

# **Aluminum electrolytic capacitors**

Capacitors with screw terminals

Series/Type: B43705, B43725
Date: December 2014

© EPCOS AG 2014. Reproduction, publication and dissemination of this publication, enclosures hereto and the information contained therein without EPCOS' prior express consent is prohibited.



#### Capacitors with screw terminals

B43705, B43725

#### Ultra high ripple current - 85 °C

#### Long-life grade capacitors

### **Applications**

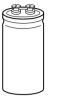
- Frequency converters
- Wind power converters
- Solar inverters
- Professional power supplies
- Uninterruptible power supplies



- Very high ripple current capability
- High reliability
- All-welded constructions ensures reliable electrical contact
- PAPR terminals available (Protection Against Polarity Reversal)
- Version available with an optimized base cooling design (heat sink mounting) and featuring up to 2 times the ripple current capability
- Version with low-inductance design available
- RoHS-compatible

#### Construction

- Charge-discharge proof, polar
- Aluminum case with insulating sleeve
- Poles with screw terminal connections
- Mounting with ring clips, clamps or threaded stud
- The bases of types with threaded stud are not insulated









# Ultra high ripple current − 85 °C

## Specifications and characteristics in brief

Rated voltage V <sub>R</sub>	350 450 V DC							
Surge voltage V <sub>s</sub>	1.10 · V <sub>R</sub>							
Rated capacitance C <sub>R</sub>	1000 18000	0 μF						
Capacitance tolerance	±20% ≙ M							
Dissipation factor tan $\delta$	≤ 0.20							
(20 °C, 120 Hz)								
Leakage current I <sub>leak</sub>		$I_{leak} \le 0.020 \ \mu A \cdot \left(\frac{C_R}{\mu F} \cdot \frac{V_R}{V}\right)^{0.85} + 4 \ \mu A$						
(20 °C, 5 min)	$I_{leak} \leq 0.020  \mu A \cdot \left(\frac{1}{\mu F} \cdot \frac{1}{V}\right) + 4  \mu A$							
Self-inductance ESL	d = 51.6 mm: approx. 15 nH							
	d ≥ 64.3 mm: approx. 20 nH							
	Capacitors with low-inductance design:							
-	d ≥ 64.3 mm: approx. 13 nH							
Useful life <sup>1)</sup>		Requ	irements:					
85 °C; V <sub>R</sub> ; I <sub>AC,R</sub>	> 12000 h	∆C/0	C  :	≤ 15%	5% of initial value			
		$tan \; \delta$	:	≤ 1.75	5 times initial specified limit			
		I <sub>leak</sub>	:	≤ initia	al specified limit			
Voltage endurance test		Post	test requi	remer	nts:			
85 °C; V <sub>R</sub>	2000 h	∆C/0	C  :	≤ 10%	of initial value	initial value		
		$tan \ \delta$	:	≤ 1.3 1	times initial spec	ified limit		
		I <sub>leak</sub>	:	≤ initia	al specified limit			
Vibration resistance test	To IEC 60068	3-2-6, t	est Fc: Fr	equer	ncy range 10	55 Hz, displacemen		
	amplitude 0.7	5 mm,	accelerat	tion m	ax. 10 <i>g</i> , duration	on $3 \times 2$ h. Capacito		
	mounted by it	s body	which is	rigidly	clamped to the	work surface.		
Characteristics at low	Max. impedar	200	·		≤ 400 V	450 V		
temperature	ratio at 100 H		$\frac{V_R}{Z}$		≥ 400 V			
		_	$\frac{Z_{-25^{\circ}C}/Z}{Z}$			3		
			$Z_{-40^{\circ}C}/Z$	20°C	4	10		
IEC climatic category	To IEC 60068-1: 40/085/56 (-40 °C/+85 °C/56 days damp heat test)							
Detail specification	Similar to CE	CC 30	301-803,	CECC	30301-807			
Sectional specification	IEC 60384-4							
	•							

<sup>1)</sup> Refer to chapter "General technical information, 5 Useful life" on how to interpret useful life.





### Ultra high ripple current - 85 °C

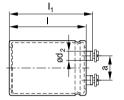
### Ripple current capability

Due to the ripple current capability of the contact elements, the following current upper limits must not be exceeded:

Capacitor diameter	51.6 mm	64.3 mm	76.9 mm	90 mm
I <sub>AC,max</sub>	50 A	67 A	84 A	84 A

#### **Dimensional drawings**

# **B43705**Ring clip/clamp mounting

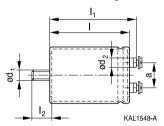


KAL1318-B-E

M5: Min. reach of screw = 9.5 mm 9 mm for low inductance design

M6: Min, reach of screw = 12 mm 9.5 mm for low inductance design B43725

Threaded stud mounting



Positive pole marking: +

For types with threaded stud the base is not insulated. Also refer to the mounting instructions in chapter "Capacitors with screw terminals — Accessories".

