

# 2.5 MM AUDIO JACKS

## Specifications

### Mechanical

- Insertion and extraction force of jack shall be measured with a load cell or equivalent. The matching plug shall be inserted into and extracted from the jack slowly.
- The value of insertion force:  
Before test or initial: 0.4kg to 2kg.  
After life test: 0.3kg to 2kg.
- The value of extraction force:  
Before test or initial: 0.4kg to 2kg.  
After life test: 0.3kg to 2kg.

### Life Test

The life test to be made by 5,000 cycles of insertion and extraction (with the matching plug) at a rate of 20 to 30 cycles per minute, under no load.

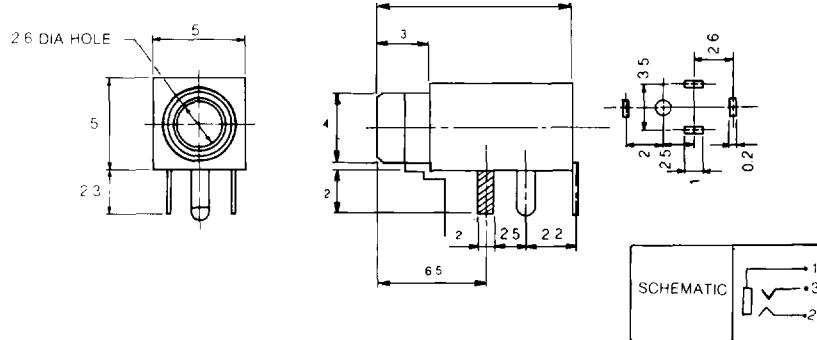
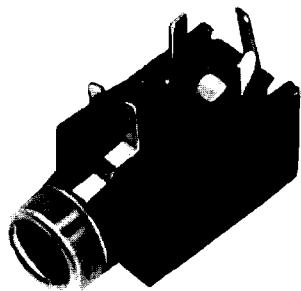
### Electrical

- Insulation resistance between mutually insulated terminals or metallic parts shall not be less than 50 megohms before test or initial, using a 500 volts DC insulation resistance meter.
- Contact resistance between terminals of the jack (to be made a closed circuit) shall not exceed 30 milliohms before test or initial, and shall not exceed 60 milliohms after life test, at a current of below 100mA and at a frequency of 1KHz, by the voltage drop method or four terminals method.

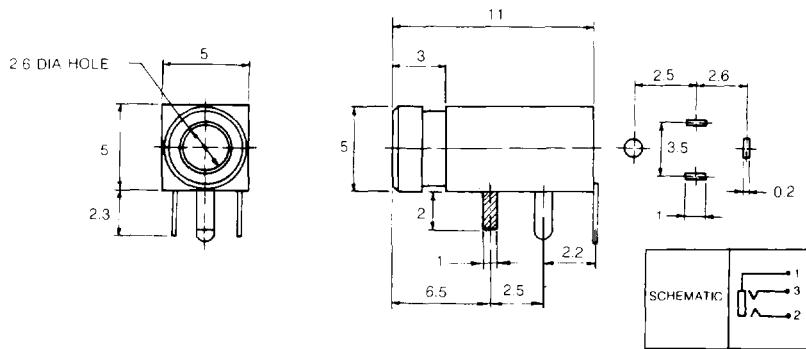
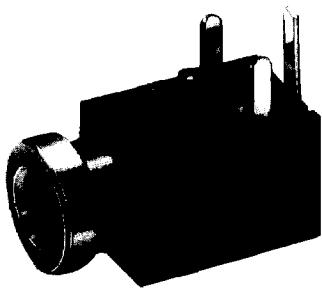
### Test Conditions

Unless otherwise specified herein, all measurements and tests shall be made at a temperature of 5°C to 35°C, and at a relative humidity of 40% to 85%.

