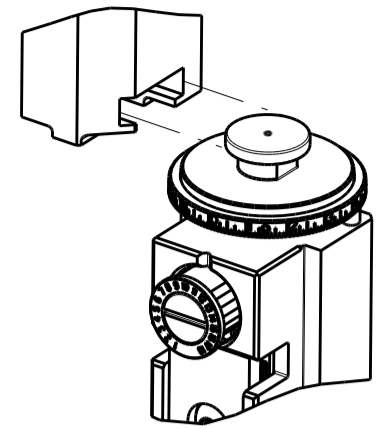



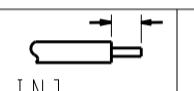


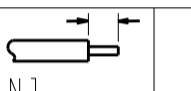





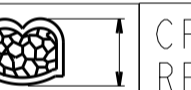
ATLANTIC VERSION TERMINATOR INTERFACE ADAPTER	PART NUMBER	REVISION	DESCRIPTION	FEED TYPE	APPLICATOR STYLE CONVERSION CHART					
					CONVERT TO	PART NUMBERS REQUIRED				
	2150129-2	A	FINE CRIMP HEIGHT ADJUST	PNEUMATIC	-	-	-	-	-	-
	2150129-5	A	FINE CRIMP HEIGHT ADJUST	SERVO LATCH PLATE 	SERVO LATCH PLATE	2119951-1	1901697-1	8-2150129-5	-	2168400-7 (QUANTITY 2)
	2150129-6	A	NON-CRIMP HEIGHT ADJUST	SERVO LATCH PLATE 	PNEUMATIC FEED	2119950-1	2119792-9	-	2119641-1	2063440-1
	2150129-7	A	FINE CRIMP HEIGHT ADJUST	NONE	-	-	-	-	-	-
	7-2150129-7	A	CRIMP TOOLING KIT	-	-	-	-	-	-	-

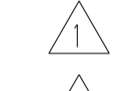
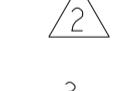








APPLICATOR DATA		
CRIMP	SIZE	TYPE
WIRE	2.79 mm [.110]	F
INSUL	4.57 mm [.180]	O
APPL INSTRUCTIONS 408-10390 		

TERMINAL DATA: TE TERMINAL		TE CRIMP SPECIFICATION	
TERMINAL NAME: .250 SERIES FASTON FLAG			
WIRE STRIP LENGTH		INSULATION DIAMETER RANGE	
4.39-5.15 mm [.173-.203 IN]		Ø2.79-5.08 mm [.110-.200 IN]	
TERMINAL APPLICATION SPECIFICATION	114-2079	-	-
TERMINALS APPLIED 			
TE TERMINAL	TE TERMINAL	TE TERMINAL	TE TERMINAL
63538-1	63538-3	63963-1	

TERMINAL DATA: TE TERMINAL		TE CRIMP SPECIFICATION	
TERMINAL NAME: .250 SERIES FASTON FLAG			
WIRE STRIP LENGTH		INSULATION DIAMETER RANGE	
4.39-5.15 mm [.173-.203 IN]		Ø2.79-4.06 mm [.110-.160 IN]	
TERMINAL APPLICATION SPECIFICATION	114-2079	-	-
TERMINALS APPLIED 			
TE TERMINAL	TE TERMINAL	TE TERMINAL	TE TERMINAL
62811-1	62811-2		

WIRE SIZE	CRIMP HEIGHT mm [INCH]	CRIMP HEIGHT REFERENCE SETTING 
14 AWG	1.96+/-0.05 [.077+/- .002]	3.7
(2) 18 AWG	1.80+/-0.05 [.071+/- .002]	5.6
16 AWG	1.73+/-0.05 [.068+/- .002]	6.0
18 AWG	1.57+/-0.05 [.062+/- .002]	7.8

WIRE SIZE	CRIMP HEIGHT mm [INCH]	CRIMP HEIGHT REFERENCE SETTING 
14 AWG	1.96+/-0.05 [.077+/- .002]	3.7
(2) 18 AWG	1.80+/-0.05 [.071+/- .002]	5.6
16 AWG	1.73+/-0.05 [.068+/- .002]	6.0
18 AWG	1.57+/-0.05 [.062+/- .002]	7.8

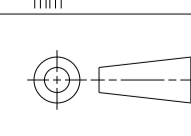
-  RECOMMENDED SPARE PARTS
-  GREASE BEARING SURFACES LIGHTLY
- 3. LUBRICATE DAILY PER THE APPLICATOR INSTRUCTION SHEET SUPPLIED WITH THE APPLICATOR.
-  APPLICATOR SPECIFIC DATA TO BE ENTERED INTO BLANK MEMORY CHIP AT ASSEMBLY. SEE BELOW FOR PART NUMBER:
 PNEUMATIC FEED WITH "SMART APPLICATOR" CONVERSION: 8-2150129-4
 SERVO FEED WITH "FINE CRIMP HEIGHT ADJUST": 8-2150129-5
 SERVO FEED WITH "NON-CRIMP HEIGHT ADJUST": 8-2150129-6
- 5. ADJUSTMENT OF THE STRIPPER MAY BE REQUIRED WHEN MOVING THE APPLICATOR BETWEEN BENCH AND LEADMAKER APPLICATIONS.
-  APPLY PART NUMBER 1-23419-5 LOCTITE TO THREADS OF ITEMS 62.
 APPLY PART NUMBER 2-23419-6 LOCTITE TO THREADS OF ITEM 242.
 FOR -6 ONLY APPLY PART NUMBER 1-23419-5 LOCTITE TO THREADS OF ITEMS 37.
-  GREASE THREADS, GROOVE AND O-RING ON ITEMS 35 & 252.
-  MAGNET, ITEM 166 MUST BE ORIENTED CORRECTLY IN ORDER TO PROPERLY ACTUATE THE COUNTER.
-  CRIMP HEIGHT REFERENCE SETTING WAS THE SETTING USED WHEN THE APPLICATOR WAS QUALIFIED AT THE FACTORY. ADJUSTMENT MAY BE NECESSARY WHEN RUNNING APPLICATOR IN THE FIELD.
-  TERMINAL PITCH NOT COMPATIBLE WITH MECHANICAL FEED.
-  WHEN ASSEMBLING -6 NON-CRIMP HEIGHT ADJUST APPLICATOR USE SHIM PACK 2119957-2 TO ALIGN APPLICATOR'S MAXIMUM WIRE CRIMP HEIGHT AT NORMAL TERMINATOR SHUT HEIGHT
-  TERMINAL LUBRICANT IS RECOMMENDED.

***WARNING**
 ON INSTALLATION, SET WIRE DISC, ITEM 40 TO LARGEST WIRE SIZE SETTING. USE OF SETTINGS BELOW MINIMUM REQUIRED CRIMP HEIGHT SETTING WILL CAUSE DAMAGE TO CRIMP TOOLING.

