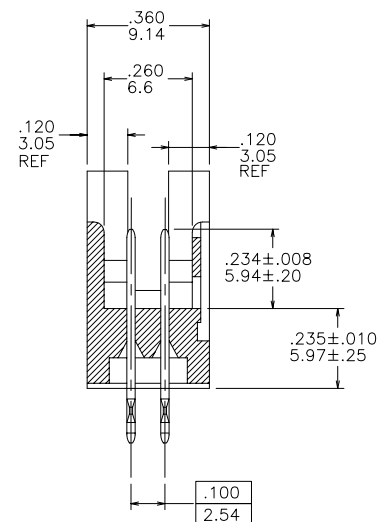
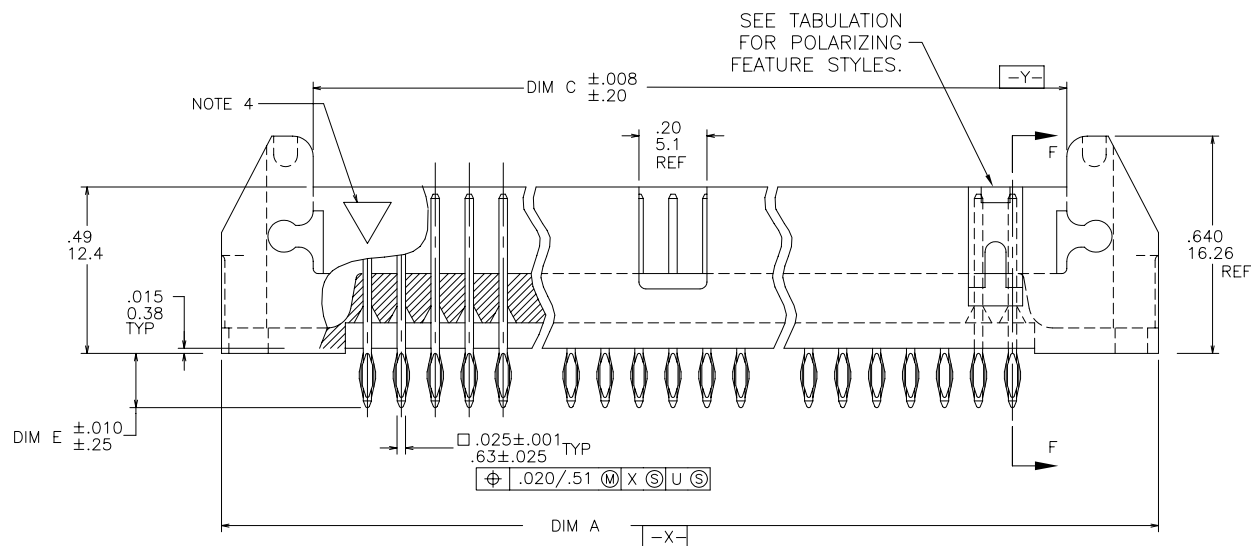
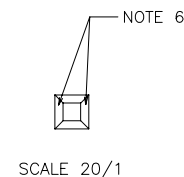
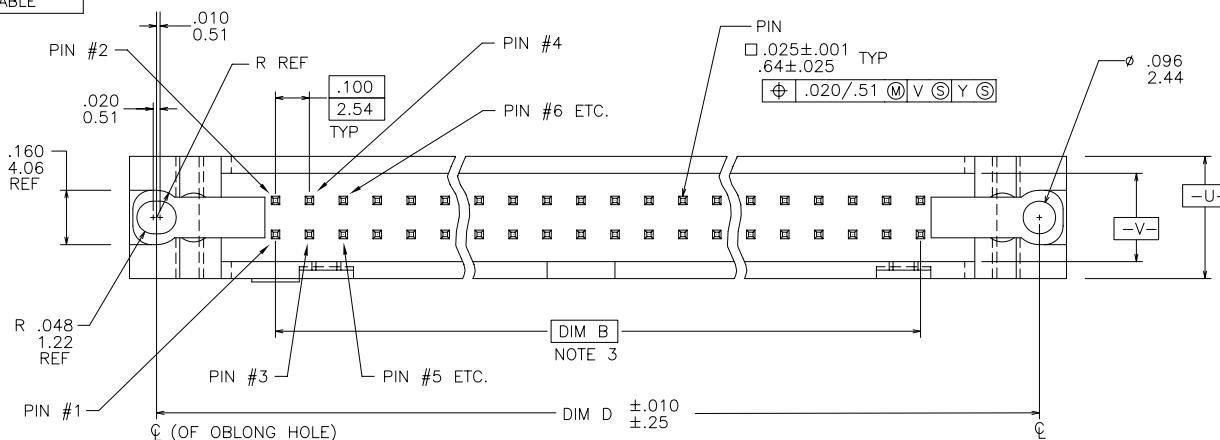


PRODUCT NUMBER
SEE TABLE

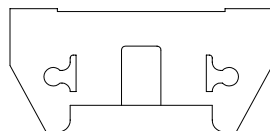


mat'l. code				surface ISO 1302 ✓		tolerance ISO 406 ISO 1101	projection INCH/MM	product family QUICKIE			
ltr	ecn	no	dr	date	tolerances unless otherwise specified		INCH/MM	title P.F. HDR. ASSEMBLY SEA HORSE 4 WALL			
AA	V01853	MEM		7/27/00	angles	.XX±.01/.3					
AB	V02910	MEM		12/05/00	linear	.XXX±.005/.13	scale 1:1	sheet 1 of 13 size A3			
AC	V20526	RGD		3/18/02	0°±2'	.XXXX±.0020/.051					
AD	V21355	GIP		9/05/02	dr	M. CLOUSER	3/01/90				
AE	V21485	GIP		9/23/02	enr	M. SMYK	3/01/90				
AF	M05-0204	MHT		11/09/05	chr	M. SMYK	3/01/90				
AG	M07-0116	AGS		2/24/07	appd	M. SMYK	3/01/90				
sheet	revision	AG	AG	AG	AG	AG	AG	AG	AG	AG	AG
index	sheet	1	2	3	4	5	6	7	8	9	10

