 <sup>1</sup>	163	202	305	10000	
TVZ34RC131KBS	TVZ34RCN131KBS	130	175	111	270	40000 <sup>2</sup>	184	228	345	9000	
TVZ34RC141KBS	TVZ34RCN141KBS	140	188	119	291	40000 <sup>3</sup>	198	248	375	8100	
TVZ34RC151KBS	TVZ34RCN151KBS	150	200	128	300	40000 <sup>4</sup>	212	268	405	7200	
TVZ34RC181KBS	TVZ34RCN181KBS	180	240	153	330	40000 <sup>5</sup>	254	312	488	6300	
TVZ34RC201KBS	TVZ34RCN201KBS	200	265	170	335	40000	283	357	540	5300	
TVZ34RC251KBS	TVZ34RCN251KBS	250	330	213	370	40000	354	429	650	4800	
TVZ34RC271KBS	TVZ34RCN271KBS	275	369	234	400	40000	389	473	730	4100	
TVZ34RC301KBS	TVZ34RCN301KBS	300	400	255	435	40000	433	528	780	3700	
TVZ34RC321KBS	TVZ34RCN321KBS	320	420	272	460	40000	462	561	830	3600	
TVZ34RC331KBS	TVZ34RCN331KBS	330	435	281	475	40000	476	581	855	3500	
TVZ34RC351KBS	TVZ34RCN351KBS	350	460	298	500	40000	505	616	910	3400	
TVZ34RC391KBS	TVZ34RCN391KBS	385	506	327	550	40000	555	678	1005	2900	
TVZ34RC421KBS	TVZ34RCN421KBS	420	560	357	600	40000	610	748	1130	2800	
TVZ34RC461KBS	TVZ34RCN461KBS	460	610	391	620	40000	642	783	1188	2600	
TVZ34RC481KBS	TVZ34RCN481KBS	480	640	408	650	40000	670	825	1240	2400	
TVZ34RC511KBS	TVZ34RCN511KBS	510	675	434	700	40000	735	910	1350	2200	
TVZ34RC551KBS	TVZ34RCN551KBS	550	700	468	735	40000	770	939	1415	2000	
TVZ34RC571KBS	TVZ34RCN571KBS	575	730	489	770	40000	805	1000	1480	1800	
TVZ34RC621KBS	TVZ34RCN621KBS	620	800	527	840	40000	880	1074	1589	1600	
TVZ34RC661KBS	TVZ34RCN661KBS	660	850	561	900	40000	940	1160	1720	1500	
TVZ34RC681KBS	TVZ34RCN681KBS	680	890	578	950	40000	980	1195	1772	1400	
TVZ34RC751KBS	TVZ34RCN751KBS	750	970	638	1050	40000	1080	1320	2000	1200	

- Notes:
1. Peak current applies to applications rated up to 100VACRMS, 132VDC. Peak current is 30kAmax for applications greater than 100VACRMS, 132VDC.
  2. Peak current applies to applications rated up to 115VACRMS, 145VDC. Peak current is 30kAmax for applications greater than 115VACRMS, 145VDC.
  3. Peak current applies to applications rated up to 123VACRMS, 165VDC. Peak current is 30kAmax for applications greater than 123VACRMS, 165VDC.
  4. Peak current applies to applications rated up to 132VACRMS, 176VDC. Peak current is 30kAmax for applications greater than 132VACRMS, 176VDC.
  5. Peak current applies to applications rated up to 158VACRMS, 211VDC. Peak current is 30kAmax for applications greater than 158VACRMS, 211VDC.

## Thermal Characteristics

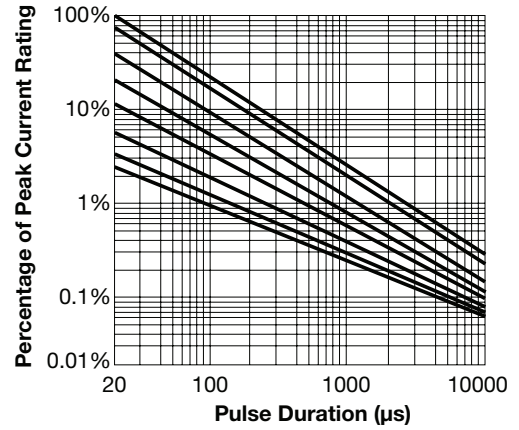
### Limited Current Test



(Typical time to open according to UL1449 Abnormal Overvoltage Limited Current Test.)

