Genuine Aircraft Hardware Co.

<u>MS35489</u>

www.DataSheet4U.com

Grommets, Synthetic and Silicone Rubber, Hot - Oil and Coolant Resistant

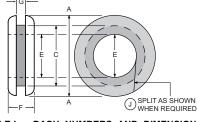




TABLE I. DASH NUMBERS AND DIMENSIONS

T							GROOVE					
				62		94		25		88		50
E	С	А	DASH		DASH		DASH		DASH		DASH	
HOLE	GROOVE	OUTSIDE	NO.	F	NO.	F	NO.	F	NO.	F	NO.	F
.125	.188	.312	140	.188		_						
.125	.250	.344	1	.188	142	.218						
.125	.375	.500			143	.312						
.125	.562	.750	2	.188			31	.250	60	.312	89	.375
.125	1.000	1.250	3	.250			32	.312	61	.375	90	.438
.188	.312	.438	4	.188	144	.250	33	.250	62	.312	91	.375
.188	.562	.750	134	.188	145	.468	137	.250	138	.312	139	.375
.188	.625	.875	5	.188		040	34	.250	63	.312	92	.375
.250	.438	.562			146	.219						
.250	.438	.625	6	.188			35	.250	64	.312	93	.375
.250	.750	1.000	7	.166			366	.250	65	.375	93 94	.438
.250	1.000	1.250	8	.250			300	.312	66	.375	94 95	.438
.250	1.000	1.250	0	.250			37	.312	66	.375	95	.438
.312	.562	.812	9	.312			38	.375	67	.438	96	.500
.312	.750	1.000	10	.312			39	.375	68	.438	90	.500
.312	.812	1.062	118	.312			122	.375	136	.438	130	.500
.512	.012	1.002	110	.512			122	.575	150	.430	150	.500
.375	.500	.641			147	.250						
.375	.500	.656	141	.250		.200						
.375	.625	.875	11	.312			40	.375	69	.438	98	.500
.070	.020	.070		.0.12			.0	.070	00		00	.000
.375	1.000	1.250	12	.250	148	.281	41	.312	70	.375	99	.438
.438	.688	.938	13	.312		.201	42	.375	71	.438	100	.500
.500	.750	1.000	149	.250	150	.281						
.000	.,			.200	,00	.201						
.500	.812	1.062	14	.312			43	.375	72	.438	101	.500
.500	1.250	1.000	15	.250			44	.312	73	.375	102	.438
.562	.812	1.062	16	.312			45	.375	74	.438	103	.500
.625	.875	1.125	17	.312	151	.344	46	.375	75	.438	104	.500
.625	.969	1.250			152	.438						
.625	1.250	1.500	18	.250			47	.312	76	.375	105	.438
.688	1.000	1.312	19	.375	153	.406	48	.438	77	.500	106	.562
.750	1.062	1.375	20	.375	154	.312	49	.438	78	.500	107	.562
.750	1.250	1.627	135	.250			123	.312	127	.375	131	.438
.750	1.438	1.812	21	.375			50	.438	79	.500	108	.562
.750	1.625	2.000	120	.375			124	.438	128	.500	132	.562
.875	1.125	1.500			155	.344						
075	4 050	1 005		100				500		500	100	0.05
.875	1.250	1.625	22	.438			51	.500	80	.562	109	.625
.875	1.625	2.000	121	.438	150	075	125	.500	129	.562	133	.625
1.000	1.375	1.750	23	.438	156	.375	52	.500	81	.562	110	.625
1.000	1.875	2.250	24	.438			53	.500	82	.562	111	.625
1.250	2.375	2.250	24 25	.438			53 54	.500	82 83	.562		
1.250	2.375 2.500	2.750	25 26	.438			54 55	.500	83 84		112 113	.625 .625
1.250	2.500	2.075	20	.430			55	.500	04	.562	113	.025
1.500	1.750	2.125	27	.438			56	.500	85	.562	114	.625
1.500	2.750	3.250	28	.438			57	.500	86	.562	114	.625
1.750	3.250	3.750	29	.438			58	.562	87	.625	115	.688
2.000	3.500	4.000	29 30	.500			59	.562	88	.625	117	.688
2.000	3.300	4.000	50	.500		1	29	.502	00	.020	11/	.000

