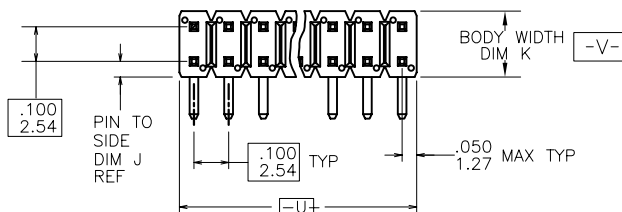


PRODUCT NUMBER
XXXXX-YYY HTLF

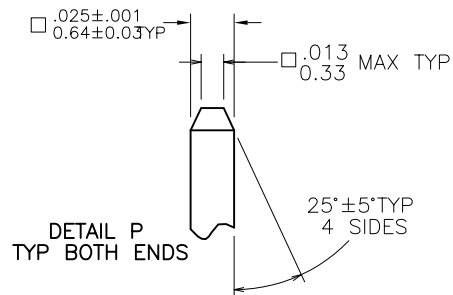
- LEAD FREE OPTION
SEE NOTE 1,8
- TUBE PACKAGING OPTION
SEE NOTE 1
- HIGH TEMPERATURE PLASTIC
SEE NOTE 1
- NO OF
POSITIONS
SEE NOTE 1
- PIN PLATING
SEE SHEET 2
- BASE PART NO.



TOP VIEW

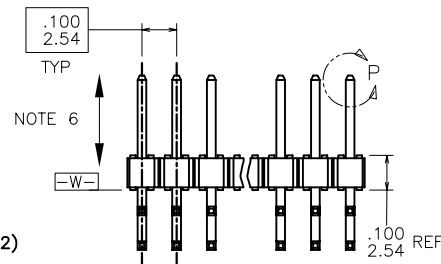
$\varnothing .020/.51$ (M) U (M) V W

NOTE 4

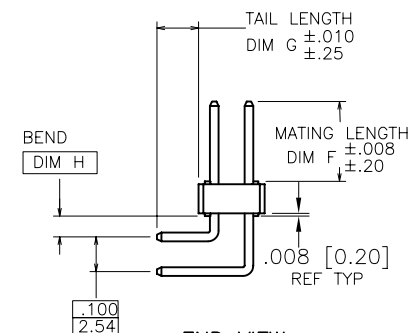


68020-X XX-XXX XXX LF

- TAIL LENGTH (EXAMPLE BELOW)
3.0mm=030 12.8mm=128 (SEE NOTE 11 & 12)
- MATING LENGTH (EXAMPLE BELOW)
5.0mm=050 25.5mm=255 (SEE NOTE 11 & 12)
- TOTAL NUMBER OF POSITION
FROM 2(2X1) THRU 72 (2X36) POSITIONS
- PIN PLATING (SEE NOTE 9)
1=0.76µm Au
4= PURE TIN
8=0.36µm Au
- BASE PART NO.



SIDE VIEW



END VIEW

mat'l. code				surface	ISO 1302	tolerance	ISO 406	projection	product family
NOTES 2 & 3						ISO 1101			BERGSTIK
ltr	ec'n no	dr	date	tolerances unless otherwise specified					title
AX	V21800	TAB	12/20/02	angles	linear	.004±.01/.004±.03		INCH/MM	BERGSTIK® II HEADER
AY	M04-0234	MHT	12/29/04			.004±.005/.004±.013		scale 1:1	.100/2.54cc DR R/A
BA	M05-0072	MHT	5/03/05	0°±2°		.0004±.0020/.0004±.0051			
BB	M06-0268	MHT	7/17/06	dr	D.WIHTING	03/08/93			dwg no
BC	M06-0346	MHT	9/04/06	engr	T.HANNA	03/08/93			sheet 1 of 5 size
BD	M07-0165	AGS	3/22/07	chr	T.BREWNAKER	03/08/93			68020 A3
BE	M08-0169	MHT	3/05/07	appd	T.HANNA	03/08/93			type Product Customer Drawing
sheet	revision	BE	BE	BE	BE	BE			
index	sheet	1	2	3	4	5			

PIN PLATING CODES:

XXXXX-1YY	30u"/0.76u MIN (SEE NOTE 9) OVER 50u"/1.27u MIN Ni
XXXXX-2YY	15u"/0.38u MIN (SEE NOTE 9) OVER 50u"/1.27u MIN Ni
XXXXX-3YY	50u"/1.27u MIN Au OVER 50u"/1.27u MIN Ni
XXXXX-4YY	100u"/2.54u MIN Sn OVER 50u"/1.27u MIN Ni (SEE NOTE 10)
XXXXX-4YYHLF	
XXXXX-5YY	15u"/0.38u MIN (SEE NOTE 9) OVER 50u"/1.27u MIN Ni
XXXXX-6YY	30u"/0.76u MIN (SEE NOTE 9) OVER 50u"/1.27u MIN Ni
XXXXX-7YY	30u"/0.76u MIN Au OVER 50u"/1.27u MIN Ni
XXXXX-8YY	15u"/0.38u MIN Au OVER 50u"/1.27u MIN Ni
XXXXX-9YY	15u"/0.38u MIN GXT OVER 50u"/1.27u MIN Ni
XXXXX-0YY	30u"/0.76u MIN GXT OVER 50u"/1.27u MIN Ni

NOTES

①. PART NUMBER OPTIONS:

PIN PLATING CODES (SEE ABOVE)

HIGH TEMP. MATERIAL:

FOR HIGH-TEMPERATURE APPLICATIONS, SPECIFY AN "H" AT THE END OF THE PART NUMBER, AND PCT WILL BE SUPPLIED.

NUMBER OF POSITION:

EVEN NUMBER OF POSITIONS FROM 2 (2X1) THRU 72 (2X36).

PACKAGING:

PACKAGED IN POLY BAGS.

EIGHT DIGIT PART NUMBERS FOLLOWED BY A "T" ARE PACKAGED IN TUBES. SEE SPECIFIC PART NUMBERS FOR AVAILABILITY.

LEAD FREE:

ADD "HLF" SUFFIX AT THE END OF PART NUMBER FOR LEAD FREE OPTION, NOT AVAILABLE FOR -5YY, -5YYH, -6YY & -6YYH.

②. BODY MATERIAL:

MANUFACTURER'S OPTION OF NYLON OR PCT, GLASS FIBER REINFORCED, FLAME RETARDANT PER UL-94V-0.
COLOR: BLACK.

PART NUMBERS WITH "H" SUFFIX WILL WITHSTAND EXPOSURE TO 260°C PEAK TEMPERATURE FOR 20 SECONDS IN WAVE SOLDER, INFRA-RED OR VAPOR PHASE SOLDER PROCESS.

PART NUMBERS WITHOUT "H" SUFFIX WILL WITHSTAND EXPOSURE TO 260°C PEAK TEMPERATURE FOR WAVE SOLDER PROCESS.

③. PIN MATERIAL: PHOS-BRONZE.

④. MEASURED WITH PART IN RESTRAINED CONDITION.

⑤. TWO SIDES OF PIN TIPS NOT PLATED. TYPICAL BOTH ENDS.

⑥. 2LBS/0.9KG MIN PIN RETENTION IN EITHER DIRECTION.

7. MILITARY BERGSTIK HEADER

P/N XXXXX-XY-MIL

NOT AVAILABLE.

⑧. THESE PRODUCTS MEETS EUROPEAN UNION DIRECTIVES AND OTHER COUNTRY REGULATION AS DESCRIBED IN GS-22-008.

⑨. PLATING OPTIONS:

MAY BE EITHER GOLD OR GXT PLATED AT MANUFACTURER'S OPTION.

⑩. THIS PRODUCT HAS 100% TIN PLATING IN THE INTERFACE AND HAS NOT BEEN TESTED FOR WHISKER GROWTH IN ALL INTERCONNECT ENVIRONMENTS."