ATLANTIC VERSION
 Shown on sheets 1 of 4 & 2 of 4
 (Pacific version shown on sheets 3 of 4 & 4 of 4)

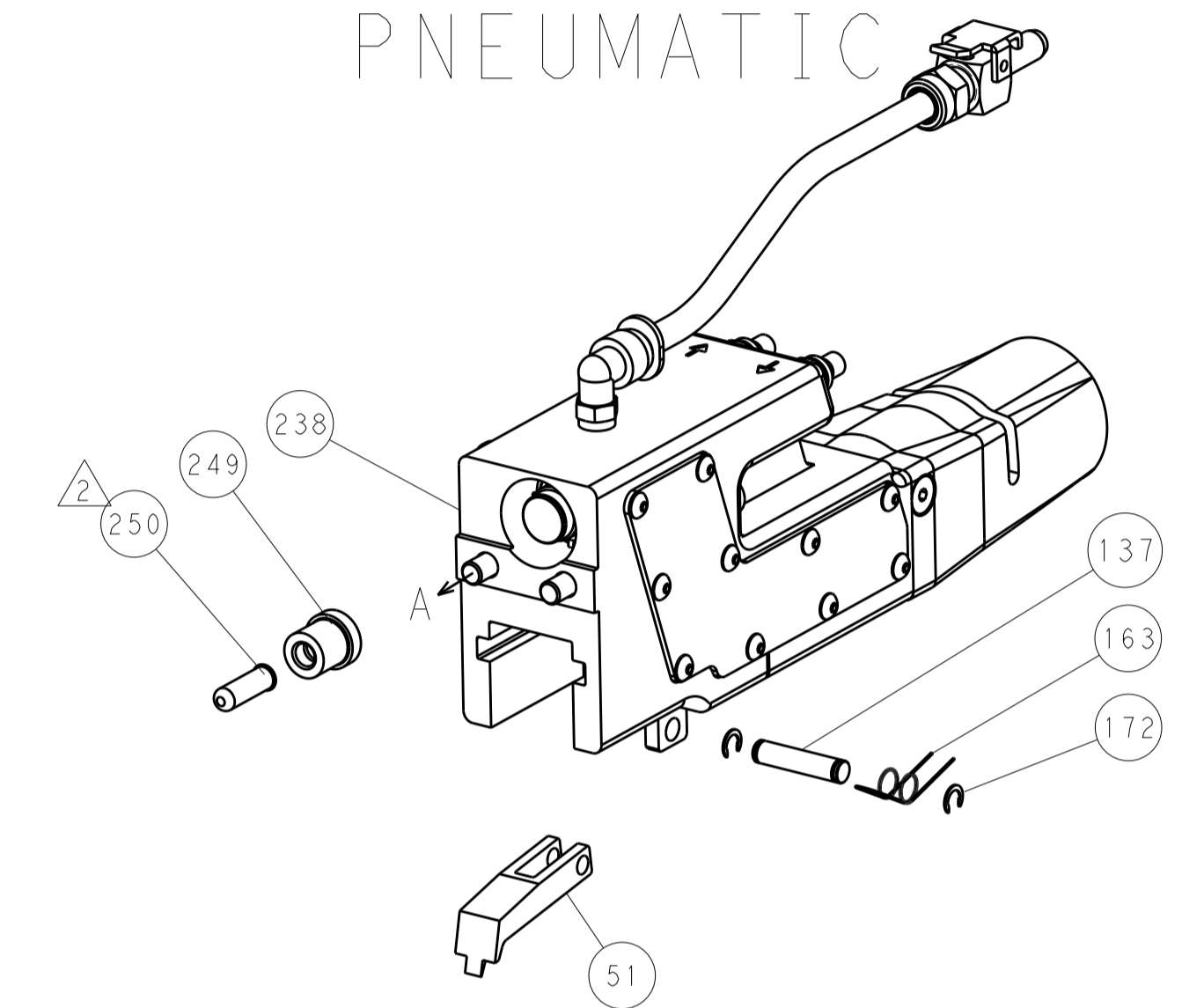
SET UP GAUGE	LOC	DIST	REVISIONS					
2119599-2	A	66	P	LTN	DESCRIPTION	DATE	OWN	APVD
			A		RELEASED	05MAY2015	BW	TE

-	-	1	-	-	2119957-2	APPLICATOR SHIM PACK	260
-	-	1	-	1	8-21084-0	O-RING, .676 ID, .070 DIA. MAT.	252
-	-	-	-	1	2119640-1	PUSH ROD, AIR FEED	250
-	-	-	-	1	2079988-1	BUSHING, LCH5-12, MISUMI	249
-	-	-	-	1	2119641-1	FEED CAM, AIR FEED	248
-	-	1	-	1	2119798-1	DETENT PIN	247
-	-	1	-	1	1-22279-3	SPRING, COMPRESSION	246
-	-	1	-	-	2119759-1	RAM, AMP STYLE, END FEED, NON-ADJUST	245
-	-	1	1	1	2119082-9	CAM, SNAIL, INSULATION ADJUSTMENT	244
-	-	1	1	1	2079764-1	WASHER, WAVE SPRING, CREST-TO-CREST	243
-	-	1	1	1	2119083-1	RETAINER, INSULATION DIAL	242
-	-	2	2	-	2168400-7	SHCS, LOW HEAD, RoHS, M5 X 10	240
-	-	-	-	1	2063440-1	AIR FEED MODULE	238
-	-	1	1	-	2119740-2	TAG, IDENTIFICATION	213
-	-	2	2	2	1-2168083-1	SCR, SKT HD CAP, RoHS, M3 X 6	191
-	-	REF	REF	-	1901697-1	FEED FINGER ASSEMBLY, EF	183
-	-	-	-	2	21045-3	RING, RETAIN, EXTERN, 3/16 CRESCENT	172
-	-	1	1	1	994969-1	MAGNET, RARE EARTH HIGH ENERGY	166
-	-	REF	REF	REF	994970-2	COUNTER, MAGNETIC	164
-	-	-	-	1	240638-1	SPRING, FEED FINGER	163
-	-	-	-	1	3-23627-7	PIN, RETAIN, GRVD, 3/16 X .854	137
-	-	REF	REF	-	SEE NOTE 4	MEMORY CHIP, PROGRAMMED	135
-	-	1	1	-	1633743-1	SERVO FEED LATCH ASM	133
-	-	1	1	1	2119955-2	ASSY, LUBRICATOR, END FEED	84
-	-	1	1	1	455888-6	SPACER, CRIMPER	82
-	-	1	1	1	2119956-2	DOCUMENTATION PACKAGE	71
-	-	2	2	2	3-18032-3	SCR, SET, FLT POINT M3 X 20.0	70
-	-	1	-	1	2119740-1	TAG, IDENTIFICATION	67
-	-	2	2	2	2168078-1	SCREW, DRIVE, RH, RoHS, 2 x .188	66
-	-	1	-	1	2119793-1	LIMITER, ADJUSTMENT BOLT	63
-	-	3	-	3	992763-5	SCR, SET, SOC, CONE POINT, M3 x 4.0	62
-	-	1	1	1	2079383-4	SCR, BHSC, RoHS (M4 X 8)	60
-	-	4	4	4	2168400-1	SHCS, LOW HEAD, RoHS, M4 X 12	57
-	-	2	2	2	2168083-2	SCR, SKT HD CAP, RoHS, M4 X 8.0	56
-	-	2	2	2	5018030-1	NUT, HEX, REG, RoHS, M3	54
-	-	2	2	2	986965-8	NUT, LOCK, HEX, TORQUE (M4)	53
-	-	-	-	1	2119792-9	PAWL, EF, AIR	51
-	-	-	-	1	18023-9	SCR, SKT HD CAP M4 X 6.0	49
-	-	1	1	1	2119655-5	APPLICATOR BASIC ASSEMBLY, EF	46
-	-	1	-	1	2119369-1	RAM, AMP STYLE, END FEED	44
-	-	1	1	1	2079383-7	SCR, BHSC, RoHS (M8 X 25)	41
-	-	1	-	1	2119645-1	DISC, NUMBERED FA WIRE ADJUSTMENT	40
-	-	1	-	1	2119957-1	APPLICATOR SHIM PACK	39
-	-	1	1	1	1-2119644-2	RAM WASHER, PRECISION	38
-	-	1	1	1	2119085-1	FA HEAD, ATLANTIC STYLE	37
-	-	1	-	1	2119092-1	BOLT, ADJUSTMENT	35
-	-	8	8	8	1-18028-2	WASHER, FLAT, REG M4	33
-	-	2	2	2	1-2168083-2	SCR, SKT HD CAP, RoHS, M4 X 25	31
-	-	2	2	2	1-2168083-0	SCR, SKT HD CAP, RoHS, M4 X 10	29
-	-	1	1	1	468281-1	STRIPPER	27
-	-	2	2	2	1-2168083-6	SCR, SKT HD CAP, RoHS, M4 X 35	25
-	-	1	1	1	2161922-4	PLATE, STRIP GUIDE	24
-	-	2	2	2	22281-6	SPRING, COMPRESSION	22
-	-	1	1	1	1633168-2	ARM, STOCK DRAG	21
-	-	1	1	1	464452-4	DRAG, STOCK	20
-	-	1	1	1	3-1901696-2	STRIP GUIDE, REAR	19
-	-	1	1	1	1-1901259-1	GUIDE, LOWER STRIP	18
-	-	4	4	4	1-2079383-1	SCR, BHSC, RoHS (M6 X 12)	17
-	-	1	1	1	469633-1	BLOCK, SUPPORT	14
-	-	1	1	1	461160-1	PLATE, REAR SHEAR	11
-	-	2	2	2	5-240645-2	SPACER, SHEAR PLATE	10
-	-	1	1	1	455961-3	PLATE, FRONT SHEAR	9
-	-	1	1	1	7-1803000-0	ANVIL, COMBINATION, END FEED	8
-	-	1	1	1	1-469634-9	BLADE, SLUG	7
-	-	-	-	-	-	-	6
-	-	1	1	1	238009-1	BLOCK, FL CRIMPER SPACER	4
-	-	1	1	1	1803229-1	CRIMPER, INSULATION O PREMIUM	3
-	-	1	1	1	1-455888-8	SPACER, CRIMPER	2
-	-	1	1	1	2-464112-4	CRIMPER, WIRE	1
-77	-7	-6	-5	-2	PART NO	DESCRIPTION	ITEM NO

