

SANYO Semiconductors DATA SHEET

An ON Semiconductor Company



Monolithic Linear IC For Car Audio Systems 4-Channel BTL Power Amplifier

Overview

The LV47004P is the IC for 4-channel BTL power amplifier that is developed for car audio system.

Pch DMOS in the upper side of the output stage and Nch DMOS in the lower side of the output stage are complimentary. High power and high quality sound are realized by that.

This IC incorporate various functions (standby switch, muting function, and various protection circuit) necessary for car audio system. Also, it has a self-diagnosis function.

Functions

• High output : PO max = 41W (typical) (V_{CC} = 15.2V, f = 1kHz, R_L = 4 Ω , Max power)

- : PO max = 24W (typical) (V_{CC} = 14.4V, f = 1kHz, THD = 10%, $R_L = 4\Omega$)
- : P_O max = 17W (typical) (V_{CC} = 14.4V, f = 1kHz, THD = 1%, R_L = 4 Ω)
- Built-in muting function (pin 22)
- Built-in Standby switch (pin 4)
- Built-in Self-diagnosis function (pin 25) : Signal output in case of output offset detection, shorting to V_{CC}, shorting to ground, and load shorting.
- Electric mirror noise decrease
- Built-in various protection circuit (shorting to ground, shorting to V_{CC}, load shorting, over voltage and thermal shut down)
- No external anti-oscillation part necessary.

Note 1 : Please do not mistake connection.

A wrong connection may produce destruction, deterioration and damage for the IC or equipment.

- Note 2 : The protective circuit function is provided to temporarily avoid abnormal state such as incorrect output connection. But, there is no guarantee that the IC is not destroyed by the accident. The protective function do not operate of the operation guarantee range. If the outputs are connected incorrectly, IC
- destruction may occur when used outside of the operation guarantee range.Note 3 : External parts, such as the anti-oscillation part, may become necessary depending on the set condition. Check their necessity for each set.
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Specifications

Maximum Ratings at $Ta = 25^{\circ}C$

Parameter	Symbol	Conditions	Ratings	Unit
Maximum supply voltage	V _{CC} max1	No signal, t = 1 minute	26	V
	V _{CC} max2	During operations	18	V
Maximum output current	I _O peak	Per channel	4.5/ch	А
Allowable power dissipation	Pd max	With an infinity heat sink	50	W
Operating temperature	Topr		-40 to +85	°C
Storage temperature	Tstg		-40 to +150	°C
Thermal resistance between the junction	өј-с		1	°C/W
and case				

Recommended Operating Ranges at $Ta = 25^{\circ}C$

Parameter	Symbol	Conditions	Ratings	Unit
Recommended supply voltage	VCC		14.4	V
Recommended load resistance	R _L op		4	Ω
Operating supply voltage range	V _{CC} op	A range not exceeding Pdmax	9 to 16	V

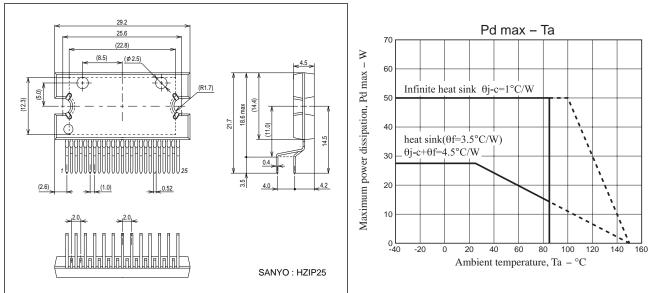
Electrical Characteristics at Ta = 25°C, V_{CC} = 14.4V, R_L = 4 Ω , f = 1kHz, Rg = 600 Ω

