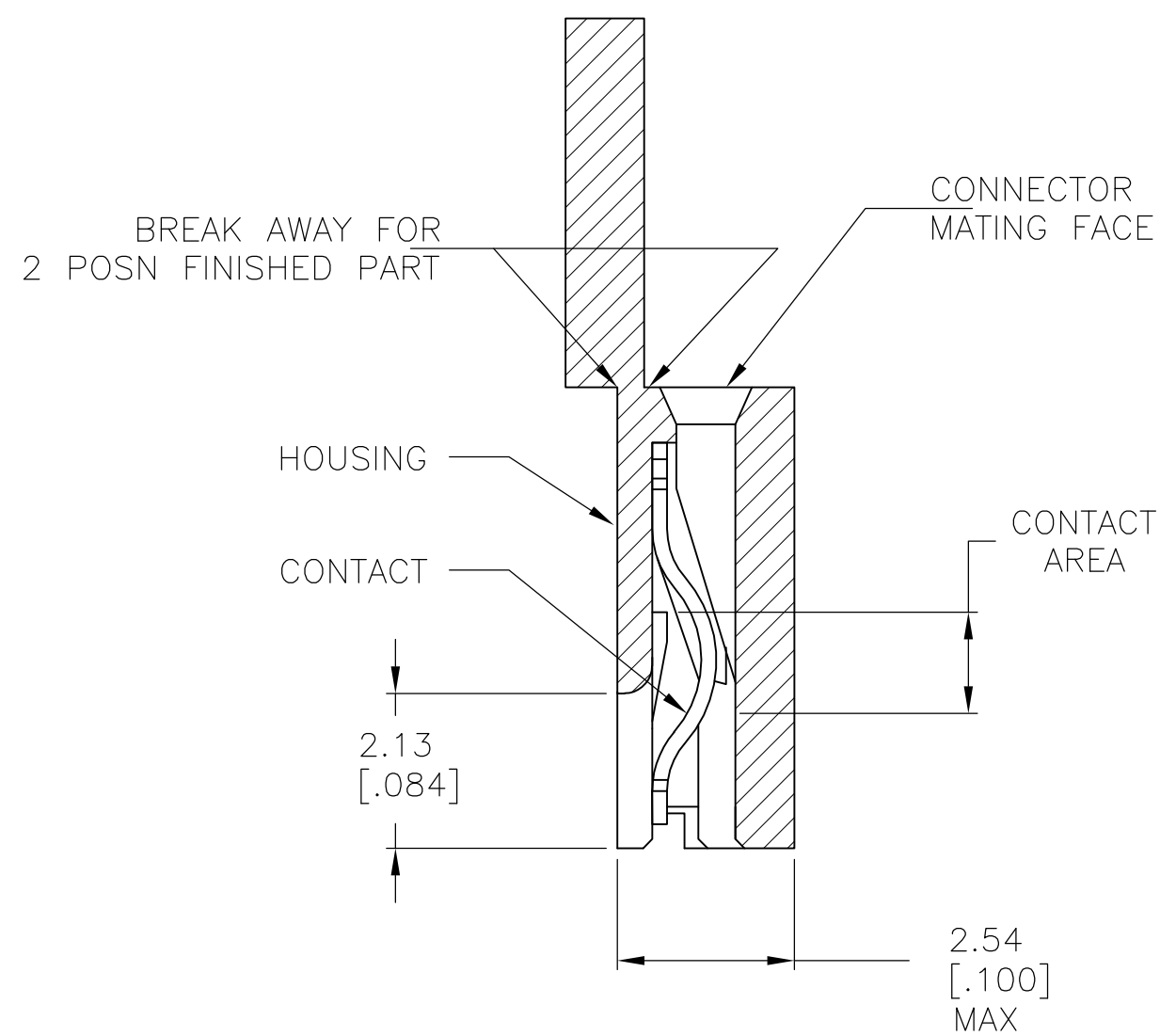
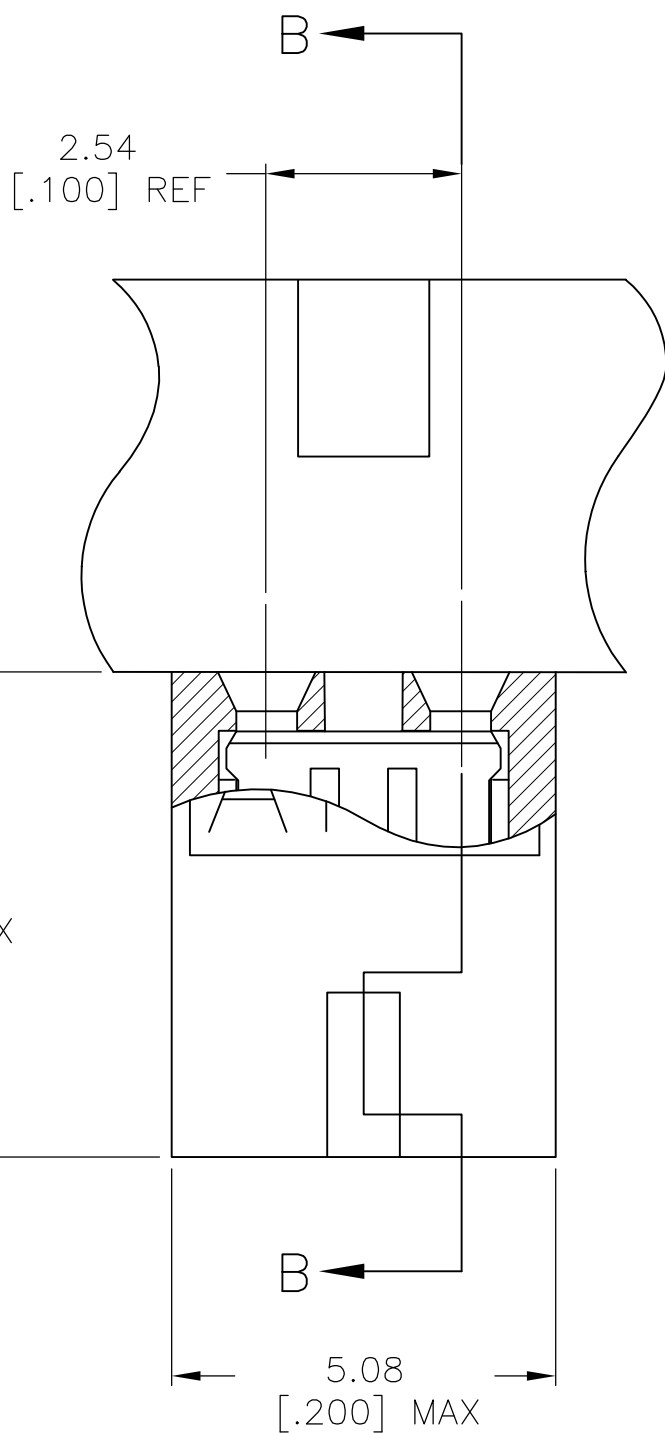