NOTES: • PROCUREMENT SPECIFICATION: MIL-G-3036

SUPERSEDES: MS35490 and AN931

• THIS INFORMATION FROM MILITARY STANDARD MS35489 PAGE 1 OF 3, REVISED FEB. 17, 1989, SOME DETAILS MAY HAVE BEEN OMITTED FOR CLARITY.

www.DataSheet4U.com

Documents in this book for REFERENCE ONLY, not intended for design. Not guaranteed for accuracy. 195

Genuine Aircraft Hardware Co.

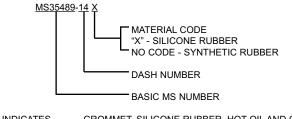
www.DataSheet4U.com

MS35489 Grommets, Synthetic and Silicone Rubber, Hot - Oil and Coolant Resistant

Continued...

REQUIREMENTS:

- 1. <u>MATERIAL:</u> RUBBER, SYNTHETIC, COMPOSITION A, IN ACCORDANCE WITH PROCUREMENT DOCUMENT, RUBBER, SILICONE, COMPOSITION B, IN ACCORDANCE WITH PROCUREMENT DOCUMENT.
- 2. COLOR: BLACK (COMPOSITION A). RED OR ORANGE (COMPOSITION B).
- 3. <u>PART NUMBER</u>: THE PART NUMBER SHALL CONSIST OF THE BASIC MS NUMBER FOLLOWED BY A DASH NUMBER FROM TABLE I, PLUS A MATERIAL CODE LETTER "X" FOR SILICONE RUBBER, NO CODE LETTER FOR SYNTHETIC RUBBER.



MS35489-14X INDICATES -

EXAMPLE:

GROMMET, SILICONE RUBBER, HOT-OIL AND COOLANT RESISTANT; GROOVE WIDTH .062; HOLE DIAMETER .500; GROOVE DIAMETER .812; OUTSIDE DIAMETER 1.062; THICKNESS .312.

4. TOLERANCE: TOLERANCES SHALL BE ± .031 INCH FOR THICKNESS (F) AND OUTSIDE DIAMETER (ØA); ± .016 INCH FOR ALL OTHER DIMENSIONS.

NOTES:

- 1. ALL DIMENSIONS ARE IN INCHES UNLESS OTHERWISE SPECIFIED.
- 2. SUPERSESSION: REPLACEMENT PART NUMBER RELATIONSHIPS SHALL BE IN ACCORDANCE WITH TABLE II. CANCELLED MS35490 GROMMETS MAY BE USED UNTIL EXISTING STOCKS ARE DEPLETED. DO NOT USE MS35490 GROMMETS TO REPLACE MS35489 OR AN931 GROMMETS. AN931 GROMMETS AND SUPERSEDING MS35489 GROMMETS ARE UNIVERSALLY, FUNCTIONALLY AND DIMENSIONALLY INTERCHANGEABLE.
- 3. IN THE EVENT OF A CONFLICT BETWEEN THE TEXT OF THIS STANDARD AND THE REFERENCES CITED HEREIN, THE TEXT OF THIS STANDARD SHALL TAKE PRECEDENCE.
- 4. REFERENCED GOVERNMENT (OR NON GOVERNMENT) DOCUMENTS OF THE ISSUE LISTED IN THAT ISSUE OF THE DEPARTMENT OF DEFENSE INDEX OF SPECIFICATIONS AND STANDARDS (DODISS) SPECIFIED IN THE SOLICITATION FORM A PART OF THIS STANDARD TO THE EXTENT SPECIFIED HEREIN.
- 5. GROMMETS PREVIOUSLY PROCURED WITH A SPLIT (SUFFIX "S") ARE NO LONGER PROCURED OR STOCKED BY SERVICES. FOR REPLACEMENT USE SOLID GROMMETS, AND SPLIT AT ASSEMBLY.