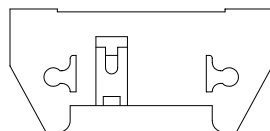
	PLATING	NOTE 6
1	30u"/.76u Au OVER 50u "/1.27u Ni	NOTE 14
2	30u"/.76u GXT/GOLD FLASH	NOTE 14
4	30u"/.76u GXT DUPLEX	
4LF	30u"/.76u GXT & 100u"/2.54u Sn DUPLEX	
5	30u"/.76u GOLD DUPLEX	
5LF	30u"/.76u GOLD & 100u"/2.54u Sn DUPLEX	

NOTES:

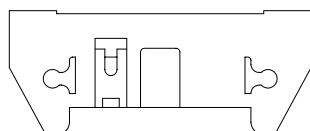
1. BODY MATERIAL; 30% GLASS FILLED POLYESTER
FLAME RETARDANT PER UL 94-V0 COLOR-BLUE.
-1XX TO -6XX BLUE PBT
-7XX TO -9XX GREY PBT
2. UNLESS OTHERWISE SPECIFIED, 1° MAX DRAFT
PERMISSIBLE ON ALL SURFACES.
- ③ DIM B BASIC DIM SHALL BE LOCATED SYMMETRICAL
TO DATUM -Y-.
4. TRIANGLE, LOGO, & PART NO. AND THEIR LOCATIONS OPTIONAL.
- ⑤ PIN MATERIAL; 3/4 HD. PHOSPHOR BRONZE ALLOY
UNS-C51000.
- ⑥ TWO NON-CRITICAL SIDES OF TIPS NOT PLATED.
TYP BOTH ENDS.
7. RECOMMENDED MOUNTING SCREW - #2-56 FILLISTER
HEAD MACHINE SCREW .25/6.35 LONG FOR
.063/1.58 & .094/2.38 BOARDS, .313/7.93 LONG
FOR .125/3.18 BOARDS.
8. 3 LBS/1.36 KG PIN RETENTION IN BOTH DIRECTIONS.
9. LOW PROFILE LATCHES TO BE USED WITH FEMALE
CONNECTOR WITHOUT STRAIN RELIEF STANDARD
LATCHES TO BE USED WITH FEMALE CONNECTORS
WITH STRAIN RELIEF.
- ⑩ ADD AN "A" AFTER THE 8 DIGIT PART NUMBER FOR
CUSTOMER SPECIAL.
11. RECOMMENDED PLATED-THRU-HOLE DIMENSIONS ARE:
DRILLED HOLE: .0453/1.151±.0010/.025 DIA
COPPER PLATING THICKNESS .001/.025 TO .003/.076
SOLDER PLATING THICKNESS: .0003/.076 TO .0007/.0178
OVERALL HOLE SIZE: .040/1.016±.003/.076 DIA
- ⑫ ADD "LF" SUFFIX AT THE END OF PART NUMBER FOR LEAD FREE OPTION.
- ⑬ THESE PRODUCT MEETS EUROPEAN UNION DIRECTIVES AND OTHER
COUNTRY REGULATION AS DESCRIBED IN GS-22-008.
- ⑭ PLATING OPTIONS:
MAY BE EITHER GOLD OR GXT PLATED AT MANUFACTURER'S OPTION.
15. THE PRODUCT IS NOT INTENDED TO BE EXPOSED TO A MANUFACTURING SOLDER
PROCESS.



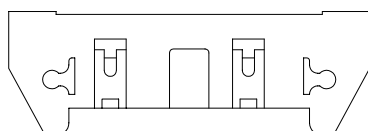
2x5
STYLE A



2x5
STYLE B



2x7
STYLE C



2 X 8 & LARGER
STYLE D

mat'l. code					surface ISO 1302 ✓		tolerance ISO 406 ISO 1101		projection 		product family QUICKIE				
ltr		ecn no		dr		date		tolerances unless otherwise specified				title			
AG								angles		linear		.XX±.01/.3		INCH/MM	
								0°±2°				.xxx±.005/.13			
												.xxx±.0020/.051		scale 1:1	
								dr		M. CLOUSER		3/01/90			
								engr		M. SMYK		3/01/90			
								chr		M. SMYK		3/01/90			
								appd		M. SMYK		3/01/90			
sheet index		revision sheet												dwg no	
														sheet2 of13size	
														68710	
														A3	
														type Product Customer Drawing	



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PRODUCT NUMBER	SIZE	STYLE	LATCH	DIM A	DIM B	DIM C	DIM D	DIM E	PIN PLATING	LEAD FREE PIN PLATING	LEAD FREE OPTION
68710-001	2 X 5	A	NONE	1.26/32.00	.400/10.16	.720/18.28	1.100/27.94	.160/4.06	1	1	NOTE 12
-002								.160/4.06	2	2	
-003								.610/15.49	1	1	
-004								.610/15.49	2	2	
-005								.733/18.62	1	1	
-006			NONE					.733/18.62	2	2	
-007			STD.					.160/4.06	1	1	
-008								.160/4.06	2	2	
-009								.610/15.49	1	1	
-010								.610/15.49	2	2	
-011								.733/18.62	1	1	
-012			STD.					.733/18.62	2	2	
-013			LOW PROFILE					.160/4.06	1	1	
-014								.160/4.06	2	2	
-015								.610/15.49	1	1	
-016								.610/15.49	2	2	
-017								.733/18.62	1	1	
-018		A	LOW PROFILE					.733/18.62	2	2	
-019		B	NONE					.160/4.06	1	1	
-020								.160/4.06	2	2	
-021								.610/15.49	1	1	
-022								.610/15.49	2	2	
-023								.733/18.62	1	1	
-024			NONE					.733/18.62	2	2	
-025			STD.					.160/4.06	1	1	
-026								.160/4.06	2	2	
-027								.610/15.49	1	1	
-028								.610/15.49	2	2	
-029								.733/18.62	1	1	
-030			STD.					.733/18.62	2	2	
-031			LOW PROFILE					.160/4.06	1	1	
-032								.160/4.06	2	2	
-033								.610/15.49	1	1	
-034								.610/15.49	2	2	
-035								.733/18.62	1	1	
68710-036	2 X 5	B	LOW PROFILE	1.26/32.00	.400/10.16	.720/18.28	1.100/27.94	.733/18.62	2	2	NOTE 12

mat'l. code				surface ISO 1302 ✓		tolerance ISO 406 ISO 1101		projection 		product family QUICKIE					
ltr				ecn		no		dr		date		tolerances unless otherwise specified		title	
AG												.XX±.01/.3		INCH/MM	
												linear .XXX±.005/.13		P.F. HDR. ASSEMBLY	
												.XXXX±.0020/.051		SEA HORSE 4 WALL	
												scale 1:1		dwg no	
														sheet 3 of 13	
														size	
														A3	
														type	
														Product Customer Drawing	
sheet index				revision		sheet									