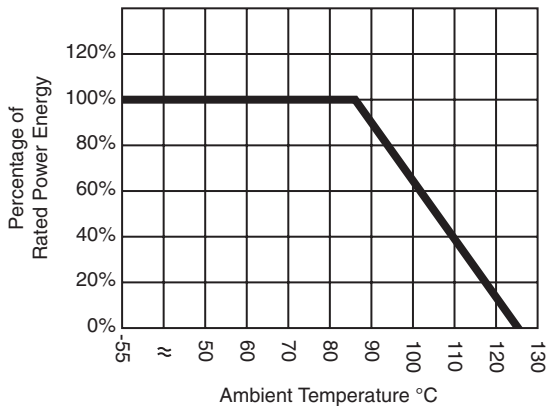
**NOTE:** Thermally Protected Varistors are intended, in conjunction with appropriate enclosure design, to help facilitate TVSS module compliance to UL 1449. Under extreme abnormal over-voltage conditions, some units will exhibit substantial heating, arcing and venting prior to opening. Modules should be designed to contain this possibility. Application testing is strongly recommended.

### Peak Current Per Pulse Vs. Pulse Duration



- 1 Repetition - (Top line on graph)
- 2 Repetitions
- 10 Repetitions
- 10<sup>2</sup> Repetitions
- 10<sup>3</sup> Repetitions
- 10<sup>4</sup> Repetitions
- 10<sup>5</sup> Repetitions
- 10<sup>6</sup> Repetitions - (Bottom line on graph)

### Temperature Derating Curve Power and Energy Rating Vs. Temperature

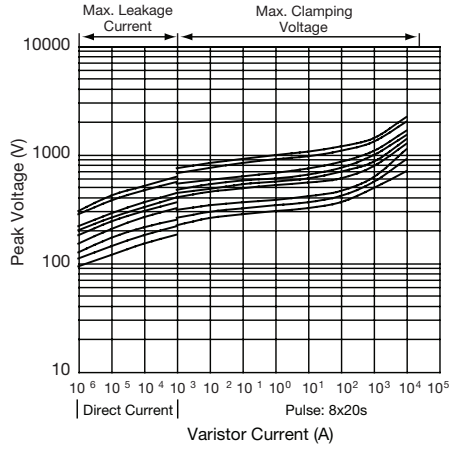


For applications exceeding 85°C ambient temperature, the peak surge current and energy ratings must be reduced as shown in above Figure.

## V-I Characteristics

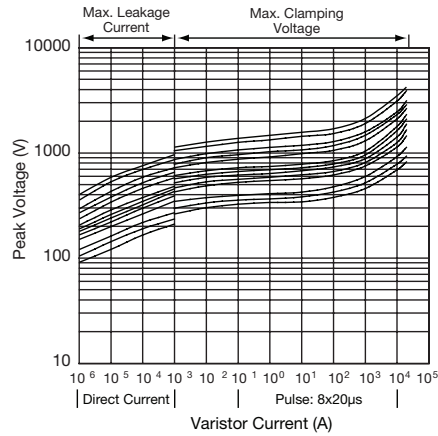
### 14mm Disc Size

681K - (Top line on graph)  
 621K  
 471K  
 431K  
 391K  
 361K  
 271K  
 241K  
 201K - (Bottom line on graph)



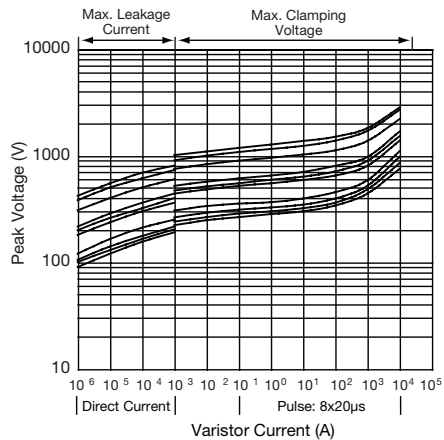
### 18mm Disc Size

911K - (Top line on graph)  
 821K  
 681K  
 621K  
 511K  
 471K  
 431K  
 391K  
 361K  
 271K  
 241K  
 201K - (Bottom line on graph)