ADDITIONAL NOTES:

- PROCUREMENT SPECIFICATION: MIL-G-3036
- · SUPERSEDES: MS35490 and AN931
- THIS INFORMATION FROM MILITARY STANDARD MS35489 PAGE 2 OF 3, REVISED FEBRUARY 17, 1989, SOME DETAILS MAY HAVE BEEN OMITTED FOR CLARITY.

www.DataStielee4U.com

Continued			1	TAI	TABLE II. REPLACE	REPLACEMENT PART NUMBERS	IMBERS	TABLE II. REPLACEMENT PART NUMBERS			
	PART NUMBER	R		PART NUMBER			PART NUMBER	ER		PART NUMBER	R
CANCELLED AN931	CANCELLEDSUPERSEDEDMS35490 <u>1/</u> MS35489	SUPERSEDED BY MS35489	CANCELLED AN931	CANCELLED MS35490 <u>1/</u>	SUPERSEDED BY MS35489	CANCELLED AN931	CANCELLED MS35490 <u>1/</u>	SUPERSEDED BY MS35489	CANCELLED AN931	CANCELLED MS35490 <u>1/</u>	SUPERSEDED BY MS35489
	-	1									
2-9	2	2	A2-9	25	31	B2-9	48	60	C2-9	71	89
2-16 2 E	сл. т	т <i>ч</i>	A2-16 ^2 5	26 27	32	B2-16 B2.6	49 50	61 62	C2-16 C2 E	72	90
0 0 0 0	r 50	134	A3-9	28	137	B3-9	51	138	C3-9 C3-9	74	139
3-10		5	A3-10		34	B3-10		63	C3-10		92
4-7	9	9	A4-7	29	35	B4-7	52	64	C4-7	75	93
4-12 4-16	L 0	7	A4-12	30	36	B4-12 4 16	53	65 66	C4-12 C4-16	76	94
4- I 0 5-9	n o	o o	A4-10 A5-9	31 32	37 38	4-10 B5-9	55 55	67	C5-9	78	696 06
5-12	10	10	A5-12	33	39	B5-12	56	68	C5-12	79	97
5-13		118	A5-13		122	B5-13		136	C5-13		130
6-10	11	1	A6-10	34	40	B6-10	57	69	C6-10	80	98
6-16 7-11	12	12 13	A6-16 A7-11	35 36	41 42	B6-16 B7-11	58 59	70 71	C6-16 C7-11	81 82	99 100
1		;		ľ	ç		0	ſ		0	
8-13 8-20	15	15	A8-13 A8-20	37 38	43 44	B8-13 B8-20	61 61	73	C8-13 C8-20	83 84	101 102
9-13 10-14	16	16 17	A9-13	39	45 46	B9-13 B10-14	62 62	74 76	C9-13	85 06	103
10-20	18	18	A10-20	41	47	B10-20	64	76	C10-20	87	105
11-16	19	19	A11-16	42	48	B11-16	65	77	C11-16	88	106
12-17 12-20	70	20 135	A12-17 A12-20	43	49 123	B12-17 B12-20	99	127	C12-1/ C12-20	68	10/
12-23 12-26	21	21	A12-23 A12-26	44	50 124	B12-23 B12-26	67	79 128	C12-23 C12-26	06	108
14-20	22	22	A14-20	45	51	B14-20	68	80	C14-20	91	109
14-26		121	A14-26		125	B14-26		129	C14-26	4	133
16-22 16-30	23	23	A16-22 A16-30	46	52 53	B16-22 B16-30	69	81	C16-22 C16-30	92	1110
		25	A20-38		54	B20-38		83	C20-38		112
20-40	10	26	A20-40	LV	55	B20-40	0 F	84 06	C20-40	0	113
24-28 24-44	24	28	A24-28 A74-44	4/	0C 73	B24-28 R24-44	0/	60 86	C24-28	ч с	115
		29	A28-52		58	B28-52		87	C28-52		116
32-56		30	100 EC	-	CL	D37 CC	-	00			117

All original Text, Tables, and Drawings are Copyright 1994-2006 reproduction by permission only.

Genuine Aircraft Hardware Co.

Documents in this book for REFERENCE ONLY, not intended for design. Not guaranteed for accuracy.

197