⑪. THE OAL DON'T EXCEED 31mm

OAL= MATTING DIM + TAIL DIM +4.0mm<=31mm "WHERE THE SUM OF TAIL

LEGTH DON'T EXCEED 27mm" TAIL

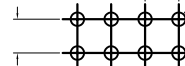
TAIL LENGTH MIN 2.00mm TAIL LENGTH MAX 10.4mm

MATTING LENGTH MIN 1.5mm MATTING LENGTH MAX 25.4mm

⑫. INCREMENTS BY 0.1mm IN LENGTH ONLY

13. FOR ESPECIAL PACKAGING REQUEST PLEASE CONTACT PRODUCT MANAGER FOR AVAILABILITY

14. BEND DIMENSION AT 1.5mm ONLY

.100±.003 [2.54±.08]
TYP. NON-ACCUMULATIVE

.100±.003 [2.54±.08]

RECOMMENDED HOLE PATTERN

mat'l code	surface	tolerance	projection	product family
NOTES 2 & 3	ISO 1302	ISO 406	ISO 1101	BERGSTIK
ltr	ecr no	dr	date	title
BE				BERGSTIK® II HEADER
				.100/2.54cc DR R/A
				dwg no
				sheet 2 of 5 size
				68020 A3
				type
				Product Customer Drawing
sheet	revision			
index	sheet			



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PRODUCT NUMBER	MATING LENGTH		TAIL LENGTH		BEND DIM.		PIN TO SIDE		BODY WIDTH		PACKAGING	LF OPTION
	DIM F	DIM F	DIM G	DIM G	DIM H	DIM H	DIM J	DIM J	DIM K	DIM K		
	ENGLISH	METRIC	ENGLISH	METRIC	ENGLISH	METRIC	ENGLISH	METRIC	ENGLISH	METRIC		
68020-YYY	0.230	5.84	0.095	2.41	0.060	1.52	0.045	1.14	0.190	4.83	POLY BAGS	NOTE 1,8
68021-YYY	0.230	5.84	0.120	3.05	0.060	1.52	0.045	1.14	0.190	4.83	POLY BAGS	
68022-YYY	0.318	8.08	0.110	2.79	0.060	1.52	0.070	1.78	0.240	6.10	POLY BAGS	
68025-YYY	0.230	5.84	0.195	4.95	0.060	1.52	0.045	1.14	0.190	4.83	POLY BAGS	
68405-YYY	0.230	5.84	0.095	2.41	0.060	1.52	0.070	1.78	0.240	6.10	POLY BAGS	
68452-YYY	0.380	9.65	0.110	2.79	0.060	1.52	0.070	1.78	0.240	6.10	POLY BAGS	
68459-YYY	0.318	8.08	0.150	3.81	0.060	1.52	0.070	1.78	0.240	6.10	POLY BAGS/TUBES	
68462-YYY	0.400	10.16	0.120	3.05	0.060	1.52	0.045	1.14	0.190	4.83	POLY BAGS	
68463-YYY	0.230	5.84	0.110	2.79	0.060	1.52	0.070	1.78	0.240	6.10	POLY BAGS	
68480-YYY	0.318	8.08	0.110	2.79	0.060	1.52	0.045	1.14	0.190	4.83	POLY BAGS	
68492-YYY	0.230	5.84	0.150	3.81	0.060	1.52	0.070	1.78	0.240	6.10	POLY BAGS	
68493-YYY												
68695-YYY	0.230	5.84	0.090	2.29	0.060	1.52	0.045	1.14	0.190	4.83	POLY BAGS	
68696-YYY	0.318	8.08	0.125	3.18	0.060	1.52	0.045	1.14	0.190	4.83	POLY BAGS	
68697-YYY	0.230	5.84	0.125	3.18	0.060	1.52	0.045	1.14	0.190	4.83	POLY BAGS	
68715-YYY	0.138	3.51	0.138	3.51	0.060	1.52	0.045	1.14	0.190	4.83	POLY BAGS	
68728-YYY												
68740-YYY	0.345	8.76	0.110	2.79	0.060	1.52	0.070	1.78	0.240	6.10	POLY BAGS	
68759-YYY	0.275	6.99	0.120	3.05	0.060	1.52	0.045	1.14	0.190	4.83	POLY BAGS	
68780-YYY	0.230	5.84	0.039	0.99	0.060	1.52	0.045	1.14	0.190	4.83	POLY BAGS	
69147-YYY	0.540	13.72	0.260	6.60	0.060	1.52	0.045	1.14	0.190	4.83	POLY BAGS	
69186-YYY												
72240-YYYH	0.550	13.97	0.120	3.05	0.060	1.52	0.070	1.78	0.240	6.10	POLY BAGS	
72261-YYYH	0.100	2.54	0.100	2.54	0.060	1.52	0.045	1.14	0.190	4.83	POLY BAGS	
72324-YYYH	0.550	13.97	0.260	6.60	0.060	1.52	0.070	1.78	0.240	6.10	POLY BAGS	
72410-YYYH	0.120	3.05	0.350	8.89	0.120	3.05	0.070	1.78	0.240	6.10	POLY BAGS	
74430-YYYH	0.000	0.00	0.233	5.92	0.060	1.52	0.045	1.14	0.190	4.83	POLY BAGS	