Deversion	Querrahad	Oraditions	Pre-	Ratings		11.5
Parameter	Symbol	Conditions	min	typ	max	Unit
Quiescent current	Icco	$R_{L} = \infty, Rg = 0\Omega$		200	400	mA
Standby current	lst	Vst = 0V			10	μΑ
Voltage gain	VG	V _O = 0dBm	25	26	27	dB
Voltage gain difference	ΔVG		-1		+1	dB
Output power	PO	THD = 10%	19	24		W
	P _O max1	Max Power		37		W
	P _O max2	V _{CC} = 15.2, Max Power		41		W
Output offset voltage	Vn offset	$Rg = 0\Omega$	-150		+150	mV
Total harmonic distortion	THD	$P_{O} = 4W$		0.03	0.2	%
Channel separation	CHsep	$V_{O} = 0$ dBm, Rg = 10k Ω	55	65		dB
Ripple rejection ratio	SVRR	$Rg = 0\Omega$, fr = 100Hz, $V_{CC}R = 0dBm$	45	65		dB
Output noise voltage	V _{NO}	$Rg = 0\Omega$, B.P.F. = 20Hz to 20kHz		80	200	μVrms
Input resistance	Ri		40	50	65	kΩ
Mute attenuation	Matt	V _O = 20dBm, mute : on	75	90		dB
Standby pin control voltage	Vstby H	Amp : on	2.5		VCC	V
	Vstby L	Amp : off	0.0		0.5	V
Mute pin control voltage	Vmute H	Mute : off		Open		-
	Vmute L	Mute : on	0.0		1.0	V
Output offset detection	•					•
Detection threshold voltage	Vosdet		±1.2	±1.8	±2.4	V

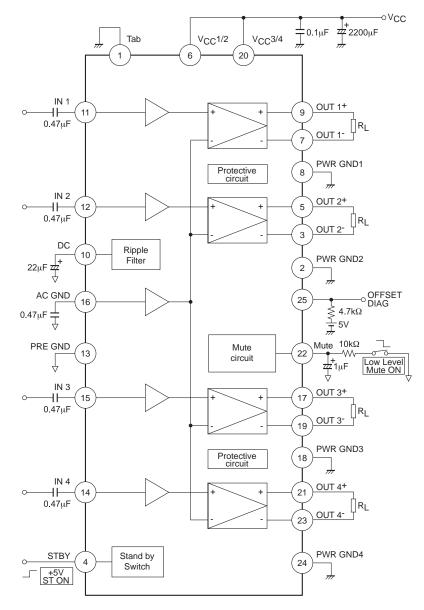
* 0dBm = 0.775Vrms

Package Dimensions

unit : mm (typ) 3236A



Block Diagram



External Components

Part Name	Recommended Value	Purpose	Remarks
C1 to C5	0.47µF	Cuts DC voltage	The larger the constant value, the lower the cut-off frequency
			The values of C1 to C5 must be the same
C6	22µF	Reduces ripples	The larger the constant value, the longer the amplifier ON/OFF time
		Reduces pop noise	
C7	2200μF	Ripple filter	Eliminating power supply ripples
C8	0.1µF	Improves oscillation stability	Reducing high-frequency noise
C9	1μF	Reduces pop noise	The larger the constant value, the longer the mute ON/OFF time
R1	10kΩ	Reduces pop noise	The larger the constant value, the longer the mute ON/OFF time
R2	4.7kΩ	Pull-up resistor	

* The components and constant values within the test circuit are used for confirmation of characteristics and are not guarantees that incorrect or trouble will not occur in application equipment.

Description of Operation

1. Standby switch function (pin 4)

Threshold voltage of the pin 4 is set by about 2VBE.

The amplifier is turned on by the applied voltage of 2.5V or more. Also, the amplifier is turned off by the applied voltage of 0.5V or less.

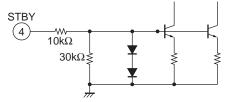


Fig1 Standby equivalent circuit

2. Muting function (pin 22)

The muted state is obtained by setting pin 22 to the ground potential, enabling audio muting. The muting function is turned on by the applied voltage of 1V or less to the resistance of 22pin (Mute pin). And the

muting function is turn off tijs pin opens.

Also, the time constant of the muting function is determined by external capacitor and resistor constants.

It is concerned with a pop noise in amplifier ON/OFF and mute ON/OFF. After enough examination, please set it.