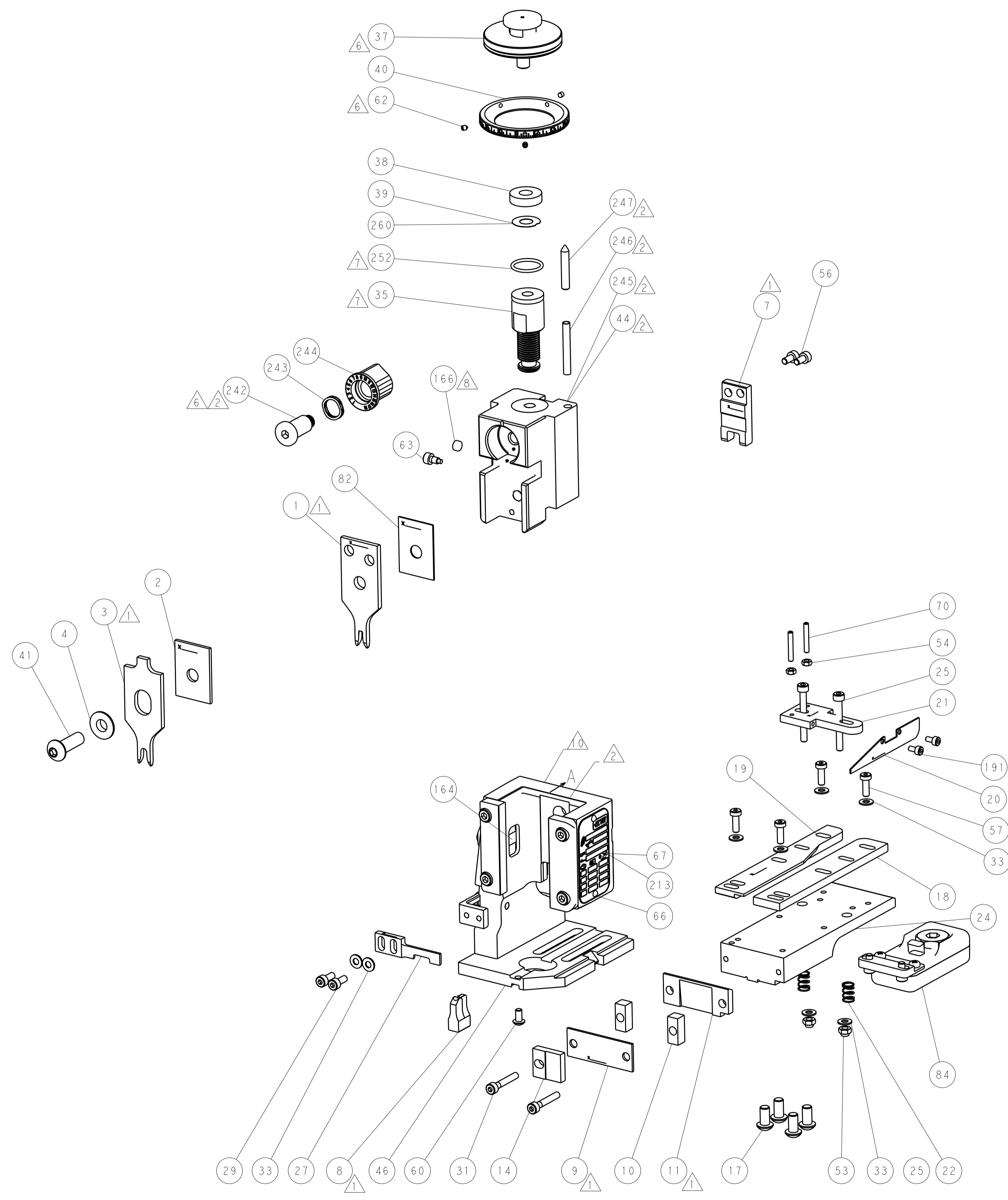
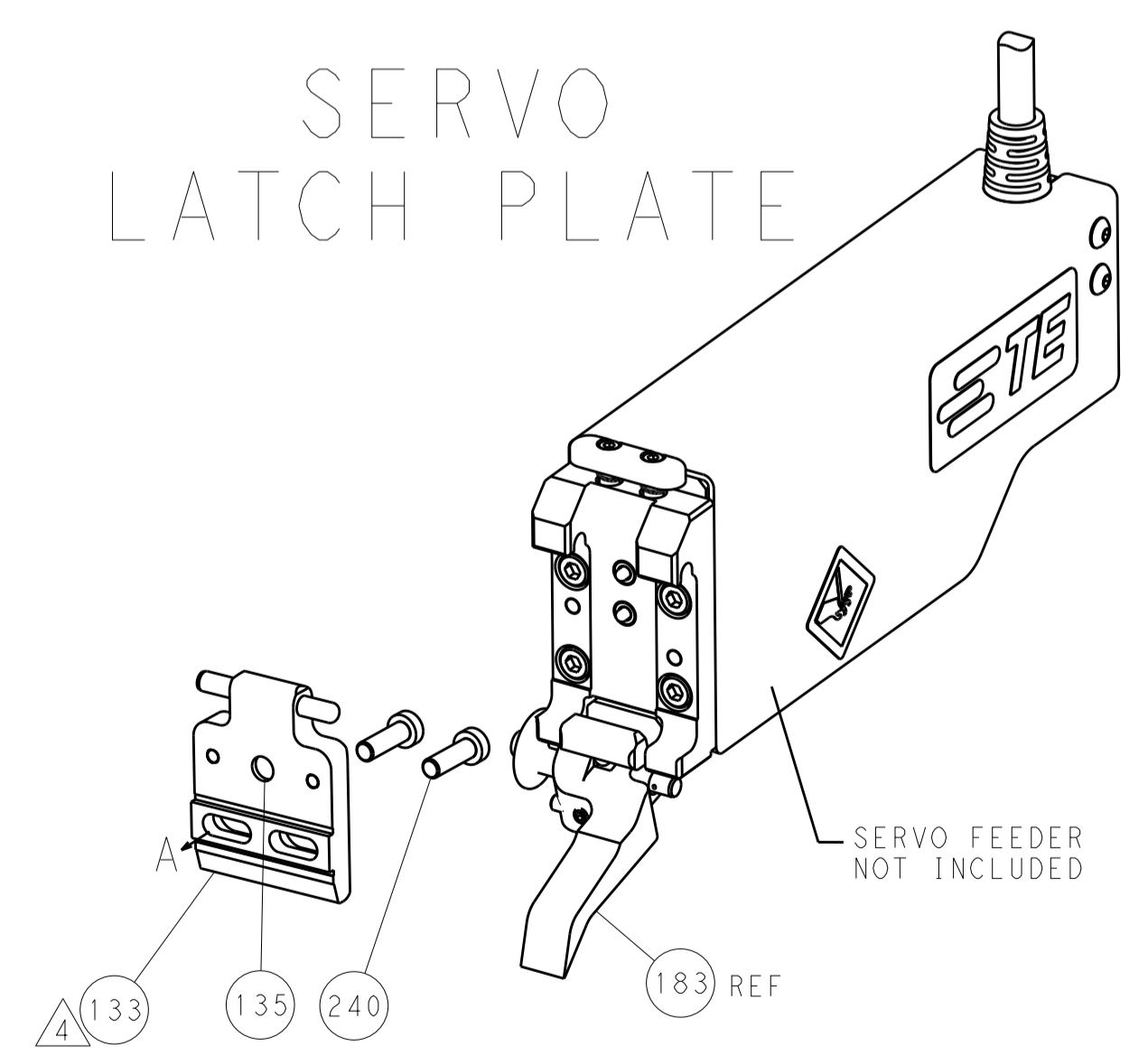
DIMENSIONS:		TOLERANCES UNLESS OTHERWISE SPECIFIED:		DWG		CHK		APVD		NAME	
mm	0 PLC ±.5	1 PLC ±.13	3 PLC ±.013	4 PLC ±.0001	03MAR2015	03MAR2015	03MAR2015	03MAR2015	03MAR2015	TE Connectivity	TE Connectivity
					T. ELBIN	T. ELBIN	T. ELBIN	T. ELBIN	T. ELBIN	Harrisburg, PA 17105-3608	
MATERIAL		FINISH			PRODUCT SPEC					Ocean End Feed	Applicator
					APPLICATION SPEC					SIZE	CAGE CODE
					WEIGHT					A1	00779
										DRAWING NO	RESTRICTED TO
										©=2150129	
										Customer Accessible Production Drawing	SCALE
										1:1	SHEET
										1	OF
										4	REV
										A	