mat'l. code				surface		tolerance		projection		product family	
NOTES 2 & 3				ISO 1302		ISO 406 ISO 1101				BERGSTIK	
ltr	ecr no	dr	date	tolerances unless otherwise specified						title	
BE				angles	linear	$XX \pm 0.1 / XX \pm 0.3$ $XXX \pm 0.05 / XX \pm 0.13$ $XXXX \pm 0.020 / XXX \pm 0.051$		INCH/MM		BERGSTIK® II HEADER	
				0° ± 2°				scale 1:1		.100/2.54cc DR R/A	
				dr	D.WIHTING		03/08/93		dwg no		sheet 3 of 5 size
				engr	T.HANNA		03/08/93		68020		A3
				chr	T.BREWNAKER		03/08/93		type		Product Customer Drawing
				appd	T.HANNA		03/08/93				
sheet index	revision	sheet									



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PRODUCT NUMBER	MATING LENGTH		TAIL LENGTH		BEND DIM.		PIN TO SIDE		BODY WIDTH		PACKAGING	LF OPTION
	DIM F	DIM F	DIM G	DIM G	DIM H	DIM H	DIM J	DIM J	DIM K	DIM K		
	ENGLISH	METRIC	ENGLISH	METRIC	ENGLISH	METRIC	ENGLISH	METRIC	ENGLISH	METRIC		
78576-YYY	0.120	3.05	0.120	3.05	0.060	1.52	0.070	1.78	0.240	6.10	POLY BAGS	NOTE 1,8
78923-YYY	0.240	6.10	0.095	2.41	0.060	1.52	0.070	1.78	0.240	6.10	POLY BAGS	
78951-YYY	0.500	12.70	0.120	3.05	0.060	1.52	0.045	1.14	0.190	4.83	POLY BAGS	
79200-YYY	0.155	3.94	0.280	7.11	0.060	1.52	0.070	1.78	0.240	6.10	POLY BAGS	
79201-YYY	0.225	5.72	0.280	7.11	0.060	1.52	0.070	1.78	0.240	6.10	POLY BAGS	
79202-YYY	0.245	6.22	0.280	7.11	0.060	1.52	0.070	1.78	0.240	6.10	POLY BAGS	
79203-YYY	0.315	8.00	0.280	7.11	0.060	1.52	0.070	1.78	0.240	6.10	POLY BAGS	
79204-YYY	0.177	4.50	0.410	10.41	0.060	1.52	0.070	1.78	0.240	6.10	POLY BAGS	
79205-YYY	0.25	6.35	0.410	10.41	0.060	1.52	0.070	1.78	0.240	6.10	POLY BAGS	
79206-YYY	0.315	8.00	0.410	10.41	0.060	1.52	0.070	1.78	0.240	6.10	POLY BAGS	
79248-YYY												
79257-YYY	0.230	5.84	0.120	3.05	0.060	1.52	0.070	1.78	0.240	6.10	POLY BAGS/TUBES	
79258-YYY	0.318	8.08	0.120	3.05	0.060	1.52	0.070	1.78	0.240	6.10	POLY BAGS/TUBES	
79807-YYY												
79841-YYY	0.060	1.52	0.230	5.84	0.060	1.52	0.045	1.14	0.190	4.83	POLY BAGS	
86385-YYY	0.260	6.6	0.120	3.05	0.060	1.52	0.070	1.78	0.240	6.10	POLY BAGS	
86840-YYY	0.318	8.08	0.230	5.84	0.060	1.52	0.070	1.78	0.240	6.10	POLY BAGS	
86867-YYY												
88822-YYY	0.318	8.08	0.080	2.03	0.060	1.52	0.070	1.78	0.240	6.10	POLY BAGS	
89292-YYY	0.120	3.05	0.300	7.62	0.120	3.05	0.045	1.14	0.190	4.83	POLY BAGS	
90234-YYY	0.130	3.30	0.195	4.95	0.060	1.52	0.045	1.14	0.190	4.83	POLY BAGS	
92634-YYY	0.318	8.08	0.318	8.08	0.060	1.52	0.045	1.14	0.190	4.83	POLY BAGS	
93162-YYY	0.230	5.84	0.400	10.16	0.150	3.81	0.045	1.14	0.190	4.83	POLY BAGS	
93932-YYY	0.200	5.08	0.120	3.05	0.060	1.52	0.070	1.78	0.240	6.10	POLY BAGS	
93939-YYY	0.160	4.06	0.120	3.05	0.060	1.52	0.070	1.78	0.240	6.10	POLY BAGS	
94687-YYYH	0.430	10.92	0.230	5.84	0.060	1.52	0.045	1.14	0.190	4.83	POLY BAGS	
94688-YYYH	0.385	9.78	0.280	7.11	0.060	1.52	0.070	1.78	0.240	6.10	POLY BAGS	NOTE 1,8

