

Solder pot plug and receptacle

SOLDER POT PLUG AND RECEPTACLE -









Solder pot Receptacle

Features

- The receptacle contacts are formed by high-speed stamping presses to obtain the advantages of cold working. They are therefore highly elastic, which in turn ensures reliable connection even after many mating cycles.
- The dimples in the plug shell ensure continuity between it and the receptacle shell, thus providing complete shielding.
- Costs are kept low by selective gold plating the contacts.
- The solder cup portions of the contacts are tin-plated for easy soldering.
- Insulator housings are made of a heat-resistant glass-filled PBT resin.

Standards -

Specifications -

Materials

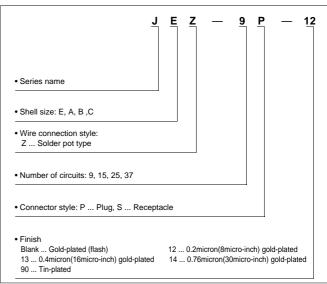
Connector	Part name	Material and Finish		
	Contact	Brass, nickel-undercoated, selective gold-plated or copper-undercoated, tin-plated		
Plug	Insulator	Glass-filled PBT, UL94V-0, black		
	Shell	Mild steel, copper-undercoated, tin/lead-plated		
	Contact	Phosphor bronze, nickel-undercoated, selective gold-plated or copper-undercoated, tin-plated		
Receptacle	Insulator	Glass-filled PBT, UL94V-0, black		
	Shell	Mild steel, copper-undercoated, tin/lead-plated		

Characteristics

Current rating	3A, AC, DC (2A for 37-circuits)
Voltage rating	250V AC, DC
Temperature range	-40°C to +85°C (including temperature rise in applying electrical current)
Contact resistance	Initial value/15m Ω max. After environmental testing/30m Ω max.
Insulation resistance	5,000M Ω min.
Withstanding voltage	1.000V AC/minute

Note: Contact JST for details.

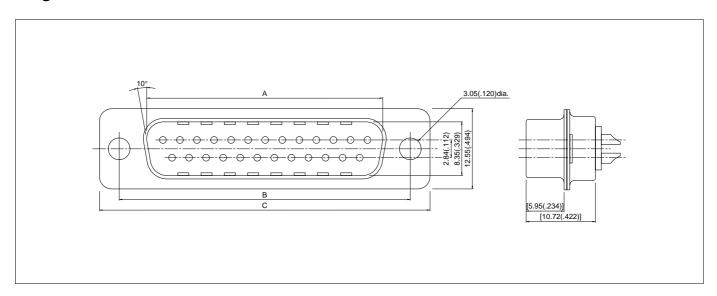
Model number identification



- Note: 1. The relationship between number of circuits and shell size is shown below.
 - 9: E, 15: A, 25: B, 37: C
 - Contact JST for special plating requirements.

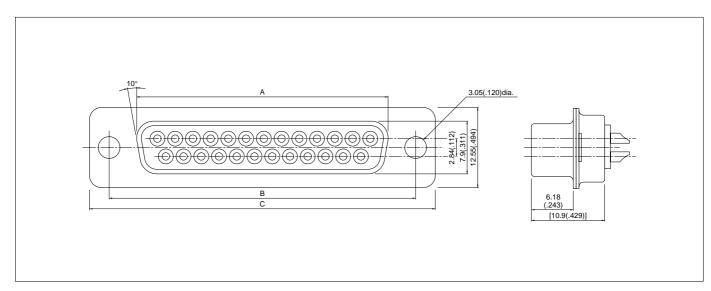
514 **JST**

Plug -

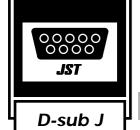


Circuits	Model No.			Q´ty / box		
Gold-plated		Tin-plated	A	В	С	Q ty / box
9	JEZ- 9P	JEZ- 9P-90	16.92(.666)	24.99(.984)	30.80(1.213)	100
15	JAZ-15P	JAZ-15P-90	25.25(.994)	33.32(1.321)	39.14(1.541)	100
25	JBZ-25P	JBZ-25P-90	38.97(1.534)	47.04(1.852)	53.04(2.088)	50
37	JCZ-37P	JCZ-37P-90	55.43(2.182)	63.50(2.500)	69.32(2.729)	50