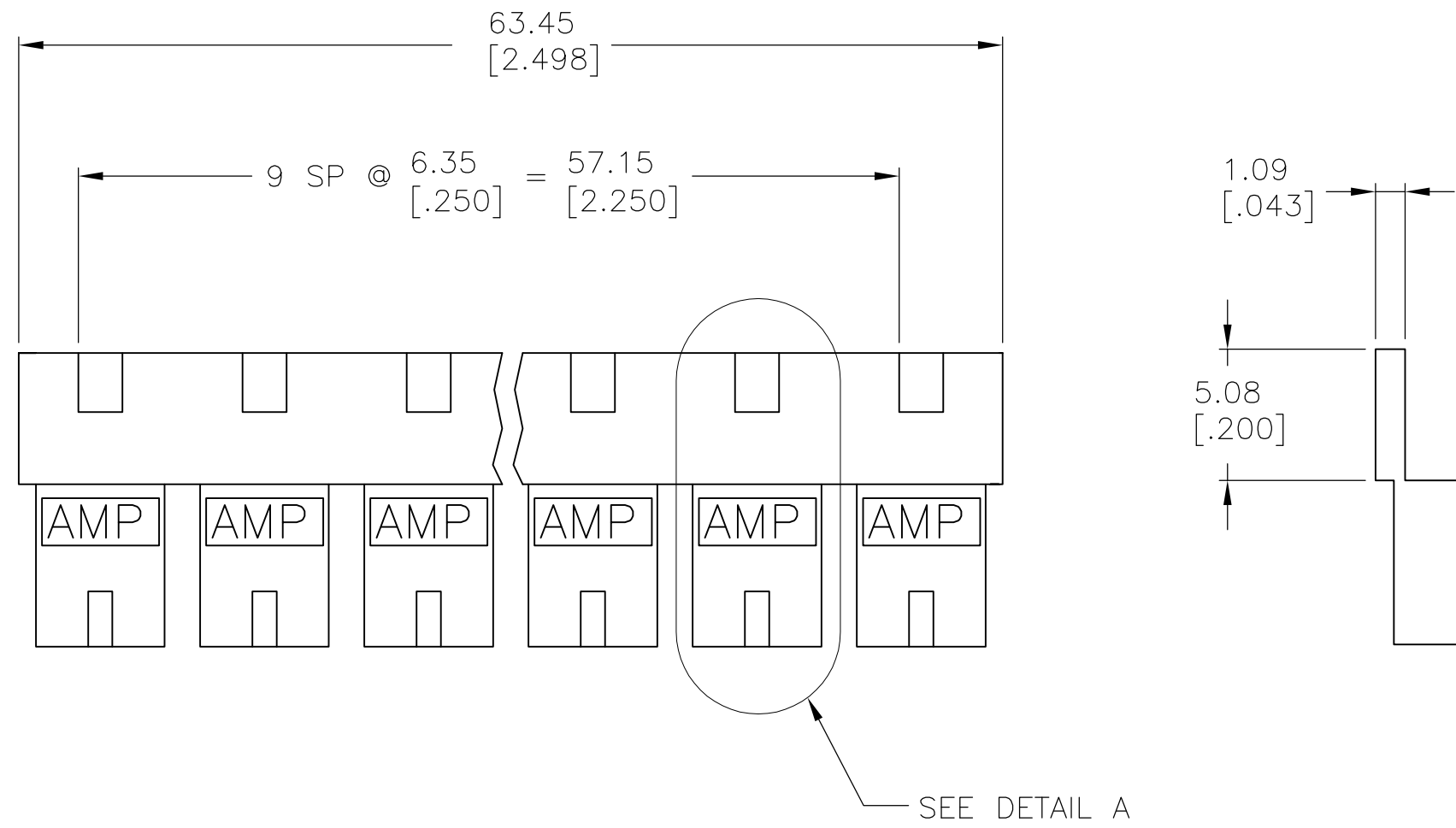