Screw terminals with UNF threads are available upon request.





# Ultra high ripple current - 85 °C

## **Dimensions and weights** (Standard capacitors, without heat sink)

Ter-	Dimensions (mm) with insulating sleeve							Approx.
minal	d	l±1	I <sub>1</sub> ±1	$I_2 + 0/-1$	d <sub>1</sub>	d <sub>2</sub> max.	a +0.2/-0.4	weight (g)
M5	51.6 +0.5/-1	80.7	87.2	17	M12	10.2	22.2	220
M5	51.6 +0.5/-1	96.7	103.2	17	M12	10.2	22.2	250
M5	51.6 +0.5/-1	105.7	112.2	17	M12	10.2	22.2	280
M5	51.6 +0.5/-1	118.2	124.7	17	M12	10.2	22.2	320
M5	51.6 +0.5/-1	130.7	137.2	17	M12	10.2	22.2	350
M5	64.3 +0.5/-1	80.7	87.2	17	M12	13.2	28.5	370
M5	64.3 +0.5/-1	96.7	103.2	17	M12	13.2	28.5	400
M5	64.3 +0.5/-1	105.7	112.2	17	M12	13.2	28.5	440
M5	64.3 +0.5/-1	118.2	124.7	17	M12	13.2	28.5	510
M5	64.3 +0.5/-1	130.7	137.2	17	M12	13.2	28.5	600
M5	64.3 +0.5/-1	143.2	149.7	17	M12	13.2	28.5	630
M6	76.9 +0.5/-1	96.7	102.5	17	M12	17.7	31.7	570
M6	76.9 +0.5/-1	105.7	111.5	17	M12	17.7	31.7	620
M6	76.9 +0.5/-1	118.2	124.0	17	M12	17.7	31.7	700
M6	76.9 +0.5/-1	143.2	149.0	17	M12	17.7	31.7	840
M6	76.9 +0.5/-1	168.7	174.5	17	M12	17.7	31.7	1000
M6	76.9 +0.5/-1	190.7	196.5	17	M12	17.7	31.7	1150
M6	76.9 +0.5/-1	220.7	226.5	17	M12	17.7	31.7	1300
M6	90.0 +0.5/-1.5	120.0	125.3	17	M12	17.7	31.7	1000
M6	90.0 +0.5/-1.5	144.5	149.8	17	M12	17.7	31.7	1200
M6	90.0 +0.5/-1.5	170.0	175.3	17	M12	17.7	31.7	1400
M6	90.0 +0.5/-1.5	197.0	202.3	17	M12	17.7	31.7	1700
M6	90.0 +0.5/-1.5	221.0	226.3	17	M12	17.7	31.7	1900

For low-inductance design the following deviation applies:

d = 64.3 mm:  $I_1 - 0.7 \text{ mm}$ d = 90.0 mm:  $I_1 - 1.7 \text{ mm}$ 





# Ultra high ripple current - 85 °C

### **Packing**

Capacitor diameter d (mm)	length I (mm)	Packing units (pcs.)
51.6	all	36
64.3	all	25

Capacitor	length I	Packing units	
diameter d (mm)	(mm)	(pcs.)	
76.9	≤168.7	16	
	>168.7	12	
90.0	all	9	



For ecological reasons the packing is pure cardboard.



B43705. B43725

## Ultra high ripple current - 85 °C

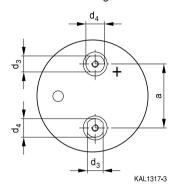


#### Special designs

- Low-inductance design
- PAPR terminal style

With our PAPR terminal style (**P**rotection **A**gainst **P**olarity **R**eversal) we offer an optional mechanical feature in addition to the visual polarity marking on the cover disk and the sleeve, which prevents from mounting in reverse polarity. The non-circular shape of the terminals and their arrangement perpendicular to each other enables the user to definitely prevent wrong mounting with respect to polarity (Poka Yoke).

Dimensional drawing of PAPR terminal configuration



#### Dimensions for PAPR terminal style (mm)

Can diameter d	Terminal	d <sub>3</sub> ±0.1	d <sub>4</sub> ±0.1	a +0.2/-0.4	Min. reach of screw	
					Standard design #050	For heat sink mounting #057
51.6	M5	10	13	22.2	9.5	_
64.3	M5	13	15	28.5	9.5	7.3
76.9	M6	13	15	31.7	12.0	9.7
90.0	M6	13	15	31.7	12.0	9.7

All other dimensions of the capacitor such as diameter d, case length I and overall length  $I_1$  are identical with those of standard capacitors of this series. Please refer to the tables "Dimensions and weights" (standard types) and "Dimensions and weights for heat sink mounting" (special designs).