### SJS-0253A-2 (PC mount)

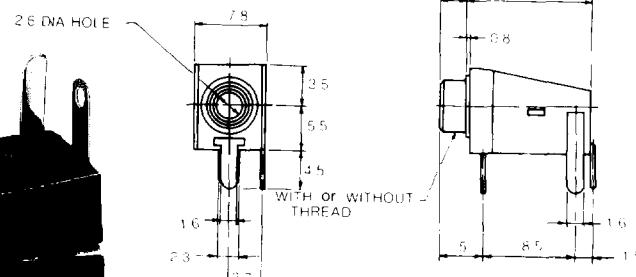
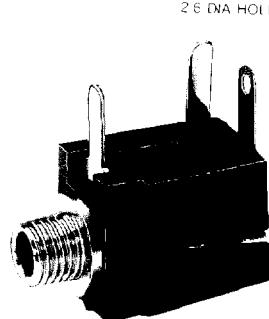


### SJS-0253B (PC mount)

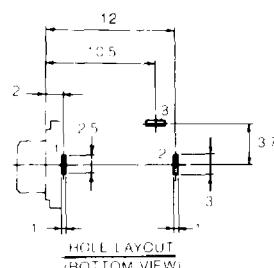


### SJ-0251 (PC mount, w/nut)

### SJ-0251A (PC mount, w/o nut)

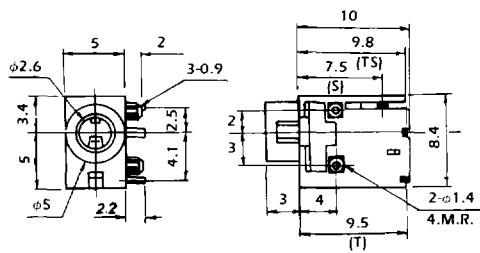
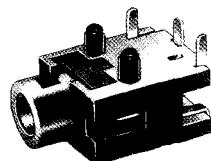


MODEL NO	SJ-0251	SJ-0251A
SLEEVE	M4 0.5	4 DIA
SCHEMATIC		
HOLE LAYOUT (BOTTOM VIEW)		

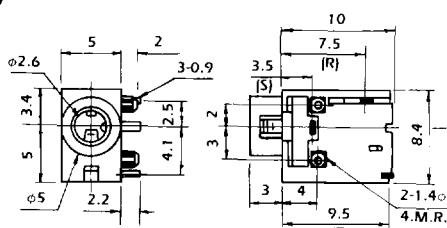
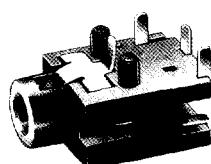


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**SJ-0252-B (PC mount)**

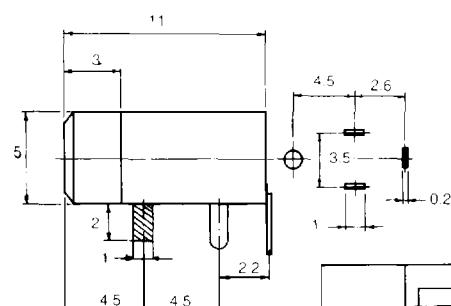
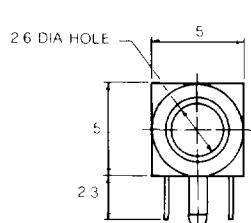
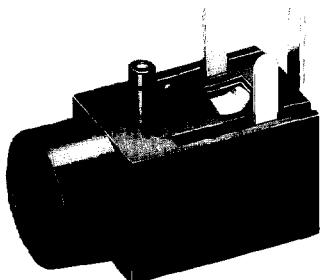


## **SJ-0252-3RT (PC mount)**

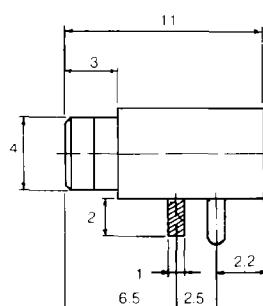
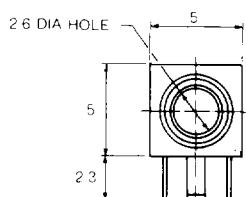
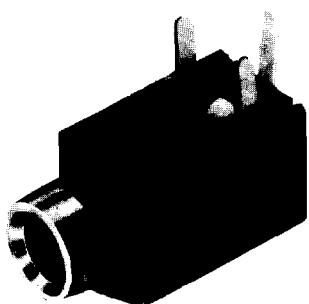


