



# GRL18S-F2331

GR18S

PHOTOELECTRIC SENSORS

**SICK**  
Sensor Intelligence.



### Ordering information

Type	Part no.
GRL18S-F2331	1058198

Other models and accessories → [www.sick.com/GR18S](http://www.sick.com/GR18S)

Illustration may differ



### Detailed technical data

#### Features

<b>Sensor/ detection principle</b>	Photoelectric retro-reflective sensor, Dual lens
<b>Housing design (light emission)</b>	Cylindrical, straight
<b>Thread diameter (housing)</b>	M18 x 1
<b>Optical axis</b>	Axial
<b>Sensing range max.</b>	0.03 m ... 7.2 m <sup>1)</sup>
<b>Sensing range</b>	0.06 m ... 6 m <sup>1)</sup>
<b>Type of light</b>	Visible red light
<b>Light source</b>	PinPoint LED <sup>2)</sup>
<b>Light spot size (distance)</b>	Ø 175 mm (7 m)
<b>Wave length</b>	650 nm
<b>Adjustment</b>	None

<sup>1)</sup> Reflector PL80A.

<sup>2)</sup> Average service life: 100,000 h at T<sub>U</sub> = +25 °C.

#### Mechanics/electronics

<b>Supply voltage</b>	10 V DC ... 30 V DC <sup>1)</sup>
<b>Ripple</b>	± 5 V <sub>pp</sub> <sup>2)</sup>
<b>Power consumption</b>	≤ 30 mA

<sup>1)</sup> Limit values when operated in short-circuit protected network: max. 8 A.

<sup>2)</sup> May not exceed or fall below U<sub>v</sub> tolerances.

<sup>3)</sup> At U<sub>v</sub> > 24 V or ambient temperature > 49 °C, I<sub>A</sub> max. = 50 mA.

<sup>4)</sup> Signal transit time with resistive load.

<sup>5)</sup> With light/dark ratio 1:1.

<sup>6)</sup> A = V<sub>S</sub> connections reverse-polarity protected.

<sup>7)</sup> B = inputs and output reverse-polarity protected.

<sup>8)</sup> D = outputs overcurrent and short-circuit protected.

<sup>9)</sup> At U<sub>v</sub> ≤ 24V and I<sub>A</sub> < 50mA.

<b>Switching output</b>	PNP
<b>Switching mode</b>	Dark switching
<b>Signal voltage PNP HIGH/LOW</b>	$V_S - (\leq 3 \text{ V}) / \text{ approx. } 0 \text{ V}$
<b>Output current <math>I_{\text{max}}</math></b>	100 mA <sup>3)</sup>
<b>Response time</b>	< 500 $\mu\text{s}$ <sup>4)</sup>
<b>Switching frequency</b>	1,000 Hz <sup>5)</sup>
<b>Connection type</b>	Connector M12, 3-pin
<b>Circuit protection</b>	A <sup>6)</sup> B <sup>7)</sup> D <sup>8)</sup>
<b>Protection class</b>	III
<b>Polarisation filter</b>	✓
<b>Housing material</b>	Metal, Nickel-plated brass and ABS
<b>Optics material</b>	Plastic, PMMA
<b>Enclosure rating</b>	IP67
<b>Items supplied</b>	Fastening nuts (2 x)
<b>EMC</b>	EN 60947-5-2
<b>Ambient operating temperature</b>	-25 °C ... +55 °C <sup>9)</sup>
<b>Ambient storage temperature</b>	-40 °C ... +70 °C
<b>UL File No.</b>	NRKH.E348498 & NRKH7.E348498

1) Limit values when operated in short-circuit protected network: max. 8 A.

2) May not exceed or fall below  $U_V$  tolerances.

3) At  $U_V > 24 \text{ V}$  or ambient temperature > 49 °C,  $I_A \text{ max.} = 50 \text{ mA}$ .

4) Signal transit time with resistive load.