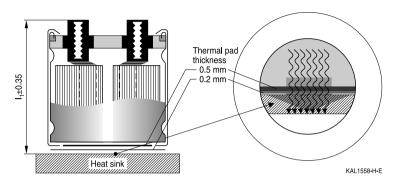
#### For heat sink mounting

Please refer to chapter "General technical information, 5.2.2 Base cooling with heat sink". This version is available only for capacitors without threaded stud and for diameters ≥ 64.3 mm. Regarding ripple current and useful life, please refer to chapter "General technical information, 5 Useful life".





# Ultra high ripple current - 85 °C



# Dimensions and weights for heat sink mounting:

Terminal	Dimensions (mm	Dimensions (mm) with insulating sleeve					
	d	I±1	$I_1 \pm 0.35$	d <sub>2</sub> max.	a +0.2/-0.4	g	
M5	64.3 +0.5/-1	80.7	86.3	13.2	28.5	370	
M5	64.3 + 0.5 / -1	96.7	102.3	13.2	28.5	400	
M5	64.3 +0.5/-1	105.7	111.3	13.2	28.5	440	
M6	76.9 +0.5/-1	96.7	101.6	17.7	31.7	570	
M6	76.9 +0.5/-1	105.7	110.6	17.7	31.7	620	
M6	76.9 +0.5/-1	118.2	123.1	17.7	31.7	700	
M6	90.0 +0.5/-1.5	120.0	124.4	17.7	31.7	1000	
M6	90.0 +0.5/-1.5	144.5	148.9	17.7	31.7	1200	

Dimensions for other sizes are available upon request.

# Ordering codes:

Design	Identification in third	Remark		
	block of ordering code			
Low inductance (13 nH)	M003	For capacitors with diameter d ≥ 64.3 mm		
For heat sink mounting	M007	For capacitors with diameter d ≥ 64.3 mm and		
		without threaded stud		
PAPR terminal style	M050	Not for low inductance		
PAPR terminal style and heat sink mounting	M057	For capacitors with diameter d ≥ 64.3 mm and without threaded stud; not for low inductance		





# Ultra high ripple current - 85 °C

#### Accessories

The following items are included in the delivery package, but are not fastened to the capacitors:

	Thread	Toothed washers	Screws/nuts	Maximum torque
For terminals	M5	A 5.1 DIN 6797	DIN 7985 / ISO 7045-M5 × 10-5.6-Z	2.5 Nm thread depth t≥8 mm
	M6	A 6.4 DIN 6797	DIN 7985 / ISO 7045-M6 × 12-5.6-Z	4.0 Nm thread depth t ≥ 9.5 mm
For mounting	M12	J 12.5 DIN 6797	Hex nut BM 12 DIN 439	10 Nm

The following items must be ordered separately. For details, refer to chapter "Capacitors with screw terminals – Accessories".

Item	Туре
Ring clips	B44030
Clamps for capacitors with d ≥ 64.3 mm	B44030
Insulating parts	B44020





# Ultra high ripple current - 85 °C

### Overview of available types

V <sub>R</sub> (V DC)	350	400	450					
	Case dimensions d × I (mm)							
C <sub>R</sub> (μF)								
1000			51.6 × 80.7					
1200			51.6 × 96.7					
1500		51.6 × 80.7	51.6 × 105.7					
1800	51.6 × 80.7	51.6× 96.7	51.6 × 118.2 64.3 × 80.7					
2200	51.6× 96.7	51.6 × 105.7 64.3 × 80.7	51.6 × 130.7 64.3 × 105.7					
2700	51.6 × 105.7	51.6 × 118.2 64.3 × 96.7	64.3 × 105.7 76.9 × 96.7					
3300	51.6 × 118.2 64.3 × 80.7	64.3 × 105.7	64.3 × 130.7 76.9 × 105.7					
3900	51.6 × 130.7 64.3 × 96.7	64.3 × 118.2 76.9 × 96.7	64.3 × 143.2					
4700	64.3 × 105.7	64.3 × 130.7 76.9 × 105.7	76.9 × 118.2					
5600	64.3 × 118.2 76.9 × 105.7	64.3 × 143.2 76.9 × 118.2	76.9 × 143.2 90.0 × 120.0					
6800	64.3 × 143.2 76.9 × 118.2	76.9 × 143.2 90.0 × 120.0	76.9 × 168.7 90.0 × 144.5					
8200	76.9 × 143.2 90.0 × 120.0	76.9 × 168.7	76.9 × 220.7 90.0 × 170.0					
10000	76.9 × 143.2 90.0 × 120.0	76.9 × 190.7 90.0 × 144.5	90.0 × 197.0					
12000	76.9 × 190.7 90.0 × 144.5	76.9 × 220.7 90.0 × 170.0	90.0 × 221.0					
15000	76.9 × 220.7 90.0 × 197.0	90.0 × 221.0						
18000	90.0 × 221.0							
	•	•	•					

