

**Vectron International****Filter specification****TFS 1228A****1/5****Measurement condition**

Ambient temperature:	23	°C
Input power level:	0	dBm
Terminating impedance:		
Input:	100 Ω	
Output:	100 Ω	

**Characteristics**

## Remark:

The maximum attenuation in the pass band is defined as the insertion loss  $a_e$ . The nominal frequency  $f_N$  is fixed at 1228.8 MHz without any tolerance or limit. The values of absolute attenuation  $a_{abs}$  are guaranteed over the whole operating temperature range. The frequency shift of the filter within the operating temperature range is included in the production tolerance scheme.

<b>D a t a</b>		<b>typ. value</b>	<b>tolerance / limit</b>
<b>Insertion loss in PB</b>	$a_e$	1.8 dB	max. 3.0 dB
<b>Nominal frequency</b>	$f_N$		1228.8 MHz
<b>Passband</b>	PB		$f_N \pm 12.5$ MHz
<b>Pass band variation</b>		0.8 dB	max. 1.5 dB
<b>Absolute attenuation</b>	$a_{abs}$		
0.3 MHz ... 1152 MHz		34 dB	min. 30 dB
1152 MHz ... 1191 MHz		35 dB	min. 20 dB
1267 MHz ... 1306 MHz		42 dB	min. 20 dB
1306 MHz ... 3000 MHz		34 dB	min. 30 dB
<b>Input power level in PB</b>		-	max. 10 dBm
<b>Operating temperature range</b>	OTR	-	- 40 °C ... + 85 °C
<b>Storage temperature range</b>		-	- 45 °C ... + 85 °C
<b>Temperature coefficient of frequency</b>	$TC_f$ *	-46 ppm/K	

\*)  $\Delta f_c(\text{Hz}) = TC_f(\text{ppm/K}) \times (T - T_0) \times f_{CAT}(\text{MHz})$

**Generated:**

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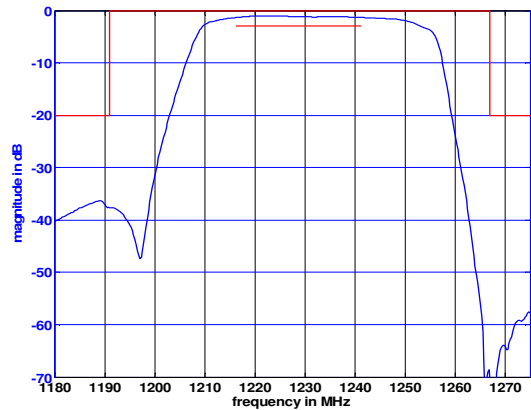
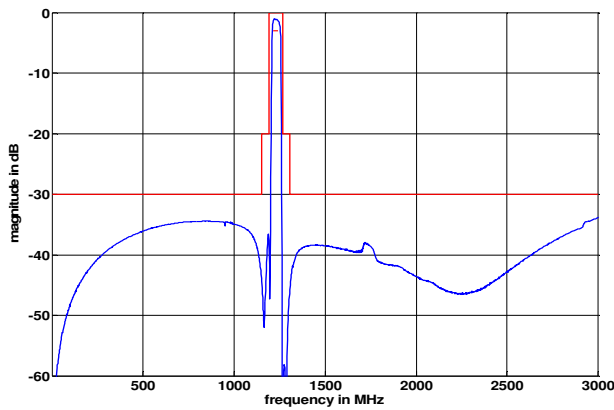
**Checked / Approved:**

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**Vectron International GmbH**  
**Potsdamer Straße 18**  
**D 14 513 TELTOW / Germany**  
**Tel: (+49) 3328 4784-0 / Fax: (+49) 3328 4784-30**  
**E-Mail: [tft@vectron.com](mailto:tft@vectron.com)**