LOC	DIST	REV	DATE	BY	APPV
A	66				

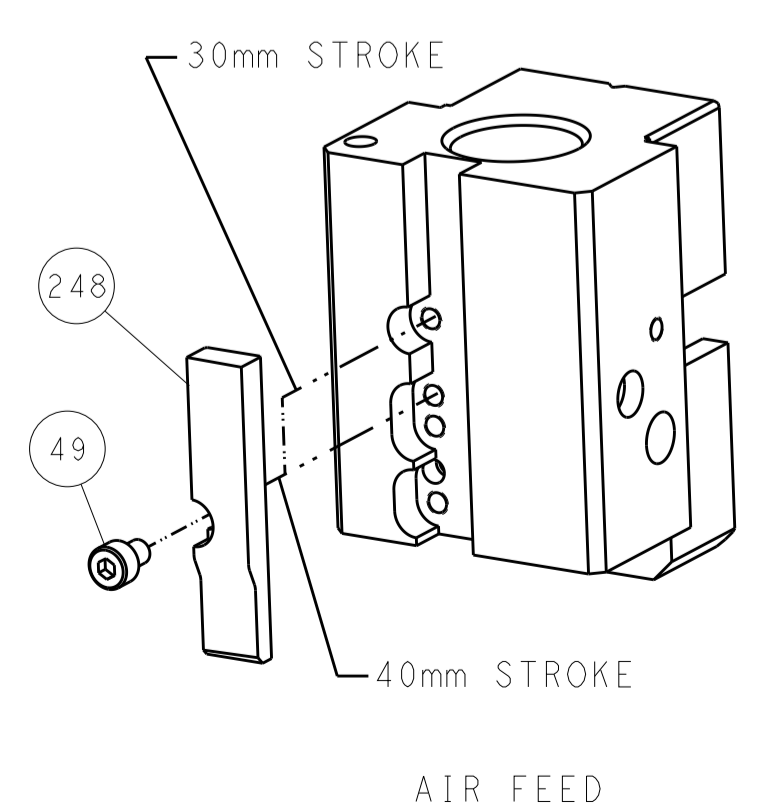
FEED TYPE
PNEUMATIC



SERVO LATCH PLATE



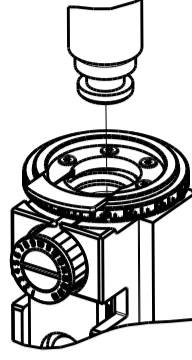
CAM POSITION




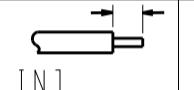

AIR FEED

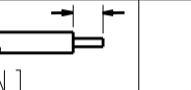

ATLANTIC VERSION
 Shown on sheets 1 of 4 & 2 of 4
 (Pacific version shown on sheets 3 of 4 & 4 of 4)

