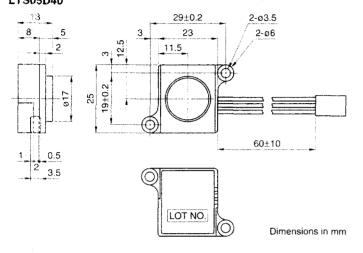
TONER SENSORS

Powder level sensors, piezoelectric type TS and LTS series

SHAPES AND DIMENSIONS LTS05D40



Lead wire color code

No.	Terminal	Color
1	Edc	Yellow
2	OUT	Gray
3	GND	Green/Yellow

Part No.	Sensor	Case	Packing	Substrate	Lead wire	Connector pin	Connector
TS15A20 TS15D20	UN9	Zn Die-casting		Hybrid substrate D: H-IC A: Epoxy paper	UL1007,AWG26	AMP.170376-1*	AMP.172213-3*
TS05D25	UN15		S-40	Hybrid substrate			
TS05A40 TS05D40 TS02D40	UN15	S-4	S-40	Hybrid substrate D: H-IC A: Epoxy paper	UL1007,CSA-TR64,AWG24	AMP.170376-1*	AMP.172213-3*
LTS05D40	UN15		S-40	Epoxy paper			

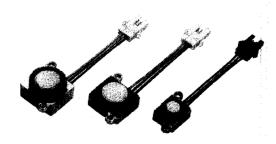
• UN: Unimorph piezoelectric element

*AMP Incorporated

ELECTRICAL CHARACTERISTICS

Part No.	Sensitivity (mm)	Operating voltage Edc(V)±0.5	Consumption current (mA)max.	Sensor element diameter(ømm)	Sensor element angle(°)
TS15A20	5±3	5	20	11	0
TS15D20	5±3	5	20	11	0
TS05D25	7.5±5	5	20	17	5
TS05A40	7.5±5	5	30	17	0
TS05D40	7.5±5	5	30	17	0
TS02D40	7.5±5	12	30	17	0
LTS05D40	7.5±5	5	30	17	0

• Operating temperature range: 0 to +50°C, Relative humidity: 10 to 85%







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Powder level sensors, piezoelectric type TS and LTS series

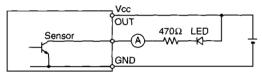
RELIABILITY TESTS

ON/OFF test	Turn on when there is no toner. And after repeating 5 seconds ON/OFF test for 96 hours, the sensor should work normally.
High and low stable temperature tests	After leaving the sensor in an atmosphere of -20°C and +60°C for 240 hours, separately, the sensor should work normally.
High and low stable humidity tests	After leaving the sensor in an atmosphere of 5%RH and 95%RH for 240 hours, separately, the sensor should work normally.
Vibration test	After applying vibration of 10 to 55Hz with amplitude of 0.7mm at intervals of 1 minute in the X, Y and Z directions for 2 hours each, the sensor should work normally.

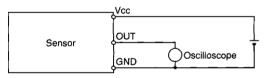
OPERATION TEST METHOD

The test circuits depending on the output type the operation test.

MEASURING CIRCUIT FOR DIGITAL OUTPUT TYPE



MEASURING CIRCUIT FOR ANALOG OUTPUT TYPE



The following circuit is recommended for converting analog output into digital output.