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PRODUCT NUMBER	SIZE	STYLE	LATCH	DIM A	DIM B	DIM C	DIM D	DIM E	PIN PLATING SEE SHT. 2	LEAD FREE PIN PLATING	LEAD FREE OPTION
68710-037	2 X 7	C	NONE	1.46/37.08	.600/15.24	.920/23.37	1.300/33.02	.160/4.06	1	1	NOTE 12
-038								.160/4.06	2	2	
-039								.610/15.49	1	1	
-040								.610/15.49	2	2	
-041								.733/18.62	1	1	
-042			NONE					.733/18.62	2	2	
-043			STD.					.160/4.06	1	1	
-044								.160/4.06	2	2	
-045								.610/15.49	1	1	
-046								.610/15.49	2	2	
-047								.733/18.62	1	1	
-048			STD.					.733/18.62	2	2	
-049			LOW PROFILE					.160/4.06	1	1	
-050								.160/4.06	2	2	
-051								.610/15.49	1	1	
-052								.610/15.49	2	2	
-053								.733/18.62	1	1	
-054	2 X 7	C	LOW PROFILE	1.46/37.08	.600/15.24	.920/23.37	1.300/33.02	.733/18.62	2	2	
-055	2 X 8	D	NONE	1.56/39.62	.700/17.78	1.020/25.91	1.400/35.56	.160/4.06	1	1	
-056								.160/4.06	2	2	
-057								.610/15.49	1	1	
-058								.610/15.49	2	2	
-059								.733/18.62	1	1	
-060			NONE					.733/18.62	2	2	NOTE 12
-061			STD.					.160/4.06	1	1	
-062								.160/4.06	2	2	
-063								.610/15.49	1	1	
-064								.610/15.49	2	2	
-065								.733/18.62	1	1	
-066			STD.					.733/18.62	2	2	
-067			LOW PROFILE					.160/4.06	1	1	
-068								.160/4.06	2	2	
-069								.610/15.49	1	1	
-070								.610/15.49	2	2	
-071								.733/18.62	1	1	
68710-072	2 X 8	D	LOW PROFILE	1.56/39.62	.700/17.78	1.020/25.91	1.400/35.56	.733/18.62	2	2	

mat'l. code				surface ISO 1302 ☒		tolerance ISO 406 ISO 1101		projection 		product family QUICKIE			
ltr	ecn	no	dr	date		tolerances unless otherwise specified				title			
AG						angles	linear	INCH/MM		P.F. HDR. ASSEMBLY SEA HORSE 4 WALL			
						0°±2°	.XX±.01/.3 .XXX±.005/.13 .XXXX±.0020/.051	scale 1:1		dwg no 68710			
						dr	M. CLOUSER	3/01/90		sheet 4 of 13 size A3			
						enr	M. SMYK	3/01/90		type Product Customer Drawing			
						chr	M. SMYK	3/01/90					
						appd	M. SMYK	3/01/90					
sheet index		revision sheet											



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PRODUCT NUMBER	SIZE	STYLE	LATCH	DIM A	DIM B	DIM C	DIM D	DIM E	PIN PLATING	LEAD FREE PIN PLATING	LEAD FREE OPTION
68710-073	2 X 10	D	NONE	1.76/44.70	.900/22.86	1.220/30.99	1.600/40.64	.160/4.06	1	1	NOTE 12
-074								.160/4.06	2	2	
-075								.610/15.49	1	1	
-076								.610/15.49	2	2	
-077								.733/18.62	1	1	
-078			NONE					.733/18.62	2	2	
-079			STD.					.160/4.06	1	1	
-080								.160/4.06	2	2	
-081								.610/15.49	1	1	
-082								.610/15.49	2	2	
-083								.733/18.62	1	1	
-084			STD.					.733/18.62	2	2	
-085			LOW PROFILE					.160/4.06	1	1	
-086								.160/4.06	2	2	
-087								.610/15.49	1	1	
-088								.610/15.49	2	2	
-089								.733/18.62	1	1	
-090	2 X 10	D	LOW PROFILE	1.76/44.70	.900/22.86	1.220/30.99	1.600/40.64	.733/18.62	2	2	
-091	2 X 12	D	NONE	1.96/49.78	1.100/27.94	1.420/36.07	1.800/45.72	.160/4.06	1	1	NOTE 12
-092								.160/4.06	2	2	
-093								.610/15.49	1	1	
-094								.610/15.49	2	2	
-095								.733/18.62	1	1	
-096			NONE					.733/18.62	2	2	
-097			STD.					.160/4.06	1	1	
-098								.160/4.06	2	2	
-099								.610/15.49	1	1	
-100								.610/15.49	2	2	
-101								.733/18.62	1	1	
-102			STD.					.733/18.62	2	2	
-103			LOW PROFILE					.160/4.06	1	1	
-104								.160/4.06	2	2	
-105								.610/15.49	1	1	
-106								.610/15.49	2	2	
-107								.733/18.62	1	1	
68710-108	2 X 12	D	LOW PROFILE	1.96/49.78	1.100/27.94	1.420/36.07	1.800/45.72	.733/18.62	2	2	NOTE 12

form: A3

mat'l. code				surface ISO 1302 ☒ ISO 406 ISO 1101		tolerance ISO 406 ISO 1101		projection 		product family QUICKIE	
ltr	ecn	no	dr	date	tolerances unless otherwise specified						
AG					angles	linear .XX±.01/.3		INCH/MM		title P.F. HDR. ASSEMBLY SEA HORSE 4 WALL	
					0°±2'	linear .XXX±.005/.13		scale 1:1		dwg no 68710	
					dr	M. CLOUSER	3/01/90			sheet 5 of 13 size A3	
					enr	M. SMYK	3/01/90			type Product Customer Drawing	
					chr	M. SMYK	3/01/90				
					appd	M. SMYK	3/01/90				
sheet index	revision sheet										