5) With light/dark ratio 1:1.

6) A =  $V_S$  connections reverse-polarity protected.

7) B = inputs and output reverse-polarity protected.

8) D = outputs overcurrent and short-circuit protected.

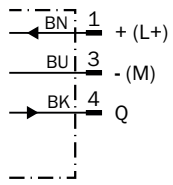
9) At  $U_V \leq 24 \text{ V}$  and  $I_A < 50 \text{ mA}$ .

## Classifications

<b>ECl@ss 5.0</b>	27270902
<b>ECl@ss 5.1.4</b>	27270902
<b>ECl@ss 6.0</b>	27270902
<b>ECl@ss 6.2</b>	27270902
<b>ECl@ss 7.0</b>	27270902
<b>ECl@ss 8.0</b>	27270902
<b>ECl@ss 8.1</b>	27270902
<b>ECl@ss 9.0</b>	27270902
<b>ETIM 5.0</b>	EC002717
<b>ETIM 6.0</b>	EC002717
<b>UNSPSC 16.0901</b>	39121528

### Connection diagram

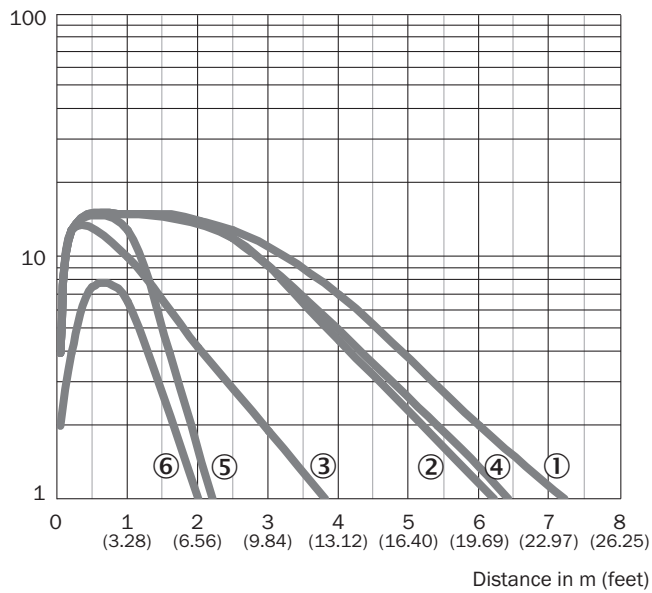
Cd-045



### Characteristic curve

GRL18S

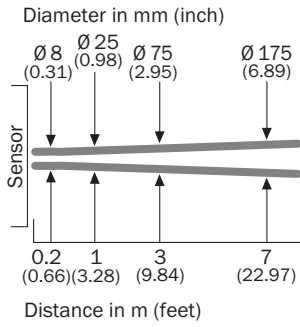
Operating reserve



- ① Reflector PL80A
- ② Reflector PL40A
- ③ Reflector PL20A
- ④ Reflector P250
- ⑤ Reflector PL22
- ⑥ Reflective tape REF-Plus 3436

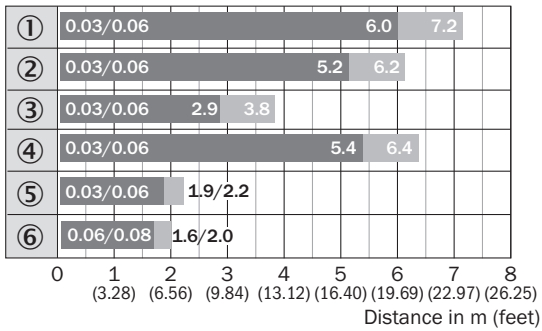
### Light spot size

GRL18S



### Sensing range diagram

GRL18S

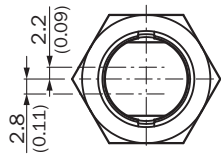
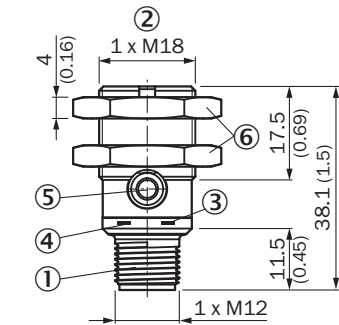


■ Sensing range    ■ Sensing range max.