The capacitance and voltage ratings listed above are available in different cases upon request.

Other voltage and capacitance ratings are also available upon request.





### Ultra high ripple current - 85 °C

### Technical data and ordering codes

C <sub>R</sub>	Case	ESR <sub>typ</sub>	ESR <sub>typ</sub>	Z <sub>max</sub>	I <sub>AC,max</sub>	I <sub>AC,R</sub>	Ordering code
100 Hz	dimensions	100 Hz	300 Hz	10 kHz	100 Hz	100 Hz	(composition see
20 °C	$d \times I$	20 °C	60 °C	20 °C	60 °C	85 °C	below)
μF	mm	mΩ	mΩ	mΩ	Α	Α	
$V_{R} = 350$	V DC						
1800	51.6 × 80.7	40	12	60	15.3	9.51	B437*5A4188M0##
2200	51.6 × 96.7	32	10	50	17.4	10.8	B437*5A4228M0##
2700	$51.6 \times 105.7$	28	8.4	38	20.0	12.5	B437*5A4278M0##
3300	51.6 × 118.2	22	7.0	32	23.1	14.3	B437*5A4338M0##
3300	64.3 × 80.7	22	7.5	32	22.9	14.2	B437*5B4338M0##
3900	$51.6 \times 130.7$	19	6.1	28	26.1	16.2	B437*5A4398M0##
3900	64.3 × 96.7	19	6.3	28	25.6	15.9	B437*5B4398M0##
4700	$64.3 \times 105.7$	16	5.4	24	28.9	17.9	B437*5A4478M0##
5600	$64.3 \times 118.2$	14	4.6	19	32.5	20.2	B437*5A4568M0##
5600	$76.9 \times 105.7$	13	4.2	18	35.4	22.0	B437*5B4568M0##
6800	$64.3 \times 143.2$	11	3.9	16	37.3	23.2	B437*5A4688M0##
6800	$76.9 \times 118.2$	11	3.5	15	40.0	24.8	B437*5B4688M0##
8200	$76.9 \times 143.2$	9.0	2.9	13	45.0	28.0	B437*5A4828M0##
8200	$90.0 \times 120.0$	9.2	3.1	13	46.2	29.6	B437*5B4828M0##
10000	$76.9 \times 143.2$	7.5	2.5	11	51.8	32.1	B437*5A4109M0##
10000	$90.0 \times 120.0$	7.7	2.8	12	51.9	33.2	B437*5B4109M0##
12000	$76.9 \times 190.7$	6.2	2.1	9.2	58.2	37.3	B437*5A4129M0##
12000	$90.0 \times 144.5$	6.4	2.3	9.6	58.2	37.3	B437*5B4129M0##
15000	$76.9 \times 220.7$	5.0	1.8	7.8	68.3	43.8	B437*5A4159M0##
15000	$90.0 \times 197.0$	5.1	1.8	8.0	66.6	42.8	B437*5B4159M0##
18000	90.0 × 221.0	4.3	1.6	7.0	74.9	48.1	B437*5A4189M0##

## Composition of ordering code

\* = Mounting style

0 = for capacitors with ring clip/clamp mounting

2 = for capacitors with threaded stud

## = Design

00 = for standard capacitors

03 = for capacitors with low inductance (13 nH) (only for  $d \ge 64.3$  mm)

07 = for heat sink mounting (only for d ≥ 64.3 mm and without threaded stud)

50 = for terminals with PAPR style (not for low inductance)

57 = for terminals with PAPR style and heat sink mounting (only for d ≥ 64.3 mm and without threaded stud, not for low inductance)