1												2												3												4												5												6											
PRODUCT NUMBER		SIZE		STYLE		LATCH		DIM A		DIM B		DIM C		DIM D		DIM E		PIN PLATING		LEAD FREE PIN PLATING		LEAD FREE OPTION																																																	
68710-109		2 X 13		D		NONE		2.06/52.32		1.200/30.48		1.520/38.61		1.900/48.26		.160/4.06		1		1		NOTE 12																																																	
-110																.160/4.06		2		2																																																			
-111																.610/15.49		1		1																																																			
-112																.610/15.49		2		2																																																			
-113																.733/18.62		1		1																																																			
-114						NONE										.733/18.62		2		2																																																			
-115						STD.										.160/4.06		1		1																																																			
-116																.160/4.06		2		2																																																			
-117																.610/15.49		1		1																																																			
-118																.610/15.49		2		2																																																			
-119																.733/18.62		1		1																																																			
-120						STD.										.733/18.62		2		2																																																			
-121						LOW PROFILE										.160/4.06		1		1																																																			
-122																.160/4.06		2		2																																																			
-123																.610/15.49		1		1																																																			
-124																.610/15.49		2		2																																																			
-125																.733/18.62		1		1																																																			
-126		2 X 13		D		LOW PROFILE		2.06/52.32		1.200/30.48		1.520/38.61		1.900/48.26		.733/18.62		2		2																																																			
-127		2 X 15		D		NONE		2.26/57.40		1.400/35.56		1.720/43.69		2.100/53.34		.160/4.06		1		1																																																			
-128																.160/4.06		2		2																																																			
-129																.610/15.49		1		1																																																			
-130																.610/15.49		2		2																																																			
-131																.733/18.62		1		1																																																			
-132						NONE										.733/18.62		2		2																																																			
-133						STD.										.160/4.06		1		1																																																			
-134																.160/4.06		2		2																																																			
-135																.610/15.49		1		1																																																			
-136																.610/15.49		2		2																																																			
-137																.733/18.62		1		1																																																			
-138						STD.										.733/18.62		2		2																																																			
-139						LOW PROFILE										.160/4.06		1		1																																																			
-140																.160/4.06		2		2																																																			
-141																.610/15.49		1		1																																																			
-142																.610/15.49		2		2																																																			
-143																.733/18.62		1		1																																																			
68710-144		2 X 15		D		LOW PROFILE		2.26/57.40		1.400/35.56		1.720/43.69		2.100/53.34		.733/18.62		2		2		NOTE 12																																																	

mat'l. code

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PRODUCT NUMBER	SIZE	STYLE	LATCH	DIM A	DIM B	DIM C	DIM D	DIM E	PIN PLATING	LEAD FREE PIN PLATING	LEAD FREE OPTION
68710-145	2 X 17	D	NONE	2.46/62.48	1.600/40.64	1.920/48.79	2.300/58.42	.160/4.06	1	1	NOTE 12
-146								.160/4.06	2	2	
-147								.610/15.49	1	1	
-148								.610/15.49	2	2	
-149								.733/18.62	1	1	
-150			NONE					.733/18.62	2	2	
-151			STD.					.160/4.06	1	1	
-152								.160/4.06	2	2	
-153								.610/15.49	1	1	
-154								.610/15.49	2	2	
-155								.733/18.62	1	1	
-156			STD.					.733/18.62	2	2	
-157			LOW PROFILE					.160/4.06	1	1	
-158								.160/4.06	2	2	
-159								.610/15.49	1	1	
-160								.610/15.49	2	2	
-161								.733/18.62	1	1	
-162	2 X 17	D	LOW PROFILE	2.46/62.48	1.600/40.64	1.920/48.79	2.300/58.42	.733/18.62	2	2	
-163	2 X 20	D	NONE	2.76/70.10	1.900/48.26	2.220/56.39	2.600/66.04	.160/4.06	1	1	
-164								.160/4.06	2	2	
-165								.610/15.49	1	1	
-166								.610/15.49	2	2	
-167								.733/18.62	1	1	NOTE 12
-168			NONE					.733/18.62	2	2	
-169			STD.					.160/4.06	1	1	
-170								.160/4.06	2	2	
-171								.610/15.49	1	1	
-172								.610/15.49	2	2	
-173								.733/18.62	1	1	
-174			STD.					.733/18.62	2	2	
-175			LOW PROFILE					.160/4.06	1	1	
-176								.160/4.06	2	2	
-177								.610/15.49	1	1	
-178								.610/15.49	2	2	
-179								.733/18.62	1	1	
68710-180	2 X 20	D	LOW PROFILE	2.76/70.10	1.900/48.26	2.220/56.39	2.600/66.04	.733/18.62	2	2	NOTE 12

mat'l. code				surface ISO 1302 ✓		tolerance ISO 406 ISO 1101		projection 		product family QUICKIE			
ltr				ecn no		dr		date		title			
AG										P.F. HDR. ASSEMBLY SEA HORSE 4 WALL			
				angles		linear		.XX±.01/.3 linear .XXX±.005/.13		INCH/MM		scale 1:1	
				0°±2'				.XXXX±.0020/.051					
				dr		M. CLOUSER		3/01/90		dwg no		sheet 7 of 13 size	
				enr		M. SMYK		3/01/90		68710		A3	
				chr		M. SMYK		3/01/90		type		Product Customer Drawing	
				appd		M. SMYK		3/01/90					
sheet index		revision sheet											