Receptacle-



Circuits	Model No.			Q'ty / box			
Circuits	Gold-plated	Tin-plated	A	В	С	Q ty / box	
9	JEZ- 9S	JEZ- 9S-90	16.34(.643)	24.99(.984)	30.80(1.213)	100	
15	JAZ-15S	JAZ-15S-90	24.67(.971)	33.33(1.312)	39.14(1.541)	100	
25	JBZ-25S	JBZ-25S-90	38.38(1.511)	47.04(1.852)	53.04(2.088)	50	
37	JCZ-37S	JCZ-37S-90	54.84(2.159)	63.50(2.500)	69.32(2.729)	50	



Right angle through-hole plug and receptacle

RIGHT ANGLE THROUGH-HOLE PLUG AND RECEPTACLE —

17.



Right angle through-hole plug (with hexagonal lock screw blocks)



Right angle through-hole receptacle (with rectangular lock screw blocks)



Right angle through-hole receptacle (with spring lock devices)

Features

- The receptacle contacts are made by high-speed stamping presses. This promotes the uniform elasticity of the twin-contact mating sections and therefore ensures reliable contact even after repeated mating cycles. The solder tails are U-shaped for extra strength.
- Costs are minimized by selective gold plating, high speed stamping presses, and completely automated assembly.
- To ensure complete shielding, a wide variety of grounding adapters are available so that the receptacles can be grounded to different kinds of supporting structures.
- Metric, inch or other lock screw blocks are available for fastening mating plugs.

Specifications

Materials

	Part name	Material and Finish
	Contact of plug	Brass, nickel-undercoated, selective gold-plated or copper-undercoated, tin/lead-plated
	Contact of receptacle	Phosphor bronze, nickel-undercoated, selective gold-plated or copper-undercoated, tin/lead-plated
	Insulator	Glass-filled PBT, UL94V-0, black
	Shell	Mild steel, copper-undercoated, nickel-plated
	Hexagonal lock screw block	Mild steel, copper-undercoated, nickel-plated
	Rectangular lock screw block	Zinc, copper-undercoated, nickel-plated
	Grounding adapter having a 3.2mm(.126") dia. hole	Mild steel connect underscotted mistral plated
	Grounding adapter having an M3 tapped hole	Mild steel, copper-undercoated, nickel-plated
•	Grounding adapter having a spring lock lever	Brass, copper-undercoated, tin/lead-plated

Characteristics

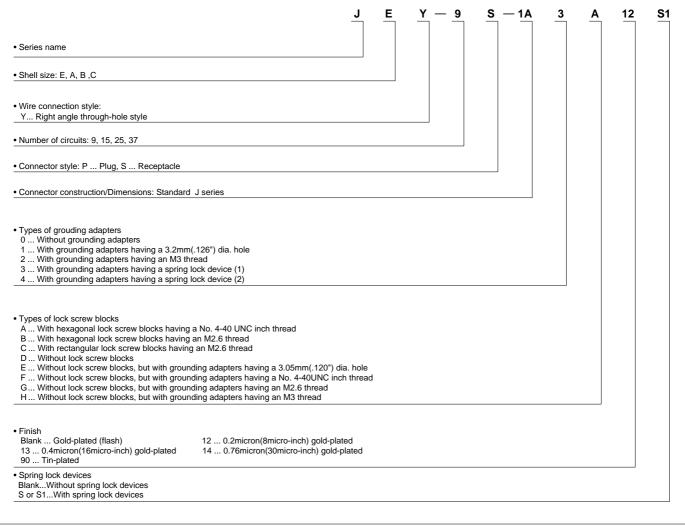
Current rating	3A, AC, DC (2.0A AC, DC for 37-circuits)
Voltage rating	250V AC, DC
Temperature range	-40°C to +85°C (including temperature rise in applying electrical current)
Contact resistance	Initial value/15m Ω max. After environmental testing/30m Ω max.
Insulation resistance	5,000MΩ min.
Withstanding voltage	1,000V AC/minute
Applicable PC board thickness	1.6mm(.063")
Neter Center of ICT fem eletetle	

Note: Contact JST for details.