### Ultra high ripple current - 85 °C

#### Technical data and ordering codes

C <sub>R</sub>	Case	ESR <sub>typ</sub>	ESR <sub>typ</sub>	Z <sub>max</sub>	I <sub>AC,max</sub>	I <sub>AC,R</sub>	Ordering code
100 Hz	dimensions	100 Hz	300 Hz	10 kHz	100 Hz	100 Hz	(composition see
20 °C	$d \times I$	20 °C	60 °C	20 °C	60 °C	85 °C	below)
μF	mm	mΩ	mΩ	mΩ	Α	Α	
$V_{R} = 400$	V DC						
1500	51.6 × 80.7	45	14	65	14.2	8.83	B437*5A9158M0##
1800	51.6 × 96.7	38	12	55	16.0	9.98	B437*5A9188M0##
2200	$51.6 \times 105.7$	32	9.7	45	18.4	11.4	B437*5A9228M0##
2200	64.3 × 80.7	32	9.9	45	18.7	11.6	B437*5B9228M0##
2700	51.6 × 118.2	26	8.0	36	21.2	13.2	B437*5A9278M0##
2700	64.3 × 96.7	26	8.1	36	21.2	13.2	B437*5B9278M0##
3300	$64.3 \times 105.7$	22	6.8	30	24.2	15.0	B437*5A9338M0##
3900	$64.3 \times 118.2$	18	5.8	26	27.0	16.8	B437*5A9398M0##
3900	$76.9 \times 96.7$	18	5.5	24	29.4	18.3	B437*5B9398M0##
4700	$64.3 \times 130.7$	15	5.0	22	30.7	19.1	B437*5A9478M0##
4700	$76.9 \times 105.7$	15	4.6	20	33.1	20.5	B437*5B9478M0##
5600	$64.3 \times 143.2$	13	4.3	18	34.7	21.5	B437*5A9568M0##
5600	$76.9 \times 118.2$	12	4.0	17	37.0	23.0	B437*5B9568M0##
6800	$76.9 \times 143.2$	10	3.3	14	41.8	26.0	B437*5A9688M0##
6800	$90.0 \times 120.0$	12	3.9	18	42.6	27.3	B437*5B9688M0##
8200	$76.9 \times 168.7$	9.9	3.1	15	46.9	30.1	B437*5A9828M0##
10000	$76.9 \times 190.7$	8.2	2.6	13	54.0	34.6	B437*5A9109M0##
10000	$90.0 \times 144.5$	8.4	2.8	13	54.1	34.7	B437*5B9109M0##
12000	$76.9 \times 220.7$	6.9	2.2	11	61.6	39.5	B437*5A9129M0##
12000	$90.0 \times 170.0$	7.0	2.4	11	60.7	38.9	B437*5B9129M0##
15000	90.0 × 221.0	5.6	1.9	9.0	69.9	44.9	B437*5A9159M0##

## Composition of ordering code

\* = Mounting style

0 = for capacitors with ring clip/clamp mounting

2 = for capacitors with threaded stud

## = Design

00 = for standard capacitors

03 = for capacitors with low inductance (13 nH) (only for  $d \ge 64.3$  mm)

07 = for heat sink mounting (only for d ≥ 64.3 mm and without threaded stud)

50 = for terminals with PAPR style (not for low inductance)

57 = for terminals with PAPR style and heat sink mounting (only for d ≥ 64.3 mm and without threaded stud, not for low inductance)





### Ultra high ripple current - 85 °C

### Technical data and ordering codes

C <sub>R</sub>	Case	$ESR_{typ}$	ESR <sub>typ</sub>	Z <sub>max</sub>	I <sub>AC,max</sub>	I <sub>AC,R</sub>	Ordering code
100 Hz	dimensions	100 Hz	300 Hz	10 kHz	100 Hz	100 Hz	(composition see
20 °C	$d \times I$	20 °C	60 °C	20 °C	60 °C	85 °C	below)
μF	mm	mΩ	mΩ	mΩ	Α	Α	
$V_{R} = 450$	V DC						
1000	51.6 × 80.7	110	28	180	10.9	6.69	B437*5A5108M0##
1200	51.6 × 96.7	90	24	150	12.3	7.54	B437*5A5128M0##
1500	$51.6 \times 105.7$	75	19	120	14.3	8.78	B437*5A5158M0##
1800	51.6 × 118.2	60	16	100	16.3	9.98	B437*5A5188M0##
1800	64.3 × 80.7	60	16	100	16.5	10.0	B437*5B5188M0##
2200	$51.6 \times 130.7$	50	13	80	18.9	11.5	B437*5A5228M0##
2200	$64.3 \times 105.7$	50	13	80	18.8	11.4	B437*5B5228M0##
2700	$64.3 \times 105.7$	40	11	65	21.6	13.1	B437*5A5278M0##
2700	$76.9 \times 96.7$	40	11	65	23.4	14.2	B437*5B5278M0##
3300	$64.3 \times 130.7$	34	9.0	55	24.7	15.0	B437*5A5338M0##
3300	$76.9 \times 105.7$	34	8.7	55	26.5	16.1	B437*5B5338M0##
3900	$64.3 \times 143.2$	28	7.8	45	27.8	16.9	B437*5A5398M0##
4700	$76.9 \times 118.2$	24	6.3	38	33.6	20.4	B437*5A5478M0##
5600	$76.9 \times 143.2$	20	5.3	32	37.7	22.9	B437*5A5568M0##
5600	$90.0 \times 120.0$	20	5.5	32	38.6	24.2	B437*5B5568M0##
6800	$76.9 \times 168.7$	14	4.0	22	44.7	28.0	B437*5A5688M0##
6800	$90.0 \times 144.5$	17	4.6	28	43.4	27.3	B437*5B5688M0##
8200	$76.9 \times 220.7$	12	3.3	19	50.5	31.7	B437*5A5828M0##
8200	$90.0 \times 170.0$	12	3.5	19	50.4	31.7	B437*5B5828M0##
10000	$90.0 \times 197.0$	10	2.9	16	57.5	36.2	B437*5A5109M0##
12000	90.0 × 221.0	8.4	2.5	14	65.4	41.1	B437*5A5129M0##