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PRODUCT NUMBER	SIZE	STYLE	LATCH	DIM A	DIM B	DIM C	DIM D	DIM E	PIN PLATING	LEAD FREE PIN PLATING	LEAD FREE OPTION
68710-181	2 X 22	D	NONE	2.96/75.18	2.100/53.34	2.420/61.47	2.800/71.12	.160/4.06	1	1	NOTE 12
-182								.160/4.06	2	2	
-183								.610/15.49	1	1	
-184								.610/15.49	2	2	
-185								.733/18.62	1	1	
-186			NONE					.733/18.62	2	2	
-187			STD.					.160/4.06	1	1	
-188								.160/4.06	2	2	
-189								.610/15.49	1	1	
-190								.610/15.49	2	2	
-191								.733/18.62	1	1	
-192			STD.					.733/18.62	2	2	
-193			LOW PROFILE					.160/4.06	1	1	
-194								.160/4.06	2	2	
-195								.610/15.49	1	1	
-196								.610/15.49	2	2	
-197								.733/18.62	1	1	
-198	2 X 22	D	LOW PROFILE	2.96/75.18	2.100/53.34	2.420/61.47	2.800/71.12	.733/18.62	2	2	
-199	2 X 25	D	NONE	3.26/82.80	2.400/60.96	2.720/69.09	3.100/78.74	.160/4.06	1	1	
-200								.160/4.06	2	2	
-201								.610/15.49	1	1	
-202								.610/15.49	2	2	
-203								.733/18.62	1	1	
-204			NONE					.733/18.62	2	2	
-205			STD.					.160/4.06	1	1	
-206								.160/4.06	2	2	
-207								.610/15.49	1	1	
-208								.610/15.49	2	2	
-209								.733/18.62	1	1	
-210			STD.					.733/18.62	2	2	
-211			LOW PROFILE					.160/4.06	1	1	
-212								.160/4.06	2	2	
-213								.610/15.49	1	1	
-214								.610/15.49	2	2	
-215								.733/18.62	1	1	
68710-216	2 X 25	D	LOW PROFILE	3.26/82.80	2.400/60.96	2.720/69.09	3.100/78.74	.733/18.62	2	2	NOTE 12

mat'l. code				surface ISO 1302 ✓		tolerance ISO 406 ISO 1101		projection 		product family QUICKIE	
ltr				ecn		no		dr		date	
AG											
				angles		linear		.XX±.01/.3		INCH/MM	
				0°±2'				.XXX±.005/.13			
								.XXXX±.0020/.051		scale 1:1	
				dr		M. CLOUSER		3/01/90		sheet8 of13size	
				enr		M. SMYK		3/01/90		A3	
				chr		M. SMYK		3/01/90		type Product Customer Drawing	
				appd		M. SMYK		3/01/90			
sheet index		revision sheet									



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PRODUCT NUMBER	SIZE	STYLE	LATCH	DIM A	DIM B	DIM C	DIM D	DIM E	PIN PLATING	LEAD FREE PIN PLATING	LEAD FREE OPTION
68710-217	2 X 30	D	NONE	3.76/95.50	2.900/73.66	3.220/81.79	3.600/91.44	.160/4.06	1	1	NOTE 12
-218								.160/4.06	2	2	
-219								.610/15.49	1	1	
-220								.610/15.49	2	2	
-221								.733/18.62	1	1	
-222			NONE					.733/18.62	2	2	
-223			STD.					.160/4.06	1	1	
-224								.160/4.06	2	2	
-225								.610/15.49	1	1	
-226								.610/15.49	2	2	
-227								.733/18.62	1	1	
-228			STD.					.733/18.62	2	2	
-229			LOW PROFILE					.160/4.06	1	1	
-230								.160/4.06	2	2	
-231								.610/15.49	1	1	
-232								.610/15.49	2	2	
-233								.733/18.62	1	1	
-234	2 X 30	D	LOW PROFILE	3.76/95.50	2.900/73.66	3.220/81.79	3.600/91.44	.733/18.62	2	2	
-235	2 X 5	A	STD.	1.26/32.00	.400/10.16	.720/18.28	1.100/27.94	.250/6.35	2	2	
-236	2 X 8	D		1.56/39.62	.700/17.78	1.020/25.91	1.400/35.56				
-237	2 X 10			1.76/44.70	.900/22.86	1.220/30.99	1.600/40.64				
-238	2 X 13			2.06/52.34	1.200/30.48	1.520/38.61	1.900/48.26				
-239	2 X 17			2.46/62.48	1.600/40.64	1.920/48.79	2.300/58.42				
-240	2 X 20			2.76/70.10	1.900/48.26	2.220/56.39	2.600/66.04				
-241	2 X 25			3.26/82.80	2.400/60.96	2.720/69.09	3.100/78.74				
-242	2 X 30	D	STD.	3.76/95.50	2.900/73.66	3.220/81.79	3.600/91.44				
-243	2 X 15	D	STD.	2.26/57.40	1.400/35.56	1.720/43.69	2.100/53.34				
-244	2 X 5	A	NONE	1.26/32.00	.400/10.16	.720/18.28	1.100/27.94				
-245	2 X 8	D		1.56/39.62	.700/17.78	1.020/25.91	1.400/35.56				
-246	2 X 10			1.76/44.70	.900/22.86	1.220/30.99	1.600/40.64				
-247	2 X 13			2.06/52.34	1.200/30.48	1.520/38.61	1.900/48.26				
-248	2 X 17			2.46/62.48	1.600/40.64	1.920/48.79	2.300/58.42				
-249	2 X 20			2.76/70.10	1.900/48.26	2.220/56.39	2.600/66.04				
-250	2 X 25			3.26/82.80	2.400/60.96	2.720/69.09	3.100/78.74				
68710-251	2 X 30			3.76/95.50	2.900/73.66	3.220/81.79	3.600/91.44	.250/6.35	2	2	NOTE 12