Standards -

Recognized E60389 (Certified LR20812

Model number identification



Note

- 1. The relationship between number of circuits and shell size is shown below. 9: E. 15: A. 25: B. 37: C
- 2. Contact JST for special plating requirements.
- 3. Contact JST for the Receptacle with spring lock devices. (Not UL recognized nor CSA certified.)

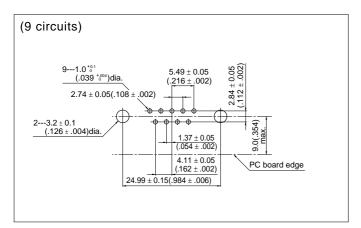
Right angle through-hole plug	Type A	Type B
H: Height of the lock screw block (for Types A, B & C) Circuits Model No. Dimensions mm(in.) G'ty / box	With hexagonal lock screw blocks (H: 6.3mm (.248")) having a No.4-40UNC inch thread	With hexagonal lock screw blocks (H: 6.3mm (.248")) having an M2.6 thread
Note: *** shows the location where a two-digit code (see the table below for codes) should be entered. For example, if a 9-circuit gold-plated plug with hexagonal lock screw blocks having a No.4-40UNC inch thread and without grounding adapters is required, specify the model number as JEY-9P-1A0A.	No.4-40UNC	M2.6
Without grounding adapters	0A	0В
With grounding adapters with a 3.2mm (.126") dia. hole	1A	1B
With grounding adapters with an M3 thread	2A	2B
With grounding adapters with a spring lock device (1)	ЗА	3B
With grounding adapters with a spring lock device (2)	_	_

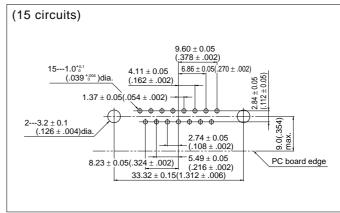
Type C	Type D	Type E	Type F	Type G	Туре Н
With rectangular lock screw blocks	Without lock screw blocks	Without lock screv E: Grounding adapter h	N blocks las no thread. las have a thread (*1) for s	securing separately-purchas	sed lock screw blocks (*2)
(H: 6.2mm (.244")) having an M2.6 thread		Use a lock screw block of Model number JFS-()S-C1N.	*1: No.4-40UNC inch thread *2: Model number JFS-4S-()1W(M)	*1: M2.6 thread *2: Model number JFS-2.6S-()1W(M)	*1: M3 thread *2: Model number JFS-3S-()1W(M)
M2.6		3.05mm (.120")dia. hole	No.4-40UNC	M2.6	M3
0C	0D	_	_	_	_
1C	1D	1E	1F	1G	_
2C	2D	2E	2F	2G	_
3C	3D	3E	3F 3G		_
_	_	_	_	_	4H

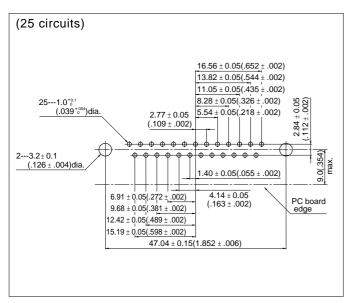
Righ	nt angle thro	ugh-hole rec	eptacle						Type A	Type B
A										
H: Hei	ght of the lock scr	B C rew block (for Type		3) 6,5		8 - 3) E [18.8(.740)]	0.6 (.024)		With hexagonal lock screw blocks (H: 6.3mm (.248")) having a	With hexagonal lock screw blocks (H: 6.3mm (.248")) having an
Cir- cuits	Mode gold-plated receptacle	el No. tin-plated receptacle	A	Dime B	ensions m	m(in.)	E	Q'ty / box	No.4-40UNC inch thread	M2.6 thread
examp	le, if a 9-circuit go	JEY- 9S-1A**90 JAY-15S-1A**90 JBY-25S-1A**90 JCY-37S-1A**90 dere a two-digit codold-plated plug with ding adapters is req	38.38(1.511) 4 54.84(2.154) 6 Te (see the the hexagonal	33.32(1.312) 47.04(1.852) 63.50(2.500) table belo	39.14(1.541) 53.04(2.088) 69.32(2.729) by for coopew blocks	háving a	No.4-40	JNC inch	No.4-40UNC	M2.6
With	Without grounding adapters OA OB									
With with	grounding ac a 3.2mm (.12	dapters (6") dia. hole	Œ				100		1A	1B
With with	grounding ac an M3 thread	dapters I					(P)		2A	2B
	grounding ac a spring lock								3A	3B
with	grounding ac a spring lock		şi						_	_