## Composition of ordering code

\* = Mounting style

0 = for capacitors with ring clip/clamp mounting

2 = for capacitors with threaded stud

## = Design

00 = for standard capacitors

03 = for capacitors with low inductance (13 nH) (only for  $d \ge 64.3$  mm)

07 = for heat sink mounting (only for d ≥ 64.3 mm and without threaded stud)

50 = for terminals with PAPR style (not for low inductance)

57 = for terminals with PAPR style and heat sink mounting (only for d ≥ 64.3 mm and without threaded stud, not for low inductance)





### Ultra high ripple current - 85 °C

#### Useful life1)

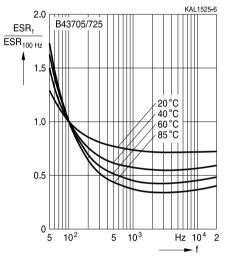
For useful life calculations, please use our web-based "AlCap Useful Life Calculation Tool", which can be found on the Internet under the following link

http://www.epcos.com/designtools/alu useful life/Useful life.swf.

The AlCap Useful Life Calculation Tool provides calculations of useful life as well as additional data for selected capacitor types under operating conditions defined by the user.

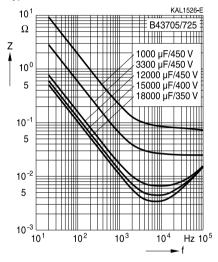
## Frequency characteristics of ESR

Typical behavior



# Impedance Z versus frequency f

Typical behavior at 20 °C



<sup>1)</sup> Refer to chapter "General technical information, 5 Useful life" on how to interpret useful life.





# Ultra high ripple current - 85 °C

#### Cautions and warnings

#### Personal safety

The electrolytes used by EPCOS have been optimized both with a view to the intended application and with regard to health and environmental compatibility. They do not contain any solvents that are detrimental to health, e.g. dimethyl formamide (DMF) or dimethyl acetamide (DMAC).

Furthermore, some of the high-voltage electrolytes used by EPCOS are self-extinguishing.

As far as possible, EPCOS does not use any dangerous chemicals or compounds to produce operating electrolytes. However, in exceptional cases, such materials must be used in order to achieve specific physical and electrical properties because no alternative materials are currently known. However, the amount of dangerous materials used in our products is limited to an absolute minimum.

Materials and chemicals used in EPCOS aluminum electrolytic capacitors are continuously adapted in compliance with the EPCOS Corporate Environmental Policy and the latest EU regulations and guidelines such as RoHS, REACH/SVHC, GADSL, and ELV.

MDS (Material Data Sheets) are available on the EPCOS website for all types listed in the data book. MDS for customer specific capacitors are available upon request.

MSDS (Material Safety Data Sheets) are available for all of our electrolytes upon request.

Nevertheless, the following rules should be observed when handling aluminum electrolytic capacitors: No electrolyte should come into contact with eyes or skin. If electrolyte does come into contact with the skin, wash the affected areas immediately with running water. If the eyes are affected, rinse them for 10 minutes with plenty of water. If symptoms persist, seek medical treatment. Avoid inhaling electrolyte vapor or mists. Workplaces and other affected areas should be well ventilated. Clothing that has been contaminated by electrolyte must be changed and rinsed in water.





# Ultra high ripple current - 85 °C

### **Product safety**

The table below summarizes the safety instructions that must be observed without fail. A detailed description can be found in the relevant sections of chapter "General technical information".