- ① Reflector PL80A
- ② Reflector PL40A
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### Dimensional drawing (Dimensions in mm (inch))

GR18S, metal, connector, straight












- ① Connector M12, 3-pin
- ② Threaded mounting hole M18 x 1
- ③ LED indicator yellow
- ④ LED indicator green
- ⑤ Dummy plug
- ⑥ Fastening nuts (2x); width across 24, metal

### Recommended accessories

Other models and accessories → [www.sick.com/GR18S](http://www.sick.com/GR18S)

	Brief description	Type	Part no.
<b>Plug connectors and cables</b>			
	Head A: female connector, M12, 4-pin, straight Head B: open cable ends Cable: PVC, unshielded, 2 m	DOL-1204-G02M	6009382
	Head A: female connector, M12, 4-pin, straight Head B: open cable ends Cable: PVC, unshielded, 5 m	DOL-1204-G05M	6009866
	Head A: female connector, M12, 4-pin, angled Head B: open cable ends Cable: PVC, unshielded, 2 m	DOL-1204-W02M	6009383
	Head A: female connector, M12, 4-pin, angled Head B: open cable ends Cable: PVC, unshielded, 5 m	DOL-1204-W05M	6009867
	Head A: female connector, M12, 4-pin, straight Head B: - Cable: unshielded	DOS-1204-G	6007302
	Head A: female connector, M12, 4-pin, angled Head B: - Cable: unshielded	DOS-1204-W	6007303

	<b>Brief description</b>	<b>Type</b>	<b>Part no.</b>
	Head A: male connector, M12, 4-pin, straight Head B: - Cable: unshielded	STE-1204-G	6009932
	Head A: male connector, M12, 4-pin, angled Head B: - Cable: unshielded	STE-1204-W	6022084
<b>Reflectors</b>			
	Rectangular, screw connection, 47 mm x 47 mm, PMMA/ABS, Screw-on, 2 hole mounting	P250	5304812
	Rectangular, screw connection, 38 mm x 15 mm, PMMA/ABS, Screw-on, 2 hole mounting	PL20A	1012719
	Rectangular, screw connection, 56 mm x 28 mm, PMMA/ABS, Screw-on, 2 hole mounting	PL30A	1002314
	Rectangular, screw connection, 37 mm x 56 mm, PMMA/ABS, Screw-on, 2 hole mounting	PL40A	1012720
	Rectangular, screw connection, 80 mm x 80 mm, PMMA/ABS, Screw-on, 2 hole mounting	PL80A	1003865
	Self-adhesive	REF-IRF-56	5314244
	Round, screw connection, PMMA/ABS, Center hole mounting, screw-on	C110A	5304549

## SICK AT A GLANCE

SICK is one of the leading manufacturers of intelligent sensors and sensor solutions for industrial applications. A unique range of products and services creates the perfect basis for controlling processes securely and efficiently, protecting individuals from accidents and preventing damage to the environment.

We have extensive experience in a wide range of industries and understand their processes and requirements. With intelligent sensors, we can deliver exactly what our customers need. In application centers in Europe, Asia and North America, system solutions are tested and optimized in accordance with customer specifications. All this makes us a reliable supplier and development partner.

Comprehensive services complete our offering: SICK LifeTime Services provide support throughout the machine life cycle and ensure safety and productivity.

For us, that is “Sensor Intelligence.”

## WORLDWIDE PRESENCE:

Contacts and other locations –[www.sick.com](http://www.sick.com)