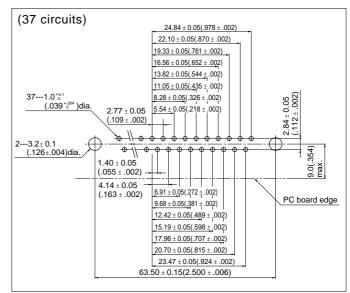
Type C	Type D	Type E	Type F	Type G	Туре Н
With rectangular lock screw blocks	Without lock screw blocks	Without lock screv E: Grounding adapter h	N blocks has no thread. hipters have a thread (*1) for s	cocuring congratoly purchase	and look seriou blooks (*2)
(H: 6.2mm (.244")) having an M2.6 thread		Used a lock screw block [model number JFS-()S-C1N]	*1: No.4-40UNC inch thread *2: Model number JFS-4S-()1W(M)	*1: M2.6 thread *2: Model number JFS-2.6S-()1W(M)	*1: M3 thread *2: Model number JFS-3S-()1W(M)
M2.6		3.05mm (.120")dia. hole	No.4-40UNC	M2.6	M3
0C	0D	_	_	_	_
1C	1D	1E	1F	1G	_
2C	2D	2E	2F	2G	_
3C	3D	3E	3F	3G	_
_	_	_	_	_	4H

PC board layout (viewed from component side) -

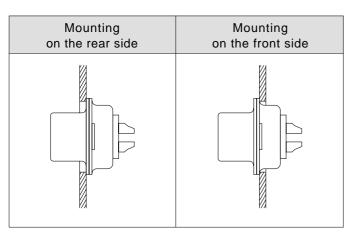


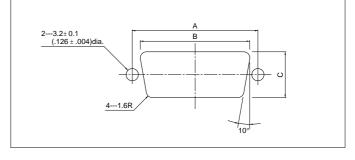






Panel layout-





The connector can be mounted either on the front side or on the rear side of the panel as shown above.

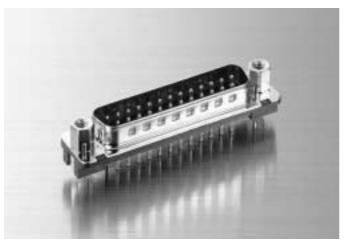
Use M2.5 or M2.6 screws for installation.



Straight through-hole plug and receptacle

STRAIGHT THROUGH-HOLE PLUG AND RECEPTACLE—





Straight through-hole plug (with hexagonal lock screw blocks)



Straight through-hole receptacle (without lock screw blocks, but with grounding adapters having a No.4-40UNC inch thread)

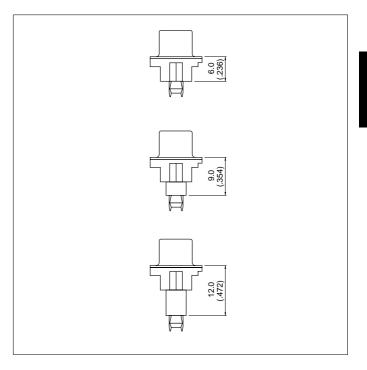
Features

- Three standard types are available with different dimensions between the flange and solder tail: 6mm (.236"), 9mm (.354"), and 12mm (.472").
- The roots of the contact leads are covered to prevent flux from rising into the connector during soldering.
- A grounding adapter with a spring lock device allows the connector to be temporarily secured onto the printed circuit board so that the connector can be soldered easily.