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LOC		DIST		REVISIONS			
P	LTR	DESCRIPTION		DATE	DWN	APVD	
AG	53	K2	REVISED PER ECO-11-018720	14SEP11	KBH	MM	



DETAIL A
 SCALE 10:1

SECTION B-B
 SCALE 10:1

- 1 MATERIAL:
HOUSING: GLASS-FILLED POLYESTER, COLOR-SEE TABLE.
- 2 CONTACT PLATED WITH 0.00254 [.000100] TIN-LEAD OVER ALL.
- 3 CONTACT PLATED WITH 0.00038 [.000015] GOLD IN CONTACT AREA OVER 0.00127 [.000050] NICKEL OVER ALL.
- 4 PART NO. DENOTES INDIVIDUAL TWO POSITION SHUNT, WHICH IS PACKAGED ON BREAKAWAY COMBS OF TEN SHUNTS.
- 5. CONNECTOR MATES WITH WIRE WRAP POSTS, 0.64 [.025] SQUARE OR ROUND AND 0.56 [.022] X 0.66 [.026] POSTS. LENGTH 5.08 [.200] MINIMUM.
- 6 CONTACT PLATED WITH 0.00013 [.000005] GOLD IN CONTACT AREA OVER 0.00127 [.000050] NICKEL OVER ALL.
- 7 PART NO. DENOTES INDIVIDUAL TWO POSITION SHUNT WHICH IS PACKAGED LOOSE PIECE.
- 8 CONTACT PLATED WITH 0.00076 [.000030] GOLD IN CONTACT AREA OVER 0.00127 [.000050] NICKEL OVERALL.
- 9 CONTACT PLATED WITH 0.00254 [.000100] MATTE TIN OVER ALL.

MATERIAL	HOUSING COLOR	FINISH	PART NO
PHOSPHOR BRONZE	BLACK	9	2-382811-1
	BLACK	8	2-382811-0
	BLACK	6	1-382811-8
OBSOLETE	BLACK	3	1-382811-6
	BLACK	3	1-382811-0
PHOSPHOR BRONZE	RED	3	382811-9
	BLACK	6	382811-8
	BLACK	3	382811-6
	BLACK	2	382811-5
	BLUE	6	382811-4
	BLUE	3	382811-2
OBSOLETE	BLUE	2	382811-1

THIS DRAWING IS A CONTROLLED DOCUMENT.		DWN W. SORAH 8-18-93	STE TE Connectivity	
DIMENSIONS: mm [INCHES]		CHK R. TALLEY 8-23-93		
TOLERANCES UNLESS OTHERWISE SPECIFIED:		APVD D. HUFFMAN 8-23-93	NAME	
0 PLC ± -	1 PLC ± -	PRODUCT SPEC 108-1476	ECONOMY SHUNT ASSEMBLY	
2 PLC ± 0.26 [.010]	3 PLC ± -	APPLICATION SPEC 114-1059	SIZE A2	CAGE CODE 00779
4 PLC ± -	ANGLES ± -	FINISH SEE TABLE	DRAWING NO C=382811	RESTRICTED TO -
MATERIAL HOUSING CONTACT: SEE TABLE		WEIGHT -	SCALE 4:1	SHEET 1 OF 1
		CUSTOMER DRAWING	REV K2	