DIMENSIONS: mm 		TOLERANCES UNLESS OTHERWISE SPECIFIED: 0 PLC ±.5 1 PLC ±0.5 2 PLC ±0.13 3 PLC ±0.013 4 PLC ±0.001 ANGLES ±.1		DWN B. WEAVER 03MAR2015 CHK T. ELBIN 03MAR2015 APVD T. ELBIN 03MAR2015		NAME Ocean End Feed Applicator	
MATERIAL:		FINISH:		WEIGHT:		SIZE: CAGE CODE DRAWING NO. RESTRICTED TO A1 00779 C=2150129	
Customer Accessible Production Drawing				SCALE: 1:1		SHEET 2 OF 4 REV A	

PACIFIC VERSION TERMINATOR INTERFACE ADAPTER	PART NUMBER	REVISION	DESCRIPTION	FEED TYPE	APPLICATOR STYLE CONVERSION CHART					
					CONVERT TO	PART NUMBERS REQUIRED				
	2-2150129-2	A	FINE CRIMP HEIGHT ADJUST	PNEUMATIC	-	-	-	-	-	-
					SERVO LATCH PLATE	2119951-1	1901697-1	8-2150129-5	-	2168400-7 (QUANTITY 2)
					SMART APPLICATOR	2161326-1	-	8-2150129-4	-	-
	2-2150129-5	A	FINE CRIMP HEIGHT ADJUST	SERVO LATCH PLATE ⁴	-	-	-	-	-	-
					PNEUMATIC FEED	2119950-1	2119792-9	-	2119641-2	2063440-1
2-2150129-7	A	FINE CRIMP HEIGHT ADJUST	NONE	-	-	-	-	-	-	-
7-2150129-7	A	CRIMP TOOLING KIT	-	-	-	-	-	-	-	-

APPLICATOR DATA		
CRIMP	SIZE	TYPE
WIRE	2.79 mm [.110]	F
INSUL	4.57 mm [.180]	O
APPL INSTRUCTIONS 408-10390 		


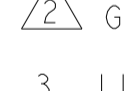

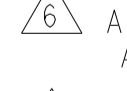



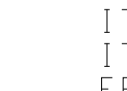
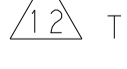

TERMINAL DATA: TE TERMINAL		TE CRIMP SPECIFICATION	
TERMINAL NAME: .250 SERIES FASTON FLAG			
WIRE STRIP LENGTH		INSULATION DIAMETER RANGE	
4.39-5.15 mm [.173-.203 IN]		Ø2.79-5.08 mm [.110-.200 IN]	
TERMINAL APPLICATION SPECIFICATION	114-2079	-	-
TERMINALS APPLIED 			
TE TERMINAL	TE TERMINAL	TE TERMINAL	TE TERMINAL
63538-1	63538-3	63963-1	

TERMINAL DATA: TE TERMINAL		TE CRIMP SPECIFICATION	
TERMINAL NAME: .250 SERIES FASTON FLAG			
WIRE STRIP LENGTH		INSULATION DIAMETER RANGE	
4.39-5.15 mm [.173-.203 IN]		Ø2.79-4.06 mm [.110-.160 IN]	
TERMINAL APPLICATION SPECIFICATION	114-2079	-	-
TERMINALS APPLIED 			
TE TERMINAL	TE TERMINAL	TE TERMINAL	TE TERMINAL
62811-1	62811-2		

WIRE SIZE	CRIMP HEIGHT mm [INCH]	CRIMP HEIGHT REFERENCE SETTING ⁹
14 AWG	1.96+/-0.05 [.077+/- .002]	3.7
(2) 18 AWG	1.80+/-0.05 [.071+/- .002]	5.6
16 AWG	1.73+/-0.05 [.068+/- .002]	6.0
18 AWG	1.57+/-0.05 [.062+/- .002]	7.8

WIRE SIZE	CRIMP HEIGHT mm [INCH]	CRIMP HEIGHT REFERENCE SETTING ⁹
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(2) 18 AWG	1.80+/-0.05 [.071+/- .002]	5.6
16 AWG	1.73+/-0.05 [.068+/- .002]	6.0
18 AWG	1.57+/-0.05 [.062+/- .002]	7.8

***WARNING**
 ON INSTALLATION, SET WIRE DISC, ITEM 40 TO LARGEST WIRE SIZE SETTING. USE OF SETTINGS BELOW MINIMUM REQUIRED CRIMP HEIGHT SETTING WILL CAUSE DAMAGE TO CRIMP TOOLING.

-  RECOMMENDED SPARE PARTS
-  GREASE BEARING SURFACES LIGHTLY
- 3. LUBRICATE DAILY PER THE APPLICATOR INSTRUCTION SHEET SUPPLIED WITH THE APPLICATOR.
-  APPLICATOR SPECIFIC DATA TO BE ENTERED INTO BLANK MEMORY CHIP AT ASSEMBLY. SEE BELOW FOR PART NUMBER:
 PNEUMATIC FEED WITH "SMART APPLICATOR" CONVERSION: 8-2150129-4
 SERVO FEED WITH "FINE CRIMP HEIGHT ADJUST": 8-2150129-5
- 5. ADJUSTMENT OF THE STRIPPER MAY BE REQUIRED WHEN MOVING THE APPLICATOR BETWEEN BENCH AND LEADMAKER APPLICATIONS.
-  APPLY PART NUMBER 1-23419-5 LOCTITE TO THREADS OF ITEMS 62 & 180. APPLY PART NUMBER 2-23419-6 LOCTITE TO THREADS OF ITEM 242.
-  GREASE THREADS, GROOVE AND O-RING ON ITEMS 139 & 153.
-  MAGNET, ITEM 166 MUST BE ORIENTED CORRECTLY IN ORDER TO PROPERLY ACTUATE THE COUNTER.
-  CRIMP HEIGHT REFERENCE SETTING WAS THE SETTING USED WHEN THE APPLICATOR WAS QUALIFIED AT THE FACTORY. ADJUSTMENT MAY BE NECESSARY WHEN RUNNING APPLICATOR IN THE FIELD.
-  TERMINAL PITCH NOT COMPATIBLE WITH MECHANICAL FEED.
-  THE RECOMMENDED SET-UP FOR END FEED APPLICATORS IS POST-FEED WITH ITEM 2119653-1. THE APPLICATOR CAN BE CONFIGURED FOR PRE-FEED WITH ITEM 2119652-1 BUT MAY ENCOUNTER PROBLEMS WITH SOME APPLICATIONS. FEED ISSUES OR TERMINAL JAMMING MAY OCCUR IN THE PRE-FEED CONFIGURATION.
-  TERMINAL LUBRICANT IS RECOMMENDED.