Topic	Safety information	Reference chapter "General technical information"
Polarity	Make sure that polar capacitors are connected with the right polarity.	1 "Basic construction of aluminum electrolytic capacitors"
Reverse voltage	Voltages of opposite polarity should be prevented by connecting a diode.	3.1.6 "Reverse voltage"
Mounting position of screw-terminal capacitors	Screw terminal capacitors must not be mounted with terminals facing down unless otherwise specified.	11.1. "Mounting positions of capacitors with screw terminals"
Robustness of terminals	The following maximum tightening torques must not be exceeded when connecting screw terminals: M5: 2.5 Nm M6: 4.0 Nm	11.3 "Mounting torques"
Mounting of single-ended capacitors	The internal structure of single-ended capacitors might be damaged if excessive force is applied to the lead wires.  Avoid any compressive, tensile or flexural stress.  Do not move the capacitor after soldering to PC board.  Do not pick up the PC board by the soldered capacitor.  Do not insert the capacitor on the PC board with a hole space different to the lead space specified.	11.4 "Mounting considerations for single-ended capacitors"
Soldering	Do not exceed the specified time or temperature limits during soldering.	11.5 "Soldering"
Soldering, cleaning agents	Do not allow halogenated hydrocarbons to come into contact with aluminum electrolytic capacitors.	11.6 "Cleaning agents"
Upper category temperature	Do not exceed the upper category temperature.	7.2 "Maximum permissible operating temperature"
Passive flammability	Avoid external energy, e.g. fire.	8.1 "Passive flammability"





## Ultra high ripple current - 85 °C

Topic	Safety information	Reference chapter "General technical information"
Active flammability	Avoid overload of the capacitors.	8.2 "Active flammability"
Maintenance	Make periodic inspections of the capacitors.  Before the inspection, make sure that the power supply is turned off and carefully discharge the electricity of the capacitors.  Do not apply excessive mechanical stress to the capacitor terminals when mounting.	10 "Maintenance"
Storage	Do not store capacitors at high temperatures or high humidity. Capacitors should be stored at $+5$ to $+35$ °C and a relative humidity of $\leq 75\%$ .	7.3 "Shelf life and storage conditions"
		Reference chapter "Capacitors with screw terminals"
Breakdown strength of insulating sleeves	Do not damage the insulating sleeve, especially when ring clips are used for mounting.	"Screw terminals – accessories"

### Display of ordering codes for EPCOS products

The ordering code for one and the same product can be represented differently in data sheets, data books, other publications and the website of EPCOS, or in order-related documents such as shipping notes, order confirmations and product labels. The varying representations of the ordering codes are due to different processes employed and do not affect the specifications of the respective products. Detailed information can be found on the Internet under www.epcos.com/orderingcodes





# B43705, B4<u>3725</u>

# Ultra high ripple current - 85 °C

## Symbols and terms

Symbol	English	German
С	Capacitance	Kapazität
$C_R$	Rated capacitance	Nennkapazität
Cs	Series capacitance	Serienkapazität
$C_{S,T}$	Series capacitance at temperature T	Serienkapazität bei Temperatur T
$C_{f}$	Capacitance at frequency f	Kapazität bei Frequenz f
d	Case diameter, nominal dimension	Gehäusedurchmesser, Nennmaß
$d_{\text{max}}$	Maximum case diameter	Maximaler Gehäusedurchmesser
ESL	Self-inductance	Eigeninduktivität
ESR	Equivalent series resistance	Ersatzserienwiderstand
ESR <sub>f</sub>	Equivalent series resistance at frequency f	Ersatzserienwiderstand bei Frequenz f
ESR <sub>T</sub>	Equivalent series resistance at temperature T	Ersatzserienwiderstand bei Temperatur T
f	Frequency	Frequenz
I	Current	Strom
I <sub>AC</sub>	Alternating current (ripple current)	Wechselstrom
$I_{AC,RMS}$	Root-mean-square value of alternating current	Wechselstrom, Effektivwert
$I_{AC,f}$	Ripple current at frequency f	Wechselstrom bei Frequenz f
I <sub>AC,max</sub>	Maximum permissible ripple current	Maximal zulässiger Wechselstrom
$I_{AC,R}$	Rated ripple current	Nennwechselstrom
I <sub>leak</sub>	Leakage current	Reststrom
I <sub>leak,op</sub>	Operating leakage current	Betriebsreststrom
1	Case length, nominal dimension	Gehäuselänge, Nennmaß
I <sub>max</sub>	Maximum case length (without terminals and mounting stud)	Maximale Gehäuselänge (ohne Anschlüsse und Gewindebolzen)
R	Resistance	Widerstand
$R_{\text{ins}}$	Insulation resistance	Isolationswiderstand
$R_{\text{symm}}$	Balancing resistance	Symmetrierwiderstand
Т	Temperature	Temperatur
$\DeltaT$	Temperature difference	Temperaturdifferenz
$T_A$	Ambient temperature	Umgebungstemperatur
$T_{c}$	Case temperature	Gehäusetemperatur
T <sub>B</sub>	Capacitor base temperature	Temperatur des Gehäusebodens
t	Time	Zeit
$\Delta t$	Period	Zeitraum
$t_b$	Service life (operating hours)	Brauchbarkeitsdauer (Betriebszeit)