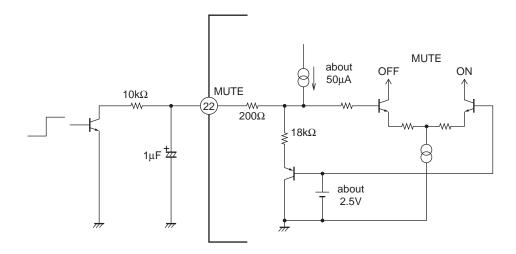


Fig2 Mute equivalent circuit

3. ACGND pin (pin 16)

The capacitor of the pin 16 must use the same capacitance value as the input capacitor. Also, connect to the same PREGND as the input capacitor.

4. Self-diagnostics function (pin 25)

By detecting the unusual state of the IC, the signal is output to the pin 25.

Also, by controlling the standby switch after the signal of the pin 25 is detected by the microcomputer, the burnout of the speaker can be prevented.

(1) Shorting to V _{CC} /Shorting to ground	: The pin 25 becomes the low level.
(2) Load shorting	: The pin 25 is alternated between the low level and the high level
	according to the output signal.
(3) Output offset detection	: when the output offset voltage exceeds the detection threshold voltage,
	the pin 25 becomes the low level.

* Note: The output offset abnormality is thought of as the leakage current of the input capacitor. In addition, the pin 25 has become the NPN open collector output (active low).

The pin 25 must be left open when this function is not used.

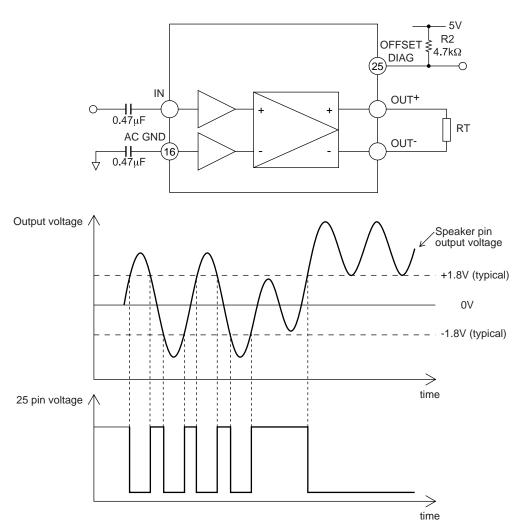


Fig3 Self-diagnosis Function Diagram

5. Sound quality (low frequencies)

By varying the value of input capacitor, low-frequency characteristic can be improved.

However, it is concerned the shock noise. Please confirm in each set when the capacitance value varies.

- 6. Pop noise
 - For pop noise prevention, it is recommended to use the muting function at the same time.
 - Please turn on the muting function simultaneously with power supply on when the amplifier is turned on. Next, turn off the muting function after the output DC potential stabilization.
 - When the amplifier is turn off, turn off the power supply after turning on the muting function.
- 7. Oscillation stability