PACIFIC VERSION
 Shown on sheets 3 of 4 & 4 of 4
 (Atlantic version shown on sheets 1 of 4 & 2 of 4)

SET UP GAUGE	LOC	DIST	REVISIONS			
2119599-2	A	66	REV	DATE	BY	APPV
			-	SEE SHEET 1	-	-

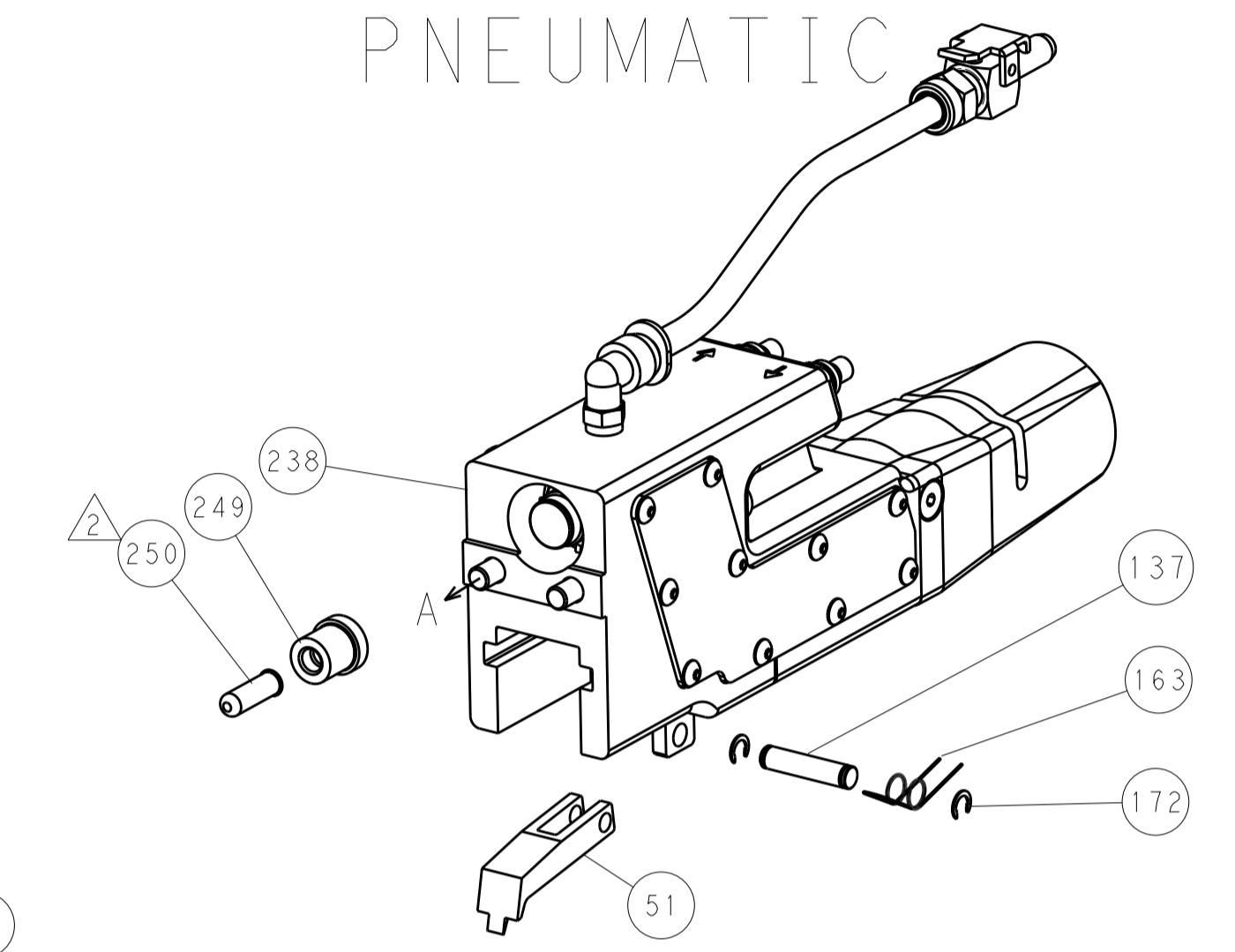
-	1	1	1	2119782-1	FINE ADJUST HEAD ASM, PACIFIC STYLE	251	
-	-	-	1	2119640-1	PUSH ROD, AIR FEED	250	
-	-	-	1	2079988-1	BUSHING, LCH5-12, MISUMI	249	
-	1	1	1	1-22279-3	SPRING, COMPRESSION	246	
-	1	1	1	2119082-9	CAM, SNAIL, INSULATION ADJUSTMENT	244	
-	1	1	1	2079764-1	WASHER, WAVE SPRING, CREST-TO-CREST	243	
-	1	1	1	2119083-1	RETAINER, INSULATION DIAL	242	
-	-	2	-	2168400-7	SHCS, LOW HEAD, RoHS, M5 X 10	240	
-	-	-	1	2063440-1	AIR FEED MODULE	238	
-	-	1	-	2119740-2	TAG, IDENTIFICATION	213	
-	2	2	2	1-2168083-1	SCR, SKT HD CAP, RoHS, M3 X 6	191	
-	4	4	4	2079383-9	SCR, BHSC, RoHS (M6 X 20)	186	
-	-	REF	-	1901697-1	FEED FINGER ASSEMBLY, EF	183	
-	-	-	2	21045-3	RING, RETAIN, EXTERN, 3/16 CRESCENT	172	
-	1	1	1	994969-1	MAGNET, RARE EARTH HIGH ENERGY	166	
-	REF	REF	REF	994970-2	COUNTER, MAGNETIC	164	
-	-	-	1	240638-1	SPRING, FEED FINGER	163	
-	1	1	1	8-21084-1	O-RING, .801 ID, .070 DIA. MAT.	153	
-	-	-	1	2119641-2	FEED CAM, AIR FEED	152	
-	1	1	1	2119798-2	DETENT PIN	145	
-	1	1	1	2079383-8	SCR, BHSC, RoHS (M4 X 16)	144	
-	-	-	-	2119653-2	FEED CAM, POST FEED	142	
-	1	1	1	2119655-6	APPLICATOR BASIC ASSEMBLY, EF	141	
-	1	1	1	2119651-1	RAM, ASIAN STYLE, END FEED	140	
-	1	1	1	2119092-2	BOLT, ADJUSTMENT	139	
-	-	-	1	3-23627-7	PIN, RETAIN, GRVD, 3/16 X .854	137	
-	-	REF	-	SEE NOTE 4	MEMORY CHIP, PROGRAMMED	135	
-	-	-	1	1633743-1	SERVO FEED LATCH ASM	133	
-	1	1	1	2119955-2	ASSY, LUBRICATOR, END FEED	84	
-	1	1	1	455888-6	SPACER, CRIMPER	82	
-	1	1	1	2119956-2	DOCUMENTATION PACKAGE	71	
-	2	2	2	3-18032-3	SCR, SET, FLT POINT M3 X 20.0	70	
-	1	-	1	2119740-1	TAG, IDENTIFICATION	67	
-	2	2	2	2168078-1	SCREW, DRIVE, RH, RoHS, 2 x .188	66	
-	1	1	1	2119793-1	LIMITER, ADJUSTMENT BOLT	63	
-	3	3	3	992763-5	SCR, SET, SOC, CONE POINT, M3 x 4.0	62	
-	4	4	4	2168400-1	SHCS, LOW HEAD, RoHS, M4 X 12	57	
-	2	2	2	2168083-2	SCR, SKT HD CAP, RoHS, M4 X 8.0	56	
-	2	2	2	5018030-1	NUT, HEX, REG, RoHS, M3	54	
-	2	2	2	986965-8	NUT, LOCK, HEX, TORQUE (M4)	53	
-	-	-	1	2119792-9	PAWL, EF, AIR	51	
-	-	-	1	18023-9	SCR, SKT HD CAP M4 X 6.0	49	
-	1	1	1	2079383-7	SCR, BHSC, RoHS (M8 X 25)	41	
-	1	1	1	2119645-1	DISC, NUMBERED FA WIRE ADJUSTMENT	40	
-	1	1	1	2119957-1	APPLICATOR SHIM PACK	39	
-	1	1	1	1-2119644-2	RAM WASHER, PRECISION	38	
-	8	8	8	1-18028-2	WASHER, FLAT, REG M4	33	
-	2	2	2	1-2168083-2	SCR, SKT HD CAP, RoHS, M4 X 25	31	
-	2	2	2	1-2168083-0	SCR, SKT HD CAP, RoHS, M4 X 10	29	
-	1	1	1	468281-1	STRIPPER	27	
-	2	2	2	1-2168083-6	SCR, SKT HD CAP, RoHS, M4 X 35	25	
-	1	1	1	2161922-4	PLATE, STRIP GUIDE	24	
-	2	2	2	22281-6	SPRING, COMPRESSION	22	
-	1	1	1	1633168-2	ARM, STOCK DRAG	21	
-	1	1	1	464452-4	DRAG, STOCK	20	
-	1	1	1	3-1901696-2	STRIP GUIDE, REAR	19	
-	1	1	1	1-1901259-1	GUIDE, LOWER STRIP	18	
-	1	1	1	469633-1	BLOCK, SUPPORT	14	
-	1	1	1	461160-1	PLATE, REAR SHEAR	11	
-	2	2	2	5-240645-2	SPACER, SHEAR PLATE	10	
-	1	1	1	455961-3	PLATE, FRONT SHEAR	9	
-	1	1	1	7-1803000-0	ANVIL, COMBINATION, END FEED	8	
-	1	1	1	1-469634-9	BLADE, SLUG	7	
-	-	-	-	-	-	6	
-	1	1	1	238009-1	BLOCK, FL CRIMPER SPACER	4	
-	1	1	1	1803229-1	CRIMPER, INSULATION O PREMIUM	3	
-	1	1	1	1-455888-8	SPACER, CRIMPER	2	
-	1	1	1	2-464112-4	CRIMPER, WIRE	1	
-	77	27	25	22	PART NO	DESCRIPTION	ITEM NO