# Ultra high ripple current - 85 °C

Symbol	English	German
V	Voltage	Spannung
$V_{F}$	Forming voltage	Formierspannung
$V_{op}$	Operating voltage	Betriebsspannung
$V_{R}$	Rated voltage, DC voltage	Nennspannung, Gleichspannung
$V_s$	Surge voltage	Spitzenspannung
$X_{c}$	Capacitive reactance	Kapazitiver Blindwiderstand
$X_L$	Inductive reactance	Induktiver Blindwiderstand
Z	Impedance	Scheinwiderstand
$Z_T$	Impedance at temperature T	Scheinwiderstand bei Temperatur T
$tan \ \delta$	Dissipation factor	Verlustfaktor
λ	Failure rate	Ausfallrate
$\epsilon_{0}$	Absolute permittivity	Elektrische Feldkonstante
$\epsilon_{r}$	Relative permittivity	Dielektrizitätszahl
ω	Angular velocity; $2 \cdot \pi \cdot f$	Kreisfrequenz; $2 \cdot \pi \cdot f$

### Note

All dimensions are given in mm.



#### Important notes

The following applies to all products named in this publication:

- 1. Some parts of this publication contain statements about the suitability of our products for certain areas of application. These statements are based on our knowledge of typical requirements that are often placed on our products in the areas of application concerned. We nevertheless expressly point out that such statements cannot be regarded as binding statements about the suitability of our products for a particular customer application. As a rule, EPCOS is either unfamiliar with individual customer applications or less familiar with them than the customers themselves. For these reasons, it is always ultimately incumbent on the customer to check and decide whether an EPCOS product with the properties described in the product specification is suitable for use in a particular customer application.
- 2. We also point out that in individual cases, a malfunction of electronic components or failure before the end of their usual service life cannot be completely ruled out in the current state of the art, even if they are operated as specified. In customer applications requiring a very high level of operational safety and especially in customer applications in which the malfunction or failure of an electronic component could endanger human life or health (e.g. in accident prevention or lifesaving systems), it must therefore be ensured by means of suitable design of the customer application or other action taken by the customer (e.g. installation of protective circuitry or redundancy) that no injury or damage is sustained by third parties in the event of malfunction or failure of an electronic component.
- 3. The warnings, cautions and product-specific notes must be observed.
- 4. In order to satisfy certain technical requirements, some of the products described in this publication may contain substances subject to restrictions in certain jurisdictions (e.g. because they are classed as hazardous). Useful information on this will be found in our Material Data Sheets on the Internet (www.epcos.com/material). Should you have any more detailed guestions, please contact our sales offices.
- 5. We constantly strive to improve our products. Consequently, the products described in this publication may change from time to time. The same is true of the corresponding product specifications. Please check therefore to what extent product descriptions and specifications contained in this publication are still applicable before or when you place an order. We also reserve the right to discontinue production and delivery of products. Consequently, we cannot guarantee that all products named in this publication will always be available. The aforementioned does not apply in the case of individual agreements deviating from the foregoing for customer-specific products.
- Unless otherwise agreed in individual contracts, all orders are subject to the current version of the "General Terms of Delivery for Products and Services in the Electrical Industry" published by the German Electrical and Electronics Industry Association (ZVEI).



#### Important notes

7. The trade names EPCOS, Alu-X, CeraDiode, CeraLink, CeraPad, CeraPlas, CSMP, CSSP, CTVS, DeltaCap, DigiSiMic, DSSP, FilterCap, FormFit, LeaXield, MiniBlue, MiniCell, MKD, MKK, MLSC, MotorCap, PCC, PhaseCap, PhaseCube, PhaseMod, PhiCap, PQSine, SIFERRIT, SIFI, SIKOREL, SilverCap, SIMDAD, SiMic, SIMID, SineFormer, SIOV, SIP5D, SIP5K, TFAP, ThermoFuse, WindCap are trademarks registered or pending in Europe and in other countries. Further information will be found on the Internet at www.epcos.com/trademarks.vvv