Standards -

Recognized E60389

⊕ Certified LR20812



Specifications

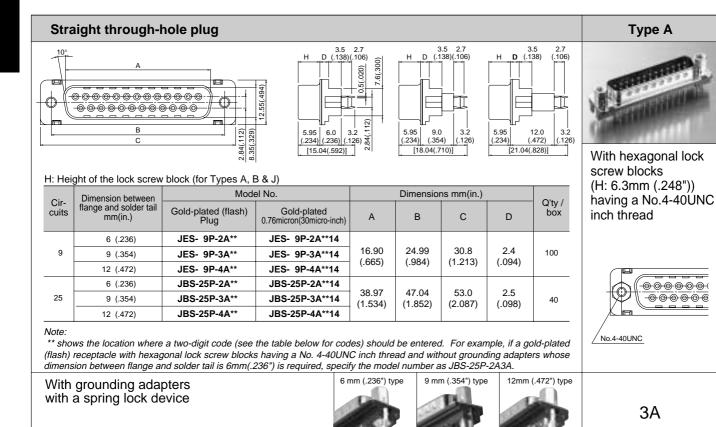
Materials

Part	name	Material and Finish
Plug		Brass, nickel-undercoated, selective gold-plated
Comaci	Receptacle	Phosphor bronze, nickel-undercoated, selective gold-plated
Insulator		Glass-filled PBT, UL94V-0, black
Shell		Mild steel, copper-undercoated, nickel-plated
Heaxagonal lock screw bock		Mild steel, copper-undercoated, nickel-plated
Grounding ada with spring loc		Brass, copper-undercoated, tin/lead-plated

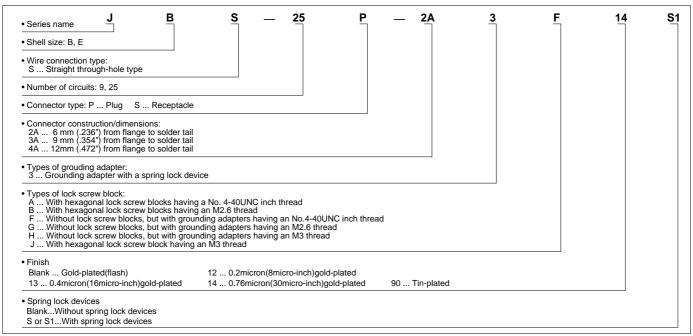
Characteristics

Current rating	3.0A AC, DC
Voltage rating	250V AC, DC
Temperature range	-40°C to +85°C (including temperature rise in applying electrical current)
Contact resistance	Initial value/15m Ω max. After environmental testing/30m Ω max.
Insulation resistance	5,000MΩ min.
Withstanding voltage	1,000V AC/minute
Applicable PC board thickness	1.6mm(.063")

^{*}Contact JST for details.



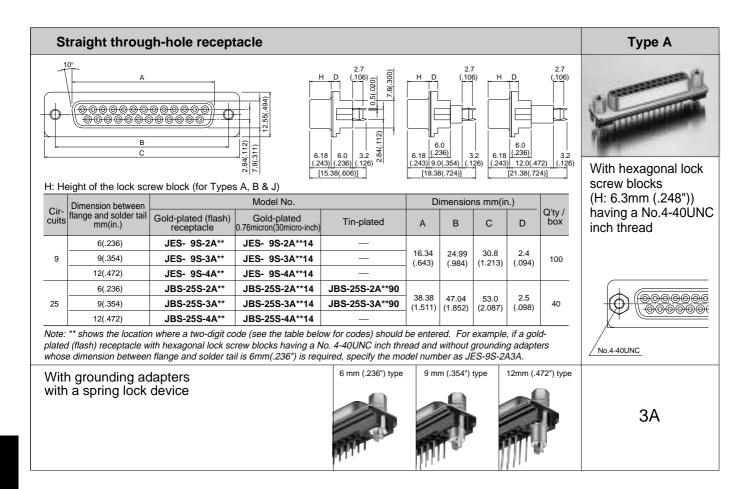
Model number identification



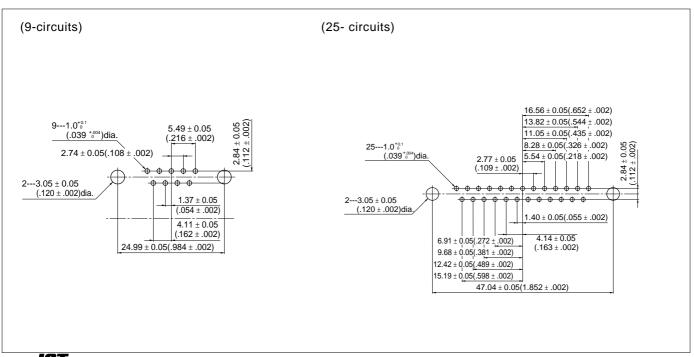
Note:

- 1. In the J Series, the number of circuits is determined by the shell size: 9 circuits for E and 25 circuits for B.
- 2. Contact JST for special plating requirements.
- 3. Contact JST for the dimensions between the flange and solder tail other than those listed above.
- 4. Grounding adapters that can secure printed circuit boards are also available.

Type B	Type F	Type G	Type H	Type J
	1		11111111111	
With hexagonal lock screw blocks (H: 6.3mm(.248"))	Without lock screw blo F, G, H: Grounding a purchased lo	With hexagonal lock screw blocks (H: 6.3mm (.248"))		
having an M2.6 thread	*1: No.4-40UNC inch thread *2: Model number SFS-4S-()1W(M)	*1: M2.6 thread *2: Model number SFS-2.6S-()1W(M)	*1: M3 thread *2: Model number SFS-3S-()1W(M)	having an M3 thread
M2.6	000000 000000 000000	M2.6	M3	(M3)
3B	3F	3G	3H	3J

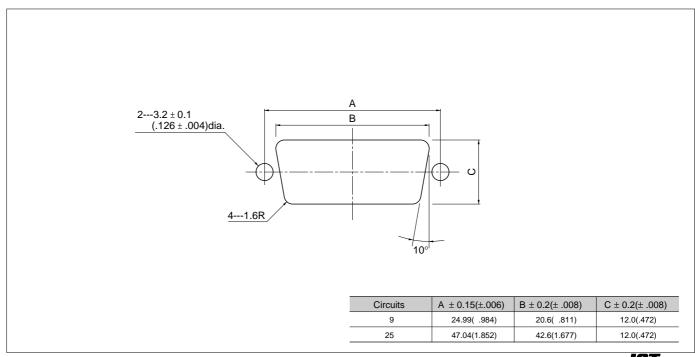


PC board layout -



Type B	Type F	Type G	Type H	Type J
With hexagonal lock screw blocks (H: 6.3mm (.248"))	Without lock screw blo F, G, H: Grounding ad purchased loc	With hexagonal lock screw blocks (H: 6.3mm (.248"))		
having an M2.6 thread	*1: No.4-40UNC inch thread *2: Model number SFS-4S-()1W(M)	*1: M2.6 thread *2: Model number SFS-2.6S-()1W(M)	*1: M3 thread *2: Model number SFS-3S-()1W(M)	having an M3 thread
M2.6	No.4-40UNC	M2.6	M3	
3B	3F	3G	ЗН	3J

Panel layout-





Crimp style plug and receptacle

CRIMP STYLE PLUG AND RECEPTACLE-

B LR:







Crimp style receptacle

Features

- The contacts of this plug are formed by high-speed stamping presses into continuous strips that can be automatically fed into our compact crimping machines. Much less time is required to assemble CRT and RS-232C round cables using this plug than when soldering connections.
- The contacts in this connector are selectively gold-plated.
 Moreover, JST's advanced technological knowledge and experience are fully utilized to significantly reduce production costs.
- The dimples in the connector shell provide the ground connection and are important factors in preventing electromagnetic interference. The contact has a lance that can be visually checked during assembly. This assures accurate assembly and reduces defects.