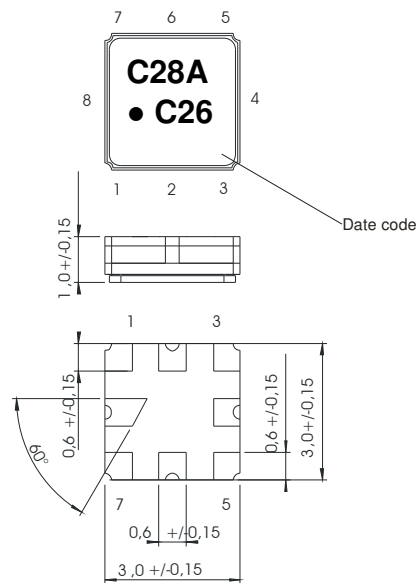
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**Filter characteristics**



**Construction and pin connection**

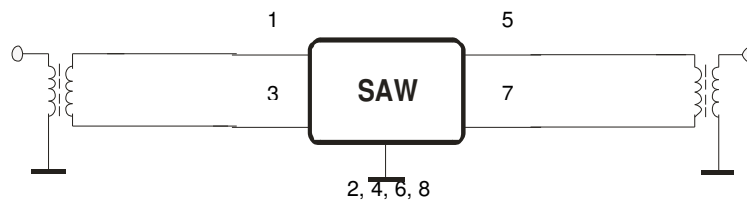
(All dimensions in mm)



- 1 Input
- 2 Ground
- 3 Input
- 4 Ground
- 5 Output
- 6 Ground
- 7 Output
- 8 Ground

Date code: Year + week  
 C 2012  
 D 2013  
 E 2014  
 ...

**50 Ohm Test circuit**



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**Stability characteristics, reliability**

After the following tests the filter shall meet the whole specification:

1. Shock: 500g, 1 ms, half sine wave, 3 shocks each plane;  
DIN IEC 68 T2 - 27
2. Vibration: 10 Hz to 500 Hz, 0,35 mm or 5 g respectively, 1 octave per min, 10 cycles per plan, 3 plans;  
DIN IEC 68 T2 - 6
3. Change of temperature: -55 °C to 125°C / 30 min. each / 10 cycles  
DIN IEC 68 part 2 – 14 Test N
4. Resistance to solder heat (reflow): reflow possible: three times max.;  
for temperature conditions refer to the attached "Air reflow temperature conditions" on page 4;
5. ESD ANSI/ESD S20.20-1999, class 1A for HBM
6. Moisture IPC/JEDEC J-STD-20 MSL classifications, MSL 1

This filter is RoHS compliant (2002/95/EG, 2005/618/EG)

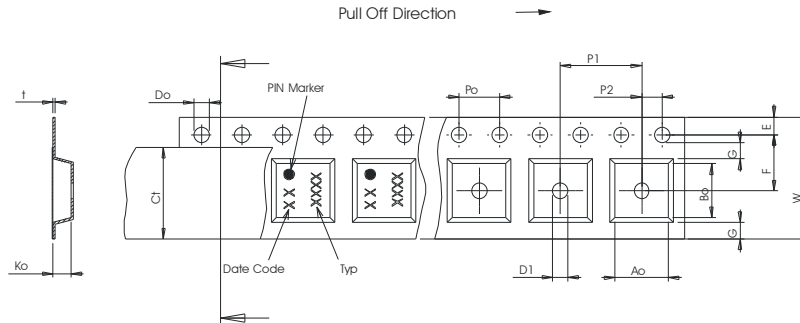
**Packing**

Tape & Reel: IEC 286 – 3, with exception of value for N and minimum bending radius;  
tape type II, embossed carrier tape with top cover tape on the upper side;

max. pieces of filters per reel: 3000  
reel of empty components at start: min. 300 mm  
reel of empty components at start including leader: min. 500 mm  
trailer: min. 300 mm