NOTE 10
NOTE 10
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NOTE 10

mat'l. code				surface ISO 1302 ✓ ISO 406 ISO 1101		tolerance tolerances unless otherwise specified		projection INCH/MM		product family QUICKIE			
ltr ecn no dr date				angles linear .XX±.01/.3		linear .XXX±.005/.13		scale 1:1		title P.F. HDR. ASSEMBLY SEA HORSE 4 WALL			
AG				0°±2'		.XXXX±.0020/.051				dwg no sheet9 of13size			
				dr M. CLOUSER 3/01/90		engr M. SMYK 3/01/90		FCI		68710 A3			
				chr M. SMYK 3/01/90		appd M. SMYK 3/01/90				type Product Customer Drawing			
sheet index		revision sheet											

form: A3

PRODUCT NUMBER	SIZE	STYLE	LATCH	DIM A	DIM B	DIM C	DIM D	DIM E	PIN PLATING	LEAD FREE PIN PLATING	POLARIZED MISSING PIN	LEAD FREE OPTION
68710-252	2 x 15	D	NONE	2.26/57.40	1.400/35.56	1.720/43.69	2.100/53.34	.250/6.35	2	2		NOTE 12
68710-253	2 X 20	D	STD.	2.76/70.10	1.900/48.26	2.220/56.39	2.600/66.04	.160/4.06	2	2	PIN #20	NOTE 12
68710-309	2 x 5	B	STD.	1.26/32.00	.400/10.16	.720/18.28	1.100/27.94	.160/4.06	1	1	PIN #1	NOTE 12
68710-310	2 x 17	D	STD.	2.46/62.48	1.600/40.64	1.920/48.79	2.300/58.42	.160/4.06	1	1	PIN #25	NOTE 12

mat'l. code				surface ISO 1302 ☒		tolerance ISO 406 ISO 1101		projection 		product family QUICKIE			
ltr	ecn	no	dr	date		tolerances unless otherwise specified						title	
AG						angles	linear		.XX±.01/.3		INCH/MM		P.F. HDR. ASSEMBLY SEA HORSE 4 WALL
									.XXX±.005/.13				
						0°±2°			.XXXX±.0020/.051		scale 1:1		
						dr	M. CLOUSER		3/01/90		FCJ		dwg no 68710 A3
						enr	M. SMYK		3/01/90				
						chr	M. SMYK		3/01/90				
						appd	M. SMYK		3/01/90				type Product Customer Drawing
sheet index	revision sheet												

1				2				3				4				5				6			
PRODUCT NUMBER	SIZE	STYLE	LATCH	DIM A	DIM B	DIM C	DIM D	DIM E	PIN PLATING	LEAD FREE PIN PLATING	NOTES	PIN REMOVED	LEAD FREE OPTION										
68710-400	2 x 5	A	NONE	1.26/32.00	.400/10.16	.720/18.28	1.100/27.94	.250/6.35	4	4LF			NOTE 12										
-401	2 x 7	C		1.460/37.08	.600/15.24	.920/23.37	1.300/33.02																
-402	2 x 8	D		1.56/39.62	.700/17.78	1.020/25.91	1.400/35.56																
-403	2 x 10			1.76/44.70	.900/22.86	1.220/30.99	1.600/40.64																
-404	2 x 12			1.960/49.78	1.100/27.94	1.420/36.07	1.800/45.72																
-405	2 x 13			2.06/52.34	1.200/30.48	1.520/38.61	1.900/48.26																
-406	2 x 15			2.26/57.40	1.400/35.56	1.720/43.69	2.100/53.34																
-407	2 x 17			2.46/62.48	1.600/40.64	1.920/48.79	2.300/58.42																
-408	2 x 20			2.76/70.10	1.900/48.26	2.220/56.39	2.600/66.04																
-409	2 x 22			2.960/75.18	2.100/53.34	2.420/61.47	2.800/71.12																
-410	2 x 25			3.26/82.80	2.400/60.96	2.720/69.09	3.100/78.74																
-411	2 x 30	D	NONE	3.76/95.50	2.900/73.66	3.220/81.79	3.600/91.44																
-420	2 x 5	A	STD.	1.26/32.00	.400/10.16	.720/18.28	1.100/27.94				NOTE 10												
-421	2 x 7	C		1.460/37.08	.600/15.24	.920/23.37	1.300/33.02				NOTE 10												
-422	2 x 8	D		1.56/39.62	.700/17.78	1.020/25.91	1.400/35.56				NOTE 10												
-423	2 x 10			1.76/44.70	.900/22.86	1.220/30.99	1.600/40.64				NOTE 10												
-424	2 x 12			1.960/49.78	1.100/27.94	1.420/36.07	1.800/45.72				NOTE 10												
-425	2 x 13			2.06/52.34	1.200/30.48	1.520/38.61	1.900/48.26				NOTE 10												
-426	2 x 15			2.26/57.40	1.400/35.56	1.720/43.69	2.100/53.34				NOTE 10												
-427	2 x 17			2.46/62.48	1.600/40.64	1.920/48.79	2.300/58.42				NOTE 10												
-428	2 x 20			2.76/70.10	1.900/48.26	2.220/56.39	2.600/66.04				NOTE 10												
-429	2 x 22			2.960/75.18	2.100/53.34	2.420/61.47	2.800/71.12				NOTE 10												
-430	2 x 25			3.26/82.80	2.400/60.96	2.720/69.09	3.100/78.74				NOTE 10												
-431	2 x 30	D	STD.	3.76/95.50	2.900/73.66	3.220/81.79	3.600/91.44				NOTE 10												
-440	2 x 5	A	LOW PROFILE	1.26/32.00	.400/10.16	.720/18.28	1.100/27.94																
-441	2 x 7	C		1.460/37.08	.600/15.24	.920/23.37	1.300/33.02																
-442	2 x 8	D		1.56/39.62	.700/17.78	1.020/25.91	1.400/35.56																
-443	2 x 10			1.76/44.70	.900/22.86	1.220/30.99	1.600/40.64																
-444	2 x 12			1.960/49.78	1.100/27.94	1.420/36.07	1.800/45.72																
-445	2 x 13			2.06/52.34	1.200/30.48	1.520/38.61	1.900/48.26																
-446	2 x 15			2.26/57.40	1.400/35.56	1.720/43.69	2.100/53.34																
-447	2 x 17			2.46/62.48	1.600/40.64	1.920/48.79	2.300/58.42																
-448	2 x 20			2.76/70.10	1.900/48.26	2.220/56.39	2.600/66.04																
-449	2 x 22			2.960/75.18	2.100/53.34	2.420/61.47	2.800/71.12																
-450	2 x 25			3.26/82.80	2.400/60.96	2.720/69.09	3.100/78.74																
-451	2 x 30	D	LOW PROFILE	3.76/95.50	2.900/73.66	3.220/81.79	3.600/91.44	.250/6.35	4	4LF													
68710-452	2 x 7	C	STD.	1.460/37.08	.600/15.24	.920/23.37	1.300/33.02	.160/4.06	1	1	NOTE 10	14	NOTE 12										