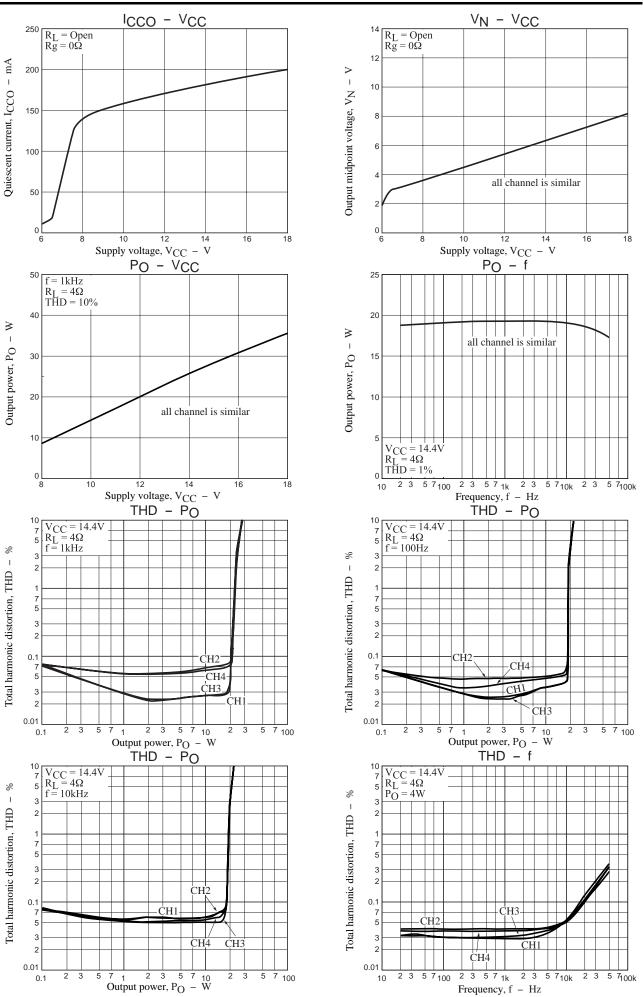
Pay due attention on the following points because parasitic oscillation may occur due to effects of the capacity load, board layout, etc.

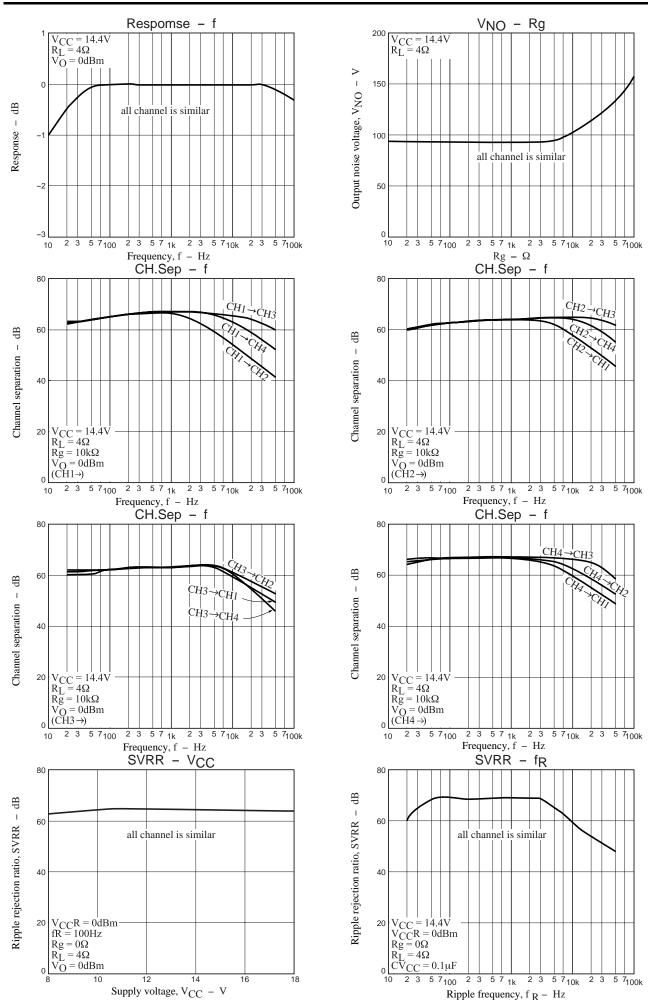
Board layout

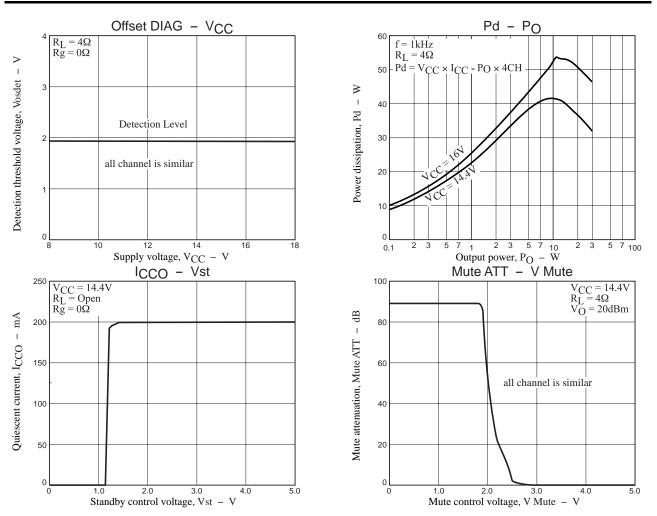
- Provide the V_{CC} capacitor of 0.1μ F in the position nearest to IC.
- PREGND must be independently wired and connected to the GND point that is as stable as possible, such as the minus pin of the 2200μ F V_{CC} capacitor.