DIMENSIONS:		TOLERANCES UNLESS OTHERWISE SPECIFIED:		DWG		CHK		APPV		NAME	
mm	0 PLC ±.5	1 PLC ±.5	2 PLC ±.13	3 PLC ±.013	4 PLC ±.0001	ANGLES ±.0001	FINISH	DATE	03MAR2015	03MAR2015	03MAR2015
MATERIAL		FINISH		WEIGHT		SCALE		SHEET		REV	
						A1		00779		C=2150129	
Customer Accessible Production Drawing				SCALE		SHEET		OF		REV	
				1:1		3		4		A	

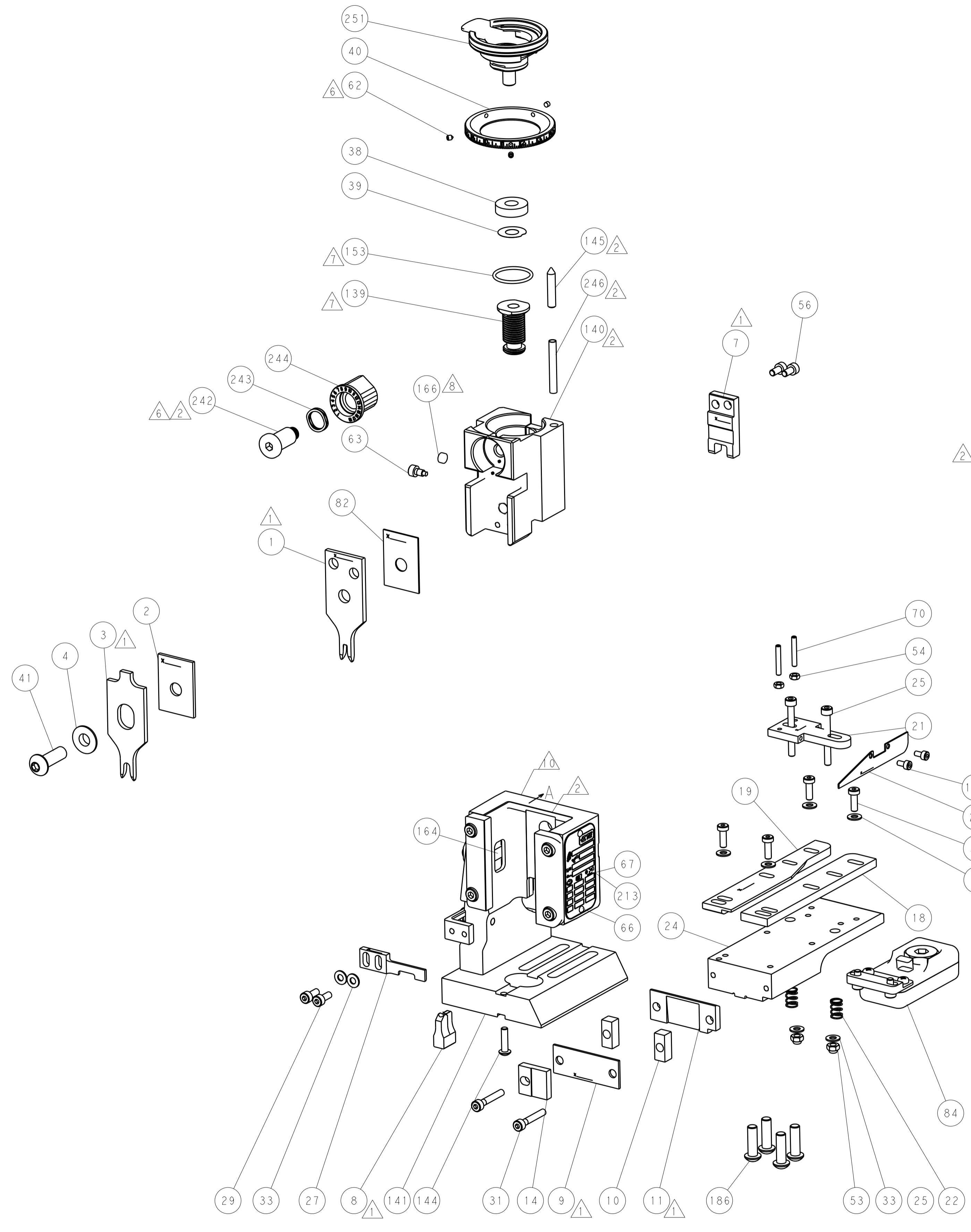
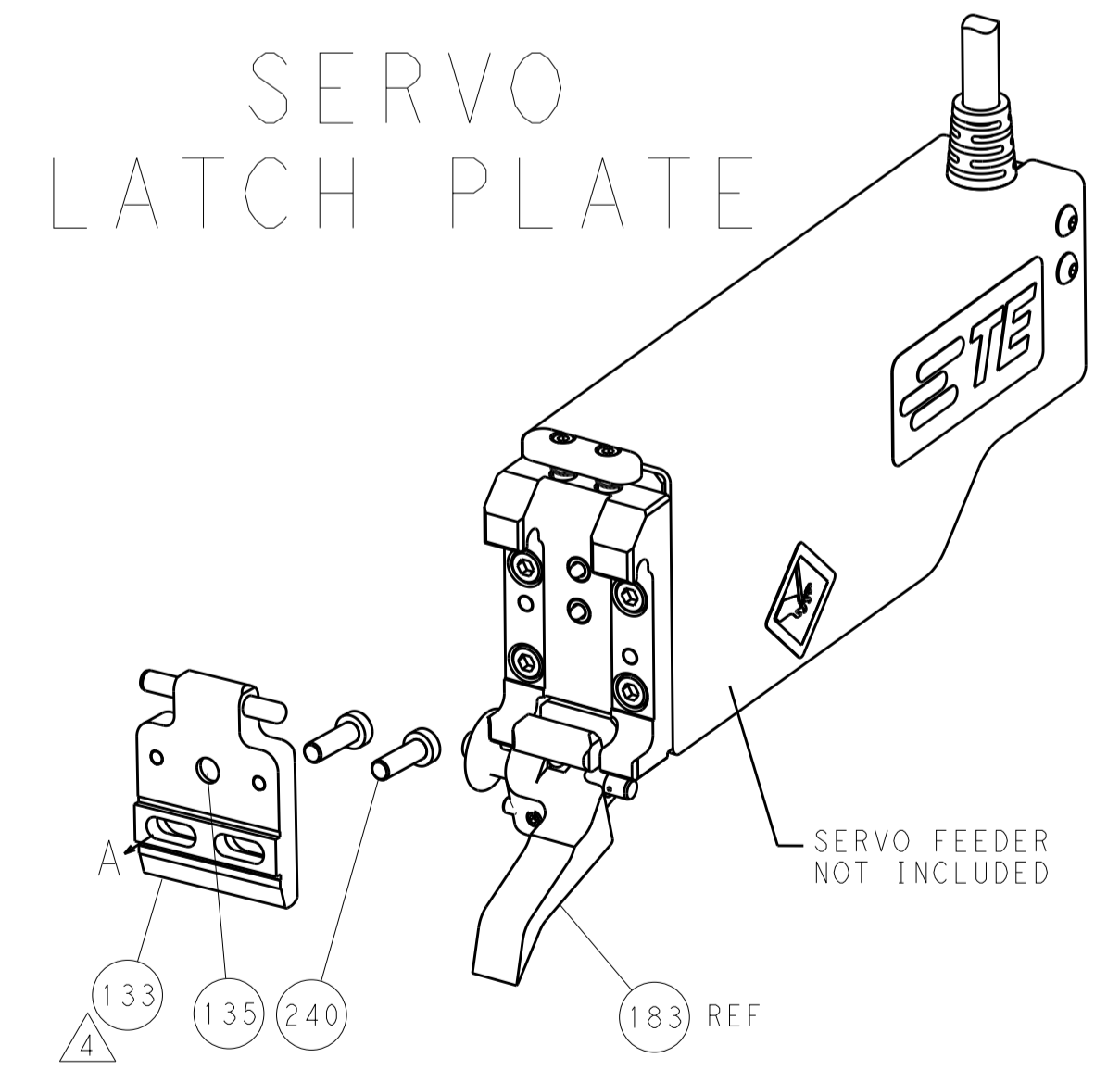
LOC	DIST	REV	DATE	BY	APPV
A	66				

FEED TYPE

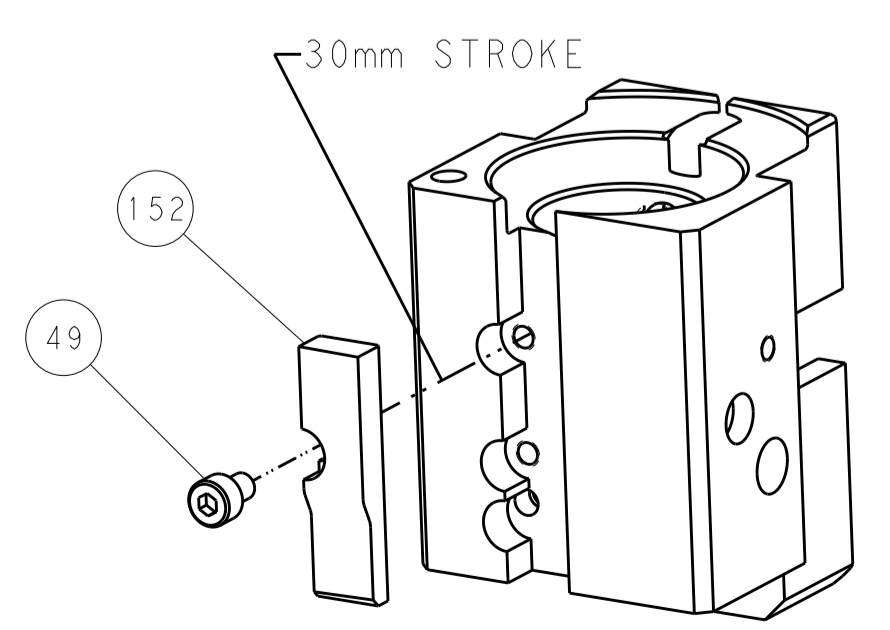
PNEUMATIC



SERVO LATCH PLATE



CAM POSITION



AIR FEED

PACIFIC VERSION
 Shown on sheets 3 of 4 & 4 of 4
 (Atlantic version shown on sheets 1 of 4 & 2 of 4)

<small>THE INFORMATION CONTAINED HEREON IS UNCLASSIFIED EXCEPT WHERE SHOWN OTHERWISE. IT IS SUBJECT TO CHANGE AND WITHOUT WARRANTY OF MERCHANTABILITY. REVISIONS SHOULD BE CONTACTED FOR THE LATEST POSITION.</small>		DWN: B. WEAVER 03MAR2015 CHK: T. ELBIN 03MAR2015 APVD: T. ELBIN 03MAR2015	TE Connectivity Harrisburg, PA 17105-3608
DIMENSIONS: mm TOLERANCES UNLESS OTHERWISE SPECIFIED: 0 PLC ±0.5 1 PLC ±0.13 3 PLC ±0.013 4 PLC ±0.001 ANGLES ±0.001		NAME: Ocean End Feed Applicator PRODUCT SPEC: APPLICATION SPEC: WEIGHT: SCALE: 1:1	RESTRICTED TO: SIZE: A CAGE CODE: 00779 DRAWING NO: C-2150129 SHEET 4 OF 4 REV A