MODEL NO.	SJ-0252-3RT	SJ-0252-4R
SCHEMATIC		

SJS-0253 (PC mount)

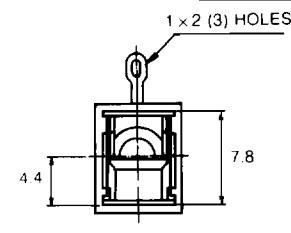
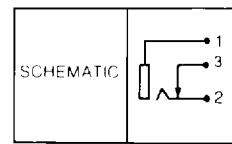
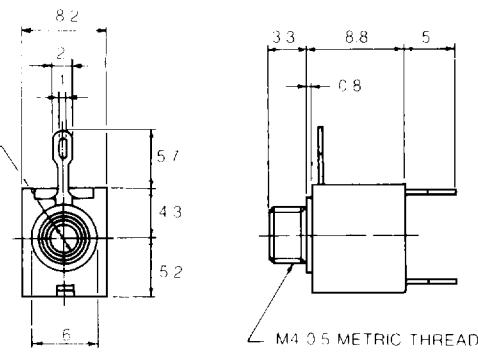
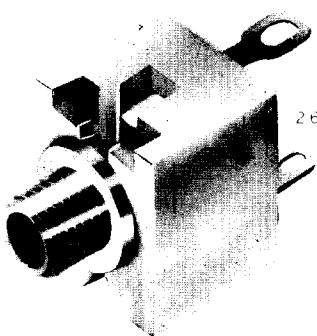


**SJS-0253A (PC mount)**

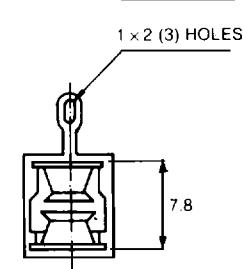
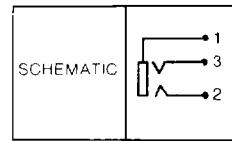
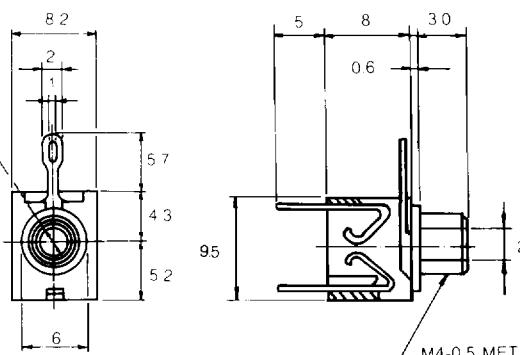
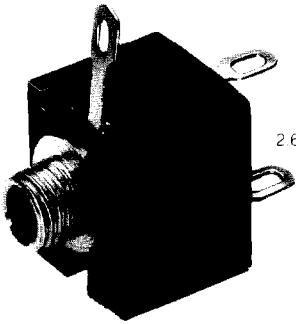


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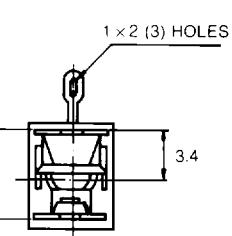
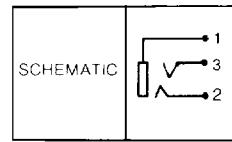
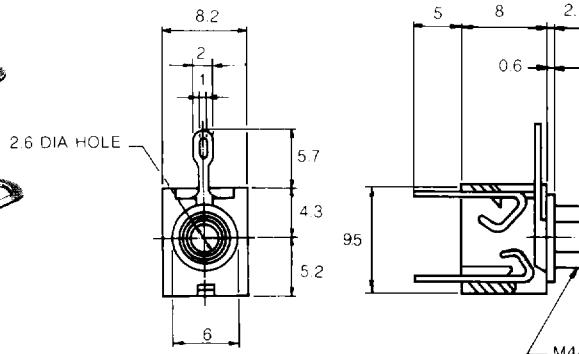
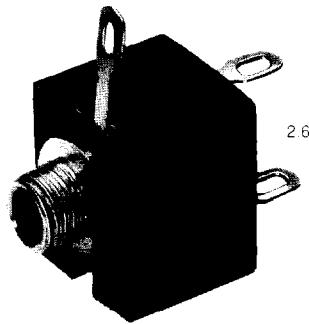
## SJ-0250 (Lead wire mount)