### 20mm Disc Size

911K - (Top line on graph)  
 821K  
 681K  
 471K  
 431K  
 391K  
 271K  
 241K  
 221K  
 201K - (Bottom line on graph)

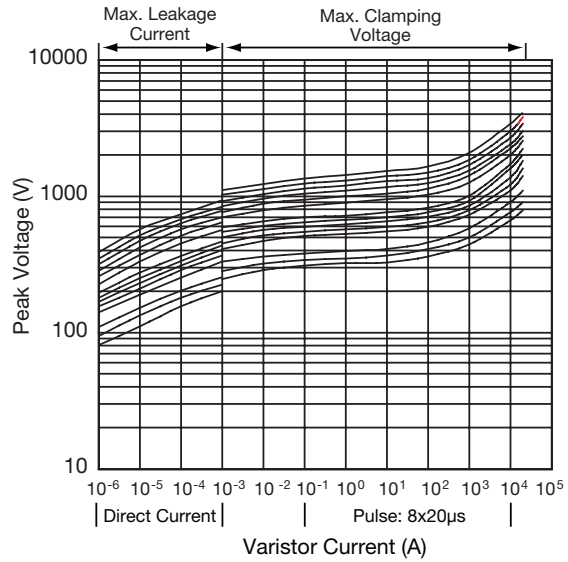


At idle power, current levels shown to the left of the discontinuity illustrate typically the high end leakage current. However, if lower leakage current levels are desired, they may be guaranteed. In the clamping voltage region to the right of the discontinuity, maximum clamping voltage is plotted.

**V-I Characteristics (continued)**

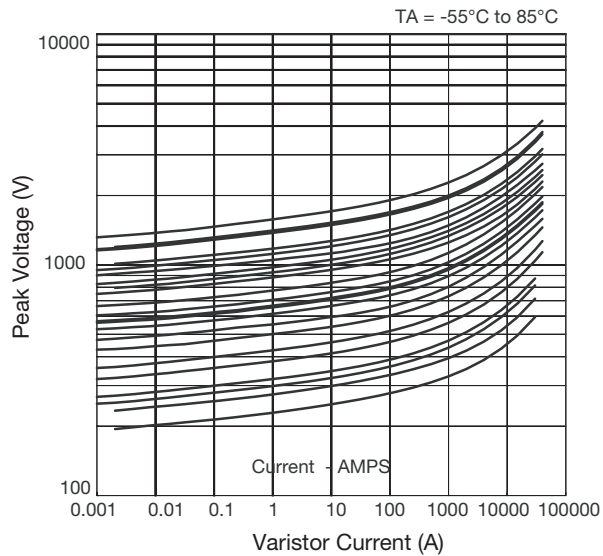
**25mm Disc Size**

911K - (Top line on graph)  
 821K  
 751K  
 681K  
 621K  
 511K  
 471K  
 431K  
 391K  
 361K  
 271K  
 241K  
 201K - (Bottom line on graph)



**34mm Disc Size**

751K - (Top line on graph)  
 681K  
 661K  
 571K  
 551K  
 511K  
 481K  
 441K  
 421K  
 391K  
 351K  
 331K  
 321K  
 301K  
 271K  
 251K  
 201K  
 181K - (Bottom line on graph)



At idle power, current levels shown to the left of the discontinuity illustrate typically the high end leakage current. However, if lower leakage current levels are desired, they may be guaranteed. In the clamping voltage region to the right of the discontinuity, maximum clamping voltage is plotted.

## Taping Specifications

### 14mm

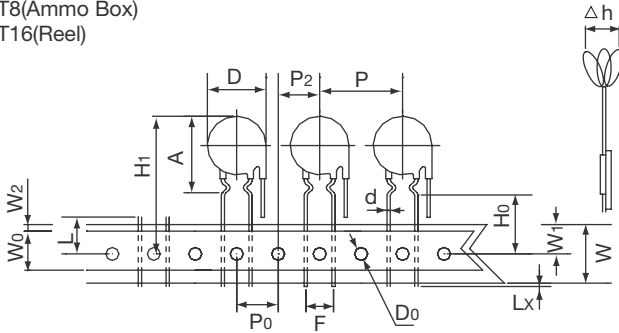
Available for rated voltages  $\leq 420\text{VAC}$ . Contact World Products Inc. for availability of higher voltages.