Specifications

Materials

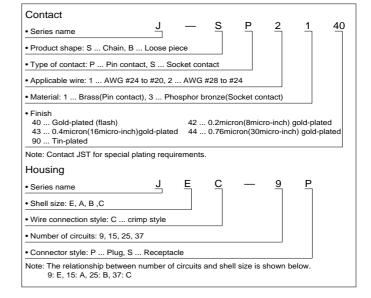
Connector	Part name	Material and Finish		
	Pin contact	Brass, nickel-undercoated, selective gold-plated or copper-undercoated, tin-plated		
Plug	Insulator	Glass-filled PBT, UL94V-0, black		
	Shell	Mild steel, copper-undercoated, tin/lead-plated		
Decented	Socket contact	Phosphor bronze, nickel-undercoated, selective gold-plated		
Receptacle	Insulator	Glass-filled PBT, UL94-0, black		
	Shell	Mild steel, copper-undercoated, tin/lead-plated		

Characteristics

Current rating	3A, AC, DC (2A for 37-circuits)(AWG #20)		
Voltage rating	250V AC, DC		
Temperature range	-40°C to +85°C (including temperature rise in applying electrical current)		
Contact resistance	Initial value/15m Ω max. After environmental testing/30m Ω max.		
Insulation resistance	5,000MΩ min.		
Withstanding voltage	1,000V AC/minute		

Note: Contact JST for details.

Model number identification



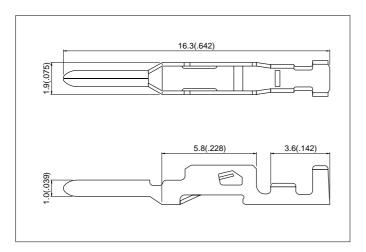
Standards -

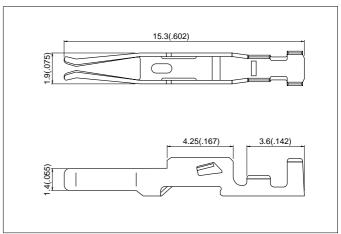
Recognized E60389

Certified LR20812

Pin contact (for plug housing) ————

Socket contact (for receptacle housing) —

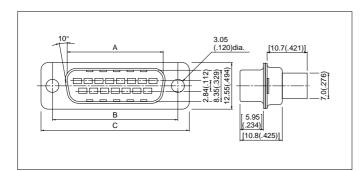




	Model No.	Applica			
Pin contact		Socket contact	A1A/O #	Insulation O.D.	Q'ty / reel
Gold-plated	Tin-plated	Gold-plated	AWG#	mm(in.)	
*J-SP1140	*J-SP1190	*J-SS1340	#24 to #20	1.1 to1.8mm(.043" to .071")	40.000
J-SP2140	J-SP2190	J-SS2340	#28 to #24	0.9 to1.3mm(.035" to .051")	10,000

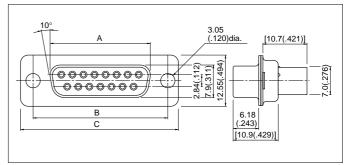
Note: Models marked * are not CSA certified.

Plug housing -



Cir- cuits Model No.		Dimensions mm(in.)			
		Α	В	С	box
9	JEC- 9P	16.92(.666)	24.99(.984)	30.80(1.213)	100
15	JAC-15P	25.25(.994)	33.32(1.312)	39.14(1.541)	100
25	JBC-25P	38.97(1.534)	47.04(1.852)	53.04(2.088)	50
37	JCC-37P	55.43(2.182)	63.50(2.500)	69.32(2.729)	50

Receptacle housing -



Circuits Model No.		Dimensions mm(in.)			
		А	В	С	box
9	JEC- 9S	16.34(.643)	24.99(.984)	30.80(1.213)	100
15	JAC-15S	24.67(.971)	33.33(1.312)	39.14(1.541)	100
25	JBC-25S	38.38(1.511)	47.04(1.852)	53.04(2.088)	50

Applicator for the semi-automatic press AP-K2N -

Contact	Crimp applicator MKS-L		Compact crimp applicator MKS-LS		Strip-crimp applicator MKS-SC	
Contact	with safety cover	without safety cover	with safety cover	without safety cover	with safety cover	
J-SP1***	APLMK J-SP/SS1	APLNC J-SP/SS1	-	-	APLSC J-SP/SS1	
J-SS1***	APLMK J-SP/SS1	APLNC J-SP/SS1	-	-	APLSC J-SP/SS1	
J-SP2***	APLMK J-SP/SS2	APLNC J-SP/SS2	_	_	APLSC J-SP/SS2	
J-SS2***	APLMK J-SP/SS2	APLNC J-SP/SS2	_	_	APLSC J-SP/SS2	