mat'l. code				surface ISO 1302 ✓		tolerance ISO 406 ISO 1101		projection 		product family QUICKIE			
ltr		ecn no		dr		date		tolerances unless otherwise specified				title	
AG								angles		linear		P.F. HDR. ASSEMBLY SEA HORSE 4 WALL	
								0°±2'		.xxx±.01/.3 .xxx±.005/.13 .xxxx±.0020/.051		scale 1:1	
								dr		M. CLOUSER		3/01/90	
								enrg		M. SMYK		3/01/90	
								chr		M. SMYK		3/01/90	
								appd		M. SMYK		3/01/90	
sheet index		revision		sheet								FCI	
												type Product Customer Drawing	

1				2				3				4				5				6				
form: A3																								



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PRODUCT NUMBER	SIZE	STYLE	LATCH	DIM A	DIM B	DIM C	DIM D	DIM E	PIN PLATING	LEAD FREE PIN PLATING	POSITION OMITTED	LEAD FREE OPTION
68710-500	2 x 5	A	NONE	1.260/32.00	.400/10.16	.720/18.28	1.100/27.94	.160/4.06	5	5LF		NOTE 12
-501	2 x 7	C		1.460/37.08	.600/15.24	.920/23.37	1.300/33.02					
-502	2 x 8	D		1.560/39.62	.700/17.78	1.020/25.91	1.400/35.56					
-503	2 x 10			1.760/44.70	.900/22.86	1.220/30.99	1.600/40.64					
-504	2 x 12			1.960/49.78	1.100/27.49	1.420/36.07	1.800/45.72					
-505	2 x 13			2.060/52.34	1.200/30.48	1.520/38.61	1.900/48.26					
-506	2 x 15			2.260/57.40	1.400/35.56	1.720/43.69	2.100/53.34					
-507	2 x 17			2.460/62.48	1.600/40.64	1.920/48.79	2.300/58.42					
-508	2 x 20			2.760/70.10	1.900/48.26	2.220/56.39	2.600/66.04					
-509	2 x 22			2.960/75.18	2.100/53.34	2.420/61.47	2.800/71.12					
-510	2 x 25			3.260/82.80	2.400/60.96	2.720/69.09	3.100/78.74					
-511	2 x 30	D	NONE	3.760/95.50	2.900/73.66	3.220/81.79	3.600/91.44					
-520	2 x 5	A	STD.	1.260/32.00	.400/10.16	.720/18.28	1.100/27.94					
-521	2 x 7	C		1.460/37.08	.600/15.24	.920/23.37	1.300/33.02					
-522	2 x 8	D		1.560/39.62	.700/17.78	1.020/25.91	1.400/35.56					
-523	2 x 10			1.760/44.70	.900/22.86	1.220/30.99	1.600/40.64					
-524	2 x 12			1.960/49.78	1.100/27.49	1.420/36.07	1.800/45.72					
-525	2 x 13			2.060/52.34	1.200/30.48	1.520/38.61	1.900/48.26					
-526	2 x 15			2.260/57.40	1.400/35.56	1.720/43.69	2.100/53.34					
-527	2 x 17			2.460/62.48	1.600/40.64	1.920/48.79	2.300/58.42					
-528	2 x 20			2.760/70.10	1.900/48.26	2.220/56.39	2.600/66.04					
-529	2 x 22			2.960/75.18	2.100/53.34	2.420/61.47	2.800/71.12					
-530	2 x 25			3.260/82.80	2.400/60.96	2.720/69.09	3.100/78.74					
-531	2 x 30	D	STD.	3.760/95.50	2.900/73.66	3.220/81.79	3.600/91.44					
-540	2 x 5	A	LOW PROFILE	1.260/32.00	.400/10.16	.720/18.28	1.100/27.94					
-541	2 x 7	C		1.460/37.08	.600/15.24	.920/23.37	1.300/33.02					
-542	2 x 8	D		1.560/39.62	.700/17.78	1.020/25.91	1.400/35.56					
-543	2 x 10			1.760/44.70	.900/22.86	1.220/30.99	1.600/40.64					
-544	2 x 12			1.960/49.78	1.100/27.49	1.420/36.07	1.800/45.72					
-545	2 x 13			2.060/52.34	1.200/30.48	1.520/38.61	1.900/48.26					
-546	2 x 15			2.260/57.40	1.400/35.56	1.720/43.69	2.100/53.34					
-547	2 x 17			2.460/62.48	1.600/40.64	1.920/48.79	2.300/58.42					
-548	2 x 20			2.760/70.10	1.900/48.26	2.220/56.39	2.600/66.04					
-549	2 x 22			2.960/75.18	2.100/53.34	2.420/61.47	2.800/71.12					
-550	2 x 25			3.260/82.80	2.400/60.96	2.720/69.09	3.100/78.74					
-551	2 x 30		LOW PROFILE	3.760/95.50	2.900/73.66	3.220/81.79	3.600/91.44					
-552	2 x 8		NONE	1.560/39.62	.700/17.78	1.020/25.91	1.400/35.56				2	
-553	2 x 8		STD	1.560/39.62	.700/17.78	1.020/25.91	1.400/35.56				2	
-554	2 x 10		NONE	1.760/44.70	.900/22.86	1.220/30.99	1.600/40.64				2	
-555	2 x 10		STD	1.760/44.70	.900/22.86	1.220/30.99	1.600/40.64		5	5LF	2	
68710-556	2 x 20	D	STD	2.760/70.10	1.900/48.26	2.220/56.39	2.600/66.04	.160/4.06	1	1	1,15,16,17,18,19,20,21,22,37,38,39,40	NOTE 12