Unit: mm

#### Inward Crimp

T8(Ammo Box)

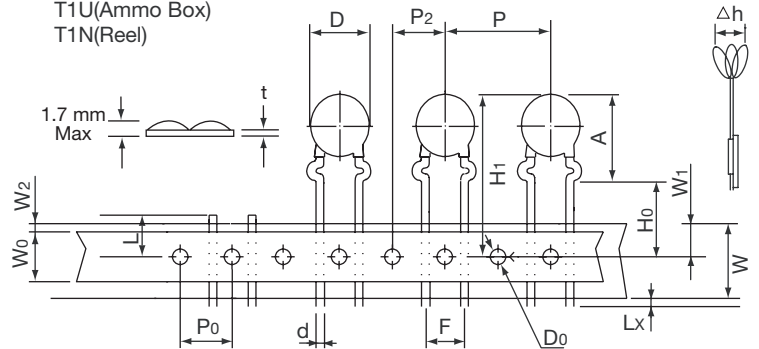
T16(Reel)



#### Outward Crimp

T1U(Ammo Box)

T1N(Reel)



ITEM	Disk Size	
	14F	
Taping Code	T1N, T1U, T8, T16	
Body Diameter	D	17.5 Max.
Lead Wire Diameter	d	0.8 ± 0.05
Pitch of Component	P	25.4 ± 1
Hole Center to Component Center	P <sub>2</sub>	12.7 ± 0.3
Feed Hole Pitch	P <sub>0</sub>	12.7 ± 0.2
Lead to Lead Distance (Center to Center)	F	7.5 ± 0.8
Component Alignment	Δh	2.0 Max.
Base paper Tape Width	W	18 +1, -0.5
Adhesive Tape Width	W <sub>0</sub>	10 Min.
Hole Position	W <sub>1</sub>	9.0 ± 0.5
Adhesive Tape Border	W <sub>2</sub>	1.5 Max.
Lead Wire Clinch Height	H <sub>0</sub>	16 ± 1
Component Height	H <sub>1</sub>	40 Max.
Lead-Wire Protrusion	Lx	1.0 Max.
Feed Hole Diameter	D <sub>0</sub>	4.0 ± 0.2
Total Tape Thickness	t	< 0.7
Length of Clipped Lead	L	11 Max.
Component Height from Seating Plane	A	22.5 Max.

Based on EIA-468-B Specification.

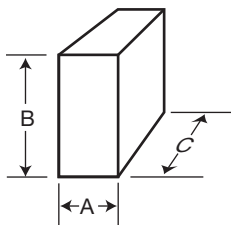
### Ammo Box

Unit: mm

Ammo Box Taping Codes:  
T1U, T8

A = 65 max  
B = 250 max  
C = 340 max

<300VAC = 500 to 1000 pieces  
≥300VAC = 300 pieces



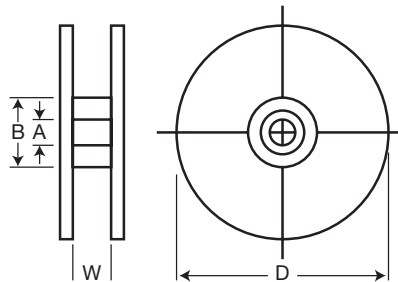
### Reel

Unit: mm

Reel Taping Codes:  
T1N, T16

A = Approximately 30ø  
B = Approximately 95ø  
D = 350ømax  
W = Approximately 50

<300VAC = 500 to 1000 pieces  
≥300VAC = 300 pieces





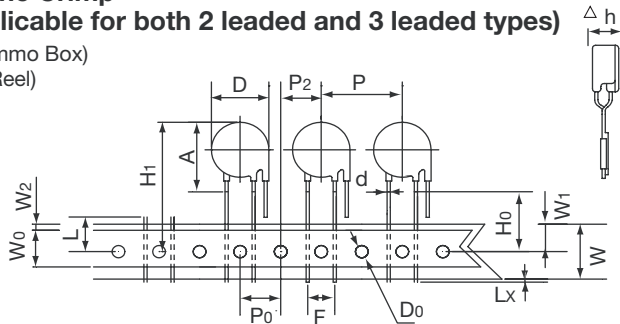
## Taping Specifications (continued)