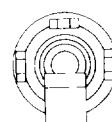
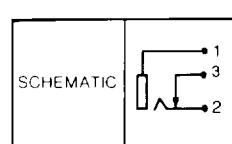
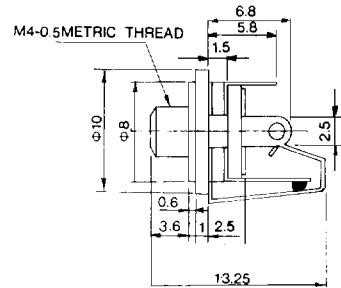
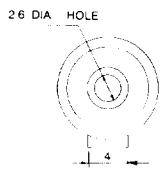
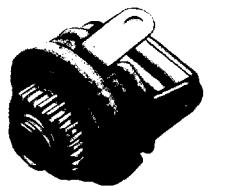
## SJS-0251A (Lead wire mount)



## SJS-0251B (Lead wire mount)



## SJS-0251-1 (Lead wire mount)



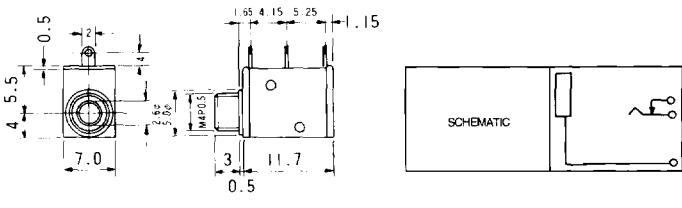
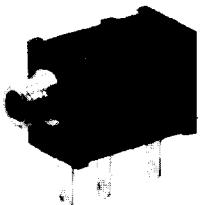
**SHOGYO**

516-486-0911  
FAX: 516-486-0922

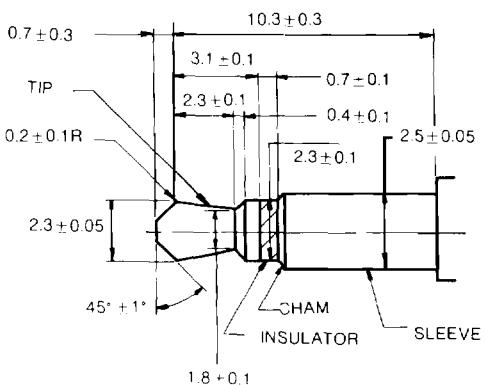
# 2.5 MM AUDIO JACKS

Contact Resistance.....	Max 30mΩ/1A	Insulation & Extraction Force.....	0.8-2kgs
Insulation Resistance.....	Min 50mΩ/DC 500V	Heat Test.....	5 hours/60°C
Insulation Withstand Voltage.....	AC 250V/1 minute	Life Test.....	10,000 cycles

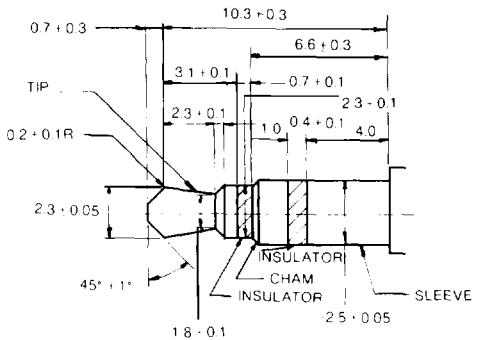
## SJ-2502 (Lead wire mount)



## Mono/2 conductor



## Stereo/3 conductor



See page 33 for photos.  
Also available to specifications as pre-molded cable assemblies.

**SHOGUN**

516-466-0911

FAX: 516-466-0912