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mat'l. code					surface ISO 1302 ✓		tolerance ISO 406 ISO 1101		projection 		product family QUICKIE						
ltr	ecn	no	dr	date	tolerances unless otherwise specified							title					
AG					angles	linear		.XX±.01/.3 .XXX±.005/.13 .XXXX±.0020/.051		INCH/MM		P.F. HDR. ASSEMBLY SEA HORSE 4 WALL					
					0°±2'				scale 1:1								
					dr	M. CLOUSER		3/01/90				dwg no		sheet12 of13		size	
					engr	M. SMYK		3/01/90				68710				A3	
					chr	M. SMYK		3/01/90									
					appd	M. SMYK		3/01/90									
sheet index		revision sheet															



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PRODUCT NUMBER	SIZE	STYLE	LATCH	DIM A	DIM B	DIM C	DIM D	DIM E	PIN PLATING	LEAD FREE PIN PLATING	REMARKS	PINS REMOVED	LEAD FREE OPTION
68710-620	2 x 5	A	STD.	1.260/32.00	.400/10.16	.720/18.28	1.100/27.94	.120/3.05	2	2	MINI-LIF		NOTE 12
↑ -621	2 x 7	C	STD.	1.460/37.08	.600/15.24	.920/23.37	1.300/33.02	.120/3.05	2	2	MINI-LIF		
-640	2 x 20	D	STD.	2.760/70.10	1.900/48.26	2.220/56.39	2.600/66.04	.120/3.05	2	2	MINI-LIF		
-650	2 x 25	D	STD.	3.260/82.80	2.400/60.96	2.720/69.09	3.100/78.74	.120/3.05	2	2	MINI-LIF		
-651	2 x 22	D	STD.	2.960/75.18	2.100/53.34	2.420/61.47	2.800/71.12	.160/4.06	1	1		REMOVE PINS: 2,3,6,7,10,11,14,15,18,19,22,23, 26,27,30,31,34,35,38,39,42,43 & 44	NOTE 12
-652	2 x 5	A	STD.	1.260/32.00	.400/10.16	.720/18.29	1.100/27.94	↑	↑	↑		REMOVE PINS: 10	
-653	2 x 5	B	STD.	1.260/32.00	.400/10.16	.720/18.29	1.100/27.94					REMOVE PINS: 10	
-654	2 x 7	C	STD.	1.460/37.08	.600/15.24	.920/23.37	1.300/33.02					REMOVE PINS: 14	
-710	2 x 5	A	NONE	1.260/32.00	.400/10.16	.720/18.28	1.100/27.94						
↑ -714	2 x 7	C	↑	1.460/37.08	.600/15.24	.920/23.37	1.300/33.02						
-716	2 x 8	D		1.560/39.62	.700/17.78	1.020/25.91	1.400/35.56						
-720	2 x 10	↑		1.760/44.70	.900/22.86	1.220/30.99	1.600/40.64						
-726	2 x 13			2.060/52.32	1.200/30.48	1.520/38.61	1.900/48.26						
-734	2 x 17			2.460/62.48	1.600/40.64	1.920/48.79	2.300/58.42						
-740	2 x 20			2.760/70.10	1.900/48.26	2.220/56.39	2.600/66.04						
-750	2 x 25	↓	↓	3.260/82.80	2.400/60.96	2.720/69.09	3.100/78.74						
-760	2 x 30	D	NONE	3.760/95.50	2.900/73.66	3.220/81.79	3.600/91.44						
-810	2 x 5	A	STD.	1.260/32.00	.400/10.16	.720/18.29	1.100/27.94						
-814	2 x 7	C	↑	1.460/37.08	.600/15.24	.920/23.37	1.300/33.02						
-816	2 x 8	D	↑	1.560/39.62	.700/17.78	1.020/25.91	1.400/35.56						
-820	2 x 10	↑		1.760/44.70	.900/22.86	1.220/30.99	1.600/40.64						
-826	2 x 13			2.060/52.32	1.200/30.48	1.520/38.61	1.900/48.26						
-834	2 x 17			2.460/62.48	1.600/40.64	1.920/48.79	2.300/58.42						
-840	2 x 20			2.760/70.10	1.900/48.26	2.220/56.39	2.600/66.04						
-850	2 x 25	↓	↓	3.260/82.80	2.400/60.96	2.720/69.09	3.100/78.74						
-860	2 x 30	D	STD.	3.760/95.50	2.900/73.66	3.220/81.79	3.600/91.44						
-910	2 x 5	A	LOW	1.260/32.00	.400/10.16	.720/18.29	1.100/27.94						NOTE 12
-914	2 x 7	C	↑	1.460/37.08	.600/15.24	.920/23.37	1.300/33.02						
-916	2 x 8	D		1.560/39.62	.700/17.78	1.020/25.91	1.400/35.56						
-920	2 x 10	↑		1.760/44.70	.900/22.86	1.220/30.99	1.600/40.64						
-926	2 x 13			2.060/52.32	1.200/30.48	1.520/38.61	1.900/48.26						
-934	2 x 17			2.460/62.48	1.600/40.64	1.920/48.79	2.300/58.42						
-940	2 x 20			2.760/70.10	1.900/48.26	2.220/56.39	2.600/66.04						
-950	2 x 25	↓	↓	3.260/82.80	2.400/60.96	2.720/69.09	3.100/78.74						
↓ 68710-960	2 x 30	D	LOW	3.760/95.50	2.900/73.66	3.220/81.79	3.600/91.44	.160/4.06	1	1			

mat'l. code				surface ISO 1302 ✓		tolerance ISO 406 ISO 1101		projection 		product family QUICKIE				
ltr	ecn	no	dr	date	tolerances unless otherwise specified				title					
AG					angles	linear	.XX±.01/.3 xxx±.005/.13 0°±2' .xxxx±.0020/.051	INCH/MM		P.F. HDR. ASSEMBLY SEA HORSE 4 WALL				
								scale 1:1		dwg no				
					dr	M. CLOUSER	3/01/90			sheet13 of13size				
					enr	M. SMYK	3/01/90			68710				
					chr	M. SMYK	3/01/90			A3				
					appd	M. SMYK	3/01/90			type Product Customer Drawing				
sheet index		revision sheet												

form: A3