mat'l. code				surface		tolerance		projection		product family	
NOTES 2 & 3				ISO 1302		ISO 406 ISO 1101				BERGSTIK	
ltr	ecr no	dr	date	tolerances unless otherwise specified							
BE				angles	linear	XX±01/XX±0.3		INCH/MM		title	
						XXX±.005/XX±0.13				BERGSTIK® II HEADER	
				0'±2"		XXXX±.0020/XXX±0.051		scale 1:1		.100/2.54cc DR R/A	
				dr	D.WIHTING		03/08/93		dwg no		sheet 4 of 5 size
				enr	T.HANNA		03/08/93		68020		A3
				chr	T.BREWNAKER		03/08/93		type		Product Customer Drawing
				appd	T.HANNA		03/08/93				
sheet index	revision	sheet									

PRODUCT NUMBER	MATING LENGTH		TAIL LENGTH		BEND DIM.		PIN TO SIDE		BODY WIDTH		PACKAGING	LF OPTION
	DIM F	DIM F	DIM G	DIM G	DIM H	DIM H	DIM J	DIM J	DIM K	DIM K		
	ENGLISH	METRIC	ENGLISH	METRIC	ENGLISH	METRIC	ENGLISH	METRIC	ENGLISH	METRIC		
95035-YYYH	0.230	5.84	0.400	10.16	0.060	1.52	0.045	1.14	0.190	4.83	POLY BAGS	NOTE 1,8
95182-YYYH	0.400	10.16	0.110	2.79	0.060	1.52	0.070	1.78	0.240	6.10	POLY BAGS	↓ NOTE 1,8
98358-YYYH	0.205	5.21	0.410	10.41	0.060	1.52	0.070	1.78	0.240	6.10	POLY BAGS	
98359-YYYH	0.275	6.99	0.410	10.41	0.060	1.52	0.070	1.78	0.240	6.10	POLY BAGS	



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mat'l. code				surface		tolerance		projection		product family	
NOTES 2 & 3				ISO 1302		ISO 406 ISO 1101				BERGSTIK	
ltr	ecn no	dr	date	tolerances unless otherwise specified				INCH/MM		title	
BE				angles	linear	.XX±.01/XX±0.3 .XXX±.005/XX±0.13 .XXXX±.0020/XXX±0.051		scale 1:1		BERGSTIK® II HEADER	
				0°±2°						.100/2.54cc DR R/A	
				dr	D.WIHTING 03/08/93				dwg no		sheet 5 of 5 size
				engr	T.HANNA 03/08/93				68020		A3
				chr	T.BREWNAKER 03/08/93						
				appd	T.HANNA 03/08/93						
sheet index	revision	sheet									