In case of occurrence of parasitic oscillation, any one of following parts may be added as a countermeasure. Note that the optimum capacitance must be checked for each set in the mounted state.

- Series connection of CR $(0.1\mu F \text{ and } 2.2\Omega)$ between BTL outputs
- Series connection of $CR(0.1\mu F \text{ and } 2.2\Omega)$ between each output pin and GND.



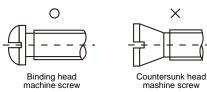


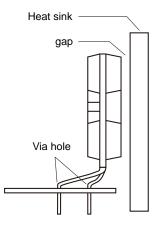


HZIP25 Heat sink attachment

Heat sinks are used to lower the semiconductor device junction temperature by leading the head generated by the device to the outer environment and dissipating that heat.

- a. Unless otherwise specified, for power ICs with tabs and power ICs with attached heat sinks, solder must not be applied to the heat sink or tabs.
- b. Heat sink attachment
 - \cdot Use flat-head screws to attach heat sinks.
 - \cdot Use also washer to protect the package.
 - \cdot Use tightening torques in the ranges 39-59Ncm(4-6kgcm).
 - If tapping screws are used, do not use screws with a diameter larger than the holes in the semiconductor device itself.
 - Do not make gap, dust, or other contaminants to get between the semiconductor device and the tab or heat sink.
 - Take care a position of via hole .
 - \cdot Do not allow dirt, dust, or other contaminants to get between the semiconductor device and the tab or heat sink.
 - · Verify that there are no press burrs or screw-hole burrs on the heat sink.
 - · Warping in heat sinks and printed circuit boards must be no more than
 - 0.05 mm between screw holes, for either concave or convex warping.
 - \cdot Twisting must be limited to under 0.05 mm.
 - \cdot Heat sink and semiconductor device are mounted in parallel.
 - Take care of electric or compressed air drivers
 - The speed of these torque wrenches should never exceed 700 rpm, and should typically be about 400 rpm.
- c. Silicone grease
 - \cdot Spread the silicone grease evenly when mounting heat sinks.
 - · Sanyo recommends YG-6260 (Momentive Performance Materials Japan LLC)
- d. Mount
 - · First mount the heat sink on the semiconductor device, and then mount that assembly on the printed circuit board.
 - \cdot When attaching a heat sink after mounting a semiconductor device into the printed circuit board, when tightening up a heat sink with the screw, the mechanical stress which is impossible to the semiconductor device and the pin doesn't hang.
- e. When mounting the semiconductor device to the heat sink using jigs, etc.,
 - \cdot Take care not to allow the device to ride onto the jig or positioning dowel.
 - · Design the jig so that no unreasonable mechanical stress is not applied to the semiconductor device.
- f. Heat sink screw holes
 - · Be sure that chamfering and shear drop of heat sinks must not be larger than the diameter of screw head used.
 - \cdot When using nuts, do not make the heat sink hole diameters larger than the diameter of the head of the screws used. A hole diameter about 15% larger than the diameter of the screw is desirable.
 - \cdot When tap screws are used, be sure that the diameter of the holes in the heat sink are not too small. A diameter about 15% smaller than the diameter of the screw is desirable.
- g. There is a method to mount the semiconductor device to the heat sink by using a spring band. But this method is not recommended because of possible displacement due to fluctuation of the spring force with time or vibration.





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