### 18mm & 20mm

Unit: mm

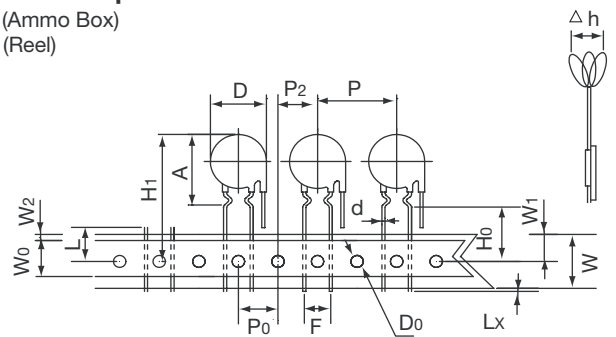
#### In-Line Crimp (Applicable for both 2 leaded and 3 leaded types)

T2 (Ammo Box)  
T25 (Reel)



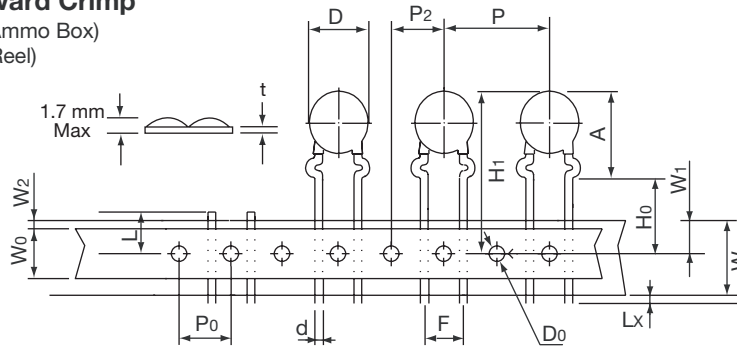
#### Inward Crimp

T40 (Ammo Box)  
T4X (Reel)



#### Outward Crimp

T45 (Ammo Box)  
T1X (Reel)



ITEM	Taping Code	Disk Size	
		T18F, T20F	T45, T1X, T40, T4X
Body Diameter	D	24 Max*	24 Max*
Lead Wire Diameter	d	0.8 ± 0.1	0.8 ± 0.1
Pitch of Component	P	25.4 ± 1.0	25.4 ± 1.0
Feed Hole Pitch	P <sub>0</sub>	12.7 ± 0.2	12.7 ± 0.2
Hole Center to Component Center	P <sub>2</sub>	12.7 ± 0.3	12.7 ± 0.3
Lead to Lead Distance (Center to Center)	F	7.5 ± 0.8	7.5 ± 0.8
Component Alignment	Δh	2.0 Max.	2.0 Max.
Base paper Tape Width	W	18 +1, -0.5	18 +1, -0.5
Adhesive Tape Width	W <sub>0</sub>	10 Min.	10 Min.
Hole Position	W <sub>1</sub>	9 ± 0.5	9 ± 0.5
Adhesive Tape Border	W <sub>2</sub>	1.5 Max.	1.5 Max.
Lead Wire Clinch Height	H <sub>0</sub>	16 ± 1	16 ± 1
Component Height	H <sub>1</sub>	48 Max.*	48 Max.*
Lead-Wire Protrusion	Lx	1.0 Max.	1.0 Max.
Feed Hole Diameter	D <sub>0</sub>	4 ± 0.2	4 ± 0.2
Total Tape Thickness	t	< 0.7	< 0.7
Length of Clipped Lead	L	11 Max.	11 Max.
Component Height from Seating Plane	A	29 Max.*	28 Max.*

\*For 18 $\phi$ , D = 22 Max., H<sub>1</sub> = 46 Max. and A = 26 Max.  
Based on EIA-468-B specification.

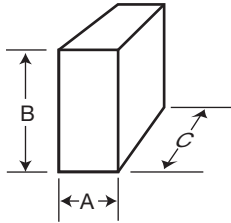
## Taping Specifications (continued)

### 18mm & 20mm (continued)

Available for rated voltages <420VAC. Contact World Products Inc. for availability of higher voltages.