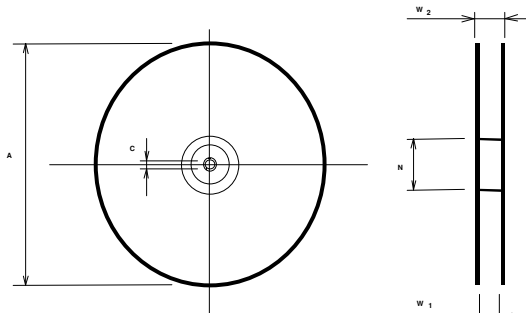
**Tape (all dimensions in mm)**

- W : 8,00 ± 0,3
- Po : 4,00 ± 0,1
- Do : 1,50 +0,1/-0
- E : 1,75 ± 0,1
- F : 3,50 ± 0,05
- G(min) : 0,75
- P2 : 2,00 ± 0,05
- P1 : 4,00 ± 0,1
- D1(min) : 1,50
- Ao : 3,25 ± 0,1
- Bo : 3,25 ± 0,1
- Ct : 5,3 ± 0,1



**Reel (all dimensions in mm)**

- A : 180
- W1 : 8,4 +1,5/-0
- W2(max) : 14,4
- N(min) : 60
- C : 13,0 ± 0,2



The minimum bending radius is 45 mm.

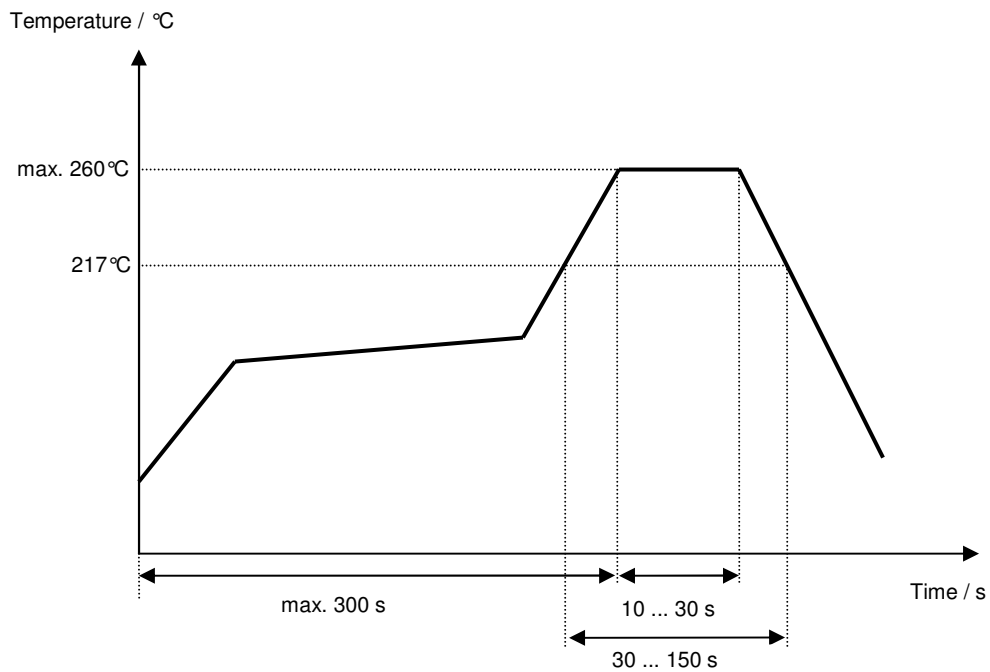
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**Potsdamer Straße 18**  
**D 14 513 TELTOW / Germany**  
**Tel: (+49) 3328 4784-0 / Fax: (+49) 3328 4784-30**  
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## Air reflow temperature conditions

Conditions	Exposure
Average ramp-up rate (30°C to 217°C)	less than 3°C/second
> 100°C	between 300 and 600 seconds
> 150°C	between 240 and 500 seconds
> 217°C	between 30 and 150 seconds
Peak temperature	max. 260°C
Time within 5°C of actual peak temperature	between 10 and 30 seconds
Cool-down rate (Peak to 50°C)	less than 6°C/second
Time from 30°C to Peak temperature	no greater than 300 seconds

Chip-mount air reflow profile



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**History**

<b>Version</b>	<b>Reason of Changes</b>	<b>Name</b>	<b>Date</b>
1.0	Generation of development specification.	Schönbein	08.06.12
1.1	Update package drawing+ reliability requirements	Schönbein	18.06.12
1.2	Changed pinning back to spec version 1.0	Schönbein	19.06.12
1.3	Generation of filter specification	S.Springfeldt	27.06.12