#### Ammo Box

Unit: mm



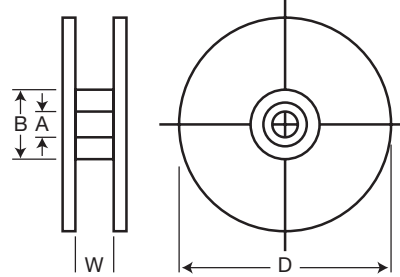
Ammo Box Taping Codes:  
T2, T45, T40

A = 65 max  
B = 250 max  
C = 340 max

<300VAC = 500 pieces  
≥300VAC = 300 pieces

#### Reel

Unit: mm



Reel Taping Codes:  
T25, T1X, T4X

A = Approximately 30ø  
B = Approximately 95ø  
D = 350ømax  
W = Approximately 50

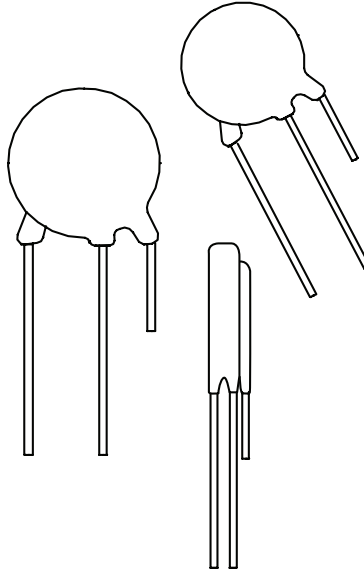
<300VAC = 500 pieces  
≥300VAC = 300 pieces

## Standard Bulk Packaging

Disk Size mm	Varistor Voltage	Quantity pcs/bag	Quantity pcs/carton
14	ALL	300	3000
18	ALL	200	2000
20	181K-681K	100	1000
	Above 751K	50	500
25	181K-681K	50	500
	Above 751K	30	300
34	201K-391K	170	340
	431K-621K	160	320
	681K-112K	130	260

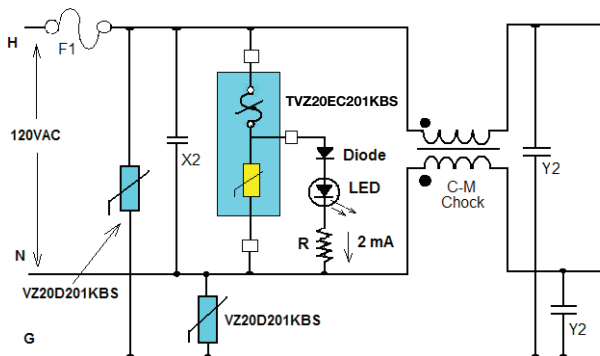
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## Applications

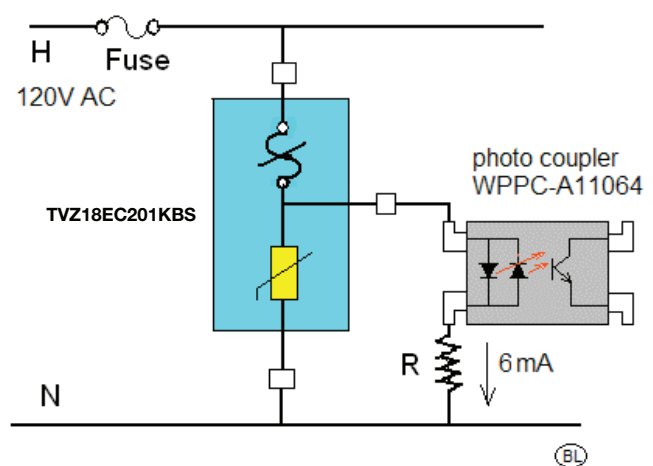


**Thermo-Fuse Varistors** are transient voltage surge suppression products. The configuration is two or three leads, one lead of this device is connected to a thermal fuse, which may open when the varistor is subjected to prolonged over-voltage conditions in both AC and DC applications, thereby preventing catastrophic failure mode of the varistor. This device (in the three lead configuration) further provides for diagnostic capabilities in the customers circuit.

Thermo-Fuse Varistor In AC Line Protection



Thermo-Fuse Varistor In AC Line Protection 2



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